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REBUTTAL TESTIMONY

OF

CHRISTOPHER ISELIN

ON

BEHALF OF

UNION ELECTRIC COMPANY

d/b/a Ameren Missouri

****Public Version****

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1 merchant generating companies, I was offered a position as Senior Vice President of
2 Ameren's Corporate Operations Oversight function. In September of 2014, I started in
3 my current position.

4 **Q. Please describe your duties and responsibilities as Senior Vice**
5 **President of Power Operations and Energy Management.**

6 A. I am responsible for the safe, reliable, and efficient operation of
7 approximately 9,000 megawatts of generation capacity at approximately two dozen
8 separate sites including coal, natural gas, hydro and solar generation facilities. In
9 addition, I am responsible for energy trading, the procurement of generating plant fuels
10 and for the management of plant emissions, coal combustion byproducts and Ameren
11 Missouri's renewable energy initiatives.

12 **Q. Please describe your qualifications.**

13 A. I hold a Bachelor of Science degree in mechanical engineering from the
14 University of Missouri – Columbia, and recently completed the Massachusetts Institute of
15 Technology Reactor Technology Program.

16 **Q. What is the purpose of your rebuttal testimony?**

17 A. The purpose of my testimony is to address the operational considerations
18 to support Ameren Missouri utilizing a Must-Run commit status for the model used by
19 the Midcontinent Independent System Operator, Inc. ("MISO") in dispatching our
20 generating units. I also address the Missouri Public Service Commission Staff's ("Staff")
21 proposed disallowance of costs arising from damage to collector plates that were
22 delivered to the Labadie site for use in the Labadie electrostatic precipitator ("ESP")
23 project, and the completion of the ESP and O'Fallon Energy Center projects.

1 A. For a typical large, coal-fired unit, start-up costs include ignition fuel,
2 which is either fuel oil or natural gas. Also, the primary fuel (coal) is burned prior to the
3 dispatch of power for use or consumption. Even at the time the unit begins delivering
4 load for dispatch, there are additional costs because the unit does not operate efficiently
5 at start-up. These costs alone can vary between **** _____ **** depending
6 on whether it is a warm start or a cold start.

7 **Q. Are there other costs associated with frequent cycling?**

8 A. Yes. Each time a power plant is cycled, its major and minor auxiliary
9 components experience significant thermal and pressure stresses, which cause damage.
10 This is most concerning for equipment that is subjected to high temperatures and
11 pressures, and other mechanical forces. Over time and repeated cycles, this can result in
12 failure of critical components. Under a frequent cycling dispatch model, component life
13 can be expected to be shortened, driving up maintenance and capital costs. In addition,
14 frequent cycling can be expected to result in more forced outages than would otherwise
15 be the case; which reduces the margins that the unit can produce and ultimately increases
16 net energy costs for customers.

17 **Q. Can you illustrate this dynamic with some examples?**

18 A. Yes. I will address two major components of a coal-fired unit: boilers
19 and turbine generators.

20 Boilers have large, thick-walled steel headers, drums, and other components
21 which are particularly susceptible to damage from the significant thermal and pressure
22 stresses caused by shutdowns and start-ups. In cycling a unit off and on, these
23 components are subject to temperature and pressure changes of as much as 1,000

1 degrees F and 3,600 psi, respectively. Components such as headers, waterwalls, and
2 reheaters may see damage from cycling that result in increased tube leaks. Since damage
3 from cycling is cumulative over time, as components age they will be even more
4 susceptible to damage and have an even higher propensity to fail. As a conservative
5 estimate, a tube leak outage can cost as much as \$50,000 per day in repair costs.

6 **Q. What are the effects of frequent cycling on turbine generators?**

7 A. The turbine generator sets used by Ameren Missouri were designed to
8 generate electricity primarily in a base load condition. Most turbine inner and outer
9 casing pressure vessels are produced from castings of thick-walled steel. They also are
10 susceptible to high thermal stresses generated during start-up, shutdown and load swing
11 transients. With increased cycling of the equipment, components such as steam chests
12 and casings will experience crack initiation and propagation in areas of high stress
13 concentrations at an accelerated rate.

14 **Q. What about the other features of the turbine generator?**

15 A. Another area of concern is the turbine blades. Steam conditions during
16 start-ups and shutdowns are greatly different than at full load. At full load, steam is
17 highly pure and contains no water. During start-up or shutdown, on the other hand, steam
18 quality is decreased and the steam contains impurities and water droplets. Impurities
19 plate out on the turbine blades, and water droplets erode them, reducing both the unit's
20 efficiency and capacity. Of even greater concern is the risk of corrosion deposits where
21 the blades attach to the turbine rotor and/or erosion of the structural surfaces of the
22 blades. Unless corrected, these conditions can put the turbine at risk of losing a blade
23 while in operation.

1 **Q. Does frequent cycling have any effect on generator field windings?**

2 A. Yes, generator field windings “lock” into position at normal running
3 speed. Frequent changes in speed cause the winding insulation to degrade at a more rapid
4 rate. In addition, cycling operation causes expansion and contraction of the generator
5 stator bars, resulting in degradation of the insulation on the bars. These known issues
6 necessitate more frequent inspections. Current inspection intervals are approximately
7 every ten (10) years. Frequent cycling would shorten the inspection intervals to
8 approximately every five (5) years. This is significant, since generator inspections can
9 cost more than \$1,000,000 and take over four weeks to perform.

10 **Q. Does frequent cycling have adverse effects on auxiliary plant
11 equipment?**

12 A. Yes. Increases in shutdowns and start-ups impact other plant components.
13 Condensers and feedwater heaters are vulnerable to damage from thermal stresses.
14 Feedwater heaters may experience more leaks and need more frequent repairs or need to
15 be taken out of service and replaced, leading to plant thermal cycle inefficiencies and
16 load limitations. Air heaters and precipitators may see more corrosion as gas temperatures
17 drop below dew point conditions during start-up and shutdown.

18 **Q. Are there any other considerations that the Missouri Public Service
19 Commission (“Commission”) should be aware of concerning the frequent cycling of
20 base load, coal-fired units?**

21 A. Yes. Start-ups have negative impacts on water and steam cycle chemistry
22 and on air emissions. Nitrous Oxide, or NO_x, emissions occur at a much higher rate
23 during start-ups and at low loads. In addition, the majority of particulate, or opacity,

1 issues occur during start-ups or shutdowns. Cycle chemistry control during start-ups is
2 more difficult to achieve. Increased corrosion contaminants are then transported into the
3 boiler and turbine components, leading to fouling by deposits of these contaminants.
4 Turbine fouling is a leading cause of unit derates. Correcting this condition can cost
5 several million dollars during a two to three month long outage period.

6 **Q. Is Dr. Hausman correct that Ameren Missouri's use of a Must-Run**
7 **commit status is uneconomic?**

8 A. No. His analysis does not take into account important operational costs
9 and limitations associated with frequent cycling of base load, coal-fired generation units.
10 Consequently, his conclusion regarding the economics of Must Run versus Economic
11 commit status is based on an incomplete and misleading analysis. Ameren Missouri's
12 use of Must Run commit status has correctly taken these and other considerations into
13 account.

14 **III. LABADIE ESPs IN-SERVICE AND COLLECTOR PLATE DAMAGE**

15 **Q. Did the Company recently install new pollution control equipment at**
16 **the Labadie Energy Center?**

17 A. Yes. In response to the U.S. Environmental Protection Agency's mercury
18 and air toxics standards to reduce particulate matter emissions, the Company installed
19 new pollution control equipment, including ESPs, on Labadie Energy Center Units 1 and
20 2. An ESP is a filtration system that uses an induced electrostatic charge to remove fine
21 particulate matter from the unit's emissions.

1 **Q. What is the Staff's position regarding the Unit 2 ESP?**

2 A. Staff's December 5, 2014 Revenue Requirement Cost of Service Report
3 ("Staff Report") agrees that the installation of the ESP on Unit 2 was completed in
4 August of 2014 and that the Unit 2 ESP is fully operational and used for service as of
5 August 13, 2014.

6 **Q. What is Staff's position regarding the Unit 1 ESP?**

7 A. At the time the Staff Report was filed, the work on Labadie Unit 1 was not
8 yet complete. That work was completed on December 13, 2014, and the Unit 1 ESP is
9 now fully operational and used for service. We have provided Staff with information
10 indicating that we have met the criteria we agreed upon with the Staff to determine if the
11 ESP was in service. We have no reason to believe that Staff disagrees.

12 **Q. Should the investment in the ESPs be included in rate base?**

13 A. Yes. Installation of the ESPs was necessary to comply with federal Clean
14 Air Act requirements, and those units are now fulfilling that purpose.

15 **Q. Are there any other issues regarding the ESPs?**

16 A. Yes. The Unit 2 ESP was installed at a total construction cost of
17 approximately \$89.38 million, but Staff is proposing a disallowance of approximately
18 \$408,048 related to an incident on May 29, 2013, regarding the collector plates for the
19 Unit 2 ESPs.

20 **Q. What happened to the collector plates on May 29, 2013?**

21 A. On that date, 180 collector plates were being stored. The plates were
22 shipped to the site in bundles of four to six. In accordance with the supplier's
23 recommendation, the bundles were secured to one another with a bolted piece of flat iron

1 on one end and a steel “staple” or connecting bracket on the other end. The entire set of
2 plates was then secured to a vertical beam that was part of the storage rack. At
3 approximately 12:00 noon, multiple bundles of the plates fell over. It appears a failure
4 occurred at a connection between two bundles, likely because of strong winds. Wind
5 gust speeds on this date reached 28 miles per hour. Ninety-four (94) plates were
6 damaged beyond repair. No personnel were in the area at the time of the event.

7 **Q. Does the Company agree with Staff’s proposed disallowance for the**
8 **May 29th incident?**

9 A. No, it does not.

10 **Q. Please explain why the Company disagrees with Staff’s position on**
11 **this issue.**

12 A. The Company acted prudently at all times and in all respects. This
13 accident was outside of the Company’s control. Installation of the ESPs was challenging
14 due to limited space, with hundreds of shipments of equipment being received, unloaded,
15 and stored prior to installation. The Company provided the installation contractor,
16 Alberici Constructors, with the collector plate handling and storage instructions provided
17 by TECO Industries of Maryland, Inc., who is the product supplier. The plates were
18 handled and stored according to these instructions.

19 **Q. Are the plates easy to handle and to store?**

20 A. No. Each plate is approximately 45 feet by 12.5 feet and weighs
21 approximately 2,000 pounds. According to the handling and storage instructions
22 provided by TECO Industries, any stress on a plate may cause permanent deformation or

1 a kink in the material forming the plate, and the key to handling the plates is to avoid all
2 undue stress.

3 **Q. Did this incident delay completion of the project?**

4 A. No. The 94 collector plates had to be replaced, but the overall project
5 schedule was not impacted.

6 **Q. Did Ameren Missouri incur any additional costs as a result of the**
7 **incident?**

8 A. Project contingency funds were used for the replacement plates, and the
9 costs were within work order authorization limits. As a result of this incident, Ameren
10 Missouri was liable for \$391,000, the cost of the replacement plates, as this amount was
11 below the original builder's risk insurance deductible. The Company determined it was
12 prudent to decrease its builder's risk insurance deductible following this incident,
13 resulting in a premium increase of \$32,500. Alberici Constructors, the installation
14 contractor, incurred an additional \$125,000 for the purchase and fabrication of
15 replacement racking. Ameren Missouri received a credit of \$13,500 when the 94
16 damaged plates were salvaged, and this amount was credited against the Company's total
17 construction costs.

18 **Q. Did the Company take any steps to avoid a future, similar incident?**

19 A. Yes. On the date of the incident, immediate action was taken to secure the
20 area and to ensure the remaining 86 plates being stored were not damaged. Also, an
21 additional risk assessment was performed. The supplier was consulted and various
22 methods of plate storage improvements were evaluated. Additional bracing, in the form
23 of steel framing, was developed to better secure the plates. Also, as new bundles were

1 added to the rack, the bundle frames were tack welded to the rack frame, and, at the top
2 of the bundles, the flat iron and “staples” were replaced with all-thread bolts. Additional
3 vertical supports were welded onto the rack in various locations to provide additional
4 support to the bundles. These changes were designed to mitigate the potential for any
5 further incidents.

6 **Q. What is the total dollar amount related to this incident?**

7 A. The total amount related to this incident is \$408,048. This amount should
8 be added back to the total construction cost for this work.

9 **IV. O’FALLON ENERGY CENTER**

10 **Q. Did the Company recently construct a new solar facility?**

11 A. Yes. On April 8, 2014, the Commission approved Ameren Missouri’s
12 application for a certificate of public convenience and necessity to build a 5.7 MW direct
13 current, photovoltaic solar facility. The facility is located in O’Fallon, Missouri, adjacent
14 to the Company’s existing Belleau substation and is the largest, investor-owned utility
15 solar generator facility. It spans an area equivalent to approximately 19 football fields
16 and contains almost 19,000 solar panels.

1

O'Fallon Energy Center



2

3 **Q. Is construction of the O'Fallon solar facility complete?**

4 A. Yes. The criteria we agreed upon with Staff regarding whether the center
5 would be fully operational and used for service have been met.¹

6 **Q. Has the Company provided Staff with the information and**
7 **documentation necessary in order for the Staff to evaluate whether the criteria have**
8 **been satisfied?**

9 A. Yes, the last of the necessary information and documentation was
10 provided to the Staff on January 6, 2015.

11 **Q. Does Staff agree that the criteria have been satisfied and that the**
12 **facility is fully operational and used for service?**

13 A. The Company is not aware of any Staff concerns, and therefore believes
14 this facility has met all of the criteria and so should be considered in-service. However,
15 given the timing of Staff Report, Staff was not able to testify to more than that its

¹ The criteria are included with the Staff Report.

1 evaluation is on-going. (See Staff Report, p. 47). The Company anticipates Staff will
2 agree the criteria have been met.

3 **Q. Should the costs related to this solar facility be included in the**
4 **Company's cost of service in this rate case proceeding?**

5 A. Yes. As noted, the in-service criteria have been satisfied and the facility is
6 fully operational and used for service.

7 **V. SAFETY COMPONENT OF THE EIP-O PLAN**

8 **Q. Are you familiar with the portion of the Staff Report related to the**
9 **Executive Incentive Plan for Officers ("EIP-O")?**

10 A. Yes, I am.

11 **Q. Do you agree with Staff's finding that the EIP-O currently in effect**
12 **does not connect officer actions to safe, regulated, electric-only, Missouri**
13 **operations?**

14 A. No, I do not. As an officer of the Company responsible for the operation
15 of all of our non-nuclear generating stations, safety of personnel and assets is one of the
16 most important aspects of my job. I am personally involved in the design and
17 implementation of safety programs, practices and policies. I sponsor the Power
18 Operations Strategic Safety Steering Committee, a team comprised of the generating
19 station directors and bargaining unit represented craft worker leaders, chartered with
20 recommending ways to increase safety at our work sites. I am a member of the Corporate
21 Safety Leadership Council, a group comprised of operating group officers and corporate
22 safety support staff within Ameren, chartered with leading the corporate safety strategy
23 and providing support, oversight, and resources to guide and improve Ameren's safety

1 performance. I personally meet with each employee who experiences a recordable injury
2 on the job, as well as that employee's co-workers and supervisor, for the purposes of
3 understanding the thinking and behaviors that lead to injuries, ensuring that lessons to be
4 learned are captured and shared and ensuring that our employees understand our
5 expectations with regard to safe work. I attend many meetings of large work groups,
6 where safety is almost always one of my topics of discussion. I believe the EIP-O
7 connects officers to safe operations, and promotes their actions to drive better safety
8 performance.

9 Q. **Does this conclude your rebuttal testimony?**

10 A. Yes, it does

