

Lake Road Boiler 4

Heat Rate Test

Data Sheet 1 - Page 1 of 3

Collected by:
Hour
Time

Heat Rate Test Data Sheet 1 - Page 1 of 3			Collected by: Hour Time			
			Setting	1	2	
Boiler Gas Fuel Integrator	DCS INTEGRATOR	MCF	100000	100220	100440	
Boiler Gas Fuel	Calculated	MCF		220	220	
Gas HHV - Preliminary	Southern Star Pipeline	Btu/SCF	1000	1000	1000	
Gas HHV - As Fired	Outside Laboratory	Btu/SCF	1005	1005	1005	
Fuel Input - Preliminary	Calculated	MMBtu		220	220	
Fuel Input - As Fired	Calculated	MMBtu		221.1	221.1	
Boiler Feed Water Integrator	Boiler Panel Integrator	KLBS	200000	200165	200330	
Boiler Feed Water	Calculated	KLBS		165	165	
Boiler Feed Water Pressure	Boiler Panel Reading	PSIG	1200	1200	1200	
Boiler Feed Water Temperature	Boiler Panel Reading	F	340	342	344	
Boiler Feed Water Enthalpy		Btu/Lb	313	315	317	
Boiler Feed Water Input	Calculated	MMBtu		52.0	52.3	
Total Energy Inputs - Preliminary	Calculated	MMBtu		272.0	272.3	
Total Energy Inputs - Final	Calculated	MMBtu		273.1	273.4	
Boiler Steam Flow	Boiler Panel Reading	KLBS	200000	200150	200300	
Boiler Steam Flow	Calculated	KLBS		150	150	
Boiler SH Outlet Pressure	Boiler Panel Reading	PSIG	850	850	850	
Boiler SH Outlet Temperature	Boiler Panel Reading	F	870	880	870	
Boiler Steam Enthalpy		Btu/Lb	1436	1442	1436	
Boiler Steam Output	Calculated	MMBtu		216.3	215.4	
Boiler Blowdown	Calculated	KLBS		15	15	
Boiler Drum Pressure	Boiler Panel Reading	PSIG	900.0	900.0	900.0	
Boiler Blowdown Enthalpy		Btu/Lb		529	529	
Boiler Blowdown Output	Calculated	MMBtu		7.9	7.9	
Total Energy Outputs	Calculated	MMBtu		224.2	223.3	
Boiler Steam Flow	DCS	KLBS/HR				
Steam Flow Integrator	DCS INTEGRATOR	KLBS				
Superheater Outlet Pressure	DCS	PSIG				
Superheater Outlet Temperature	DCS	F				
Drum Pressure	DCS	PSIG				
Boiler Feed Water Flow	DCS	KLBS/HR				
Feedwater Flow Integrator	DCS INTEGRATOR	KLBS				
Feedwater Pressure	DCS	PSIG				
Feedwater Temperature	DCS	F				
Gas Flow	DCS	MCF/HR				
Gas Flow Integrator	DCS INTEGRATOR	MCF				
Boiler Excess O2	DCS	% O2				
FD Fan Amps	DCS	AMPS				
ID Fan Amps	DCS	AMPS				
Ambient Air Temperature Dry Bulb	Lake Road Lab	° F				
Ambient Air Temperature Wet Bulb	Lake Road Lab	° F				
Barometric Pressure	Lake Road Lab	IN HG				

NOTES & COMMENTS

Lake Road Boiler 4

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Notes & Comments

Data collected by:

Reviewed by:

Approved by:

WRITTEN BY

Wayne Siebern

DEPARTMENT HEAD

APPROVED

Jim Parker

STATION SUPERINTENDENT

APPROVED

Mike Smith

LAKE ROAD BOILER 4 TESTING

PURPOSE:

Quantify efficiency for Lake Road Boiler 4, in accordance with requirements for the Fuel Adjustment Clause (FAC) as described in 4 CSR 240-3.161 (2)(P).

INFORMATION/BACKGROUND:


Initial spaces below as steps are completed.

1. _____ Testing shall be conducted at least once every 24 months.
2. _____ Testing should be conducted immediately following a Spring or Fall outage or when the boiler has been inspected and found to be in good operating condition.
3. _____ The test shall be performed using the input/output method on gas fuel only.
4. _____ There shall be a 30 minute settling period before the 2 hour test begins.
The boiler shall be within 5% of the target load of 150,000 lb/hr throughout the settling period.
5. _____ Any deviations from load shall be noted on Data Sheet 1.


OPERATIONAL STEPS:

The following are the operational steps for the test:


6. _____ Determine proper testing conditions. A preliminary run shall be performed prior to the test to verify that all equipment is operational and to acquaint test personnel with the test instruments and procedures. If there is equipment out of service, these items shall be noted on Data Sheet 1.
7. _____ The test documentation shall include completed Maintenance Work Requests (WR) for the following instrument calibrations:
 - Boiler gas flow meter
 - Boiler steam flow meter
 - Boiler steam pressure indicator
 - Boiler steam temperature indicator
 - Boiler drum pressure indicator
 - Boiler feed water flow meter
 - Boiler feed water pressure indicator
 - Boiler feed water temperature indicator
 - Boiler flue gas oxygen analyzer

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8. _____ Gas samples for the test shall be collected for each segment of the test including the settling period and 2 hour test. The gas samples are to be sent to an outside laboratory for a determination of the as-fired BTU/SCF value (higher heating value). Verify that all materials needed to obtain the gas samples are readily available on site.
9. _____ Notify the appropriate Aquila fuels personnel of the testing schedule.
10. _____ Notify Missouri PSC personnel, System Operations, Operations, and Maintenance personnel of the test date/time.
11. _____ Put the boiler on line and load the boiler to 150,000 lb/hr for the 30 minute settling period. Maintain this boiler load and operating condition throughout the 2 hour test period. Subsequent tests shall be performed within 5% of this initial test load.
12. _____ Begin the gas sample collection and verify that the samples have been collected. Initial below that the samples were collected.
- _____ Settling _____ Hour 1 _____ Hour 2
13. _____ Begin the hourly data collection according to Data Sheet 1. Collect all information on Data Sheet 1 at the end of the 30 minute settling period and at hourly intervals during the 2 hour test period. Initial below that the data was collected.
- _____ Settling _____ Hour 1 _____ Hour 2
14. _____ Review the data hourly to determine if test data is reasonable and accurate. If inaccurate, test will be stopped and performed at a later date. Initial below that data was reviewed and is accurate.
- _____ Settling _____ Hour 1 _____ Hour 2
15. _____ At the completion of the test, notify System Operations that the test has concluded and the boiler is released for normal operation.
16. _____ At the test conclusion, compile data.
17. _____ Evaluate data using the boiler manufacturer references.
18. _____ Prepare the gas samples for shipping and analysis.
19. _____ Complete preliminary input/output boiler efficiency calculations using the gas supplier BTU values. Record the results on the data sheet.
20. _____ Compare baseline (initial test) and all subsequent data to actual test results and determine if adequate and consistent.

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21. _____ Attach copies of Data Sheet 1, and other Operator logs/test sheets, if necessary.
22. _____ When the fuel sample results from the outside lab are obtained and reviewed, complete the final boiler efficiency calculations. Record the results on Data Sheet 1.
23. _____ Include an executive summary of the findings with the test documentation, including Data Sheet 1.
24. _____ Forward the test results to the appropriate contact for the Aquila Regulatory Department.

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[illegible]

Collected by:
Hour
Time

Data Sheet 1 - Page 2 of 3

Settling	1	2	3	4
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[illegible]

Lake Road Boller 5

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COAL BLEND INFORMATION

FORMULA FOR CALCULATING BOILER EFFICIENCY

PRELIMINARY BOILER EFFICIENCY CALCULATION

FINAL BOILER EFFICIENCY CALCULATION

NOTES & COMMENTS

[illegible]

BOILER 5

BOILER EFFICIENCY TEST ASSUMPTIONS

1. The continuous blowdown from the drum is to be considered an output and a saturated liquid at drum pressure.
2. The energy in the flue gas is a loss.
3. The steam leaving the boiler will be at the superheater outlet pressure and the temperature measured by the control room OIS screen.

LAKE ROAD BOILER 5 TESTING

PURPOSE:

Quantify efficiency for Lake Road Boiler 5, in accordance with requirements for the Fuel Adjustment Clause (FAC) as described in 4 CSR 240-3.161 (2)(P).

INFORMATION/BACKGROUND:

Initial spaces below as steps are completed.


The following are the operating parameters of the test:

1. _____ No wet coal shall be used during the testing and no significant pulverizer problems shall be in occurrence during the test period.
2. _____ No natural gas shall be burned during the test. The test coal blend shall be maintained for at least 24 hours prior to the test. No gas fuel shall be burned during the test; however, it may be burned prior to the test if needed for operational reasons.
3. _____ Testing shall be conducted at least once every 24 months.
4. _____ Testing should be conducted as soon as possible following a Spring or Fall outage or when the boiler is free of ash deposits/accumulation.
5. _____ There shall be a 30 minute settling period before the 4 hour test begins. The boiler shall be within 5% of the target load of 200,000 lb/hour throughout the settling period. Only minor changes in unit control shall be made during this time as required to bring the boiler into normal, steady-state operation.
6. _____ Soot blowing and equipment starting/stopping should be kept to a minimum and logged on Data Sheet 1.
7. _____ Any deviations from load shall be noted on Data Sheet 1.
8. _____ Ensure the plant Distributed Control System (DCS) operating screens (described below in Step 18) are available for printing every 15 minutes.

OPERATIONAL STEPS:

The following are the operational steps for the test:

9. _____ Determine proper testing conditions. A preliminary run shall be performed prior to the test to verify that all equipment is operational and to acquaint test personnel with the test instruments and procedures. If there is equipment out of service, these items shall be noted on Data Sheet 1.

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10._____ The test documentation shall include completed Maintenance Work Requests (WR) for the following instrument calibrations:

- 5-1 Pulverizer coal scale
- 5-2 Pulverizer coal scale
- Boiler steam pressure
- Boiler steam temperature
- Boiler steam flow
- Boiler feed water pressure
- Boiler feed water temperature
- Boiler feed water flow
- Boiler drum pressure
- Flue gas oxygen

11._____ Ash samples (see Procedure number B5-300 for collecting ash samples) for the test shall be collected at the end of each segment of the test, including the settling period and each hour of the 4 hour test run.

12._____ Coal samples (see Procedure number B5-301 for collecting coal samples) for the test shall be collected at the end of each segment of the test, including settling period and each hour of the 4 hour test run.

13._____ Note the fuel blend on Data Sheet 1.

14._____ Notify Missouri PSC personnel, System Operations, Operations, and Maintenance personnel of the test date/time.

15._____ Put the boiler on line and load the boiler to 200,000 lb/hr for the 30 minute settling period. Maintain this boiler load and operating condition throughout the 4 hour test period. Subsequent tests shall be performed within 5% of this initial test load.

16._____ Begin the ash sample collection and verify that the samples have been collected. Initial below that the samples were collected.

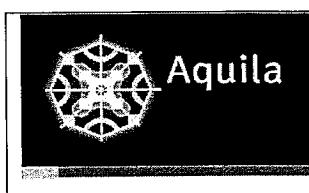
_____ Settling _____ Hour 1 _____ Hour 2
17._____ Begin the coal sample collection and verify that the samples have been collected. Initial below that the samples were collected.

_____ Settling _____ Hour 1 _____ Hour 2
18._____ Begin the data collection process at the end of the 30 minute settling period. Print the applicable DCS screens at 15 minute intervals through the entire 4 ½ hour testing process, beginning at the start of the settling period. Obtain all data from other sources at hourly intervals through the entire testing process, beginning at the end of the settling period.

19._____ Record all information on Data Sheet 1 at the end of the 30 minute settling period and at one hour intervals during the 4 hour test period.


20._____ Review the data hourly to determine if test data is reasonable and accurate. If inaccurate, test will be stopped and performed at a later date. Initial below that data was reviewed and is accurate.

_____ Settling _____ Hour 1 _____ Hour 2



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21. _____ At the completion of the test, notify System Operations that the test has concluded and the boiler is released for normal operation.
22. _____ At the test conclusion, compile and ensure that all data was collected.
23. _____ Prepare the ash samples for testing and analysis per procedure number B5-300. The ash samples shall be tested by the Lake Road lab and shall include LOI.
24. _____ Prepare the coal samples for testing and analysis per procedure number B5-301. One set of samples shall be tested by the Lake Road lab. The other set of samples will be sent to an outside laboratory to perform a short proximate analysis in addition to the testing done in house (BTU, ash, sulfur, moisture).
25. _____ Complete preliminary boiler efficiency calculations using in-house Btu values. Record the results on the data sheet.
26. _____ Attach copies of the DCS printouts, Data Sheet 1, and other Operator logs/test sheets, if necessary.
27. _____ When fuel sample Btu results from the outside lab are obtained and reviewed, complete the final boiler efficiency calculations. Record the results on Data Sheet 1.
28. _____ Include an executive summary of the findings with the test documentation, including Data Sheet 1, DCS reports, and heat rate calculations.
29. _____ Forward the test results to the appropriate contact for the Aquila Regulatory Department.

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Lake Road Boiler 8

Collected by:
Hour
Time

Heat Rate Test			Collected by:		
Data Sheet 1 - Page 1 of 3			Hour		
		Time	Settling	1	2
Boiler Gas Fuel Integrator	DCS Integrator	MCF	100000	100210	100420
Boiler Gas Fuel	Calculated	MCF		210	210
Gas HHV - Preliminary	Southern Star Pipeline	Btu/SCF	1000	1000	1000
Gas HHV - As Fired	Outside Laboratory	Btu/SCF	1005	1005	1005
Fuel Input - Preliminary	Calculated	MMBtu		210	210
Fuel Input - As Fired	Calculated	MMBtu		211.1	211.1
Boiler Feed Water Integrator	DCS Integrator	KLBS	200000	200160	200320
Boiler Feed Water	Calculated	KLBS		160	160
Boiler Feed Water Pressure	DCS	PSIG	500	500	500
Boiler Feed Water Temperature	DCS	F	250	250	250
Boiler Feed Water Enthalpy		Btu/Lb		220	220
Boiler Feed Water Input	Calculated	MMBtu		35.2	35.2
Total Energy Inputs - Preliminary	Calculated	MMBtu		245.2	245.2
Total Energy Inputs - Final	Calculated	MMBtu		246.3	246.3
Boiler Steam Flow Integrator	DCS Integrator	KLBS	200000	200150	200300
Boiler Steam Flow	Calculated	KLBS		150	150
Boiler SH Outlet Pressure	DCS	PSIG	325	325	325
Boiler SH Outlet Temperature	DCS	F	700	705	700
Boiler Steam Enthalpy		Btu/Lb		1367	1367
Boiler Steam Output	Calculated	MMBtu		205.1	205.1
Boiler Blowdown	Calculated	KLBS		10	10
Boiler Drum Pressure	DCS	PSIG	350.0	350.0	350.0
Boiler Blowdown Enthalpy		Btu/Lb		414	414
Boiler Blowdown Output	Calculated	MMBtu		4.1	4.1
Total Energy Outputs	Calculated	MMBtu		205.1	205.1
Boiler Steam Flow	DCS	KLBS/HR			
Steam Flow Integrator	DCS Integrator	KLBS			
Superheater Outlet Pressure	DCS	PSIG			
Superheater Outlet Temperature	DCS	F			
Drum Pressure	DCS	PSIG			
Boiler Feed Water Flow	DCS	KLBS/HR			
Feedwater Flow Integrator	DCS Integrator	KLBS			
Feedwater Pressure	DCS	PSIG			
Feedwater Temperature	DCS	F			
Gas Flow	DCS	MCF/HR			
Gas Flow Integrator	DCS Integrator	MCF			
Boiler Excess O2	DCS	% O2			
FD Fan Amps	DCS	AMPS			
Ambient Air Temperature Dry Bulb	Lake Road Lab	° F			
Ambient Air Temperature Wet Bulb	Lake Road Lab	° F			
Barometric Pressure	Lake Road Lab	IN HG			

[illegible]

Lake Road Boller 8

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Notes & Comments

Data collected by:

Reviewed by:

Approved by:

WRITTEN BY

Wayne Siebern

DEPARTMENT HEAD

APPROVED

Jim Parker

STATION SUPERINTENDENT

APPROVED

Mike Smith

LAKE ROAD BOILER 8 TESTING

PURPOSE:

Quantify efficiency for Lake Road Boiler 8, in accordance with requirements for the Fuel Adjustment Clause (FAC) as described in 4 CSR 240-3.161 (2)(P).

INFORMATION/BACKGROUND:


Initial spaces below as steps are completed.

1. _____ Testing shall be conducted at least once every 24 months.
2. _____ Testing should be conducted immediately following a Spring or Fall outage or when the boiler has been inspected and found to be in good operating condition.
3. _____ The test shall be performed using the input/output method on gas fuel only.
4. _____ There shall be a 30 minute settling period before the 2 hour test begins. The boiler shall be within 5% of the target load of 150,000 lb/hr throughout the settling period.
5. _____ Any deviations from load shall be noted on Data Sheet 1.


OPERATIONAL STEPS:

The following are the operational steps for the test:


6. _____ Determine proper testing conditions. A preliminary run shall be performed prior to the test to verify that all equipment is operational and to acquaint test personnel with the test instruments and procedures. If there is equipment out of service, these items shall be noted on Data Sheet 1.
7. _____ The test documentation shall include completed Maintenance Work Requests (WR) for the following instrument calibrations:
 - Boiler gas flow meter
 - Boiler steam flow meter
 - Boiler steam pressure indicator
 - Boiler steam temperature indicator
 - Boiler drum pressure indicator
 - Boiler feed water flow meter
 - Boiler feed water pressure indicator
 - Boiler feed water temperature indicator
 - Boiler flue gas oxygen analyzer

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8. _____ Gas samples for the test shall be collected for each segment of the test including the settling period and 2 hour test. The gas samples are to be sent to an outside laboratory for a determination of the as-fired BTU/SCF value (higher heating value). Verify that all materials needed to obtain the gas samples are readily available on site.
9. _____ Notify the appropriate Aquila fuels personnel of the testing schedule.
10. _____ Notify Missouri PSC personnel, System Operations, Operations, and Maintenance personnel of the test date/time.
11. _____ Put the boiler on line and load the boiler to 150,000 lb/hr for the 30 minute settling period. Maintain this boiler load and operating condition throughout the 2 hour test period. Subsequent tests shall be performed within 5% of this initial test load.
12. _____ Begin the gas sample collection and verify that the samples have been collected. Initial below that the samples were collected.
- _____ Settling _____ Hour 1 _____ Hour 2
13. _____ Begin the hourly data collection according to Data Sheet 1. Collect all information on Data Sheet 1 at the end of the 30 minute settling period and at hourly intervals during the 2 hour test period. Initial below that the data was collected.
- _____ Settling _____ Hour 1 _____ Hour 2
14. _____ Review the data hourly to determine if test data is reasonable and accurate. If inaccurate, test will be stopped and performed at a later date. Initial below that data was reviewed and is accurate.
- _____ Settling _____ Hour 1 _____ Hour 2
15. _____ At the completion of the test, notify System Operations that the test has concluded and the boiler is released for normal operation.
16. _____ At the test conclusion, compile data.
17. _____ Evaluate data using the boiler manufacturer references.
18. _____ Prepare the gas samples for shipping and analysis.
19. _____ Complete preliminary input/output boiler efficiency calculations using the gas supplier BTU values. Record the results on the data sheet.
20. _____ Compare baseline (initial test) and all subsequent data to actual test results and determine if adequate and consistent.

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21. _____ Attach copies of Data Sheet 1, and other Operator logs/test sheets, if necessary.
22. _____ When the fuel sample results from the outside lab are obtained and reviewed, complete the final boiler efficiency calculations. Record the results on Data Sheet 1.
23. _____ Include an executive summary of the findings with the test documentation, including Data Sheet 1.
24. _____ Forward the test results to the appropriate contact for the Aquila Regulatory Department.

	Prepared by: Wayne Siebern	Date: 10/26/2007	Operating Procedure Lake Road Generating Station	
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Lake Road Turbine 2

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Notes & Comments

[illegible]

Reviewed by:

Approved by:

DEPARTMENT HEAD

STATION SUPERINTENDENT

APPROVED

APPROVED

Jim Parker

[illegible]

[illegible]

Lake Road Turbine 3

Data Sheet 1 - Page 3 of 3

Notes & Comments

Data collected by:

Reviewed by:

Approved by:

WRITTEN BY

Wayne Siebern

DEPARTMENT HEAD

APPROVED

Jim Parker

STATION SUPERINTENDENT

APPROVED

Mike Smith

[illegible]

[illegible]

Lake Road Turbine 5

Data Sheet 1 - Page 3 of 3

Notes & Comments

Reviewed by:

Approved by:

DEPARTMENT HEAD

STATION SUPERINTENDENT

APPROVED
Jim Parker

APPROVED
Mike Smith

LAKE ROAD UNIT 5 HEAT RATE TESTING PROCEDURE

PURPOSE:

Quantify heat rate/efficiency for Lake Road Unit 5, in accordance with requirements for the Fuel Adjustment Clause (FAC) as described in 4 CSR 240-3.161 (2)(P).


INFORMATION/BACKGROUND:

Initial spaces below as steps are completed.


1. _____ Testing shall be conducted at least once every 24 months.
2. _____ There shall be a 15 minute settling period before the 2 hour test begins.
The test shall be performed with the unit in the "base load" exhaust temperature control mode throughout the settling and testing periods. This will result in approximately 60 MW gross generation when the turbine compressor inlet temperature is 80° F.
3. _____ Any deviations from load shall be noted on Data Sheet 1.
4. _____ Ensure the turbine Distributed Control System (DCS) operating screens are available for obtaining data during the test period.

OPERATIONAL STEPS:

5. _____ Determine proper testing conditions. If done during a Southwest Power Pool (SPP) Capability test, the ambient site conditions must be met and the test performed in the summer months (June-September). If not performed in conjunction with the SPP test, determine when instruments have been recently calibrated and minimal equipment is out of service, etc. If there is equipment out of service, these items shall be noted on Data Sheet 1.
6. _____ The test documentation shall include completed Maintenance Work Requests (WR) for the following instrument calibrations:
 - Gas fuel flow metering
 - Gas fuel pressure to turbine
 - Gas fuel temperature to turbine
 - Turbine compressor inlet air temperature (east side)
 - Turbine compressor inlet air temperature (west side)
 - Air Compressor Section Flow Manometers
 - Combustor shell pressure
 - Gross Generation KWH Meter (done by Meter Department)

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7. _____ The test shall be performed on gas fuel only.
8. _____ Notify the appropriate Aquila fuels personnel of the testing schedule.
9. _____ Notify Missouri PSC personnel, System Operations, Operations, and Maintenance personnel of the test date/time.
10. _____ Place the evaporative coolers in service if necessary to obtain the desired 80° F turbine compressor inlet temperature. The turbine compressor inlet temperature during the test should be as close to 80 F as possible to minimize ambient conditions correction requirements.
11. _____ Start the unit and raise load to the base load limit (approximately 60 MW gross) for the 15 minute settling period and continue holding at this load for the 2 hour test period. This shall be done for the initial "baseline test" and all subsequent tests.
12. _____ Begin the gas sample collection and verify that the samples have been collected. Initial below that the samples were collected.
 _____ Settling _____ Hour 1 _____ Hour 2
13. _____ Begin the hourly data collection according to Data Sheet 1. Collect all information on Data Sheet 1 at the end of the 15 minute settling period and at hourly intervals during the 2 hour test period. Initial below that the data was collected.
 _____ Settling _____ Hour 1 _____ Hour 2
14. _____ Review the data hourly to determine if test data is reasonable and accurate. If inaccurate, test will be stopped and performed at a later date. Initial below that data was reviewed and is accurate.
 _____ Settling _____ Hour 1 _____ Hour 2
15. _____ At the completion of the test, notify System Operations that the test has concluded and the unit is released to dispatcher control.
16. _____ At the test conclusion, compile data.
17. _____ Evaluate data using the unit's Correction Curves.
18. _____ Prepare the gas samples for shipping and analysis.
19. _____ Complete the preliminary heat rate calculations using the gas supplier Btu values. Record the results on the data sheet.
20. _____ Compare baseline (initial test) and all subsequent data to actual test results and determine if adequate and consistent.
21. _____ Attach copies of the DCS printouts, Data Sheet 1, and other Operator logs/test sheets.
22. _____ When the gas sample results from the outside lab are obtained and reviewed, complete the final heat rate calculations. Record the results of the calculations on Data Sheet 1.
23. _____ Include an executive summary of the findings with the test documentation.
24. _____ Forward the test results to the appropriate contact for the Aquila Regulatory Department.

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Lake Road Turbine 6

Collected by:
Hour
Time

[illegible]

[illegible]

Lake Road Turbine 6

Data Sheet 1 - Page 3 of 3

Notes & Comments

Reviewed by:

Approved by:

WRITTEN BY

Wayne Siebern

DEPARTMENT HEAD
APPROVED
Jim Parker

STATION SUPERINTENDENT
APPROVED
Mike Smith

LAKE ROAD UNIT 6 HEAT RATE TESTING

PURPOSE:

Quantify heat rate/efficiency for Lake Road unit 6, in accordance with requirements for the Fuel Adjustment Clause (FAC) as described in 4 CSR 240-3.161 (2)(P).

INFORMATION/BACKGROUND:


Initial spaces below as steps are completed.

The following are the operating parameters of the test:

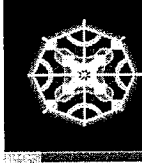
1. _____ Testing shall be conducted at least once every 24 months.
2. _____ The # 2 oil flow meter that is displayed on the DCS will be used to determine the fuel used during the test.
3. _____ There shall be a 15 minute settling period before the 2 hour test begins. The unit shall be within 5% of the target load of 20 gross MW in the peak load control mode throughout the settling period. Only minor changes in unit control shall be made during this time as required to bring the unit into normal, steady-state operation.
4. _____ Any deviations from load shall be noted on Data Sheet 1.
5. _____ Ensure plant Distributed Control System (DCS) operating screens are available for obtaining data during the test period.

OPERATIONAL STEPS:

6. _____ Determine proper testing conditions. If done during a Southwest Power Pool (SPP) Capability test, the ambient site conditions must be met and the test performed in the summer months (June-September). If not performed in conjunction with the SPP test, determine when instruments have been recently calibrated, minimal equipment out of service, etc. If there is equipment out of service, these items shall be noted on Data Sheet 1.
7. _____ The test documentation shall include completed Maintenance Work Requests (WR) for the following instrument calibrations:
 - Fuel oil flow meter
 - Gross Generation KWH Meter (done by Meter Department)
 - East Side Inlet Air Temperature
 - West Side Inlet Air Temperature
 - Exhaust Temperature DCS Indications (8 Total)

 Aquila	Prepared by: Wayne Siebern	Date: 10/23/2007	Operating Procedure	
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8. _____ Fuel oil samples (see Procedure CP-302 for collecting fuel oil samples) for the test shall be collected for each segment of the test including the settling period and 2 hour test. The samples are to be sent to an outside laboratory for a determination of the as-fired BTU/Gallon value (higher heating value). Verify that all materials needed to obtain the fuel oil samples are readily available on site.
9. _____ Notify Missouri PSC personnel, System Operations, Operations, and Maintenance personnel of the test date/time.
10. _____ Start evaporative coolers, if available.
11. _____ Raise load to Peak Load (approximately 20 MW gross) for the 15 minute settling period and continue holding for the 2 hour test period for the initial "baseline test". Subsequent tests shall be performed at the Peak Load condition without the need to obtain the same MW load.
12. _____ Begin the fuel oil sample collection and verify that the samples have been collected. Initial below that the samples were collected.
 _____ Settling _____ Hour 1 _____ Hour 2
13. _____ Begin the hourly data collection according to Data Sheet 1. Collect all information on Data Sheet 1 at the end of the 15 minute settling period and at hourly intervals during the 2 hour test period. Initial below that the data was collected.
 _____ Settling _____ Hour 1 _____ Hour 2
14. _____ Review the data hourly to determine if test data is reasonable and accurate. If inaccurate, test will be stopped and performed at a later date. Initial below that data was reviewed and is accurate.
 _____ Settling _____ Hour 1 _____ Hour 2
15. _____ At the completion of the test, notify System Operations that the test has concluded and the unit is released to dispatcher control.
16. _____ At test conclusion, compile data.
17. _____ Evaluate data using Units Correction Curves
18. _____ Prepare the oil samples for shipping and analysis per procedure CP-302.
19. _____ Complete preliminary heat rate calculations using the Lake Road laboratory BTU value. Record the results on the data sheet.
20. _____ Compare baseline (initial test) and all subsequent data to actual test results and determine if adequate and consistent.
21. _____ Attach copies of the DCS printouts, Data Sheet 1, and other Operator logs/test sheets, if necessary.
22. _____ When the fuel sample results from the outside lab are obtained and reviewed, complete the final heat rate calculations. Record the results on Data Sheet 1.
23. _____ Include an executive summary of the findings with the test documentation, including Data Sheet 1, DCS reports, and heat rate calculations.
24. _____ Forward the test results to the appropriate contact for the Aquila Regulatory Department.

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Lake Road Turbine 7

Collected by:
Hour
Time

[illegible]

Lake Road Turbine 7

Collected by:
Hour
Time

Heat Rate Test			Collected by:		
Data Sheet 1 - Page 2 of 3			Hour	1	2
			Time		
Item	Source	Units			
Integrated Gross Generation	KWH Meter Integrator Reading	MWH	50000	50020	50040
Gross Generation MWH per Period	Calculated	MWH		20	20
Integrated Oil Burned	Oil Meter Integrator Reading	Gallons	2000	4001	6005
Oil Burned per Period	Calculated	Gallons		2001	2004
Preliminary Oil HHV	MGE	Btu / Gallon	138000	138000	138000
Final Oil HHV	Outside Laboratory	Btu / Gallon	138100	138100	138100

$$\text{Gross Heat Rate (Btu / KWH)} = \frac{\text{Total Oil Burned (Gallons)} \times \text{Oil HHV (Btu / Gallon)}}{\text{Gross Generation (MWH)} \times 1000 (\text{KWH} / \text{MWH})}$$

Gross Heat Rate Per Time Period (Btu/KWH)			13,807	13,828
Gross Heat Rate For Entire 2 Hour Period (Btu/KWH)			13,817	

Gross Heat Rate Per Time Period (Btu/KWH)			13,817	13,838
Gross Heat Rate For Entire 2 Hour Period (Btu/KWH)			13,827	

[illegible]

Lake Road Turbine 7

Data Sheet 1 - Page 3 of 3

Notes & Comments

Data collected by:

Reviewed by:

Approved by:

WRITTEN BY

Wayne Siebern

DEPARTMENT HEAD

APPROVED

Jim Parker

STATION SUPERINTENDENT

APPROVED

Mike Smith

LAKE ROAD UNIT 7 HEAT RATE TESTING

PURPOSE:

Quantify heat rate/efficiency for Lake Road unit 7, in accordance with requirements for the Fuel Adjustment Clause (FAC) as described in 4 CSR 240-3.161 (2)(P).

INFORMATION/BACKGROUND:


Initial spaces below as steps are completed.

The following are the operating parameters of the test:


1. _____ Testing shall be conducted at least once every 24 months.
2. _____ The # 2 oil flow meter that is displayed on the DCS will be used to determine the fuel used during the test.
3. _____ There shall be a 15 minute settling period before the 2 hour test begins. The unit shall be within 5% of the target load of 20 gross MW in the peak load control mode throughout the settling period. Only minor changes in unit control shall be made during this time as required to bring the unit into normal, steady-state operation.
4. _____ Any deviations from load shall be noted on Data Sheet 1.
5. _____ Ensure plant Distributed Control System (DCS) operating screens are available for obtaining data during the test period.

OPERATIONAL STEPS:

6. _____ Determine proper testing conditions. If done during a Southwest Power Pool (SPP) Capability test, the ambient site conditions must be met and the test performed in the summer months (June-September). If not performed in conjunction with the SPP test, determine when instruments have been recently calibrated, minimal equipment out of service, etc. If there is equipment out of service, these items shall be noted on Data Sheet 1.
7. _____ The test documentation shall include completed Maintenance Work Requests (WR) for the following instrument calibrations:
 - Fuel oil flow meter
 - Gross Generation KWH meter (done by Meter Department)
 - East Side Inlet Air Temperature
 - West Side Inlet Air Temperature
 - Exhaust Temperature DCS Indications (8 Total)

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8. ____ Fuel oil samples (see Procedure CP-302 for collecting fuel oil samples) for the test shall be collected for each segment of the test including the settling period and 2 hour test. The samples are to be sent to an outside laboratory for a determination of the as-fired BTU/Gallon value (higher heating value). Verify that all materials needed to obtain the fuel oil samples are readily available on site.
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22. ____ When the fuel sample results from the outside lab are obtained and reviewed, complete the final heat rate calculations. Record the results on Data Sheet 1.
23. ____ Include an executive summary of the findings with the test documentation, including Data Sheet 1, DCS reports, and heat rate calculations.
24. ____ Forward the test results to the appropriate contact for the Aquila Regulatory Department.

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