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J. S. Young

Direct

MAWC

WR-2000-281/SR-2000-282

MISSOURI PUBLIC SERVICE COMMISSION

CASE NO. WR-2000-281

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**Missouri Public
Service Commission**

Direct Testimony of

JOHN S. YOUNG

on Behalf of

MISSOURI-AMERICAN WATER COMPANY (MAWC)

NOVEMBER 19, 1999

**DIRECT TESTIMONY OF
JOHN S. YOUNG**

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**MISSOURI-AMERICAN WATER COMPANY
DIRECT TESTIMONY OF
JOHN S. YOUNG**

1 **1. Q. WHAT IS YOUR NAME AND BUSINESS ADDRESS?**

2 A. John S. Young, Jr., 1025 Laurel Oak Road, Voorhees, New Jersey, 08043.

3 **2. Q. BY WHOM ARE YOU EMPLOYED AND IN WHAT CAPACITY?**

4 A. I am employed by American Water Works Service Company, Inc. ("the
5 Service Company") as Vice President - Engineering. I have held my current
6 position since 1992.

7 **3. Q. PLEASE STATE YOUR EDUCATIONAL BACKGROUND.**

8 A. I received a B.S. Degree in Civil Engineering from Duke University in 1975
9 and a M.S. Degree in Environmental Engineering from the University of
10 North Carolina - Chapel Hill in 1977. I am qualified as a registered
11 Professional Engineer.

12 **4. Q. WHAT ARE YOUR DUTIES AS VICE PRESIDENT - ENGINEERING?**

13 A. As Vice President - Engineering I am responsible for managing the
14 Engineering function for the American Water System. This includes the
15 preparation of Comprehensive Planning Studies for system operations in 23
16 states, and the design, design overview and construction management of
17 projects involving water supply, treatment, pumping, distribution and
18 transmission facilities. My responsibilities also include development of
19 engineering standards, project management procedures, and employee
20 development.

21 **5. Q. WHAT WERE YOUR DUTIES PRIOR TO BEING APPOINTED VICE
22 PRESIDENT - ENGINEERING?**

23 A. From 1986 to 1992, as Director - Engineering Design, I was responsible for
24 managing the design of water works facilities throughout the American Water

1 System. My duties included the development of project design concepts,
2 management of detailed design and technical assistance during the
3 construction phase of a project. In this position I was involved with more
4 than 100 water works engineering projects.

5
6 In 1984 and 1985 I was employed by the American Water System as Director
7 - Engineering Planning. In this position I was responsible for water works
8 planning throughout the American Water System. These duties included the
9 development of water demand projections, regional water supply plans,
10 evaluation of production and pumping facilities, hydraulic analysis of
11 distribution systems, and development of plans to remedy system
12 deficiencies.

13 **6. Q. HAVE YOU TESTIFIED BEFORE OTHER REGULATORY COMMISSIONS**
14 **IN PREVIOUS PROCEEDINGS?**

15 A. Yes. I have testified before commissions in Kentucky, Virginia,
16 Pennsylvania, Iowa, Massachusetts and Missouri. In these cases I have
17 addressed the subjects of water quality and production, treatment plant
18 reliability and capacity, and the necessity to implement production and
19 distribution system improvements.

20 **7. Q. WHAT IS THE PURPOSE AND SCOPE OF YOUR TESTIMONY?**

21 A. The purpose of this testimony is to address issues associated with the source
22 of supply and production facility improvements in St. Joseph, Missouri.
23 Additionally, the testimony will describe the intent, scope, rationale and
24 status of the Platte County Water Treatment Plant Improvements, the Platte
25 County Storage Tank, the Warrensburg Additional Source of Supply, the

1 Warrensburg Sulfide Removal Improvements, and the Mexico Water
2 Treatment Plant Improvements.

3 **8. Q. HOW DOES MISSOURI-AMERICAN WATER COMPANY ('MAWC' OR**
4 **"COMPANY") FORMALLY IDENTIFY SYSTEM DEFICIENCIES AND ITS**
5 **CAPITAL PROJECT REQUIREMENTS?**

6 A. MAWC periodically evaluates the adequacy of its facilities through the
7 development of a Comprehensive Planning Study ("CPS"). The most recent
8 CPSs for MAWC were completed in 1994 and 1997.

9 **9. Q. DESCRIBE THE COMPREHENSIVE PLANNING STUDY PROCESS?**

10 A. The Comprehensive Planning Study is an engineering analysis of water
11 demand projections, the potential for regionalization opportunities, source of
12 supply adequacy and characteristics, treatment facilities, pumping facilities,
13 storage facilities and distribution system piping. The purpose of the CPS is
14 to develop a plan which maintains and/or improves the reliability and quality
15 of the water system.

16
17 Demand projections are performed to determine the necessary capacity of
18 facilities. Population projection data and an analysis of historic customer and
19 usage trends are utilized to develop a projection of water demands.
20 Maximum day water demand projections are based on a statistical analysis
21 of the maximum day to average day ratios experienced in a specific service
22 area. The effects of water conservation are considered in the demand
23 projections along with the analysis of historic water consumption needs.

24
25 Regionalization opportunities are evaluated to determine if a consolidated

1 solution to water supply problems in a particular area is feasible.
2 Regionalization can often provide economies of scale, avoid duplication of
3 facilities, and provide more effective service to customers.
4

5 Sources of supply are evaluated to provide a sufficient quantity of water to
6 supply the system's needs. The quality of the raw water is considered to
7 determine the treatment that must be provided to deliver finished water which
8 meets all Federal and State regulations. The reliability of existing source of
9 supply facilities such as raw water intakes, screening equipment and pumping
10 equipment is reviewed to assure a reliable supply of raw water to the
11 treatment process.
12

13 Treatment facilities are designed to meet projected maximum day water
14 supply needs. The CPS evaluates the individual treatment plant components
15 to assure they are appropriately sized and functional, with appropriate back-
16 up to allow the plant to be able to meet the maximum day demand and water
17 quality goals under varying operating conditions. Pumping facilities are
18 reviewed to ensure that they can reliably and efficiently deliver finished water
19 into and through the distribution system.
20

21 Water storage facilities, both at the treatment plant and in the distribution
22 system, are evaluated to equalize the treatment plant's production rate on the
23 maximum day, provide the effective volume necessary for fire fighting, and
24 provide a reserve volume for emergency use.
25

26 The distribution system piping network is evaluated to determine the
27 improvements that are necessary to maintain adequate pressures and flows

1 through the system under peak conditions. Computer modeling of the
2 distribution system piping network is a tool that is used to determine the
3 adequacy of existing facilities and compare alternative improvements.
4

5 When system deficiencies are identified, the CPS provides a preliminary
6 evaluation of alternatives which will adequately address the need.
7 Additionally, during the early stages of design of a project, the CPS project
8 scope is further developed when a formal project Design Concept is prepared.
9 Additional detailed evaluation and review of alternatives is performed at this
10 stage of design. This additional review process defines the final design
11 solution for subsequent implementation.

12 **ST. JOSEPH 2000 PROJECT**

13

14 **10. Q. WHAT SPECIFIC DEFICIENCIES WERE IDENTIFIED FOR THE ST.**
15 **JOSEPH PRODUCTION FACILITIES DURING THE COMPREHENSIVE**
16 **PLANNING STUDY PROCESS?**

17 A. Capacity, reliability, process control, and safety deficiencies were identified.
18

19 **11. Q. HAVE THE DETAILS OF THESE DEFICIENCIES BEEN PREVIOUSLY**
20 **DESCRIBED?**

21 A. Yes. The capacity, reliability, process control and safety deficiencies were
22 presented in the direct testimony of John S. Young, Jr. before the Missouri
23 Public Service Commission in its cases WA-97-46/WF-97-241

24 **12. Q. PLEASE DESCRIBE THE PROPOSED ST. JOSEPH 2000 PROJECT.**

25 A. This title "St. Joseph 2000 Project" has been given to the project that includes

1 construction of alluvial wells adjacent to the Missouri River, dual raw water
2 transmission pipelines, ground water treatment facilities at a remote upland
3 site, and dual finished water transmission pipelines to connect with the
4 existing distribution system. This project scope was selected as the most
5 cost-effective, feasible project to reliably supply the St. Joseph service area.

6 **13. Q. PLEASE DESCRIBE THE PROPOSED SOURCE OF SUPPLY.**

7 A. The proposed source of supply is ground water obtained from Missouri River
8 alluvial sediments. The proposed well field is located north of the Missouri
9 River in Andrew County. Wells withdrawing from the alluvial aquifer will
10 be recharged from induced infiltration from the river, providing a high
11 capacity ground water source of supply.

12
13 The natural filtration provided by the stream bed and the alluvial sediments
14 will minimize the potential for transmission of surface water microbiologic
15 contaminants from the river to the wellhead. An exception is viruses which
16 have the potential to travel substantial distances and remain viable.
17 Disinfection for viruses is discussed in a subsequent question concerning the
18 ground water treatment process.

19
20 Testing has shown the quality of the ambient ground water quality to be high
21 in hardness (500 to 600 mg/L), iron (greater than 10 mg/L), manganese (0.4
22 to 1 mg/L), and ammonia. A shift in quality is projected to occur after
23 pumping from the wells is begun and infiltration from the river is induced.
24 With the pumping rates needed to supply St. Joseph, the hardness levels are
25 expected to decline to within 10 to 20 percent above historical hardness levels
26 in the river. Iron and ammonia levels are also expected to gradually decline

1 to steady state levels much lower than in the ambient ground water.
2

3 **14. Q. PLEASE DESCRIBE THE NUMBER, TYPES AND CAPACITY OF WELLS**
4 **THAT WERE SELECTED.**

5 A. Seven vertical wells, each rated at 2500 GPM (3.6 MGD), are being
6 constructed. The well screens are 36" in diameter and 25'-30' in length. One
7 horizontal collector well rated at 12,510 GPM (18 MGD) is being
8 constructed. This well consists of seven laterals each 200 feet in length.
9

10 **15. Q. PLEASE DESCRIBE HOW THE PROPOSED SOURCE OF SUPPLY WAS**
11 **LOCATED.**

12 A. As part of the comprehensive planning process in the aftermath of the 1993
13 flood, alternative sources of supply were evaluated. Hydrogeologists familiar
14 with alluvial settings similar to those found in St. Joseph recommended the
15 proposed site as the most promising location for a high capacity ground water
16 supply.
17

18 A two phase investigation was implemented to locate and quantify the ground
19 water resources in the area. Several possible sites in the river valley were
20 prioritized according to proximity to existing facilities and potential for
21 adequate capacity. Borings were then performed approximately one mile
22 south of the existing treatment plant site, but revealed inadequate aquifer
23 materials. Next, borings were conducted at the proposed well field site on the
24 protected side of the levee which confirmed desirable subsurface materials.
25 Water quality testing on water obtained from the bore holes showed high
26 hardness, iron, and manganese.
27

1 Additional borings were performed on the River side of the levee to better
2 characterize the site. The site characterization was followed by an aquifer
3 pumping test. The pumping test was used to quantify aquifer characteristics
4 such as transmissivity and stream bed permeability. A follow-up
5 hydrogeologic investigation was undertaken to provide data to be used for
6 design and regulatory purposes.

7 The construction of well field facilities was also considered south of St.
8 Joseph. However, this area was eliminated from consideration due to
9 industrial and commercial activity that could contaminate the ground water,
10 and the difficulty and cost of integrating a production facility at this location
11 into the existing distribution system.

12 **16. Q. BRIEFLY DESCRIBE THE PROPOSED TREATMENT PLANT AND ITS**
13 **CAPACITY.**

14 A. The treatment plant will provide removal of iron and manganese,
15 disinfection, and corrosion control.

16
17 The proposed treatment plant capacity is 30 mgd. The system delivery
18 capacity is approximately 28.5 mgd or five percent less than treatment
19 capacity. This value closely matches the 27.7 mgd demand projection for
20 2009. The 1.5 mgd difference accounts for filter wash water and in-plant
21 usage.

22 **17. Q. PLEASE DESCRIBE THE TREATMENT PROCESS WHICH HAS BEEN**
23 **DESIGNED FOR THE PROPOSED PLANT.**

24 A. The treatment process includes oxidation of dissolved iron and manganese,

1 followed by solids contact clarification and dual media filtration. Chlorine
2 will be used for oxidation of the dissolved iron while manganese will be
3 removed through a combination of oxidation by potassium permanganate and
4 adsorption to filter media.
5

6 The ground water supply has the potential for viruses to be present and
7 disinfection criteria will be based on virus inactivation using a brief contact
8 time with free chlorine. Corrosion control will be provided by pH adjustment
9 using a combination of hydrated lime and caustic soda. Powdered activated
10 carbon will be provided to remove synthetic organic chemicals such as
11 pesticides which may be present in the ground water in the future.
12 Chloramination (chlorine/ammonia combination) of the filter effluent or plant
13 effluent will limit any increase in disinfection byproducts as the water travels
14 through the distribution system.
15

16 The American Water Works Service Company competitively bids chemical
17 supply contracts annually for a number of chemicals, including all chemicals
18 to be used at the plant under construction (except for salt and blanket
19 polymer) and the unit chemical cost (\$/lb) used in the workpapers for pro
20 forma chemical adjustments shown on Schedule LJG-2.6, which is attached
21 to the direct testimony of Company witness Linda Gutowski, is based on the
22 chemical bid results for chemical contracts beginning in January, 2000.
23

24 The chemical dosages (lb/MG) shown in the workpapers for pro forma
25 chemical adjustments shown on Schedule LJG-2.6 are based on the projected
26 water quality of the ground water supply and the results of pre-design pilot
27 testing. The chlorine dosage is based on the projected iron content and on the

1 ammonia content of the ground water. The potassium permanganate dosage
2 is based on projected manganese concentrations in the ground water. The
3 blanket polymer and ferric chloride dosages are based on pilot testing results
4 to properly operate the solids contact clarifiers. The hydrated lime dosage
5 is based on projected pH adjustment requirements in pretreatment, while the
6 caustic soda dosage is estimated to make final adjustments to the pH of the
7 filtered water prior to distribution. The ammonia dosage is based on
8 *stoichiometric relationship to free chlorine to properly form chloramines*
9 *prior to distribution.* The salt requirement is for the ion exchange softening
10 of ejector supply water for ammonia feed and for dilution water necessary to
11 feed caustic soda. The fluosilicic acid dosage is based on the difference
12 between natural fluoride concentration and the desired value of
13 approximately 1.0 mg/L in the finished water.
14

15 **18. Q. WHY IS THIS PROCESS APPROPRIATE FOR THE GROUND WATER**
16 **SUPPLY?**

17 A. The elevated levels of iron and manganese in the raw water require a
18 clarification step to be provided prior to filtration. Providing effective
19 removal of the iron and, to a lesser extent, the manganese through the solids
20 contact clarifiers allows optimal performance of the filters as a polishing step.

21
22 The solids contact clarifiers offer the flexibility for use in a future lime
23 softening process, if required. Lime softening is not currently planned due
24 to the additional capital and operating costs, and the difficulty in disposing
25 of the resulting treatment residual solids.

1 19.

2 **DESCRIBE THE RAW WATER TRANSMISSION MAIN PROJECT WHICH**
3 **CONNECTS THE PROPOSED GROUND WATER SOURCE OF SUPPLY TO**
4 **THE TREATMENT PLANT.**

5 A. Dual 36-inch pipelines will relay water from the well field to the proposed
6 water treatment plant. One pipeline consists of approximately 15,000 feet of
7 36-inch main in a route which begins in the Missouri River bottoms area
8 (well field), crosses Mace Creek parallels the Burlington Northern Railroad
9 right-of-way, crosses the railroad and Waterworks Road onto a private road
10 that becomes County Line Road, and then proceeds under an interstate
11 highway to the treatment plant.

12 The second pipeline consists of approximately 16,000 feet and begins on the
13 protected side of the levee at the well field, and crosses Mace Creek and the
14 Burlington Northern Railroad. After these crossings, the route proceeds
15 south adjacent to the Burlington Northern Railroad right of way, then east up
16 the Missouri River bluffs. The maximum grade through the bluffs along this
17 route is about 17%. The route follows a series of dirt roads through private
18 property to Interstate 229, crosses the interstate and proceeds through private
19 property until it reaches Amazonia Road where it continues east along
20 County Line Road to the plant site.

21 20. Q. **WHY ARE TWO INDEPENDENT PIPELINES PROPOSED FOR RAW**
22 **WATER TRANSMISSION?**

23 A. Two separate pipelines were selected in order to insure the reliable delivery
24 of raw water to the treatment plant in the event of a main break or routine
25 maintenance in either of the mains. The pipelines follow differing routes
26 since each of the routes is vulnerable to Missouri River flooding and/or soil

1 slope failures. Repair of pipeline breaks could require more than one day
2 because much of the piping is difficult to access. The use of a single pipeline
3 has significant potential for an interruption of water service to St. Joseph.
4 The use of two raw water pipelines also allows the pipelines to be removed
5 from service and cleaned to maintain hydraulic capacity.

6 **21. Q. HOW WERE THE ANNUAL SEWER FEES ESTIMATED FOR DISPOSAL**
7 **OF TREATMENT RESIDUALS ?**

8 A. The sewer fees are set by the City of St. Joseph. The three components to the
9 disposal cost are listed in the sewer fee calculation workpapers. There is a
10 monthly service charge, but the major costs are related to the flow charge and
11 the excess solid charge. It is projected that the plant will discharge an
12 average of 201,600 gallons per day of treatment residuals to the sanitary
13 sewer with a Total Suspended Solids (TSS) concentration of 2,000 mg/L.

14
15 The treatment residuals result from the removal of precipitated iron and
16 manganese present in the ground water, and from the addition of chemicals
17 such as ferric chloride and polymer used to enhance the removal of iron and
18 manganese. Each solids contribution was estimated based on projected iron
19 and manganese concentrations in the ground water and projected chemical
20 requirements.

21
22 The blowdown from the solids contact clarifiers is the primary solids
23 contributor, and the suspended solids concentration of the waste stream is
24 based on the projected solids concentration of the clarifier blowdown. A
25 value of 2,000 mg/L TSS was used in the estimate based on results of a pre-
26 design pilot study and operating experience at facilities where solids contact

clarifiers are in operation.

22. Q. WHAT ALTERNATIVES TO SEWER DISPOSAL WERE CONSIDERED?

A. Two major alternatives to sewer disposal were considered. First, direct discharge to the Missouri River was considered. However, current regulatory policies of the Missouri Department of Natural Resources and the Environmental Protection Agency would not allow an operating permit to be issued for direct discharge of iron and manganese treatment residuals. For example, typical NPDES permit requirements limit average discharge TSS to values far below the projected 2,000 mg/L TSS concentration from the treatment process. Other limits typically are placed on iron and manganese concentrations. Direct discharge to the Missouri River is not a feasible alternative.

Secondly, on-site dewatering of iron and manganese residuals was considered. Land requirements were estimated and construction cost estimates prepared for lagoons. The lagoons would require impermeable liners to comply with Missouri Department of Natural Resource design requirements. Filter backwash water would be treated and recycled to the plant influent. Supernatant discharge from the lagoons would be returned to the Missouri River. Operation of the lagoons would require annual removal of partially dewatered iron and manganese solids and disposal in a landfill.

Additional costs with the lagoon/landfill alternative are for construction of a septic system on the plant site, for sanitary waste, and a laboratory waste holding tank since laboratory wastes could not be discharged to the septic system.

1 The projected revenue requirement was similar for both sewer disposal and
2 dewatering by lagoon with disposal of solids to a sanitary landfill. The
3 sanitary sewer alternative was selected since the Water Company would not
4 be responsible for dewatering of the residuals or for limitations on landfilling
5 of treatment residuals. Iron and manganese residuals typically dewater
6 poorly in lagoons, and additional mechanical dewatering may have been
7 needed to adequately prepare the material for acceptance by a landfill. Long-
8 term landfill acceptance of the treatment residuals is an unknown. Discharge
9 of iron and manganese residuals to the sanitary sewer can benefit the sewage
10 treatment process through reduction of hydrogen sulfide and as a clarification
11 aid in the primary settling process.
12

13 **23. Q. WHAT PROJECT IS REQUIRED TO CONNECT THE PLANT TO THE**
14 **EXISTING DISTRIBUTION SYSTEM?**

15 A. Finished water transmission pipelines are necessary to connect the treatment
16 plant to the distribution system. Two 36-inch pipelines from the plant to the
17 Huntoon Reservoirs, located approximately one and one-half miles southwest
18 of the plant site are being constructed. Two pipelines are required to insure
19 reliable service in the event of a main break or if maintenance is required on
20 one of the pipelines.
21

22 **24. Q. WHAT IS THE STATUS OF THE ST. JOSEPH 2000 CONSTRUCTION**
23 **PROJECT?**

24 A. The raw water transmission main contract has been completed. For the
25 wellfield contract, the seven vertical wells have been installed and are
26 currently pumping to waste. The caisson and laterals for the horizontal
27 collector well have been installed and the pump station construction has

1 commenced.

2 For the water treatment plant contract, the major structures have been erected
3 and equipment installation has started. Equipment start-up should commence
4 in January, 2000.

5 Pipeline installation has started for the finished water transmission main.

6 **25. Q. WHEN WILL THE FACILITIES BE PLACED INTO SERVICE ?**

7 A. April, 2000.

8
9 **26. Q. WHAT IS THE PROJECTED CAPITAL COST OF THE PROJECT?**

10 A. \$74,684,000.

11
12 **27. Q. WHAT IS THE SCOPE AND ESTIMATED COST OF DEMOLITION AT**
13 **THE EXISTING ST. JOSEPH WATER TREATMENT PLANT?**

14 A. Once the ground water supply and treatment facilities are in operation, the
15 existing water treatment plant site and facilities will be of no benefit to the
16 Company. The scope of the retirement and demolition activities at the
17 existing treatment plant is listed below:

18 Cut and cap the 30" concrete plant discharge pipeline in Water Works Road

19 Cut and cap both the 16" and 24" plant discharge pipelines from the existing
20 treatment plant to the Huntoon storage tanks

21 Remove treatment residuals from all clarifiers and basins

22 Remove the Emergency Intake, including screen and support piling from the
23 Missouri River, and Raw Water Pump No. 10.

24 Remove the hydraulic submersible pump at the Main Intake

1 Remove the traveling screen from the Screen Well, backfill the screen well,
2 and seal the raw water intake piping.
3 Dispose of unusable treatment chemicals
4 Remove and dispose of filter media
5 Demolish steel wash water tank
6 Plug residual discharge piping to the Missouri River and stabilize the
7 affected areas of the river bank

8 The retirement and demolition costs are estimated to total \$500,000.
9

10 PLATTE COUNTY WATER TREATMENT PLANT

11 28. Q. WHAT WAS THE PURPOSE OF THE PLATTE COUNTY WATER 12 TREATMENT PLANT IMPROVEMENTS?

13 A. The improvements to the Platte County Water Treatment plant address a
14 number of operational, water quality, safety and chemical system
15 deficiencies. One aspect of the improvements allows the wells, treatment
16 plant and distributive pumps to operate without constant on-site operator
17 intervention and supervision. A primary goal of the automation was to
18 permit the facilities to operate continuously at variable rates instead of an
19 on/off manner, thereby improving water quality and operating reliability.
20 The control system improvements also allow improved monitoring and
21 control of plant performance and water quality.
22

23 The treatment plant and distributive pumps had been operating in an on/off
24 manner using the limited automation installed in the plant following the 1993
25 flood. The treatment facilities and pumping equipment sometimes cycled on

1 and off more than 20 times per day. When the plant was "on", the treatment
2 and pumping rate was often near plant capacity. The frequent cycling had
3 negative impacts on the treatment process, finished water quality and the
4 distribution system pressure.

5
6 The solids contact type clarifier at the Platte County Plant can produce high
7 quality effluent at relatively high overflow rates, but it is sensitive to flow
8 rate changes. The on/off operation upset the clarifier to the point that the
9 softening process was difficult to monitor and control. Finished water quality
10 was highly variable, often with elevated turbidity and iron levels.
11 Precipitated softening chemicals and iron that passed the filters tended to
12 accumulate in the distribution system and subsequently resulted in discolored
13 water. Chlorine residual also fluctuated and sometimes led to taste and odor
14 complaints.

15
16 The frequent on/off operation also resulted in hydraulic transients (i.e water
17 hammer) that was directly impacting customers plumbing and water service.
18 The transients contributed to water quality complaints by dislodging the
19 softening chemical and iron precipitates in the distribution system.

20
21 The improvements also were intended to provide adequate disinfection
22 capacity to address the presence of viruses in the source water and to
23 distribute water with a compatible type of chlorine residual to blend with the
24 water purchased from Kansas City, Missouri.

25
26 Chemical system improvements addressed the safety of the chlorine storage
27 and feed by improvements to the chlorination equipment, the ability to

1 neutralize chlorine leaks by provision of a scrubber, and the reliability of the
2 lime softening process by improvements to the lime feed and slaking
3 equipment.

4 **29. Q. WHAT WAS THE SCOPE OF THE PLATTE COUNTY WATER**
5 **TREATMENT PLANT IMPROVEMENTS?**

6 A. Improvements were made in several areas. First, a computerized distributed
7 control system (DCS) was installed to automate the wells, the treatment plant,
8 and the distributive pumps. A control strategy was implemented to allow the
9 wells, treatment process, chemical systems, and distributive pumps to operate
10 at variable rates instead of an on/off high flow rate. Digital controllers were
11 installed at the wells to operate the pumps remotely. Radio communication
12 with the wells was installed to replace unreliable telephone lines.

13
14 The distributive pumping rate is based on water level in the Crooked Road
15 Tank and the time of day. Well flow is controlled to maintain a constant
16 level in the clearwell at the treatment plant. The lime feed and slaking
17 system is controlled based on the lime dosage set by the operator. Pre-
18 chlorine, phosphate, and polymer feed rates are automatically controlled
19 based on the dosages set by the operator. Post-chlorine is controlled
20 automatically through measurement of the residual entering the clearwell.
21 Ammonia feed is controlled through the free chlorine residual entering the
22 clearwell and the distributive pumping flow rate.

23
24 The control system improvements included monitoring and recording water
25 quality parameters, including clarifier effluent turbidity, combined filter
26 effluent turbidity, plant effluent turbidity, clarifier effluent pH, plant effluent

1 pH, clearwell influent free chlorine residual, and plant effluent combined
2 chlorine residual. These water quality analyzers allow treatment plant
3 performance to be continuously documented in the absence of an on-site
4 operator. Flow meters were installed to continuously monitor and record the
5 raw water and the finished water flows.

6
7 A chlorine storage and feed system was installed to provide adequate
8 capacity for a free chlorine residual and to address safety concerns. A free
9 chlorine residual is needed to ensure disinfection of viruses in the alluvial
10 ground water supply. A room dedicated to the storage of chlorine gas
11 cylinders was constructed separately from a chlorine feed room. A chlorine
12 scrubber was installed to automatically detect, capture and neutralize chlorine
13 leaks.

14
15 The single lime feeder and slaker was replaced because the unit was
16 maintenance intensive and unreliable. The replacement unit is a less complex
17 design yet can automatically adjust the feed rate in response to the control
18 system.

19
20 Purchased water from Kansas City, Missouri contains chloramines as a
21 disinfectant in the distribution system. An ammonia storage and feed system
22 was installed at Platte County to ensure that the finished water chlorine
23 residual was compatible for blending with the purchased water. Separate
24 storage and feed rooms were installed for the ammonia storage and feed
25 system.

26
27 An upgrade of the plant service water system was necessary to provide

1 sufficient flow capacity and pressure to feed chlorine, ammonia and lime. An
2 ion exchange water softening system was necessary to feed ammonia without
3 causing excessive plugging of the feed line and diffuser with carbonate
4 deposits.

5
6 Renovation of the space above the chlorine storage room provided adequate
7 space for the control system computer and laboratory testing for process
8 control. Improvements included lighting, heating and air conditioning,
9 cabinets, countertop and a sample sink.

10 **30. Q. WHAT ALTERNATIVES WERE CONSIDERED?**

11 A. The completed improvements were necessary for the Platte County Water
12 Treatment Plant to continue in operation while addressing disinfection,
13 chlorine gas safety, lime feed system reliability and performance, and
14 clarifier/filter performance issues. Alternatives included abandoning the
15 existing plant and either constructing a new water treatment plant or
16 purchasing the entire water supply from Kansas City, Missouri. These
17 alternatives had a higher present worth cost than the completed project.

18 **31. Q. DO THE IMPROVEMENTS PREVENT THE WELLS AND TREATMENT**
19 **PLANT FROM FLOODING?**

20 A. No. It was determined that the plant could not be protected adequately from
21 the type of flooding that occurred in 1993 due to limited space, structural,
22 safety and cost concerns. Consequently, none of the improvements are
23 directly related to flood proofing the water supply and treatment facilities.
24 However, the interconnections with Kansas City, Missouri provide a reliable
25 supply in case of flooding or other catastrophic conditions. Nevertheless, the

1 plant improvements were designed to quickly return the facilities to service
2 once flood waters recede.

3 **32. Q. WHAT IS THE STATUS OF THE PLATTE COUNTY TREATMENT PLANT**
4 **IMPROVEMENTS ?**

5 A. The treatment plant improvements were placed in service in June, 1998.

6 **33. Q. WHAT WAS THE TOTAL PROJECT COST OF THE PLATTE COUNTY**
7 **TREATMENT PLANT IMPROVEMENTS?**

8 A. \$1,828,535

9 **PLATTE COUNTY WATER STORAGE TANK AND PUMP STATION**

10 **34. Q. WHAT IS THE PURPOSE OF THE PLATTE COUNTY STORAGE TANK?**

11 A. The tank will eliminate the existing equalization and total storage deficits in
12 the High Pressure Zone of about 0.2 MG and 0.6 MG, respectively. In
13 addition to providing equalization, the tank will assist in meeting fire flow
14 requirements of the High Pressure Zone. The site for the tank also provides
15 additional gravity storage to the Main Pressure Zone. The combined storage
16 deficit is projected to increase to 0.9 MG by the year 2000 as a result of
17 significant residential development.

18 **35. Q. HOW DID SUBSURFACE CONDITIONS AFFECT THE PROJECT**
19 **SCOPE?**

20 A. The tank site is located on top of a hill overlooking the Missouri River flood
21 plain near Kansas City. The site consists of an approximately 45 to 55 foot
22 layer of soft to moderately stiff silty clay soil with moderate consolidation

1 potential overlaying intermittent beds of shale and limestone imbedded with
2 shale. Because of the consolidation potential, the net allowable bearing
3 capacity was limited to 3,000 pounds per square foot. This geologic
4 condition, combined with mining in the area, resulted in a sophisticated tank
5 foundation design
6

7 **36. Q. WHAT IS THE SCOPE OF THE STORAGE TANK PROJECT?**

8 A. The steel tank has an overflow elevation of 1041-feet USGS. The ground
9 elevation for the top of foundation will be set at 1004-feet USGS. With the
10 tank diameter established as 68-feet and a height to overflow of 37-feet, the
11 approximate volume of the tank will be 1,000,000 gallons. The tank
12 overflow is set by the main pressure zone system gradient.
13

14 The proposed tank was designed in accordance with AWWA Standard D100-
15 96. The roof will be a self supporting dome having no interior columns. The
16 interior and exterior of the tank will have an epoxy finish. Separate inlet and
17 outlet piping was designed to serve the Main Service Gradient by gravity and
18 to pump to the High Service Gradient.

19 **37. Q. DESCRIBE THE PUMP STATION BUILDING.**

20 A. The building will house the three booster pumps, motor control centers,
21 telemetry equipment, the motorized butterfly control valve, the discharge
22 meter and the standby generator. The building will be constructed of
23 masonry block with split face finish on the outside.
24

25 **38. Q. HOW ARE THE TANK AND PUMP STATION INTENDED TO**
26 **OPERATE?**

1 A. The main purpose of the tank is to provide pumped storage capacity to the
2 high service area of the distribution system which operates at a gradient of
3 1167 feet USGS. The tank will be filled from the Platte County Water
4 Treatment Plant which pumps to a gradient of 1041 feet USGS. When
5 system pressure in the Main Pressure Gradient drops below a set pressure,
6 water from the tank will return to the Main Pressure Gradient by gravity.
7

8 Service to the High Service Gradient will rely on the booster pumps. A
9 declining water level in the Platte Woods elevated tank will start the primary
10 800 gpm pump. If the water level continues to drop, a second 800 gpm pump
11 will start and both pumps will operate to meet system demand. The 800 gpm
12 pumps will cease operation and an emergency 1,750 gpm pump will start if
13 the water level in the Platte Woods elevated tank continues to drop due to a
14 fire or other unusual demand condition. The booster pump(s) will continue
15 to operate until a low-low level is reached in the Platte County Tank.
16

17 The tank and pump station will be monitored and controlled from the Platte
18 County Water Treatment Plant through the DCS. The pumping equipment
19 also can be operated locally for maintenance purposes.

20 **39. Q. WHAT IS THE STATUS OF THE TANK AND PUMP STATION?**

21 A. The tank and pump station are under construction and expected to be in
22 service by April, 2000.
23

24 **40. Q. WHAT IS THE PROJECTED COST OF THE PLATTE COUNTY TANK**
25 **PROJECT?**

26 A. \$2,338,000.

1
2 **WARRENSBURG SOURCE OF SUPPLY**

3 **41. Q. WHAT IS THE INTENT OF THE ADDITIONAL SOURCE OF SUPPLY**
4 **PROJECT FOR WARRENSBURG?**

5 A. An additional well was constructed to ensure that customer demands could
6 be met with one well out of service. In 1997 the Warrensburg service area
7 had an existing reliable source of supply capacity deficit of about 0.6 mgd.
8 By the year 2000, this deficit was projected to increase by additional 0.6
9 mgd. The reliable source of supply deficit was projected to increase to 1.67
10 mgd by 2010. This project and future ground water development were
11 recommended to eliminate these deficits.

12
13 The project also quantified and documented regional ground water quality
14 and supply issues to ensure the availability of an adequate supply into the
15 future.

16 **42. Q. WHAT IS THE SCOPE OF THE FACILITIES CONSTRUCTED FOR THE**
17 **ADDITIONAL SOURCE OF SUPPLY PROJECT?**

18 A. The project included the installation of Well No. 9 and 1,300 feet of 12-inch
19 diameter transmission main to connect the well to the Warrensburg system.
20 Well No. 9 consists of a 16-inch diameter borehole, cased for the upper 350
21 feet, and with a total depth of 800 feet. The well is equipped with a 75
22 horsepower submersible pump. The reliable capacity has been determined
23 to be approximately 975 gpm. Electrical service, the pump motor starter,
24 instrumentation and controls, and a flow meter were installed at the well
25 head.

1 43. Q. WHAT IS THE STATUS OF WELL NO. 9?

2 A. Well No. 9 was available for use in August, 1998. Well No. 9 is currently
3 used as the baseload production well. With the completion of Well No. 9, the
4 maximum day demand can be met with the largest well out of service. (per
5 MDNR regulations)

6 44. Q. WHAT IS THE MOST IMPORTANT LONG TERM GROUND WATER
7 SUPPLY ISSUE FOR WARRENSBURG?

8 A. It has been determined that increasingly mineralized water is present to the
9 west of the Company's wellfield. It also was determined that the mineralized
10 water is moving eastward toward the Company's wellfield. Additional
11 treatment facilities or an alternative source of supply will be needed if the
12 mineralized water reached the baseload production wells. The Company's
13 wellfield was constructed in 1963 following a dramatic increase in Total
14 Dissolved Solids (TDS), or salinity, in the wells located to the south of
15 Warrensburg near Pertle Springs.

16 45. Q. WHAT STEPS HAS THE COMPANY TAKEN TO ASSESS THE POTENTIAL
17 IMPACT OF THE MINERALIZED GROUND WATER ON CAPITAL
18 INVESTMENT REQUIREMENTS?

19 A. A hydrogeological study was initiated in 1998 to determine feasible
20 alternatives for locating future wells and to quantify and document the
21 potential impact of the mineralized water in the area. The study determined
22 that ground water is available south and east of the existing wellfield with
23 quality similar to the current supply. Wells can be installed in these rural
24 locations with minimal impact on adjacent water users.
25

1 The initial phases of the hydrogeological study consisted of data collection
2 to determine historic and present water quality and hydrogeologic conditions.
3 The third and final phase of the study entailed ground water modeling to
4 determine the future availability and quality of ground water in the region.
5 This study was the basis for locating Well No. 9.

6
7 The study adequately identified the location and concentration gradient of the
8 ground water with elevated TDS. The TDS concentration for the existing
9 wellfield has been stable at 350 mg/L since construction in 1963. However,
10 the 500 mg/L TDS isoconcentration line is approximately 1.7 miles west of
11 the westernmost Company production well (Well No. 5).

12
13 A series of three monitoring wells were installed to help confirm current and
14 future water quality and water levels. Monitoring Well No. 3 is located
15 between the 500 mg/L TDS isoconcentration line and production Well No.
16 5, and it serves as a "sentinel" well to be impacted before the production
17 wells. Monitoring Well No. 2 was installed 1.8 miles east of the most
18 easterly well (Well No. 9) in an area that could be used for relocation or
19 expansion of the existing wellfield. Monitoring Well No. 1 was installed
20 approximately 1.5 miles south of Well No. 9.

21 Ground water flow and quality modeling were performed to determine
22 approximate time frames for ground water movement and to evaluate the
23 effect of various operational and water supply management alternatives. The
24 Company immediately adopted the recommended practice of using the
25 easternmost wells as baseload wells and minimized use of the westerly wells
26 to help slow down the migration of mineralized water.

1
2 Using a constant annual water withdrawal based on the projected demand for
3 the year 2020, the modeling projected that TDS concentrations in Monitoring
4 Well No. 3 will begin to rise in 2014 and reach concentrations of 500 mg/L
5 by 2022. The TDS concentration in Well No. 7 is expected to begin
6 increasing around 2020 and reach 500 mg/L by 2044.

7
8 The modeling effort also evaluated the impact of installing two baseload
9 wells approximately two miles east of Well No. 9. The benefit of this
10 alternative is an immediate slowing of the migration rate of the elevated TDS
11 interface. For example, the rise of TDS concentrations to 500 mg/L in
12 Monitoring Well No. 3 would be postponed by approximately 20 years
13 compared to the "no construction" alternative. The initial rise in TDS would
14 be postponed and the rate of increase would be reduced by moving the
15 pumping center eastward toward the aquifer recharge area.

16
17 The construction of two replacement baseload wells, and a transmission
18 pipeline to deliver water to the existing wellfield piping network has an
19 estimated capital cost of \$1,800,000. The Company plans to evaluate the
20 benefit and timing of this project in comparison with other water supply
21 needs in prioritizing the capital investment program. The Company also
22 intends to update the ground water model periodically with additional water
23 level and quality data to verify the validity of model results.

24
25 **46. Q. WHAT WAS THE COST OF DEVELOPING AND EQUIPPING WELL NO.**
26 **9 AND THE ASSOCIATED HYDROGEOLOGIC STUDIES?**

27 A. \$950,000.

1 **WARRENSBURG WATER QUALITY IMPROVEMENTS**

2 **47. Q. WHAT ARE THE CURRENT WATER QUALITY CONCERNS VOICED BY**
3 **WARRENSBURG SERVICE AREA CUSTOMERS ?**

4 A. Two aesthetic water quality related issues have been raised by a number of
5 customers: 1) taste and odor and 2) short appliance life due to water hardness
6 and the scaling tendency of the water.

7 **48. Q. WHAT IS THE CAUSE OF THE TASTE AND ODOR PROBLEMS?**

8 A. The presence of hydrogen sulfide in the ground water, and the inadequacy of
9 the current treatment process to remove sufficient sulfide, results in a rotten
10 egg or sulphurous taste and odor in the finished water. The sulfide detracts
11 from the aesthetic palatability of the water, but is not a health concern.

12
13 Approximately 0.3 mg/L of hydrogen sulfide is present in the source of
14 supply. Although the current treatment process removes most of the sulfide,
15 the remaining sulfide concentration, after aeration and chlorination, is still
16 objectionable to customers. The aeration process also releases sulfurous
17 odors to the neighborhood atmosphere.

18 **49. Q. WHAT IS THE CAUSE OF THE SCALING PROBLEMS ?**

19 A. The scaling problems and subsequent impact on appliance life are related to
20 the calcium and magnesium content of the water. These constituents are
21 frequently measured as "water hardness". The total hardness of the finished
22 water at Warrensburg is approximately 226 mg/L which falls within the
23 middle range for potable water supplies in Missouri. The treatment process
24 does not remove hardness.

1 **50. Q. WHAT IS THE PURPOSE OF THE WARRENSBURG SULFIDE REMOVAL**
2 **IMPROVEMENTS ?**

3 A. The Sulfide Removal Improvements well accomplished the following results:
4 Improve the taste and odor of the finished water by oxidizing sulfide in the
5 raw water with ozone.
6 Control the growth of the sulfur bacterium "Beggiatoa".
7 Discontinue the discharge of hydrogen sulfide odors to the neighboring
8 residential areas.
9 Increase the reliable treatment and distributive pumping capacity to 5.0 mgd.
10 Improve safety and process control for chlorine storage and feed.
11 Provide a permanent sequestering agent storage and feed system to control
12 scaling.
13 Provide for treatment and distributive pumping when purchased power is
14 unavailable.
15 Provide an instrumentation and control system to control and monitor the
16 treatment and pumping operations with a minimum of operator intervention.

17 **51. Q. WHAT IS THE SCOPE OF THE SULFIDE REMOVAL IMPROVEMENTS ?**

18 A. The project includes an ozonation system for the oxidation of sulfide. The
19 ozonation system includes a liquid oxygen storage tank, liquid oxygen
20 evaporators and pressure reducing valves, two ozone generators each with a
21 capacity of 105 pounds per day of ozone, two generator cooling systems, two
22 ozone gas injection systems, a degasification chamber, two ozone offgas
23 destruction systems and ozone monitoring and control equipment. A
24 masonry structure houses the ozonation facilities.

25
26 The project scope includes a chlorine storage and feed system based on the

1 use of 150 pound cylinders. A vacuum feed system is used to withdraw
2 chlorine from the cylinders and distribute the gas under vacuum to minimize
3 the potential for chlorine leaks. Two feeders are provided and are capable of
4 automatic control through the distributed control system (DCS). Chlorine
5 gas detectors and a chlorine gas scrubber is provided to capture and neutralize
6 chlorine gas leaks with a maximum capacity of 150 pounds. Separate rooms
7 are provided to isolate the chlorine cylinders from the feeders.

8
9 Since the treatment process does not remove hardness, the project includes
10 a storage and feed system for a sequestering agent to minimize scaling in
11 water heating equipment. The chemical storage and feed system includes a
12 day tank, a transfer pump, two metering pumps, secondary containment to
13 capture chemical leaks or spills, and instrumentation and controls for
14 automatic feed rate adjustments in proportion to plant flow.

15
16 The project includes a connection to the sanitary sewer for the office
17 building, floordrains in the ozone/chemical building, process wastes from the
18 ozonation system and potential floatable residuals from the clearwell.

19
20 A 350 kW diesel engine generator is included to power Well No. 5, the
21 ozonation system, other chemical systems, the office building, and one or two
22 distributive pumps during interruption of purchased electrical power. The
23 generator is equipped with a self contained double wall fuel tank with 24
24 hours of storage capacity. The generator replaces a 200 kW unit which was
25 inadequate to supply the increased electrical loads associated with ozone.

26
27 The scope includes one additional vertical turbine distributive pump with

1 associated motor starter, check valve and air relief valve. Clearwell and
2 distributive pump wet well improvements include installation of slide gates
3 between the clearwell and the wet well to reduce the headloss caused by the
4 existing valves.

5
6 The scope also includes a distributed control system (DCS) to operate,
7 monitor and document the treatment process, raw water supply, distributive
8 pumping and storage tank levels. Control strategies are programmed for the
9 pumping and treatment process equipment along with alarming to notify
10 personnel of the need for operator intervention.

11
12 The existing aerator, chlorination system, controls, and some of the yard
13 piping are to be retired.

14 **52. Q. HOW DOES THE USE OF OZONE ELIMINATE SULFIDE FROM THE**
15 **WATER SUPPLY ?**

16 A. Ozone is the most powerful oxidant used in water treatment. Ozone is
17 created from oxygen subjected to high voltage, and the ozone gas is injected
18 to the raw water. The reaction with sulfide is almost instantaneous to form
19 sulfate. The resulting slight increase in sulfate concentrations above normal
20 background levels has no deleterious aesthetic or health effects. Unlike the
21 use of chlorine to oxidize sulfide, particulate sulfur is not formed. Therefore,
22 there is little or no increase in turbidity.

23 **53. Q. WHAT PRECAUTIONS MUST BE TAKEN WHEN USING OZONE IN**
24 **WATER TREATMENT ?**

25 A. As with any chemical used in water treatment, safety must be addressed

1 through proper design and operation. The liquid oxygen system, identical to
2 the systems used at most hospitals, requires special precautions such as no
3 smoking and prohibitions on oil or petroleum based greases in piping used
4 in oxygen service. Ozone gas detection equipment is located within the
5 ozone building for automatic operation of ventilation equipment if ozone gas
6 is detected inside. The concentration of ozone gas in the offgas from the
7 degasification chamber is continuously monitored. The ozone in the offgas
8 is converted to oxygen through the ozone destruction system using heat and
9 a catalyst. The exhaust from the destruct units is continuously monitored to
10 ensure adequate performance.

11
12 The ozone generation process must be carefully controlled to react effectively
13 with the sulfide. Under dosing would allow objectionable sulfide to remain
14 while gross overdosing could result in excessive formation of bromate.
15 Bromate is formed by the reaction of ozone with naturally occurring bromide
16 in the source water. The Maximum Contaminant Level (MCL) for bromate
17 is 10 parts per billion. Bromate formation studies were performed as part of
18 the design of the ozonation facilities. The studies showed that bromate levels
19 could be maintained below the MCL by adequate process control. For
20 example, the bench scale testing showed that an ozone residual of 0.3 mg/L
21 resulted in bromate levels of 1.5 ppb which is below the MCL. Aqueous
22 ozone residual monitoring equipment is provided to monitor and document
23 ozone residuals. The ozone generators can be controlled by using the
24 feedback from the ozone residual monitors to limit bromate formation.

25 **54. Q. WHAT ALTERNATIVES TO THE USE OF OZONE WERE INVESTIGATED**
26 **FOR SULFIDE REMOVAL ?**

1 A. A study of sulfide removal alternatives was conducted and documented in a
2 report entitled "*Sulfide Treatment Evaluation for the Warrensburg District*
3 *Water Treatment Plant*" by CH2M Hill, January 1998. The processes
4 evaluated in that study were oxidation with chlorine (with and without pre-
5 aeration), oxidation with hydrogen peroxide (with and without pre-aeration),
6 Centaur GAC (with and without aeration) and ozonation. Bench and pilot
7 scale evaluations were performed on chlorine, peroxide and Centaur GAC.
8 Ozonation was evaluated through a desktop study. The results of the
9 evaluations showed that chlorine and hydrogen peroxide were incapable of
10 achieving complete sulfide oxidation and formed undesirable colloidal sulfur
11 at some concentrations. Chlorine performed poorly in all taste tests. Short
12 term testing of Centaur GAC provided promising results.

13
14 Three primary alternatives were compared on an estimated revenue
15 requirement basis with the assumption that each alternative was effective in
16 removing sulfide. Centaur GAC was the least costly, followed closely by
17 ozonation, with conventional oxidation-coagulation-filtration being the most
18 costly. Because Centaur GAC appeared to be the least costly, the study
19 recommended that GAC be further evaluated through a long term pilot study.

20
21 GAC was evaluated through pilot testing over a five-month timeframe.
22 While initial performance was excellent with complete sulfide removal,
23 sulfide appeared in the GAC effluent after just seven weeks of testing. A
24 filamentous biological growth was evident on each of the GAC columns at
25 about the same time. The biological growth was identified as *Beggiatoa*,
26 which is a sulfur based bacteria. Based on the performance demonstrated in
27 the pilot testing, GAC would have to be replaced every 133 days instead of

1 the 730-day (two year bed life) assumption used in the economic analysis.
2 Based on a GAC changeout frequency of every 133 days, ozonation is the
3 least cost process for sulfide removal. Without cost effective control of
4 *Beggiatoa*, GAC is not a realistic or feasible treatment alternative at
5 Warrensburg.

6 **55. Q. HOW WILL OZONATION CONTROL *BEGGIATO* ?**

7 A. *Beggiatoa* is apparent in the current process as a thin film on the aerator slats
8 and as cottony tufts which are visible in the clearwell. *Beggiatoa* appears to
9 thrive in the environment of the aerator where both oxygen and sulfide are
10 readily available. The elimination of the extensive substrate within the
11 aerator, the addition of ozone as the first treatment step, followed by
12 chlorination is expected to be effective in controlling the *Beggiatoa*.

13 **56. Q. WHAT IS THE ADDITIONAL POWER COST TO OPERATE THE**
14 **OZONATION FACILITIES?**

15 A. As identified in the workpapers for pro forma Fuel and Power Expense on
16 Schedule LJC-2.5, attached to the direct testimony of Linda Gutowski, there
17 are both fixed costs and variable electric costs associated with operation of
18 the ozonation facilities. The additional fixed annual electric cost has been
19 estimated to be \$6,400; the additional variable electric cost has been
20 projected to be \$3.10 per million gallons.

21
22 The estimated costs are based on Missouri Public Service Energy One Rate
23 Schedule 320 with incremental unit energy costs of \$0.0362 per kilowatt-
24 hour (summer rate). Incremental demand charge was estimated using the
25 summer rate of \$3.29 per kW.

1
2 The fixed energy consumption is a characteristic of equipment such as the
3 sidestream injection pumps, degasification blower, and ozone destruct units
4 that operate at fixed rates whenever the ozone system is in operation. Total
5 fixed energy consumption is estimated at 16 kW.

6
7 The ozone generator consumes power proportional to ozone production.
8 Variable energy consumption was estimated using the assumption of a 1.5
9 mg/L ozone dosage requiring 5 kwh/pound of ozone for an ozone generation
10 electrical requirement of 63 kwh/million gallons and an operating cost of
11 \$2.28/million gallons. The variable electrical demand associated with
12 operation of the ozone generator was estimated at approximately 10 kW for
13 a monthly cost of approximately \$33 or approximately \$0.415 per million
14 gallons. A 15 percent contingency factor was added to account for estimating
15 inaccuracies and items such as ozone transfer efficiency, seasonal rate
16 differences, and miscellaneous equipment electrical consumption. This
17 results in the total of \$3.10 per million gallons or \$0.0031 per thousand
18 gallons.

19 **57. Q. WHAT ADDITIONAL CHEMICAL COSTS WILL BE INCURRED AS A**
20 **RESULT OF OZONATION?**

21 A. The only additional chemical to be fed is oxygen, which is needed to form
22 ozone. The oxygen related costs are identified in the workpapers for the pro
23 forma chemical adjustments on Schedule LJC-2.6. The required oxygen
24 dosage is based upon the ozone dosage and sulfide concentration in the
25 ground water. The unit cost of the oxygen (\$/lb) was determined after being
26 competitively bid.

1 **58. Q. WHAT IS THE STATUS OF THE SULFIDE REMOVAL IMPROVEMENTS?**

2 A. The project is under construction and will be placed in-service no later than
3 April, 2000.

4 **59. Q. WHAT IS THE PROJECTED CAPITAL COST OF THE PROJECT?**

5 A. \$3,950,000

6 **MEXICO TREATMENT PLANT**

7 **60. Q. WHAT IS THE PURPOSE OF THE MEXICO WATER TREATMENT PLANT**
8 **IMPROVEMENTS?**

9 A. The improvements to the Mexico Water Treatment plant are intended to
10 resolve a number of capacity, operational, water quality, safety and chemical
11 system issues. The primary elements are intended to:

12 Increase the rated capacity of the treatment and distributive pumping facilities
13 from 3.1 mgd to 4.5 mgd to meet projected demands.

14 Provide effective unit processes such as rapid mixing, flocculation,
15 sedimentation, stabilization and filtration consistent with the lime softening
16 process.

17 Provide automated chemical feed systems that automatically adjust to varying
18 plant flow.

19 Provide chemical storage and feed systems that minimize the exposure of
20 Company personnel and neighbors to the chemicals.

21
22 **61. Q. WHAT IS THE SCOPE OF THE MEXICO WATER TREATMENT PLANT**
23 **IMPROVEMENTS?**

24 A. A number of improvements were folded into the scope of the project. The

most significant improvements are:

Construction of a rapid mixing basin for adequate dispersion of lime and other chemicals.

Construction of two parallel, three-stage, tapered flocculation basins with variable speed vertical turbine mixers to promote calcium carbonate flocculation for efficient settling in the downstream sedimentation basins.

Rehabilitation of the two sedimentation basins with a structural concrete overlay, improved inlet and outlet flow distribution and collection to facilitate parallel operation of the basins and to maximize solids removal prior to filtration.

Construction of a third filter for increased plant capacity and improved reliability in the filtration process. Dual media, consisting of sand and anthracite, is to be installed in each filter to reduce headloss and increase the allowable filtration rate.

Improved filter washing capability with a vertical turbine pump drawing wash water from the clearwell and surface washers in each filter to enhance the cleansing of filter media.

Rehabilitation of piping, valves, and controls for the two existing filters to provide adequate control of filter flows and water levels.

Chlorination improvements including an all-vacuum withdrawal system to minimize the potential for gas leaks.

Installation of chlorine gas feeders with automatic control through the DCS.

Installation of chlorine gas scrubber to capture and neutralize chlorine leaks.

Installation of bulk lime storage to replace the existing bag and hopper system.

Installation of two pebble lime feeders and slakers to replace the single unit which is in poor condition and is unreliable.

1 Installation of a fourth distributive pump to provide a reliable distributive
2 pumping capacity of 4.5 mgd.

3 Replacement of an existing distributive pump due to its service life and the
4 unavailability of replacement parts within a reasonable timeframe.

5 Electrical power distribution improvements to support increased electrical
6 loads for chemical systems, flocculation basin mixers, the filter backwash
7 pump and a fourth distributive pump.

8 Installation of a replacement radio telemetry system to allow data
9 communication with storage tanks, wells, and automated valves.

10 Installation of a distributed control system (DCS) to coordinate operation of
11 the supply, treatment and storage facilities with minimal operator
12 intervention.

13
14 The DCS controls, monitors, and documents the operation of the wells,
15 treatment processes, distributive pumping, and storage tanks. It operates the
16 facilities in accordance with prescribed control strategies, and it alerts
17 personnel when process parameters are not in accordance with preset
18 parameters. Included in the scope of the DCS is instrumentation to monitor
19 raw water flow, individual filter flows, and finished water flow. Water
20 quality monitors are included to monitor turbidity, chlorine residual and pH
21 at certain locations through the treatment process.

22 **62. Q. WHAT ALTERNATIVES WERE CONSIDERED TO MINIMIZE THE COST**
23 **OF THE MEXICO WATER TREATMENT PLANT IMPROVEMENTS?**

24 A. A number of alternatives were evaluated prior to commencing design of the
25 project, and additional alternatives were evaluated in the early stages of
26 design. The potential for discontinuing softening and retiring all softening

1 related facilities was considered as an alternative. It was determined that the
2 industrial and commercial customers would strongly object to the unsoftened
3 water which would have a total hardness of approximately 290 mg/L as
4 CaCO_3 (calcium carbonate). Currently, finished water hardness is
5 maintained at 180 mg/L which is acceptable to the customers.

6
7 Blending of softened water with unsoftened water, in a manner to maintain
8 a final hardness equivalent to the current operation, also was considered as
9 an alternative. The blending could occur either prior to filtration or within
10 the clearwell. Blending after filtration would eliminate the need for
11 additional filtration capacity. Approximately two-thirds of the plant flow
12 would be softened to 125 mg/L of total hardness to achieve 180 mg/L in the
13 blended product. This degree of softening would require an elevated pH
14 treatment scheme to remove magnesium in addition to calcium.

15
16 It was estimated that the revenue requirement of the blending alternative was
17 only slightly less (i.e., six percent) than conventional treatment of the entire
18 flow. There were several significant process control and water quality
19 concerns with the post-filtration blending alternative. These concerns include
20 the treatment challenges associated with magnesium removal, such as poorer
21 settling and increased production of treatment residuals, difficulty in
22 controlling plant effluent hardness, and the potential degradation of plant
23 effluent quality due to (untreated) ground water quality. Furthermore, the
24 blending alternative did not address the reliability of the existing filtration
25 process.

26
27 As part of the Water Company's requested critique of the Design Concept, the

1 design consultant recommended that carbon dioxide be injected as a solution
2 rather than a gas. In addition to more efficient chemical transfer, this
3 alternative method of carbon dioxide addition does not require a contact
4 basin. Following a pilot study and discussions with Missouri Department of
5 Natural Resources, this cost-saving alternative was implemented in the
6 design.

7
8 The design consultant also recommended that helical flow type solids contact
9 type clarifiers be constructed. These clarifiers would not require construction
10 of upstream flocculation facilities or rehabilitation of the sedimentation
11 basins. Although this type of clarifier is widely used for lime softening, it was
12 rejected for this project because of the depth required for the clarifier (i.e., 30
13 feet) and the resulting need for extensive excavation and earthwork, limited
14 construction space, the need to maintain existing facilities in operation during
15 construction, and the limited service life of the proposed buried steel shell.
16 It was estimated that construction of helical flow clarifiers actually would
17 result in higher costs.

18
19 The Company also investigated the potential for other types of solids contact
20 clarifiers with decreased depth requirements, but the cost of tankage and
21 internal mechanisms made this alternative more costly.

22 **63. WHAT IS THE PROJECTED INCREASE IN CHEMICAL EXPENSE**
23 **FOLLOWING COMPLETION OF THE IMPROVEMENTS?**

24 A. The additional chemical expense is identified in the workpapers
25 supporting Schedule LJG-2.6, which is attached to the direct testimony of
26 Company witness Linda Gutowski. The unit cost of the pebble lime used

1 in the softening process will decrease following installation of the bulk
2 storage facility. The bulk pebble lime contract for 2000 was competitively
3 bid.

4
5 The plant improvements will provide bulk storage for carbon dioxide,
6 which will be used to stabilize the water being applied to the filters with
7 respect to calcium carbonate solubility. The dosage of carbon dioxide was
8 determined through a full scale pilot study. The unit cost for carbon
9 dioxide (\$/lb) will be determined through a competitive bidding process.

10
11 **64. Q. WHY WAS IT NECESSARY TO CONSTRUCT IMPROVEMENTS TO**
12 **INCREASE PLANT CAPACITY ?**

13 A. Demand projections were developed as part of the American Water System
14 comprehensive planning process and are presented in the Mexico District
15 Comprehensive Planning Study, dated July 1997. The projections indicate
16 that the appropriate maximum day demand for planning of facilities (as
17 described below) is 4.45 mgd in 2010. Current plant capacity, as defined by
18 filter area and the approved filtration rate, is 3.1 mgd. Other capacity limiting
19 unit processes include the ground water supply, flocculation, and distributive
20 pumping facilities.

21
22 **65. Q. WHAT ROLE DID THE SANITARY INSPECTIONS BY THE MISSOURI**
23 **DEPARTMENT OF NATURAL RESOURCES (MDNR) PLAY IN THE**
24 **COMPANY'S DECISION TO PROCEED WITH THE MEXICO WATER**
25 **TREATMENT PLANT IMPROVEMENTS?**

26 A. The MDNR had been performing sanitary surveys for the Mexico facilities
27 November 17, 1999 on an annual basis, and the tone of the surveys was

critical. For example, the June 3, 1998 report listed 32 unsatisfactory features of the wells, treatment plant, distribution system and administration. The Company made considerable effort in rectifying the noted items before initiating the Mexico Water Treatment Plant Improvements. However, a number of the noted items were deficiencies in the facilities that could only be corrected with a major construction project.

The Mexico Water Treatment Plant Improvement project is primarily the result of the comprehensive planning process, although the MDNR sanitary surveys helped to bring attention to the facility deficiencies during the planning process. The Company's comprehensive planning process, completed in July 1997 for the Mexico District, evaluated the facilities, identified deficiencies, evaluated alternatives and recommended the appropriate improvements.

66. Q. WHAT IS THE STATUS OF MEXICO WATER TREATMENT PLANT IMPROVEMENTS ?

A. The project is under construction and will be placed in-service no later than April, 2000.

67. Q. WHAT IS THE PROJECTED CAPITAL COST OF THE PROJECT?

A. \$5,050,000.

JOPLIN SOURCE OF SUPPLY IMPROVEMENTS

68. Q. WHAT IS THE PURPOSE OF THE GRAND FALLS DAM IMPROVEMENTS?

1 A. Grand Falls Dam (a.k.a. Shoal Creek Dam), which is located in the Joplin
2 District, is a low head, concrete gravity wall dam built around 1892 by the
3 Empire District Electric Company to provide hydroelectric power. It was
4 purchased by the Joplin Water Company in the 1950s to ensure reliability for
5 the raw water intake when hydroelectric power generation became
6 uneconomical, and the future of the Dam became questionable.

7
8 The Dam consists of three sections: the turbine structure with concrete
9 gravity wall, the spillway, and the east wall and curb. The abandoned
10 hydroelectric turbine structure is located at the west abutment. Two (2) 8-
11 foot diameter conduits were used to convey water from the impounded Shoal
12 Creek to the hydroelectric turbines. A concrete gravity wall extends from the
13 turbine structure in a northeast direction towards the spillway. A single
14 buttress support is located at midlength.

15
16 The second section is an arched spillway extending from the gravity wall to
17 the east abutment wall. The length of the spillway is approximately 195 feet.
18 Pipe sleeves are embedded in the top of the spillway to support the flashboard
19 posts. During periods of low flow, flashboards are installed above the
20 spillway to increase the impounded water level. The spillway was overlaid
21 with concrete in 1961 and is in generally good condition.

22
23 The third section is a concrete gravity wall from the spillway to the east
24 abutment. In 1971, a concrete curb was installed from the wall to the road.
25 When the flashboards are used, water flows over the curb and the exposed
26 chert bedrock back to Shoal Creek.

1 Improvements to the dam focused on the two abutments since deterioration,
2 caused by leakage at both abutments, threatens the integrity of the dam.
3 Failure of either abutment would result in an uncontrolled release of the
4 impounded water which is critical to the reliable operation of the Shoal Creek
5 intake.

6 **69. Q. WHAT IMPROVEMENTS ARE BEING DONE TO THE EAST WALL?**

7 A. The east abutment is a concrete wall with exposed large gray limestone
8 aggregate. Cold joints give the appearance of placed block. The wall is
9 severely deteriorated with loss of section, disintegrated cement paste,
10 seepage, and open cracks with tree roots growing through the wall. The
11 length of this wall is approximately 42 feet. One end abuts the spillway; the
12 other was poured against the outcrop of bedrock. The wall is stepped into
13 two ledges of bedrock.

14
15 The east abutment wall will be replaced in its entirety from the spillway to
16 the bedrock ledges. The wall will be a concrete cantilever wall with a top
17 elevation matching the existing curb elevation. It shall be similar in
18 dimension to the existing wall, except high strength steel anchor rods will be
19 doweled into the bedrock base to provide resistance to overturning and
20 sliding resulting from an additional water flow over the wall. The additional
21 water flow over the wall of about four feet is based on possible flood events.
22 The wall will be poured directly against the spillway using a polyurethane
23 type swelling water stop. Dowels will be drilled into the spillway and
24 secured by epoxy adhesive to provide shear support for the wall. A
25 cofferdam must be built from the spillway to the east bank to construct the
26 wall. This will be accomplished by either sand bagging across the channel,

1 by sheet piling or by use of inflatable dams.

2 70. Q. WHAT IMPROVEMENTS ARE BEING DONE TO THE WEST
3 ABUTMENT?

4 A. The turbine support structure is a concrete structure poured against the
5 bedrock face of the west abutment. Seepage through the interface of the
6 concrete and bedrock is due to weathering of the rock and through the
7 conduit gates. Work at this abutment is intended to stop seepage in both
8 locations.

9
10 Each conduit will be cleaned of mud and debris and water blasted to a sound
11 base. Two small holes will be cored from the top of the structure down to
12 each conduit for a distance of about seven feet. One hole will be used to
13 pump controlled low strength concrete (flowable fill) into the conduit and the
14 other will be used to vent air.

15
16 The face of this structure is severely scaled with large spalls. This surface
17 will be water blasted clean, and an 8-inch cast-in-place concrete face will be
18 applied to the surface. A key will be cut into the limestone bedrock adjacent
19 to the existing wall, and a reinforced concrete layer will be applied from the
20 key across the deteriorated face of the concrete structure to extend over and
21 seal the conduits. Dowels will be inserted into the face of the structure to
22 provide shear transfer from the existing structure to the overlay.

23
24 In 1961, the three original buttresses in the center of the west wall were
25 combined into one large buttress. This combined buttress exhibits medium
26 vertical full height cracks and some spalling and exposed reinforcing. To

1 prevent further deterioration of the buttress, the vertical cracks will be
2 injected with an epoxy grout. The spalls will be repaired with a modified
3 polymer cement grout.

4 **71. Q. WHAT ALTERNATIVES WERE CONSIDERED?**

5 A. Repair of the existing east wall was considered instead of replacement, but
6 the severely deteriorated condition of the concrete precluded any possibility
7 of repair.

8
9 Low slump concrete initially was specified to fill the conduits. However,
10 internal value engineering suggested the use of flowable fill material instead.
11 This flowable fill marginally reduced the total project cost.

12 **72. Q. WHAT IS THE STATUS OF THE GRAND FALLS DAM IMPROVEMENT**
13 **CONSTRUCTION?**

14 A. This project will completed by December 31, 1999.

15 **73. Q. WHAT IS THE PROJECTED COST OF THE PROJECT?**

16 A. The initial budget for this project was \$650,000, which was based on a
17 cursory inspection of the dam. After completing detailed investigations,
18 design, and competitive bidding, the current project cost has been reduced to
19 \$225,000.

20
21 **74. Q. DOES THIS CONCLUDE YOUR TESTIMONY AT THIS TIME?**

22 A. Yes.

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