

June 12, 2024

City of Kansas City, Mo. Law Department City Hall, 21st Floor, Suite 2102 414 E 12th St. Kansas City, MO 64106

Attn: Ms. Charlotte Ferns

Senior Associate City Attorney

RE: Kansas City International Airport Terminal Modernization Project

Clark, Weitz, Clarkson, JV (CWC) Project No. 17041

Design & Construction of Gas Service

Dear Ms. Ferns,

You requested that CWC confirm that the design and construction of the natural gas was in compliance with applicable regulations and was tested as to its safety and integrity – and passed all such tests – prior to placement into commercial use.

Attached to this letter is a compilation of the responses that we have shared previously on this subject including a letter from Henderson Engineers confirming the design of the gas service and a statement from Taliaferro & Browne regarding their involvement in the design. These documents are bookmarked in the attached file. Also included are the responses from US Engineering to the Data Request from PSC. With this information, CWC finds and confirms that the design and construction of the gas service was in compliance with the Development Agreement and applicable regulations, and was properly tested, prior to placement into commercial use.

You also asked that we provide the "as built" drawings of the natural gas system as installed, that includes diameter of pipelines and wall thickness of pipelines.

The as-built drawings are attached to this letter and bookmarked, as well as the design specifications that states the wall thickness of pipelines.

Please feel free to contact me (240-997-1392) if you have any questions regarding this matter.

Very Truly Yours,

Mark Goodwin Vice President

Clark/Weitz/Clarkson, a Joint Venture

M/Hon/1



January 23, 2024

Jade Liska Kanas City Aviation Department 601 Brasilia Ave Kansas City, MO 64153

RE: Kansas City International Airport – Terminal Gas System Design

Project No. 1850001000

Dear Jade:

The gas piping system design for the terminal facility is designed per standards and regulations, as we know and understand them and per comments/ discussions with utility. Individual connection locations were designed for each concession space per the tenant matrix and requested thru any change orders. All metering was designed and provided by others. Henderson Engineer's design started the gas routing 5 feet outside the terminal enclosure to terminate in the tenant space.

Please contact me if you have any questions.

Sincerely,

Henderson Engineers

James Dietz Senior Project Manager



Re: [External] RE: Henderson Contract

1 message

Mark Goodwin <mark.goodwin@clarkconstruction.com>
To: Brian Zorbini <Brian.Zorbini@usengineering.com>
Co: Adam Provost <Adam.Provost@useinnovations.com>

Mon, Oct 9, 2023 at 10:14 AM

Thanks, Brian.

Mark Goodwin I Vice President CLARK CONSTRUCTION GROUP, LLC m. 240.997.1392 1627 Main St., Ste 400 Kansas City, MO 64108

www.clarkconstruction.com

On Mon, Oct 9, 2023 at 8:35 AM Brian Zorbini Brian.Zorbini@usengineering.com> wrote:

See attached Mark. Let me know if anyone has any questions or additional requests.

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Thursday, October 5, 2023 12:00 PM

To: Brian Zorbini <Brian.Zorbini@usengineering.com> **Cc:** Adam Provost <Adam.Provost@useinnovations.com>

Subject: Re: [External] RE: Henderson Contract

CAUTION This email was not sent from a U.S. Engineering team member.

Are we good on this subject?

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC

m. 240.997.1392

1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com On Mon, Oct 2, 2023 at 12:34 PM Brian Zorbini Srian.Zorbini@usengineering.com wrote:

Mark,

I'm going to double check with our legal group to make sure they don't have any objections or think sections may need redacted and we should be able to get this over to you.

Thanks,

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Friday, September 29, 2023 3:50 PM

To: Brian Zorbini Brian Zorbini@usengineering.com; Adam Provost Adam.Provost@useinnovations.com

Subject: Henderson Contract

CAUTION This email was not sent from a U.S. Engineering team member.

Brian,

I have an unusual request. The Owner has some issue with Spire regarding gas service to the concessions and they requested all lower tier agreements relating to utilities. We communicated that lower tier agreements are not owed and they came back with the following language from the Development Agreement.

"Contract" means any agreement, including any supplement or amendment thereto, by the Developer with any other Person, Contractor or Supplier to perform any part of the Work or provide any materials, equipment or supplies for any part of the Work. The definition specifically includes subcontracts with any Contractors or Suppliers at all tiers. "Contractor" has a similar definition, applicable to all Work, at all tiers. "Work" means all of the labor, services and obligations required to be furnished, performed, provided or discharged by Developer, its Agent, Contractors or subcontractors of any tier, including all administrative, design, engineering, construction and payment to third parties. Sec. 8.1.2 requires Developer to allow Owner ready access to all Contracts. Sec. 8.1.3 requires Developer to promptly make available to Owner, upon Owner's request, fully signed copies of all Contracts. Since Contracts include any agreement at any tier, these requirements apply to the subcontracts in question.

Moreover, Sec. 8.3.10 provides that each Contract at every tier shall include requirements that the contractor will permit audit thereof by the both the Developer and Owner in respect to any matter contemplated by the Contract Documents. "Contract Documents" includes documents necessary for construction of the Project, which should include the subcontracts and the work produced by them.

Additionally, Sec. 15.1.1 requires Developer to keep and maintain in Kansas City all Project Records unless otherwise agreed. Though the Development Agreement also provides a process for handling requests made pursuant to the Sunshine Law, I know of no reason why the requested documents would be closed. Regardless, City is asking for the documents for its own purposes and not as the result of a public records request. Sec. 5.2.1 obligates Developer to cooperate with Owner in review, inspection and Oversight of the Work, which I believe should include review of the requested subcontracts and associated work.

| In addressing the end of the project, Sec. 7.4.1 provides that for Substantial Completion all documents required under the Contract Documents must be submitted to Owner. Sec. 10.9.2 sets out requirements associated with City making final payment. These include that the Developer has completed all work and provided all documents in conformance with the Contract Documents. |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Please share the contract agreement, including contract modifications, between US Engineering and Henderson Engineers. |
| Let me know if you have any questions. |
| Thanks. |
| Mark Goodwin Vice President CLARK CONSTRUCTION GROUP, LLC m. 240.997.1392 |

EXTERNAL EMAIL: If this message came from an unknown sender or you believe it to be a security threat, do not click links/attachments and click on the Phish Alert button in Outlook. Never give out your user ID, password or personal information via email.



Fwd: EXTERNAL: Re: [External] FW: Info needed for PSC action - short turn around time

1 message

Mark Goodwin <mark.goodwin@clarkconstruction.com>
To: Daniel Moylan <daniel.moylan@edgemoor.com>

Thu, Jan 25, 2024 at 11:35 AM

See below.

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC m. 240.997.1392 1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com

----- Forwarded message ------

From: Brenton Sells <bsells@tb-engr.com>

Date: Thu, Jan 25, 2024 at 9:17 AM

Subject: RE: EXTERNAL: Re: [External] FW: Info needed for PSC action - short turn around time To: Mark Goodwin mark.goodwin@clarkconstruction.com, Lindsay Allen lindsay.allen@som.com Cc: Jennifer Finley jennifer.finley@som.com, Laura Ettelman lindsay.allen@som.com, Luis Alarcon

">, Dick Montgomery ">, Leonard Graham ">, Dick Montgomery ">, Leonard Graham ">, Dick Montgomery ">, Leonard Graham ">, Leonard Graham <a href="m

Jim Ivy <jivy@pmg-kci.com>

Mark- Please see below per your request.

- 1. Taliaferro & Browne's scope for natural gas service is specifically outlined within the Design Deliverable Matrix, <u>Exhibit K</u>, to the <u>Design Services Agreement</u> as follows:
 - a. (LSC 68) Spire Gas new service plan and details, including equipment schedules, specifications, etc. Design team will provide preliminary design to Spire. Spire will complete the design. Handoff will occur after alignment and grade is set at approximately 60% plan development level.
- 2. Taliaferro & Browne provided 60% layout of the natural gas service within IFC issuance of plan sheet C-7100 PLAN & PROFILE SPIRE GAS SERVICE of the New Single Terminal and Parking at KCI construction documents.
 - a. Taliaferro & Browne was requested to delineate work to be completed by the Private Utility and the Contractor within said plan.
 - i. A typical meter set was integrated as detail 3 on the plan to assist in delineation between the Utility's and the Contractor's scopes only. This detail was provided by Spire via KCAD's Owner's representative.
- 3. T&B's involvement in the service line coordination was limited to the 60% documentation shown on plan C-7100.
- No construction submittals regarding the natural gas service were anticipated by, provided to, nor reviewed by Taliaferro & Browne.
- 5. No construction observation of natural gas service was performed by Taliaferro & Browne.

In summary, we cannot address this issue. Please feel free to reach out with any questions.



ENGINEERING TOMORROW'S INFRASTRUCTURE

| 1020 East 8th Street, Kansas City, Missouri 6410 | 20 East 8th Street. K | ansas Citv. | Missouri | 64106 |
|--------------------------------------------------|-----------------------|-------------|----------|-------|
|--------------------------------------------------|-----------------------|-------------|----------|-------|

| p810.283.3456 X144 | M8 10.045.5543 | 18 10.283.08 10 |
|--------------------|----------------|-----------------|
| bsells@tb-engr.com | | |
| www.tb-engr.com | | |

| On Mon, Jan 22, 2024 at 11:40 AM Mark Goodwin | $\verb \color ark.goodwin@clarkconstruction.com> wrote:$ |
|-----------------------------------------------|-----------------------------------------------------------|
| Brent and Dick, | |

See below, Jade is asking that our designers involved in the gas piping and gas meter provide:

1. A statement from design-engineers clarifying that the facility's natural gas system was built to the appropriate standards as we understand them. We have already given them the design documents we have, and given them an opportunity for inspection, so I think what they are looking for is assurance that the system is sound and built according to applicable standards. It would be helpful for the statement to explain why they believe the standards they used were appropriate for the project.

We understand that Henderson designed the piping and your firm designed the gas meter.

Could you please provide a response on this subject that we can forward to KCAD?

Thank you.

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC

m. 240.997.1392

1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com ----- Forwarded message ------

From: Liska, Jade <Jade.Liska@kcmo.org> Date: Wed, Jan 17, 2024 at 9:57 AM

Subject: RE: EXTERNAL: Re: [External] FW: Info needed for PSC action - short turn around time

To: Daniel Moylan daniel.moylan@edgemoor.com

Cc: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Here is what we need you to answer...

The background for the request is that PSC is questioning whether the system was designed/constructed to the appropriate standards, or whether it should have been designed to the standards of the terminal being a "gas supplier". We have been advised that if PSC determines that the terminal is a gas supplier, then the design/construction standards would have been different and required different documentation, testing and approvals. PSC is asking for a statement from the design/engineering team that helps them make their determination. Their focus isn't on the submeters, but on a master-meter system instead (e.g. is the system designed like a condo or office building that makes gas available to tenants, or is it designed so that the airport supplies gas to end users like a utility). We have already provided them with detailed documents about the system and they have made at least one inspection. They should know quite a bit about the system, but are now looking for a document which assures them from an engineering perspective that it was designed/constructed as it should have been.



J. Jade Liska, PLA

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

FlyKC.com KCMO.gov

From: Daniel Moylan <daniel.moylan@edgemoor.com>

Sent: Wednesday, January 17, 2024 9:22 AM To: Liska, Jade <Jade.Liska@kcmo.org>

Cc: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Subject: EXTERNAL: Re: [External] FW: Info needed for PSC action - short turn around time

Jade - We are working on getting this from the designers, however I need some clarity, or more specificity, around the request for a letter stating "....that the gas system and gas meter they built was appropriate for how the gas was going to be operated and used in the new terminal program.". Do you want them to go into any detail about "how the gas was going to be operated and used? Or do you literally want a letter stating that what was installed/built was appropriate?

| question asked was whether or not the gas supply/system was designed for a submeter application. Do you want them to make any statements around this topic? |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Thank you |
| Dan |
| Daniel J Moylan, PE Development Director |
| Edgemoor Infrastructure & Real Estate |
| 1627 Main St., Suite 410 I Kansas City, MO I 64108 |
| daniel.moylan@edgemoor.com m. 913 202 2675 |
| www.edgemoor.com |
| www.kci-edgemoor.com |
| On Tue, Jan 16, 2024 at 11:23 AM Liska, Jade <jade.liska@kcmo.org> wrote:</jade.liska@kcmo.org> |
| Dan-Mark: |
| We are still having issues with the design of the GAS LINE and METER that was built by CWC for the new termina See below from our attorney regarding the information needing for this PSC investigation (Public Service Commission), which regulate utilities for the state. |
| What we need from Edgemoor-CWC (in the next day or two), we need a letter from the CWC GAS UTILITY Designer that the gas system and gas meter they built was appropriate for how the gas was going to be operated and used in the new terminal program. |
| Thanks. |
| |

Jade Liska, PLA



Deputy Director

Planning and Engineering Division

Office (816) 243-3045

Kansas City Aviation Department | City of Kansas City, Missouri

601 Brasilia Avenue, Kansas City, MO 64153

From: Ferns, Charlotte < Charlotte. Ferns@kcmo.org>

Sent: Friday, January 12, 2024 11:40 AM

To: Cooper, Melissa W < Melissa. Cooper@kcmo.org >; Freeman, Adam < Adam. Freeman@kcmo.org >; Liska, Jade

<Jade.Liska@kcmo.org>

Importance: High

The City recently met with PSC to discuss several issues related to the pending action for the natural gas system in the new terminal. It looks like the PSC has not yet completed its determination as to whether KCAD is a gas supplier subject to the related requirements (e.g. a gas utility) or its service is more in the nature of a standard building with a master meter set-up. As we discussed, the determination of which standards apply may have long-term consequences for operation of the new terminal, and drive significant costs. It is in the City's best interest to help PSC determine that KCAD is not a gas utility, that the building was built to the appropriate standards, and that we are prepared to address emergency situations. To that end, I need the below items. If you can't get them to me by COB Thursday, January 18th, please let me know when they will be available. It is my hope that if we can get the info to the PSC quickly, they may not take the next step to escalate the matter (bringing in PHAMSA to help make the determination). If you have any questions or want to talk about this further, please don't hesitate to call me. You will likely need to include PMG in this discussion as well as reaching out to Edgemoor. Thanks

1. A statement from design-engineers clarifying that the facility's natural gas system was built to the appropriate standards as we understand them. This will probably need to come from Edgemoor and its subcontractors. We have already given them the design documents we have, and given them an opportunity for inspection, so I think what they are looking for is assurance that the system is sound and built according to applicable standards. It would be helpful for the statement to explain why they believe the standards they used were appropriate for the project.



Charlotte Ferns Senior Associate City Attorney

Law Department

Corporate Legal Services

City of Kansas City, Mo.

Phone: (816) 243-3022

Email: charlotte.ferns@kcmo.org

City Hall, 21st Floor, Suite 2102
414 E. 12th Street, Kansas City, Missouri 64106
and
601 Brasilia Avenue
Kansas City, MO 64153

KCMO.gov

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 $\textbf{EXTERNAL: This email originated from outside the } \frac{\textbf{kcmo.org}}{\textbf{organization.}} \textbf{ organization. Use caution and examine the sender address before replying or clicking links.}$



RE: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

1 message

Brian Zorbini <Brian.Zorbini@usengineering.com>

Wed, Mar 27, 2024 at 8:07 AM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>, "Liska, Jade" <jade.liska@kcmo.org>
Cc: Daniel Moylan <daniel.moylan@edgemoor.com>, "jivy@pmg-kci.com" <jivy@pmg-kci.com>, Warren Taylor
<wtaylor@fscmep.com>, Terry Cassidy <tcassidy@pmg-kci.com>, "Cooper, Melissa W" <Melissa.Cooper@kcmo.org>,
"Freeman, Adam" <Adam.Freeman@kcmo.org>, "Ferns, Charlotte" <Charlotte.Ferns@kcmo.org>

Attached is additional information regarding questions 1 and 2 that took us a little longer to track down the information.

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Brian Zorbini

Sent: Tuesday, March 26, 2024 1:13 PM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>; Liska, Jade <jade.liska@kcmo.org>

Cc: Daniel Moylan <aniel.moylan@edgemoor.com>; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com>; Terry

Cassidy cassidy@pmg-kci.com; Cooper, Melissa W Melissa.Cooper@kcmo.org; Freeman, Adam

<a href="mailto:<a href="mailto: <a href="m

Subject: RE: EXTERNAL: Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

All,

See attached updated responses and additional info that was requested.

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Brian Zorbini

Sent: Tuesday, March 5, 2024 3:49 PM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>; Liska, Jade <jade.liska@kcmo.org>

Cc: Daniel Moylan <aniel.moylan@edgemoor.com>; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com>; Terry

Cassidy cassidy@pmg-kci.com; Cooper, Melissa W Melissa.Cooper@kcmo.org; Freeman, Adam

<a href="mailto: <a href="mailto: <a hr

Subject: RE: EXTERNAL: Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

All,

We are still trying to track down the items we have not provided info on yet. We have had to reach out to the national UA and others to retrieve some of this documentation if it even exists, but I wanted to let you know that we are struggling to find this information.

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Brian Zorbini

Sent: Wednesday, February 21, 2024 6:27 AM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>; Liska, Jade <jade.liska@kcmo.org>

Cc: Daniel Moylan daniel.moylan@edgemoor.com; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com; Terry

Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W <Melissa.Cooper@kcmo.org>; Freeman, Adam

<a href="mailto:Adam.Freeman@kcmo.org; Ferns, Charlotte < Charlotte.Ferns@kcmo.org

Subject: RE: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

All,

See below email correspondence regarding welding qualifications and attachments. We are still working on all the requests but the attached word doc. Lists the comments we have at this time.

Ryan,

Attached are the member's (WQR) welder qualification records and continuity for the SMAW process. The WQR specifies welding variables, qualification ranges, and examination results. The WQR also outlines the following: The (ATR) authorized testing representative and contractor representative were responsible for conducting the final visual examination of the completed test specimens. The members' test specimens were sent to a third-party testing facility for non-destructive, radiographic examination.

Best Regards,

Andrew Bruce

Local 8 welding instructor/CWI

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Tuesday, February 20, 2024 10:12 AM To: Liska, Jade <jade.liska@kcmo.org>

Cc: Daniel Moylan <daniel.moylan@edgemoor.com>; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com>; Terry

Cassidy cassidy@pmg-kci.com; Cooper, Melissa W Melissa.Cooper@kcmo.org; Freeman, Adam

<a href="mailto:-<a href="mailto: (Charlotte - Charlotte - Ferns@kcmo.org">, Ferns, Charlotte - Charlotte - Ferns@kcmo.org; Brian Zorbini

Subject: Re: EXTERNAL: Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

| | *CAUTION* | This email was | not sent from a l | J.S. Engineering | team member. |
|--|-----------|----------------|-------------------|------------------|--------------|
|--|-----------|----------------|-------------------|------------------|--------------|

Jade,

Brian Zorbini with US Engineering, copied on this email, is the point of contact working to collect the answers to the questions asked. I spoke to Brian this morning and he understands the need to provide responses. He's actively working with others to collect responses and he plans to provide available responses no later than the end of this week.

Let me know if you have and questions.

Thanks.

Mark Goodwin

Vice President

Clark Construction Group, LLC

On Feb 20, 2024, at 9:54 AM, Liska, Jade <jade.liska@kcmo.org> wrote:

Mark:

This matter is highly important and urgent per the project requirements, that has been asked by the regulatory agencies.

Whom do you suggest we contact, from US Engineering, to get these items answered and a response needed. We are now late and the regulatory agencies will need to be notified of our progress ASAP.

Jade

<image001.png> J. Jade Liska, PLA

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

FlyKC.com KCMO.gov

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Sunday, February 18, 2024 11:55 AM

To: Ferns, Charlotte < Charlotte. Ferns@kcmo.org >

Cc: Liska, Jade <Jade.Liska@kcmo.org>; Daniel Moylan <daniel.moylan@edgemoor.com>; Jim Ivy <jivy@pmg-kci.com>; Warren Taylor <wtaylor@fscmep.com>; Terry Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W <Melissa.Cooper@kcmo.org>; Freeman, Adam <Adam.Freeman@kcmo.org>
Subject: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data

Requests

Edgemoor and CWC do not have any information regarding these questions.

I've reached out and followed up with US Engineering again. They stated earlier this past week that this is a lot of very specific information that is going to take them some time to dig up, if they are able to find the information.

I'll let you know as soon as US Engineering responds with an update.

Thank you.

Mark Goodwin I Vice President CLARK CONSTRUCTION GROUP, LLC m. 240.997.1392

1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com

On Fri, Feb 16, 2024 at 5:05 PM Ferns, Charlotte < Charlotte. Ferns@kcmo.org > wrote:

I am following up on the status of these requests. This is an ongoing regulatory action, and we need to respond as required by the Public Service Commission.

<image002.jpg>

Senior Associate City Attorney

Law Department

Corporate Legal Services

City of Kansas City, Mo.

Phone: (816) 243-3022

Email: charlotte.ferns@kcmo.org

City Hall, 21st Floor, Suite 2102

414 E. 12th Street, Kansas City, Missouri 64106

and

601 Brasilia Avenue

Kansas City, MO 64153

KCMO.gov

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From: Liska, Jade <Jade.Liska@kcmo.org> Sent: Thursday, February 15, 2024 5:42 PM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Cc: Daniel Moylan <aniel.moylan@edgemoor.com>; Jim Ivy <jivy@pmg-kci.com>; Warren Taylor

<wtaylor@fscmep.com>; Terry Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W

<Melissa.Cooper@kcmo.org>; Freeman, Adam <Adam.Freeman@kcmo.org>; Ferns, Charlotte

<Charlotte.Ferns@kcmo.org>

Subject: RE: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

Dan-Mark:

Checking on status of the request as the deadline is today. Wanted to make sure I didn't miss any email updates or information on the Data Request, that you could have sent today.

Jade

<image001.png> J. Jade Liska, PLA

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

FlyKC.com KCMO.gov

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Tuesday, February 13, 2024 7:38 PM **To:** Liska, Jade <Jade.Liska@kcmo.org>

Cc: Daniel Moylan <daniel.moylan@edgemoor.com>; Jim Ivy <jivy@pmg-kci.com>; Warren Taylor

<wtaylor@fscmep.com>; Terry Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W

<Melissa.Cooper@kcmo.org>; Freeman, Adam <Adam.Freeman@kcmo.org>

Subject: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

Jade,

I've shared the request with US Engineering asking them to provide whatever information they can by this Thursday and to advise when any remaining information will be provided.

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC

m. 240.997.1392

1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com

On Tue, Feb 13, 2024 at 10:13 AM Liska, Jade Jade.Liska@kcmo.org wrote:

Dan and Mark:

I forgot to ask you yesterday at our meeting, on your progress of completing these questions that we sent about the SPIRE service that was completed for the new terminal.

<image001.png> J. Jade Liska, PLA

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

FlyKC.com KCMO.gov

From: Liska, Jade

Sent: Friday, February 9, 2024 3:52 PM

To: Daniel Moylan <daniel.moylan@edgemoor.com>; mark.goodwin@clarkconstruction.com **Cc:** Jim lvy <jivy@pmg-kci.com>; Warren Taylor <wtaylor@fscmep.com>; Terry Cassidy

<tcassidy@pmg-kci.com>; melissa.cooper@kcmo.org; Adam Freeman (adam.freeman@kcmo.org)

<adam.freeman@kcmo.org>

Subject: KCI-New Terminal Natural Gas - PSC Data Requests

Dan and Mark:

From the original requests on the SPIRE gas meter and connections that we have discussed and you provided the information back on 1.23.2025 and 1.25.2024, the new questions and required information needed is attached.

SPIRE is asking more questions 1-11 (see attached) and needing responses in each of these questions in the a., b., c. etc. items listed.

<u>I need responses no later than February 15th.</u> If there is some information which cannot be provided by that date, please let me know (1) what request number, (2) what information specifically, (3) why we can't provide it by the deadline, and (4) when it will be made available. Thanks

Thanks for your help.

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

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5 attachments

Andrew Bruce.pdf
127K

WPS 1-12-1 Rev7 (5-15-19) (MB) AP.pdf 3437K

Kyle Simmons.pdf 127K

Robert Wagner.pdf

Data Requests February 2-24 - USEC Response 03-26-24.docx 22K

- 1. The City of Kansas City's response to Staff Data Request 0002 included a copy of Submerged Metal Arc Welding (SMAW) certifications for three (3) welders along with a Welding Procedure Specification and a Procedure Qualification Record within a folder named "welder welding certs".
 - a) Please provide the procedure used for the welder qualifications and explain what welding standard was used by the City of Kansas City to construct the steel KCI natural gas system (e.g. API 1104, Section IX of the ASME Boiler and Pressure Vessel Code, or Appendix C of the Missouri Public Service Commission's Pipeline Safety Regulations).
 - b) If API 1104 was used, please provide the relevant section and reference the Appendix that was used (e.g. section 6, section 12, Appendix A, or Appendix B of API Standard 1104).
 - c) If Section IX of the ASME Boiler and Pressure Vessel Code was used, please provide a description of the relevant sections used for construction of the KCI steel natural gas system.

RESPONSE: See attached weld procedures WPS 1-56-1. These procedures do reference compliance with the ASME Boiler and Pressure Vessel Code. However we are unable to provide information regarding the specific sections of the ASME code manual.

Response 03.27 – Additional weld procedures and certifications for the SMAW WPS 1-12-1 are included.

2. The City of Kansas City's response to Staff Data Request 0002 included a copy of SMAW welding certifications for three (3) welders within a folder named "welder_welding_certs". The welder certification records included among other things welding continuity dates for both GTAW Manual and SMAW Manual. Please clarify what welding process, or processes, were used (e.g. Gas Tungsten Arc Welding-GTAW; Gas Metal Arc Welding-GMAC, Submerged Metal Arc Welding-SMAW, etc.) to construct the steel portion of the KCI natural gas system.

RESPONSE: SMAW Procedures were used for welding in the field. GMAW was used in the fabrication of the piping in USE's fab shop

- 3. The City of Kansas City's response to Staff Data Request 0002 included a copy of SMAW welding certifications for three (3) welders within a folder named "welder_welding_certs". The welder certification records included various welding continuity dates up to and including May 22, 2020 for SMAW Manual.
 - a) For each welder, please provide documentation for how the welders' weld test coupons were tested (e.g. destructively or non-destructively) for SMAW Manual and the results of those tests during both calendar years 2019 and 2020.
 - b) For each welder, please provide a description of the welder qualification testing procedure(s) used to evaluate the SMAW Manual weld test coupons.

- c) Was any welding of steel performed on the steel portion of the KCI natural gas system during calendar year 2021? If "yes", please provide a description of what was welded, when it was welded, name of the welder, and include the welding process that was used.
- d) Was any welding of steel performed on the steel portion of the KCI natural gas system during calendar year 2022? If "yes", please provide a description of what was welded, when it was welded, name of the welder, and include the welding process that was used.

RESPONSE: 1. See email from Andrew Bruce. 2. See email from Andrew Bruce. 3. None.

4. None.

Email referenced:

The WQR specifies welding variables, qualification ranges, and examination results. The WQR also outlines the following: The (ATR) authorized testing representative and contractor representative were responsible for conducting the final visual examination of the completed test specimens. The members' test specimens were sent to a third-party testing facility for non-destructive, radiographic examination.

- 4. The City of Kansas City's response to Staff Data Request 0001, part 2, stated that "Construction for the natural gas line, from the Spire meter location through the terminal building started around January of 2020. Construction of the natural gas system, prior to concession tie-in, was completed with the pressurization with gas around 12/22/2021 (Refer to document titled "download (3).pdf" within the Item 10 test data directly for a record of pipeline pressurization)". For the below ground segment of 6" HDPE plastic piping from the Spire gas meter to the point at which it transitions to steel just before entering the building within MER8, please respond to the following:
- 1) For construction that occurred during calendar year 2020, please provide a description of all below ground plastic joint type(s) (e.g. butt heat fusion, electrofusion, socket heat fusion, etc.) that were installed.
- 2) For construction that occurred during calendar year 2020, please provide a description of all below ground fittings (e.g. mechanical fittings) that were installed.
- 3) If any below ground plastic joints were installed during the period of January 1, 2021 through and including December 31, 2021 please include a description of the plastic joint type(s) (e.g. butt heat fusion, electrofusion, socket heat fusion, etc.) that were installed.
- 4) If any below ground fittings were installed during the period of January 1, 2021 through and including December 31, 2021 please include a description of the plastic fitting(s) that were installed.

RESPONSE: 1. Butt fusion and electrofusion couplings were installed for this install. 2. Two transition fittings, two 6" butt fusion 45's, one butt fusion 90. 3. Nothing. 4. Nothing

5. In response to Staff Data Request 0001, part 2, the City stated that "Construction for the natural gas line, from the Spire meter location through the terminal building started around January of 2020. Construction of the natural gas system, prior to concession tie-in, was completed with the

pressurization with gas around 12/22/2021...". The City of Kansas City's response to Staff Data Request 0003, included the manufacturer's product information and specifications for plastic pipe and various fittings. For the below ground portion of 6" HDPE plastic piping from the Spire gas meter to the point at which it transitions to steel just before entering the building within MER8, please respond to the following:

- 1) Please provide the City of Kansas City's plastic joiner qualification records for all joiners that constructed plastic pipe joints (including all plastic fittings if applicable) for the below ground portion of the 6" HDPE plastic piping during calendar year 2020.
- 2) If any plastic pipe joints (including plastic fittings) were constructed on the below ground portion of 6" HDPE plastic piping during calendar year 2021, please provide the name(s) of the joiner(s) and the time period for when their joints were installed.

RESPONSE: We have been unable at this time to identify the actual individuals that performed the underground scope, and are unable to provide any additional information at this time.

6. In its response to Staff Data Request 0003, the City provided a copy of the joining procedures for the aboveground Viega MegaPressG fittings. However, no joining procedures have been provided for the aboveground MetraFlex expansion loop fittings. Please provide the qualified joining procedure for the aboveground MetraFlex expansion loop fittings.

RESPONSE: This information can be found in the project submittal records specifically submittals 220516-009-0 and 220516-020-0. These show the grooved Victaulic joints for the expansion loops

7. Please provide joining procedures for the City's plastic portion of its pipeline facilities (including but not limited to joining procedures for any mechanical, heat, or electrofusion completed to install the City's plastic pipeline facilities).

RESPONSE: USEC response is not applicable since question is referencing the "City's" Portion

8. The City of Kansas City's response to Staff Data Request 0003, included a folder named exterior_hdpe_underground. This included a document entitled "22 70 00-001-G4-UG Plumbing-Natural Gas Pipe and Fitting Product Data_EOR Stamped-SOM.pdf". On page 7 of this document a non-functional link is included for a file entitled "Underground Natural Gas.pdf". Please provide Staff with a copy of the file named "Underground Natural Gas.pdf".

RESPONSE: See attached document

- 9. The City of Kansas City's response to Staff Data Request 0010.0 provided test pressure records for its natural gas piping that is downstream of the Spire Missouri West owned meter and considered to be part of the KCI natural gas system. The City of Kansas City's response to Staff Data Request 0001.0, part 3, stated that "Construction on the natural gas, prior to concession tie-in, was completed with the pressurization with gas around 12/22/2021 (Refer to document titled "download (3).pdf" within the Item 10 test data directly for a record of pipeline pressurization)." 20 CSR 4240-40.030(10)(J)1. requires that at the initial time an operator physically turns on the flow of gas to new fuel line installations the following is required: A. Each segment of fuel line must be tested for leakage to at least the delivery pressure; B. A visual inspection of the exposed, accessible customer gas piping, interior and exterior, and all connected equipment shall be conducted to determine that the requirements of any applicable industry codes, standards or procedures adopted by the operator to assure safe service are met; and C. The requirements of any applicable local (city, county, etc.) codes must be met.
 - a) Please provide the City of Kansas City's leakage test records as required by 20 CSR 4240-40.030(10)(J)1.A. through (10)(J)1.C. for all concessionaire gas fuel line piping installations that have been pressurized with natural gas so that a vendor or concessionaire can operate their business within the KCl airport.
 - b) If the City of Kansas City's leakage test records for all concessionaires gas fuel line piping installations as requested in part a) have already been submitted as one or more attachments in response to Staff Data Request 0010.0, please give a description as to where the documentation can be found.

RESPONSE: City of Kansas City/ Clark Construction has all the tests performed on the natural gas above and below grade.

- 10. In response to Staff Data Request 0001, part 1, the City of Kansas City provided a description of its' natural gas facilities and stated in part that "KCI's natural gas piping system consists of two general areas consisting of a short underground segment and a larger above ground segment. The natural gas piping system was designed and installed per the 2012 Uniform Plumbing Code (UPC)...".
 - a) Please describe and provide a copy of all documents that specify the building codes and standards the City of Kansas City adopts for the installation of the KCI natural gas system.
 - b) Please explain if the City of Kansas City's adopted building codes and standards as described in part a) above reference and allow the use of the 2012 Uniform Plumbing Code for installation of natural gas facilities.

RESPONSE: Question to be answered by CWC and/or SOM

11. See Below

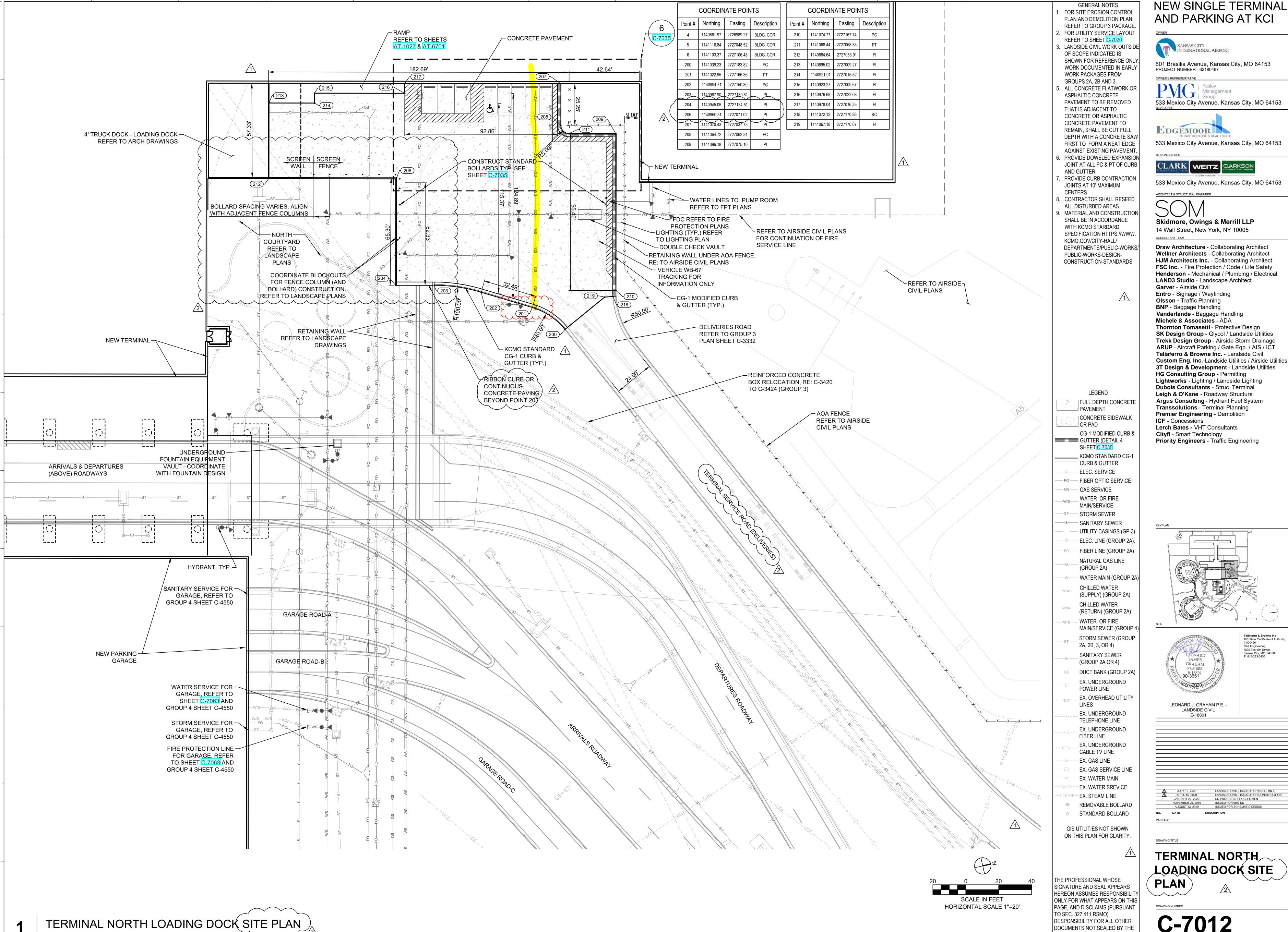
a) Please describe the specific location where the City's pipeline begins and Spire's pipeline facility ends (include maps or diagrams to illustrate).

Data Request from PSC

NOTE: Responses may be provided by the MOPSC to PHMSA

b) Please indicate if pressure limiting devices used to control the pressure or provide overpressure protection for the City's natural gas system are owned and operated by the City or by Spire.

RESPONSE: Attachment shows location of meter set where red cloud is. Highlighted yellow shows where HDPE was utilized.



533 Mexico City Avenue, Kansas City, MO 64153

C-7012

UNDERSIGNED PROFESSIONAL

PHILLIP MCGUINN

PLEASE PROVIDE A PICTURE

Upload New Photo

UAID #: 002710517

TRADE: PLB

LOCAL: 008 - KANSAS CITY MO
ADDRESS: 1505 NE WESTWIND DR
CITY, ST, ZIP: LEES SUMMIT, MO 64086

INITIATION DATE: 09/30/2019

CFC NUMBER:

REPRESENTATIVE: BIRD, BRADLEY

MEMBER STATUS: ACTIVE DUES PAID THRU: 01/2024

CERTIFICATION DATA

WELDER'S CURRENT STATUS

TYPE BEGIN END STATUS

 GTAW (MACHINE OR AUTO ORBITAL)
 11/01/2023
 05/01/2024

 GTAW MANUAL
 11/01/2023
 05/01/2024

 SMAW MANUAL
 11/01/2023
 05/01/2024

 05/01/2024
 05/01/2024

BACKFLOW

| certtype | TYPE | BEGIN | END | FIRST TEST | RETEST | |
|----------|-------------|------------|------------|------------|--------|---|
| BACKR | BF REPAIRER | 12/31/2021 | 12/31/2024 | | | |
| BACKT | BF TESTER | 12/31/2021 | 12/31/2024 | | | ٦ |

EPA SEC. 608 REFRIGERANT HANDLING

| certtype | TYPE | CERT DATE | TEST PAPERS |
|----------|---------------|------------|----------------|
| CORE | CORE CERT | 05/12/2022 | |
| TYPE I | TYPE I CERT | 05/12/2022 | |
| TYPE II | TYPE II CERT | 05/17/2022 | |
| TYPE III | TYPE III CERT | 05/12/2022 | |

FOREMAN

| certtype | TYPE | BEGIN | END | FIRST TEST | RETEST | |
|----------|---------|------------|------------|------------|--------|--|
| FRMAN | FOREMAN | 11/16/2022 | 11/16/2026 | | | |

MEDICAL GAS

| TYPE | BEGIN | END | CONT DATE | STATUS |
|-------|------------|------------|------------|--------|
| BRAZE | 12/30/2023 | 06/30/2024 | 12/07/2022 | |
| NFPA | 01/03/2023 | 01/03/2026 | 01/03/2023 | |

WELDING TEST EVENTS

| CERTTYPE | TYPE | DATE TESTED | TEST LOCAL | SESSION TEST PAPERS | | |
|----------|-----------------------------------|-------------|------------|---------------------|--|--|
| UA-18A | GTAW (MACHINE OR AUTO ORBITAL) | 01/11/2022 | 008 | 20098 DOC | | |
| UA-25 | GTAW MANUAL | 08/27/2019 | 230 | 13942 DOC | | |
| UA-41 | GTAW MANUAL | 08/20/2019 | 230 | 13820 DOC | | |
| UA-63 | GTAW/SMAW | 08/28/2019 | 230 | 13936 DOC | | |
| UA-21 | SMAW MANUAL | 07/25/2019 | 230 | (13664) DOC | | |
| UA-100 | SMAW MANUAL | 07/18/2019 | 230 | 13611 DOC | | |

WELDING CONTINUITY

| TYPE | CONT DATE | COMPANY/ATF | SUBMITTED BY |
|---------------------------------------|------------|-------------------------|--------------|
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2023 | NITC:STANGER INDUSTRIES | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2023 | NITC:STANGER INDUSTRIES | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/07/2023 | NITC:STANGER INDUSTRIES | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/07/2022 | NITC:LOCAL 0008 NITC | |
| MEDGAS:NFPA | 01/03/2023 | NITC:LOCAL 0008 NITC | |
| WELDER:GTAW (MACHINE OR AUTO ORBITAL) | 11/01/2023 | Stanger Industries | abruce |
| WELDER:GTAW (MACHINE OR AUTO ORBITAL) | 05/01/2023 | Stanger Industries | abruce |
| WELDER:GTAW (MACHINE OR AUTO ORBITAL) | 11/01/2022 | Rand Construction | abruce |
| WELDER:GTAW (MACHINE OR AUTO ORBITAL) | 05/01/2022 | MCELROYS PLUMBING | abruce |
| WELDER:GTAW (MACHINE OR AUTO ORBITAL) | 05/01/2022 | MCELROYS PLUMBING | abruce |
| WELDER:GTAW (MACHINE OR AUTO ORBITAL) | 01/11/2022 | TEST: UA-18A | 008 |
| WELDER:GTAW MANUAL | 11/01/2023 | Stanger Industries | abruce |
| WELDER:GTAW MANUAL | 05/01/2023 | Stanger Industries | abruce |
| WELDER:GTAW MANUAL | 11/01/2022 | Rand Construction | abruce |
| WELDER:GTAW MANUAL | 05/01/2022 | MCELROYS PLUMBING | abruce |
| WELDER:GTAW MANUAL | 05/01/2022 | MCELROYS PLUMBING | abruce |
| WELDER:GTAW MANUAL | 11/01/2021 | MC INDUSTRIAL | abruce |
| WELDER:GTAW MANUAL | 05/22/2021 | She Digs It | kadney |
| WELDER:GTAW MANUAL | 11/22/2020 | Plumbers Local 8 TC | 008 |
| WELDER:GTAW MANUAL | 05/22/2020 | Plumbers Local 8 TC | kadney |
| WELDER:GTAW MANUAL | 11/22/2019 | Plumbers Local 8 TC | kadney |
| WELDER:GTAW MANUAL | 08/28/2019 | TEST: UA-63 | 230 |
| WELDER:GTAW MANUAL | 08/27/2019 | TEST: UA-25 | 230 |
| WELDER:GTAW MANUAL | 08/20/2019 | TEST: UA-41 | 230 |
| WELDER:SMAW MANUAL | 11/01/2023 | Stanger Industries | abruce |
| WELDER:SMAW MANUAL | 05/01/2023 | Stanger Industries | abruce |
| WELDER:SMAW MANUAL | 11/01/2022 | Rand Construction | abruce |
| WELDER:SMAW MANUAL | 05/01/2022 | MCELROYS PLUMBING | abruce |
| WELDER:SMAW MANUAL | 05/01/2022 | MCELROYS PLUMBING | abruce |
| WELDER:SMAW MANUAL | 11/01/2021 | MC INDUSTRIAL | abruce |
| WELDER:SMAW MANUAL | 05/22/2021 | She Digs It | kadney |
| WELDER:SMAW MANUAL | 11/22/2020 | Plumbers Local 8 TC | 008 |
| WELDER:SMAW MANUAL | 05/22/2020 | Plumbers Local 8 TC | kadney |
| WELDER:SMAW MANUAL | 11/22/2019 | Plumbers Local 8 TC | kadney |
| WELDER:SMAW MANUAL | 08/28/2019 | TEST: UA-63 | 230 |
| WELDER:SMAW MANUAL | 07/25/2019 | TEST: UA-21 | 230 |
| WELDER:SMAW MANUAL | 07/18/2019 | TEST: UA-100 | 230 |

ROBERT WAGNER

UAID #: 001082900 **TRADE**: PLB

LOCAL: 008 - KANSAS CITY MO
ADDRESS: 22151 HAND RD
CITY, ST, ZIP: ATCHISON, KS 66002

INITIATION DATE: 07/01/1985

CFC NUMBER:

REPRESENTATIVE: BIRD, BRADLEY

MEMBER STATUS: ACTIVE DUES PAID THRU: 01/2023



Upload New Photo

CERTIFICATION DATA

WELDER'S CURRENT STATUS

 TYPE
 BEGIN
 END
 STATUS

 GTAW MANUAL
 04/08/1995
 10/08/1995
 EXPIRED

 SMAW MANUAL
 11/01/2022
 05/01/2023
 EXPIRED

ATR

| certtype | TYPE | BEGIN | END | FIRST TEST | RETEST | | |
|----------|------------------|------------|-----|------------|----------|--|--|
| ATR | AUTH TESTING REP | 03/01/2007 | NA | 20070301 | 20070301 | | |

FOREMAN

| certtype | TYPE | BEGIN | END | FIRST TEST | RETEST | |
|----------|-----------------------|------------|------------|------------|----------|-----|
| FRMAN | FRMAN: UAMCAA FOREMAN | 03/27/2013 | 03/27/2017 | 20130327 | 20130327 | DOC |

MEDICAL GAS

| TYPE | BEGIN | END | CONT DATE | STATUS |
|-------|------------|------------|------------|---------|
| BRAZE | 06/30/2022 | 12/30/2022 | 06/30/2019 | EXPIRED |
| NFPA | 01/23/2021 | 01/23/2024 | | EXPIRED |

OSHA

| certtype | TYPE | BEGIN | END | FIRST TEST | RETEST |
|----------|----------------------------------------------|------------|-----|------------|----------|
| 30HR | OSHA 30-HR SAFETY & HEALTH COURSE/SMART MARK | 07/23/2015 | NA | 20150723 | 20150723 |

WELDING TEST EVENTS

| CERTTYPE | TYPE | DATE TESTED | TEST LOCAL | SESSION | TEST PAPERS |
|----------|-------------|-------------|------------|---------|----------------|
| UA-3 | GTAW/SMAW | 04/08/1995 | 021 | 337 | |
| UA-1 | SMAW MANUAL | 04/08/1995 | 021 | 337 | |
| UA-2 | SMAW MANUAL | 04/08/1995 | 021 | 337 | |
| UA-1 | SMAW MANUAL | 09/20/2011 | 8 | 9349 | DOC |
| UA-21 | SMAW MANUAL | 12/09/2013 | 8 | 5901 | DOC |
| UA-21 | SMAW MANUAL | 12/09/2013 | (8) | 5901 | DOC |

WELDING CONTINUITY

| TYPE | CONT DATE | COMPANY/ATF | SUBMITTED BY |
|----------------------------------|------------|-----------------------|--------------|
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2022 | NITC:U.S. ENGINEERING | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2021 | NITC:US ENGINEERING | |

| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2021 | NITC:US ENGINEERING CONST | |
|----------------------------------------|------------|---------------------------|------------------|
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2020 | NITC:US ENGINEERING CONST | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2020 | NITC:U.S. ENGINEERING | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2019 | NITC:PLUMBERS LOCAL 8 TC | |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2019 | NITC:US Engineering Const | autop:kadney |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2018 | NITC:U.S. ENGINEERING | autop:kadney |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2018 | NITC:Plumbers Local 8 | autop:csimmons |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2017 | NITC:U.S. Engineering Com | autop:lu8ins1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2017 | NITC:U.S. Engineering Co. | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2017 | NITC: | autop: |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2016 | NITC:U.S. Engineering Co. | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2016 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2015 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/30/2015 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/30/2014 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 11/26/2014 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 05/27/2014 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 11/27/2013 | NITC:US Engineering | autop:lu8op2 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 05/27/2013 | NITC:US Engineering | autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 11/27/2012 | NITC: | autop: |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/01/2012 | NITC: | autop: |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/01/2011 | NITC:US Engineering Co | autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/01/2011 | NITC:USE | autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/01/2010 | NITC:US Engineering | autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/01/2010 | NITC:US Engineering | autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/01/2010 | NITC: | autop: |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/01/2010 | NITC: | autop: |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/01/2009 | NITC:US Engineering Co | autop:lu8op |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/01/2009 | NITC:US Engineering Co | autop:lu8op |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/01/2009 | NITC:US Engineers | 008:autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/01/2008 | NITC:USE | 008:autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/01/2008 | NITC:US Engineers | 008:autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/14/2007 | NITC:US Engineers | 008:autop:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/18/2007 | U S Engineering Company | 008:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/22/2006 | US Engineering | 008:lu8tc1 |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 06/26/2006 | US Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 12/27/2005 | US Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 07/01/2005 | U.S. Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 01/03/2005 | U.S. Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 07/15/2004 | U.S. Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 01/17/2004 | U.S. Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 01/22/2003 | U.S. Engineering | 008:lu8tc |
| MEDGAS:ASME IX BRAZER (6 MONTHS) | 07/26/2002 | U.S. Engineering | 008:lu8tc |
| MEDGAS:NFPA | 01/23/2021 | NITC:US ENGINEERING CONST | 000.luoto |
| WELDER:SMAW MANUAL | 11/01/2022 | U.S. Engineering | ohruoo |
| WELDER:SMAW MANUAL | 05/01/2022 | U.S. ENGINEERING | abruce |
| WELDER:SMAW MANUAL) WELDER:SMAW MANUAL | | | abruce |
| | 11/01/2021 | US Engineering | abruce |
| WELDER:SMAW MANUAL | 05/22/2021 | US Engineering Construe | kadney |
| WELDER:SMAW MANUAL | 11/22/2020 | U.S. Engineering Construc | 008 |
| WELDER:SMAW MANUAL | 05/22/2020 | U.S. Engineering Construc | kadney |
| WELDER:SMAW MANUAL | 11/22/2019 | U.S. Engineering Construc | kadney |
| WELDER:SMAW MANUAL | 05/22/2019 | U.S. Engineering Construc | kadney |
| WELDER:SMAW MANUAL | 11/22/2018 | U.S. Engineering | kadney |
| WELDER:SMAW MANUAL | 05/23/2018 | US ENG) | lu8ins |
| | 401041001 | | |
| WELDER:SMAW MANUAL WELDER:SMAW MANUAL | 06/01/2017 | US ENG US ENG | lu8ins UA |

| WELDER:SMAW MANUAL | 06/01/2016 | US ENGINERING | UA |
|--------------------|------------|---------------------|---------------|
| WELDER:SMAW MANUAL | 12/03/2015 | US ENGINERING | lu8ins |
| WELDER:SMAW MANUAL | 06/03/2015 | US ENGINERING | UA |
| WELDER:SMAW MANUAL | 12/03/2014 | US ENGINERING | lu8ins |
| WELDER:SMAW MANUAL | 09/12/2014 | US ENGINERING | lu8ins |
| WELDER:SMAW MANUAL | 03/12/2014 | US ENGINERING | lu8ins |
| WELDER:SMAW MANUAL | 12/09/2013 | TEST: UA-21 at: 008 | 008 SID: 5901 |
| WELDER:SMAW MANUAL | 09/11/2013 | US ENGINEERING | lu8op2 |
| WELDER:SMAW MANUAL | 03/11/2013 | US Engineering | lu8tc1 |
| WELDER:SMAW MANUAL | 09/13/2012 | US Engineering | lu8tc1 |
| WELDER:SMAW MANUAL | 03/20/2012 | US Engineering | lu8tc1 |
| WELDER:SMAW MANUAL | 09/20/2011 | TEST: UA-1 at: 008 | 008 SID: 9349 |
| | | | |

UNITED ASSOCIATION Welder Qualification Record

| First Name | MI Last Name | | | | | | | | | |
|--------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|--|--|--|--|--|--|--|--|--|
| ROBERT | W A G N E R | | | | | | | | | |
| UA Card Number ATF Local Session ID No. Test Date (mm/dd/yy) | | | | | | | | | | |
| 0 0 1 0 8 2 9 0 0 | 0 0 8 5 9 0 1 1 2 / 0 9 / 1 3 | | | | | | | | | |
| TESTING CONDITIONS Weld Test Specification followed: UA-21 / NCPWB.1-12-1 Specification of Base Metal(s): SA 106 Thickness: 0.436" | | | | | | | | | | |

| WELDING VARIABLES | QUALIFIED | | | | | | | |
|--------------------------|-----------|--------|------------------------|-------------------------|--|--|--|--|
| WELDING VARIABLES | | VALUES | | | | | | |
| Process | SM | AW | SM | \ | | | | |
| Filler Metal F-Number | 3 | 4 | 1, 2, 3, 4 | | | | | |
| Deposited Weld Thickness | 0.125" | 0.311" | (F 3,2,1) up to 0.250" | (F 4,3,2,1) up to 0.622 | | | | |
| Backing | none | weld | (F 3) with or without | (F 4,2,1) required | | | | |
| Pipe Diameter | 2.375 | " O.D. | 1" O.D | . & over | | | | |
| Base Metal P-Number | P-1 t | o P-1 | P-1 thru P-15F, P-3 | 34, & P-41 thru P-49 | | | | |
| Position | 6 | G | | all | | | | |
| Vertical Progression | upv | vard | upward | | | | | |

| Examination Results | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|-----|----|-----|------|----|---|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| ATR Visual Examination of Completed Weld (QW-302.4): Acceptable | | | | | | | | | | | | | | | | | | | | | | | | |
| Test Lab Radiographic Examination Results (QW-191): Acceptable | | | | | | | | | | | | | | | | | | | | | | | | |
| Independent Test Lab I | Name | : K | TL | TES | TING | LA | В | | | | | | | | | | | | | | | | | |
| Test Lab Report No: | Test Lab Report No: X R 2 1 - 0 0 1 0 8 2 9 0 0 - 1 3 1 2 . P D F | | | | | | | | | | | | | | | | | | | | | | | |
| We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with requirements of Section IX of the ASME Code. | | | | | | | | | | | | | | | | | | | | | | | | |

Kit Koudebush Test Lab Representative Printed Name

DAVID C HUDSON8

UA Authorized Test Representative Printed Name

Manufacturer/Contractor Company Name

This form must be faxed to 410.267.0536 for processing.

WELDER QUALIFICATION RECORD

UA-21

| First Name | | MI | Last Name | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-----------------------|--------------------------------|-------------------------------------|
| P H I L L I P | | | M C G U I N | N |
| UA Card Number | ATF | Local | Session ID No. | Test Date (mm/dd/yy) |
| 5 0 9 1 1 6 7 4 | 7 2 | 3 0 | 1 3 6 6 4 | 0 7 / 2 5 / 1 9 |
| | | | | |
| Weld Procedure Specification for | | | | |
| Specification of Base Metal(s): | SA-106 I | hickness: 0.436" | | |
| WELDING VARIABLES | Асти | AL VALUES | RANG | GES QUALIFIED |
| Process | S | MAW | | SMAW |
| Filler Metal F -Number | 3 | 4 | | 1, 2, 3, 4 |
| Deposited Weld Thickness | 0.125" | 0.311" | F3,2,1 up to 0.250" | F4 up to 0.622" |
| Backing | none | weld metal | F3 with or without | F4,2,1 required |
| Pipe Diameter | 2.37 | 75" O.D. | 1" | O.D. & over |
| Base Metal P-Number | P-1 | to P-1 | P-1 thru P-15F | F, P-34, & P-41 thru 49 |
| Position | | 6G | | all |
| Vertical Progression | ur | oward | | upward |
| Viewal Francischier of Consult | | | | |
| Visual Examination of Completed | | | | 6.1.5 |
| Guided Bend Test | Radiograph | nic Test 🗸 | Res | ults: Acceptable |
| We certify that the statements in the with requirements of Section IX of a Jose M. Velez | nis record are o the ASME Code | correct and that the | e test coupons were prepare | d, welded, and tested in accordance |
| RT Level III/X-Ray Associa | | _1 | Delle . | AUG 0 2 2019 |
| Test Lab Representative Printed Name ROBERTO CADENAS | - | Test to Represe | ntative Signature | Date 7-25.19 |
| UA Authorized Test Representative Printed | Name | UA Authorized Te | Representative Signature | 7 Date |
| SCOTT CORBIN Supervising Contractor Representative Print | ed Name | Singnietha Contr | Mile Letter | 7.25.18 |
| A.O. REED | ed Name | Supplement Control | actor Representative Signature | Date |
| Supervising Contractor Company Name | | | | |
| | | | | |
| | | | | UA ATR/CWI - AWS CWI STAMP |
| THE STATE OF THE S | | | | |
| The undersigned Contactor hereby weldments performed by the UA Me | adopts this W | /elder Qualification | Record and accepts the re | esponsibility for construction of |
| Company Name: | Trader II | . 2000. Garioc Will (| conductor 5 Welching PIO | acquire openineations. |
| Company Representative Signature: | | | D-4 | |
| 3 | | | Date | d: |

Revision: 06.2018

INDEPENDENT TEST LAB REPORT

RADIOGRAPHIC EXAMINATION

| X R 0 2 | 1 - 5 0 | 9 1 | 1 1 6 7 4 7 - 1 9 | 0 7 . P D F | | |
|--------------------------------------------------------|--------------------------------------------------------------|--------|-------------------------------------------|---------------------------------------------|--|--|
| est Assembly ID Number | | | | | | |
| | P M 6 7 | 4 7 | | | | |
| irst Name | | | MI Last Name | | | |
| P H I L L | . I P | | M c G | UINN | | |
| Test Lab Name: | X-RAY ASS | SOCIAT | TES LLC | | | |
| Address: 482 V | | | Unit L, San Dimas, CA | 91773-2905 | | |
| | | | | | | |
| | | | | | | |
| | | | Technique Information | | | |
| | x-ray voltage or isotope type used: 240 kV 12 mA 60 Secs. | | focal spot size or source size: 3.0mm | number of exposures: | | |
| distance from source of radiation to object: | | | single or double wall exposure: | single or double wall viewing: | | |
| 48 Inches | | | Double Wall | Double Wall | | |
| distance from source side of object to film: 2 Inches | | îlm: | number of film in each film holder: N/A | film manufacturer and type/designation: N/A | | |
| IQI type/designation: ASME #20 | | | IQI location: | actual density range: Gray Scale | | |
| | | | Source Side | | | |
| | | | | | | |
| | | | Interpretation Data | | | |
| Radiograph | Test Re | sults | Tupo and Size | e of Rejected Indications | | |
| Location | Accept | Reject | Type and Size | e of Rejected Indications | | |
| A | X | | 4 | | | |
| В | X | | | | | |
| С | X | | | | | |
| | | | | | | |
| | | | A | | | |
| Evaluated By (signat | ure): | | Della | Date: AUG 0 2 2019 | | |
| Evaluator's Printed I | Name: | | Jose M. Velez | Level of Certification: RT III | | |

Revision Date: 06.2018

UA WELDER QUALIFICATION CONTINUITY REPORT

| Welder's First Name MI Last Name | |
|---------------------------------------------------------------------------------------------------------------|----------------------------------|
| PHILLIP MCG | UINN |
| UA Card Number UA Testing Local 5 0 9 1 1 6 7 4 7 2 3 0 | |
| WELDER CONTINUITY INFOR Indicate the last date the process was | |
| SMAW / / *Manual Welding | |
| GTAW / *Manual Welding | |
| GMAW / *This includes Flux-Cored Arc W | /elding (FCAW) |
| Automatic or Machine Welding (GTAW) / | / *This includes Orbital Welding |
| Torch Brazing / / / *Non Med-Gas | |
| We certify that the statements made on this record are con | rrect: |
| Manufacturer/Contractor Representative Signature | Date: |
| Printed Name & Title of Company Representative | |
| UA Local Union Number | |
| UA Authorized Test Representative Signature | Date: |
| Printed Name of UA Authorized Test Representative | |

Mail To: The UA Testing Local shown above, ATTN: UA Authorized Testing Representative

Revision: 06.2018



WELDING PROCEDURE SPECIFICATION

NO. 1-56-1

FOR

GAS METAL ARC WELDING SHORT CIRCUTING TRANSFER (GMAW-S)

AND

GAS METAL ARC WELDING, SPRAY TRANSFER MODE

OF

CARBON STEEL PIPE, VALVES, FITTINGS AND FLANGES BOTH WITH AND WITHOUT POSTWELD HEAT TREATMENT

This document is the property of

(NCPWB Member Company Name)

This Welding Procedure Specification (WPS) and Procedure Qualification Record(s) (PQR) are issued by the NCPWB for adoption by its members. Reproduction or use of this WPS and PQR(s) by anyone other than members of the NCPWB is prohibited

WELDING PROCEDURE SPECIFICATION (WPS)

| Company Name: WPS Number: 1-56-1 Supporting PQRs: 93001, 93002 | Revisio | on: 3 Date: 5-15-19 | Welding Process: GMAW-S/ GMAW-Spray Type: Semi-Automatic or Machine | | |
|-----------------------------------------------------------------------------------------------------|------------|-------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|-----------------|--|
| 11 8 2 | | Joints (QW-402) | | | |
| Joint Design: Joint Design: Single-V | or U, Dou | ble-V or U, Fillets, Repairs, Build-up. Details: See Typical Joint Designs | | | |
| Backing: Optional for Short Circuiting, Required for Spray Backing or Retainer Type: Not permitted | | | | | |
| Base Metals (QW-403) | | Filler Metals (QW-404) | Root | Fill | |
| P-Number: 1 Group Numb | er: 1, 2 | Specification Number: | SFA 5.18 | SFA 5.18 | |
| to P-Number: 1 Group Numb | er: 1, 2 | AWS Classification: | ER70S-2 or -3 | ER70S-2 or -3 | |
| Thickness Range | | F-number: | 6 | 6 | |
| Base Metal: 0.187 to 2.0" | | A-Number: | 1 | 1 | |
| Fillet Welds: All | | Max. Deposited Weld Metal: | | | |
| | | Grooves: | 0.20" | 2" | |
| Minimum Pipe Outside Diameter | •: | Fillets: | All | All | |
| Grooves: All | | Max. Bead Thickness: | 1/8" | 3/8" | |
| Fillet: All | | Supplemental Filler Metal: | Not Permitted | Not Permitted | |
| Postweld Heat Treatment (PWHT) (Q | W-407) | GMAW Transfer Mode: | Short Circuiting | Spray or Pulsed | |
| Temperature Range (°F): None or at 1100 | 0 to 1200 | Pulsed Power Source: | Not permitted | Optional | |
| Holding Time (hr.): As required by | y contract | | | 1 - | |
| | | | | | |
| Gas (QW-408) | | Positions (QW-405) | Preheat (QW-406) | | |
| | | g Positions : GMAW-S and Pulse: All | Minimum Preheat (°F): 50, 200°F if | | |
| 20 to 35 CFH | | GMAW Spray, Flat | over 1 inch thick and no PWHT | | |
| Backing Gas: None Training Gas: None | | Progression: Root downhill, Fill uphill Maximum Interpass (°F): 500 Preheat Maintenance: None Requi | | | |

Electrical Characteristics (QW-409)

| Weld | Welding | Filler | Metal | Amps/Wire | Volts | Ct | ırrent | Travel Speed | Other |
|-------|---------|---------|------------|----------------|----------|------|----------|--------------|-------------------------------------------|
| Layer | Process | Class | Dia, (in.) | Feed Speed | | Type | Polarity | | |
| 1,2 | GMAW-S | | 0.035 | 90 to 100 | 15 to 18 | | | 7 to 10 ipm | Set inductance at low |
| | | ER70S-2 | | 120 to 140 ipm | | | | | to middle range for |
| | | or | 0.045 | 100 to 130/ | 15 to 18 | | | 7 to 10 ipm | spray set to max for |
| | | | | 70 to 125 ipm | | DC | EP (Rev) | | short Circuit |
| Fill | GMAW | ER70S-3 | 0.035 | 230 to 300/ | 27 to 33 | DC | Er (Kev) | 10 to 25 ipm | |
| | Spray | | | 420 to 630 ipm | | | | | Cover Pass Volts may be raised 2 volts |
| | | | 0.045 | 250 to 410/ | 27 to 35 | | | 13 to 30 ipm | to flatten bead |
| | | | | 280 to 560 ipm | | | | | to nation soud |

Technique (OW-410)

Tungsten Size/Type: Not Applicable

Shielding Gas Cup Size: Smallest available for GMAW-S

Pulsed Current: Optional

Multiple or single pass per side: Either Multiple or single electrodes: Single

Contact-tube-to-work Distance (stickout): See Other Backgouging: Carbon arc followed by grinding or grinding

Repair Method: Grinding

Initial Cleaning: Remove cutting oxide by grinding or machining, remove silica between passes with grinder or hammer.

Interpass Cleaning: Remove slag with slag hammer or grinder.

Stringer or Weave Bead: Either, but weave preferred

Peening: Not permitted

Other: Contact tube to work distance: 1/4 to 3/8 for GMAW-S and 1/2 to 5/8 for GMAW Spray. Use large gas nozzle for spray and pulse modes. In short-circuiting, spatter is caused by excess voltage; in spray, spatter is caused by not enough voltage.

The undersigned contractor, a member of the Nation Certified Pipe Welding Bureau, hereby adopts this jointly developed procedure as its company Welding Procedure Specification and certifies that this procedure has been qualified as shown on the attached Procedure Qualification Record.



| Contractor: | | | | |
|-------------|-------|--|--|--|
| Ву: | Date: | | | |
| Title: | | | | |

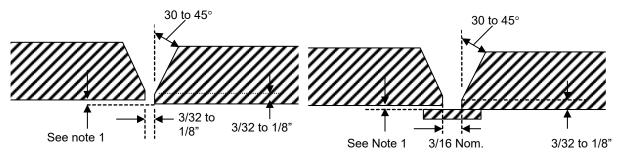
NCPWB Form QW-482/4-1-91

WPS 1-56-1

Typical Joint Designs

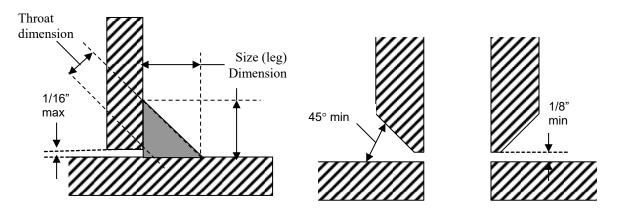
Other joint designs shown on Engineering drawings supersede these joint details

Butt welds

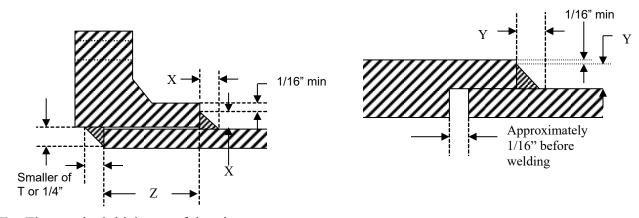


Note 1: 1/8 inch maximum except for B31.1 and B31.5 work, 1/16 inch maximum

Fillet, Nozzle and Branch Connection Welds



Slip-on Flange and Socket Welds



- T =The nominal thickness of the pipe
- X = the lesser of 1.4T or the hub thickness unless another size is shown on the engineering drawings
- Y = the lesser of 1.1T or the fitting thickness unless another size is shown on the engineering drawings
- Z =for B31.9 work, minimum of the greater of the pipe nominal wall thickness or 1/4 in. (6 mm) and face fillet is not required unless specified by the design.

PROCEDURE QUALIFICATION RECORD (PQR)

| WDS fo | llowed during | a weld | ling of | test coun | on: | 1-5- | 1 / 1-6- | 1 | | DOD 1 | Number | 93001 |
|---------------|----------------|---------|----------------|-----------------|--------------|-------|------------|---------------------------|----------------|------------------------------------------------|--------------|-----------------------------------------------|
| | | | | _ | | | | Test Coupon | | | | |
| | | | | | | | | Specificatio | | | | , <u>, , , , , , , , , , , , , , , , , , </u> |
| | _ | | | | | | | 1 Plate/Pipe | | | | nlate |
| | | | | | | | | roove welded | | | | prace |
| | | | | | | | | on: ER | | | | 6 |
| | | | | | | | | .813 Maximum | | | _ | |
| | | | | | | | | Metal: | | | .55 (111.) . | 0.23 |
| | | | | | | | _ | Rec. Weldin | | | cograssi | n. Flat |
| | _ | | | - | - | | | d (ipm): | _ | LOII, FI | ogressi | m. riac |
| | | | | | | | _ | Backing Gas(C | | , | None | |
| | | | | | | | | | | | NOME | |
| | | | | | | | | ode: N/A | | | | |
| | | | | | | | | Single | | | | |
| | | | | | | | | · | | ١. | | 1 |
| | | cillenc | (°E): _ | 1130 | | | пеас | : Treatment Ti | me (nr. | , <u>. </u> | | <u>T</u> |
| Other: | | | | | | 1 | | | 1 | | | |
| Layer | Process | Fille | er Class | ification | Diameter | Aı | mperage | Travel Speed | Volts | Hea | t Input | Other |
| 1st | GMAW | | | | | | | | | | | |
| Side | Short Circ. | | ER70S | -2 | 0.035" | 10 | 0 to 125 | Not Recorded | 17 | | N/A | |
| 2nd | GMAW | | ER70S | -2 | 0.035" | 23 | 0 to 270 | Not Recorded | | | 4- | |
| Side | Spray | | | | | | | | 27 | | N/A | |
| | | | | | | | | | | | | |
| Reduce | d Section Te | nsile | Tests | Rectan | gular Spec | imer | ıs 🔀 Tu | rned Specimen | | | ection Sp | pecimen |
| Specimen | Width/Dia. | (in) | Thickn | ess (in) | Area (sq | in) | Ult.imat | te Load (lbs) | Ultima Stre | | Failure | Location |
| Specimen | Widelif Dia: | (111) | Thickness (in) | | mea (sq | (, | | 2012 | | (psi) | | Location |
| T-1 | 0.497 | | round | | 0.194 | | 1 | 13,575 | 70,0 | 00 | Weld | Metal |
| T-2 | 0.496 | | round | | 0.193 | | 1 | L3, 4 75 | 69,8 | 00 | Weld | Metal |
| | | | | | | | | | | | | |
| Bend Test | ts: Trans. | Root | and Fac | e (QW462.3 | a) X Tra | ns. S | Side (OW-4 | 162.2) Long | r.Root a | nd Fac | e (QW-46 | 2.3b) |
| | Туре | | | Results | | | | 7pe | | | esults | |
| | Type | | | Nesurcs | ' | | -, | , pe | | | esurcs | |
| | Side | | | Acceptab: | le | | Si | ide | Acceptable | | | |
| | Side | | | Acceptab: | le | | Si | ide | Acceptable | | | |
| Toughnes | ss Test | Cha | arpy Sp | ecimen Si | ze: <u>N</u> | one | | Test Temperat | ure | | N/A | |
| Specimen | Notch | | | | Charpy V-N | otch | Test | | | Dro | o-Weight | Test |
| Number | Location | Foot | t-Lbs. | Ft-lb Av | | | | teral Exp. (mi | ls) E | reak | | Break |
| | | | | | | | | | | | | |
| | | | | | | | | | | | 1 | |
| | | | | | | | | | | | | |
| | | | | | | | | llet Weld Tes | - | | | |
| = | | | | | 0, P:0.013, | S:0. | 0.13, Cr: | 0.034, Ni:0.089 | , Mo:0.0 | 63, Cu | :0.059, V | :0.007 |
| | ests: | | | | | | - 245 | | | | | |
| | · | | | | | | | elding Witnes abs Labo | | | | |
| | | | | | | | | he test welds | _ | | | |
| | dance with the | | | | | | | | | | , | |
| NATIONAL | L CERTIFIED | | | OFWOO | 4, | | | | | | | |
| PIPE WEI | LDING BUREAU | | o, | NATIONAL | 12 | Cor | ntractor: | | | | | |
| _ | ~ ^ ^ | | | PIPE WELDING | | | | | | | | |
| \mathcal{O} | (J) | المداله | 4. | BUREAU | | | By: | | | _ Date | e: | |
| Bv: | Tur | | 7 | SE WELD | 74 | | Note | e: First five digits of v | velder's sta | mp num | ber have bee | en deleted. |
| - | | | | | NCPWB For | n QW- | | S | | • | R Number | |
| Chairman | . Technical Co | ommitt | ee | | | | | | | | | |

PROCEDURE QUALIFICATION RECORD (PQR)

| WPS fo | llowed during | weldi: | ng of | test coun | nn· 1-5-1 | / 1 | -6-1 | | | POR Nu | mber. | 93002 | |
|-----------|----------------|----------|---------------|------------------------------|---------------------------------------|-------|------------------|-------------------------|----------------|----------|----------|-----------------|--|
| | | - | _ | _ | <u>-</u> | | | Test Coupon | | | | | |
| | _ | | | | | | | Specification | | | | | |
| | _ | | | | | | | _ | | | | | |
| | | | | | · · · · · · · · · · · · · · · · · · · | | | : <u>1</u> Plate/P | | | | <u>ck plate</u> | |
| | | | | | | | | roove welded | | | | | |
| | _ | | | | | | | ER' | | | _ | | |
| | | | | | | | | .813 Maximum 1 | | | (in.): | 0.25 | |
| | | | | | | | | Metal: | | | | | |
| | | | | | | | | Rec. Weldin | | | gressio | on: Flat | |
| | | | | | | | _ | d (ipm): | | | | | |
| Shield | ing Gas Compo | osition | (CFH) | : 85% Ar | gon, /15% | CO2, | (30) I | Backing Gas (| CFH): | No | ne | | |
| | | | | | | | | ode: | Below | | | | |
| String | er/Weaver Bea | ad: | S | tringer | | Osci. | llation: | N/A | | | | | |
| Single | /Multi-Pass: | Mu. | ltiple | s | ingle/Mul | i-El | Lectrode: | Single | | | | | |
| Postwe | ld Heat Treat | tment (| ∘F): _ | None | | | Heat | Treatment Ti | me (hr. |) : | | N/A | |
| Other: | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| Layer | Process | Filler | Class | ification | Diameter | A | mperage | Travel Speed | Volts | Heat | Input | Other | |
| 1st | GMAW | | | | | | | | | | | | |
| Side | Short Circ. | | ER70S | -2 | 0.035" | 10 | 0 to 125 | Not Recorded | 17 | N | /A | | |
| 2nd | GMAW | | ER70S | -2 | 0.035" | 23 | 0 to 270 | Not Recorded | 27 | | /3 | | |
| Side | Spray | <u>.</u> | | | 1 | | | | 2' | N/A | | | |
| | | | | _ | | | | | | | | | |
| Reduce | d Section Te | nsile To | ests | Rectan | gular Spec | imer | ns 🔀 Tu: | rned Specimen | s F | ull-Sec | tion Sp | pecimen | |
| | | | | | | | | | Ultima | | | | |
| Specimen | Width/Dia. | (in) | Thickn | ess (in) | Area (sq in) Ult.imate | | | e Load (lbs) | Stres (psi | | 'ailure | Location | |
| T-1 | 0.501 | | ro | ound | 0.097 | | | 4,950 | 75,90 | | Base | Metal | |
| Т-2 | 0.500 | | ro | round 0.196 | | | 14,925 | | 76,150 | | Base | Metal | |
| | | | | | 0.130 | | | , | | | | | |
| | | | | | | | | | | | | | |
| Bend Test | s: Trans. | Root a | nd Fac | e (QW462.3 | a) 🔀 Tra | ns. S | Side (QW-4 | 62.2) Long | . Root | and Face | e (QW−4 | 62.3b) | |
| | Type | | | Results | | | Ty | pe | | Res | ults | | |
| | 0:4- | | | 3 | | | o. | 4- | | 3 | | | |
| | Side | | | Acceptabl | .e | | | de | Acceptable | | | | |
| | Side | | | Acceptabl | Le | | Si | de | Acceptable | | | | |
| Toughnes | s Test | Char | ру Ѕр | ecimen Si | ze: <u>N</u> | one | т | est Temperat | ure | 1 | I/A | | |
| Specimen | Notch | l | | | Charpy V-No |)+ch | Test | | - 1 | Dron- | Weight | Tost | |
| Number | Location | Foot- | Lbs. | Ft-lb Av | | | | teral Exp. (mi | ls) B | reak | | Break | |
| | | | | | | | | <u> </u> | | | | | |
| | | | | | | | | | | | | | |
| <u> </u> | | | | | | | | | | | | | |
| Fillet W | eld Test Mac | ro Exam | inatio | n | | | Fi | llet Weld Tes | t Leg S | izes: _ | | | |
| Weld Depo | sit Analysis:_ | C:0.119 | , Mn:0. | 95, Si:0.40 |), P:0.013, | S:0. | 0.13, Cr: | 0.034, Ni:0.089 | , Mo:0.0 | 63, Cu:0 | .059, V | :0.007 | |
| Other Te | sts: | | | | | | | | | | | | |
| | | | | | | | | ding Witnesse | · · | | | | |
| Test Cor | ducted by: _ | Tom Wil | <u>lson a</u> | nd M. G. | <u>Boliger,</u> | Glac | <u>istone La</u> | bs Labo | ratory | Test N | umber: | 3-165 | |
| We Certif | y that the st | tatement | s in t | his record | are corre | ct a | nd that tl | ne test welds | were pre | pared, | welded | and tested | |
| in accord | lance with the | e requir | rements | of Section | n IX of th | e AS | ME Code. | | | | | | |
| NATIONAL | CERTIFIED | | | | | | | | | | | | |
| PIPE WET | DING BUREAU | | | OF | | Cor | ntractor: | | | | | | |
| rrem MpT | TING DOKEAU | | 4/ | NATIONAL | | COI | .c.accor. | | | | | | |
| | 16 | 11 | | CERTIFIED PIPE WELDING | | | By: | | | Date | : | | |
| 4 | | Kely | ' | BUREAU | | | _ | | | | | | |
| Ву: | | _ ~ | _ | NELDIA. | | | | irst five digits of wel | uer's stamp | number h | ave been | ueleted. | |
| | | | a | | NCPWB For | rm Q | W-483 6/9 | 91 | | PQR | Number | r 93002 | |



DRISCOPLEX® 6500 Series

DRISCOPLEX® 6500 Series MDPE Gas Distribution Pipe



DRISCOPLEX® MDPE Pipe is manufactured to meet your needs in compliance with ASTM D2513, NSF Gas and DOT 49 CFR 192. Selected sizes conform to CSA B137.4 and UPC product standards.

Produced from only the highest rated MDPE pipe material, DRISCOPLEX® 6500 Series Pipe is manufactured from a PE 2708 and PE 80 resin listed in PPI-TR4.

DRISCOPLEX® MDPE Pipe Advantages:

- ✓ Durable
- ✓ Leak Tight
- ✓ Excellent Flow
- ✓ Abrasion Resistant
- √ Fatigue Free
- ✓ Impact Resistant
- ✓ Trenchless Install
- ✓ Bend Radius
- ✓ Chemical Resistant
- ✓ UV Protection
- √ Flexibility
- ✓ Environmental

| DriscoPlex I | DriscoPlex MDPE Series Pipe Material Physical Properties | | | | | | | | | |
|--------------------------------|----------------------------------------------------------|----------------------------------|--|--|--|--|--|--|--|--|
| Property | Standard | Typical Value† | | | | | | | | |
| Material Designation Code | ASTM D2513 | PE 2708 | | | | | | | | |
| Cell Classification | ASTM D3350 | 234373E; 234375E | | | | | | | | |
| Density [2] | ASTM D1505 | 0.939 g/cm ³ (Yellow) | | | | | | | | |
| Melt Index [3] | ASTM D1238 | 0.18 g/10 min | | | | | | | | |
| Flexural Modulus [4] | ASTM D790 | >90,000 psi | | | | | | | | |
| Tensile Strength [3] | ASTM D638 Type IV | 2,800 psi | | | | | | | | |
| SCG (PENT) [7] | ASTM F1473 | >2,000 hours | | | | | | | | |
| HDB at 73°F (23°C) [3] | ASTM D2837 | 1,250 psi | | | | | | | | |
| Color; UV Stabilizer [E] | ASTM D3350 | Yellow; UV Stabilized | | | | | | | | |
| RCP, Full Scale, at 32°F (0°C) | ISO 13478 | >123 psi (>8.5 bar) | | | | | | | | |

This is not a product specification and does not guarantee or establish specific minimum or maximum values or manufacturing tolerance for material or tubing products to be supplied. Values obtained from tests of specimens taken from tubing product may vary from these typical values. The RCP properties were determined on 8" SDR 11 pipe.

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www.performancepipe.com



DRISCOPLEX® 6500 Series

CTS = Copper Tube Size

| Nominal Size (Inches) | Dimension Ratio | Outside Diameter (Inches) | Minimum Wall (Inches) | MAOP @ 73°F per CFR Part 192.121 (psi) | Weight (lbs) per 100 ft. | Coil/Joint (feet) | Nominal Packing Dimensions ID / OD / Width | Number Coils / Joints Per Pallet or Bundle | Pallet/ Bundle Footage | Number Pallet / Bundles Per Truck | 48 ft. Truck |
|-----------------------------|--------------------|---------------------------------|-----------------------------|-------------------------------------------------|--------------------------------|----------------------|-----------------------------------------------------|--------------------------------------------------------|------------------------------|--------------------------------------------|-----------------|
| 1/2" | *N/A | 0.625 | 0.09 | 125 | 6.5 | 1,000' | 30"/44"/6" | 12 | 12,000' | 26 | 312,000' |
| 1" | *N/A | 1.125 | 0.099 | 77 | 14 | 500' | 30"/42"/11" | 8 | 4,000' | 26 | 104,000' |

*N/A - The wall thickness is minimum per D2513 and not a function of DR.

IPS = Iron Pipe Size

| 0 = 1.0111 ipe 012e | | | | | | | | | | | |
|-----------------------------|--------------------|---------------------------------|-----------------------------|-------------------------------------------------|--------------------------------|----------------------|----------------------------------|--------------------------------------------------------|------------------------------|--------------------------------------------|-----------------|
| Nominal Size (Inches) | Dimension Ratio | Outside Diameter (Inches) | Minimum Wall (Inches) | MAOP @ 73°F per CFR Part 192.121 (psi) | Weight (lbs) per 100 ft. | Coil/Joint (feet) | Nominal Packing Dimensions | Number Coils / Joints Per Pallet or Bundle | Pallet/ Bundle Footage | Number Pallet / Bundles Per Truck | 48 ft. Truck |
| 3/4" | DR 11 | 1.05 | 0.095 | 80 | 12 | 500' | 30"/44"/10" | 7 | 3,500' | 26 | 91,000' |
| 1" | 2P 11 | 1.315 | 0.120 | 80 | 19 | 500' | 30"/44"/12" | 6 | 3,000' | 26 | 78,000' |
| 1 1/4" | DR 10 | 1 66 | 0.166 | 89 | 33 | 500' | 48"/72"/7-1/2" | 12 | 6,000' | 7 | 42,000' |
| 1 1/2" | DR 11 | 1.9 | 0.173 | 80 | 40 | 500' | 48"/75"/8-1/2" | 8 | 4,000' | 7 | 28,000' |
| 2" | DR 11 | 2.375 | 0.216 | 20 | 63 | 500' | 52"/78"/4.5 | 7 | 3,500' | 7 | 24,500' |
| | DR 11 | | 0.318 | 80 | 136 | 500' | 70"/96"/23-3/4" | 4 | 2,000' | 6 | 12,000' |
| 3" | DR 11.5 | 3.5 | 0.304 | 76 | | 40' | soft bundles | 50 | 2,000' | 14 | 28,000' |
| | DK 11.5 | | 0.304 | 76 | 0 | 500' | 70"/96"/23-3/4" | 4 | 2,000' | 6 | 12,000' |
| | DR 11 | | 0.409 | 80 | 225 | 500' | 70"/93"/41" | 2 | 1,000' | 6 | 6,000' |
| | | | | | | 40' | soft bundles | 28 | | 14 | 16,240' |
| 4" | DR 11.5 | ₹.5 | 0.391 | 76 | 217 | 600' | 70"/93"/49-1/2" | upright | 1,100' | 12 | 7,200' |
| | | | | | | 1,000' | 84"/116"/49" | upright | | o coils | 8,000' |
| | DR 13.5 | | 0.333 | 64 | 187 | 40' | soft bundles | 29 | 1160' | 14 | 10,240' |
| | DR 11 | | 0.602 | 80 | 489 | 40' | soft bundles | 13 | 520' | 14 | 7,280' |
| | DR 11.5 | | 0.576 | 76 | 471 | 40' | soft bundles | 13 | | 14 | 7,280' |
| <mark>6</mark> " | DICT1.5 | 6.625 | 0.570 | 70 | 7 | 500' | 84"/120"/50" | upright | 520' | 8 coils | 4,000' |
| | DR 13.5 | | 0.491 | 64 | 407 | 40' | soft bundles | 13 | 320 | 14 | 7,280' |
| | DIC 15.5 | | 0.431 | 04 | 407 | 500' | 84"/120"/50" | upright | | 8 coils | 4,000' |
| | DR 11 | | 0.784 | 80 | 828 | 40' | soft bundles | 9 | 360' | 10 | 3,600' |
| 8" | DR 11.5 | 9 625 | 0.75 | 76 | 798 | 40' | soft bundles | | 360' | 10 | 3,600' |
| | DR 13.5 | | 0.639 | C4 | 690 | 40 | 3011 buildies | | 300 | 10 | 3,000 |
| 10" | DR 11 | 10.75 | 0.977 | 80 | 1201 | 101 | soft bundles | 9 | 360' | 7 | 2,520' |
| 10 | DR 11.5 | 10.73 | 0.000 | 76 | 1237 | 40' | soft bundles | 0 | 360' | 7 | 2,520' |
| 12 | DR 13.5 | 12.75 | 0.944 | 64 | 1507 | 40' | bulk packs | 8 joints/layer | 320' | 6 | 1,320' |

This product flyer is intended for reference purposes. It should not be used in place of the advice from a licensed Professional Engineer. Pressure Rating is based on an operating temperature of 73°F per 49 CFR 192. Pipe weights are calculated in accordance with PPI TR-7. Nominal OD and Minimum wall plus 6% is used in estimating fluid flow. Actual ID will vary. When designing components to fit the pipe ID, refer to pipe dimensions and tolerances in the applicable pipe manufacturing specification. - These wall thicknesses are minimum per D2513 and not a function of DR.

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DRISCOPLEX® 6500 MDPE PIPE and FITTINGS DATA SHEET

DriscoPlex® 6500 Pipe and Fittings meet or exceed:

DriscoPlex® 6500 Yellow MDPE Pipe and Fittings for

ASTM D2513, D2683, D3261 CAN/CSA-B137.4 UPC ASTM D3350, cell classification PE234373E and PE234375E PPI TR-4 designations PE2708 (PE2406) and PE80 PPI TN-30 Natural Gas Distribution, LPG and Propane Gas Distribution, Yard Gas Iron Pipe Size OD (IPS) ½" to 24", Copper Tube Size OD (CTS) ½" to 1 ¼" Coils available up through 6"

Outdoor Storage up to Three (3) Years per ASTM D2513

| NOMINAL PIPE PROPERTIES (1) | UNIT | TEST METHOD | VALUE |
|----------------------------------------------|-----------------------|-------------------|-----------------------|
| Density | gms / cm ³ | ASTM D1505 | 0.939 (yellow) |
| Melt Index (MI) Condition 190°C / 2.16kg | gms / 10 min | ASTM D1238 | 0.18 |
| Hydrostatic Design Basis 73°F (23°C) | psi | ASTM D2837 | 1250 |
| Hydrostatic Design Basis 140°F (60°C) | psi | ASTM D2837 | 1000 |
| Minimum Required Strength | MPa (psi) | ISO 9080 | 8.0 (116) |
| Rapid Crack Propagation (Pc) 0°C (32°F) (3) | Bar (psi) | ISO 13478 | 8.5 (123) |
| Color; UV Stabilizer [E] | | ASTM D3350 | Yellow; UV stabilized |
| Pipe Test Category | | ASTM D2513 | CEE |
| NOMINAL MATERIAL PROPERTIES (1) (2) | UNIT | TEST METHOD | VALUE |
| Flexural Modulus at 2% secant | psi | ASTM D790 | >90,000 |
| Tensile Strength at Yield | psi | ASTM D638 Type IV | 2,800 |
| Elongation at Break 2 in / min., Type IV bar | % | ASTM D638 | >800 |
| Hardness | Shore D | ASTM D2240 | 63 |
| PENT | hrs | ASTM F1473 | >2,000 |
| Vicat Softening Temperature | °F | ASTM D1525 | 227 |
| Brittleness Temperature | °F | ASTM D746 | < -103 |

- This is not a product specification and does not guarantee or establish specific minimum or maximum values or manufacturing tolerances for material or piping products to be supplied.
- Values obtained from tests of specimens taken from piping product may vary from these typical values.
- Determination made on 8" DR-11 pipes for Full Scale test. Pc calculated in accordance with ISO 13478.



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Performance Pipe, a division of Chevron Phillips Chemical Company LP | 5085 W. Park Blvd | Suite 500 | Plano, TX 75093 | Phone: 800-527-0662 | Fax: 972-599-7348

This data sheet provides typical properties for Performance Pipe DriscoPlex® pipe and fittings. Before using this product, the user is advised and cautioned to make their own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Chevron Phillips Chemical Company LP does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, allegedly arising from any usage of any trade or from any course of dealing in connection with the use of information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use thereof. Such questions should be investigated by the user. The data sheet may change periodically. Visit www.PerformancePipe.com for the most current data sheet.



DriscoPlex® 6500 Series PE2708 (PE2406) Standard Size and Dimension Sheet

Please visit www.performancepipe.com for the most up-to-date information

<u>NOTE</u>: The sizes and packaging shown represent typical Performance Pipe products. Other sizes and/or packaging may be available. Contact Performance Pipe for additional information. Pipe weights are calculated in accordance with PPI TR-7. Dimensions and weights are subject to change without notice.

CTS = COPPER TUBE SIZE

| Part Number | Nominal Size (Inches) | Minimum Wall (Inches) | Nominal Outside Diameter (Inches) | Dimension Ratio | MAOP (psig per CFR Part 192 @ 73.4° F or less) | Weight per 100 ft. | Coil/ Joint (feet) | Nominal Packing Dimensions ID/OD/Width | Number Coils/Joints Per Pallet or Bundle | Pallet / Bundle Footage | Number Pallet / Bundles Per Truck | 48 ft. Truck |
|----------------|-----------------------------|-----------------------------|--------------------------------------------|--------------------|---------------------------------------------------------|--------------------------|--------------------------|----------------------------------------------|---------------------------------------------------|-------------------------------|--------------------------------------------|-----------------|
| 1002425 | 1/2" | 0.090 | 0.625 | 7.0 | 100 | 6.5 | 1 000' | 20"/11"/0 | 12 | 12,000' | 26 | 312,000' |
| 1002445 | 1" | 0.009 | 1.125 | 11.5 | 76 | 14.0 | 500' | 30" / 42" / 11" | 8 | 4,000 | 26 | 104.000' |

IPS = IRON PIPE SIZE

| Part Number | Nominal Size (Inches) | Minimum Wall (Inches) | Nominal Outside Diameter (Inches) | Dimension Ratio | MAOP (psig per CFR Part 192 @ 73.4° F or less) | Weight per 100 ft. | Coil/ Joint (feet) | Nominal Packing Dimensions ID/OD/Width | Number Coils/Joints Per Pallet or Bundle | Pallet / Bundle Footage | Number Pallet / Bundles Per Truck | 48 ft. Truck |
|----------------|-----------------------------|-----------------------------|--------------------------------------------|--------------------|---------------------------------------------------------|--------------------------|--------------------------|----------------------------------------------|---------------------------------------------------|-------------------------------|--------------------------------------------|-----------------|
| 1002239 | 3/4" | 0.095 | 1.050 | 11 | 80 | 12 | 500' | 30" / 44" / 10" | 7 | 3,500' | 26 | 91,000' |
| 1002249 | 1" | 0.120 | 1 315 | 11 | 80 | 19 | 500' | 30" / 44" / 12" | 6 | 3,000' | 20 | 78,000' |
| 1002263 | 1 1/4" | 0.166 | 1.660 | 10 | 89 | 33 | 500' | 48" / 72" / 7½" | 12 | 6,000' | 7 | 42,000' |
| 1002284 | 2" | 0.216 | 2.375 | 11 | 80 | 63 | 500' | 52" / 7 8 / 13" | 7 | 3,500' | 7 | 24,500' |
| 1002323 | 3" | 0.304 | 3.500 | 11.5 | 76 | 131 | 40 | soft bundles | 50 | 2,000' | 14 | 28,000' |
| 1002318 | 3 | 0.304 | 3.300 | 11.5 | 11.5 | | 500' | 70" / 96" / 23%" | 4 | 2,000' | 6 | 12,000' |
| 1002349 | | | | | | | 40' | soft bundles | 29 | 1,160' | 14 | 16,240' |
| 1088779 | 4" | o. 3 91 | 4.500 | 11.5 | 76 | 217 | 600' | 70" / 93" / 49½" | upright | | 12 | 7,200' |
| 1010550 | | | | | | | 1,000' | 84" / 116" / 49" | upright | | 8 coils | 0,200' |
| 1002367 | | 0.576 | | 11.5 | 76 | 471 | 40' | soft bundles | 13 | 520' | 14 | 7,280' |
| 1002363 | 6" | 0.0.0 | 6.625 | | | | 500' | 84" / 120" / 50" | upright | | 8 coils | 4,000' |
| 1002373 | 0 | 0.491 | 0.023 | 13.5 | 64 | 407 | 40' | soft bundles | 13 | 520' | 14 | 7,280' |
| 1002368 | | 0.401 | | 10.0 | 04 | 401 | 500' | 84" / 120" / 50" | upright | | 8 coils | 4,000' |
| 1002384 | 8" | 0.750 | 8.625 | 11.5 | 76 | 798 | 40' | soft bundles | | 360' | 10 | 3,600' |
| 1071013 | 0 | 0.639 | 0.023 | 13.5 | 64 | 690 | | SUIT DUTINIES | 9 | 300 | 10 | 3,000 |
| 1007003 | 12" | 0 944 | 12.730 | 13.5 | 64 | 1507 | 40' | bulk packs | 8 jts/layer | 320' | 6 | 1,920' |

NOTE: The August revision was strictly for ease in reading columns for minimum wall and DR. No specific data was changed.

Bulletin: PP 156 –2708 Page 1 of 1 September 2007 Supersedes all previous publications © 2003—2007 Chevron Phillips Chemical Company LP

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Fax: 972-599-7348





Model Specification 304 DriscoPlex® 6500 Series PE 2406 Gas Distribution Pipe and Fittings

The user may choose to adopt part or all of this Model Specification; however, the user should ensure that all parts used are appropriate for the user's purpose. See notice below.

- 1 General Terms and Conditions
- 1.1 Scope. This specification covers requirements for DriscoPlex[™] 6500 PE 2406 polyethylene pipe and fittings for underground gas distribution systems. All work shall be performed in accordance with these specifications.
- 1.2 Engineered and Approved Plans. Underground gas distribution piping construction shall be performed in accordance with engineered construction plans for the work prepared under the direction of a Professional Engineer. Plans shall conform to the standards and regulations for gas distribution piping. Pipe, fittings, and the installation shall meet the applicable requirements of the U. S. Department of Transportation, Pipeline Safety Regulations, Title 49, Code of Federal Regulations, Part 192. Private systems shall meet relevant requirements of NFPA 54/ANSI Z223.1, or NFPA 58, or ASME B31.8.
- 1.3 Referenced Standards. Where all or part of a Federal, ASTM, ANSI, NFPA, etc., standard specification is incorporated by reference in these Specifications, the reference standard shall be the latest edition and revision.
- 1.4 <u>Licenses and Permits.</u> A licensed and bonded Contractor shall perform all underground gas distribution piping construction work. The Contractor shall secure all necessary permits before commencing construction.
- 1.5 Inspections. All work shall be inspected by an Authorized Representative of the Owner or Operator who shall have the authority to halt construction if, in his opinion, these specifications or standard construction practices are not being followed. Whenever any portion of these specifications is violated, the Project Engineer or his Authorized Representative, shall, by written notice, order further construction to cease until all deficiencies are corrected. A copy of the order shall be filed with the Contractor's license application for future review. If the deficiencies are not corrected, performance shall be required of the Contractor's surety.
- 2 Polyethylene Pipe and Fittings
- 2.1 Qualification of Manufacturers. The Manufacturer shall have manufacturing and quality control facilities that are capable of producing and assuring the quality of the pipe and fittings required by these Specifications. The Manufacturer's production facilities shall be open for inspection by the Customer or his Authorized Representative.

The pipe and fitting manufacturer shall be ISO Certified in accordance with the current edition of ISO 9001 and a documented quality management system that defines product specifications and manufacturing and quality assurance procedures that assure conformance with customer and applicable regulatory requirements. Upon request, the

NOTICE. This publication is intended for use as a guide to support the designer of piping systems, but it should not be used in place of the advice of a professional engineer. Performance Pipe has made every reasonable effort to ensure the accuracy of this publication, but it may not provide all necessary information, particularly with respect to special or unusual applications. This publication may be changed from time to time without notice. Contact Performance Pipe to determine if you have the most current edition.

- manufacturer shall provide a current Certificate of Compliance form and independent ISO 9000 Registrar.
- 2.2 <u>Approved Manufacturers</u>. Manufacturers that are qualified and approved by the Project Engineer are listed below. Products from unapproved manufacturers are prohibited.
 - Performance Pipe, a division of Chevron Phillips Chemical Company LP
- 2.3 <u>Materials</u>. Materials used for the manufacture of polyethylene pipe and fittings shall be PE 2406 medium density polyethylene meeting cell classification 234363E per ASTM D 3350; and shall be Listed in PPI (Plastics Pipe Institute) TR-4 with standard grade HDB ratings of 1250 psi at 73°F, and 1000 psi at 140°F. All pipe and fittings materials shall be opaque yellow in color. Materials shall be stabilized against ultraviolet deterioration and shall be suitable for unprotected outdoor storage for at least four (4) years.
- 2.4 <u>Interchangeability of Pipe and Fittings</u>. The same Manufacturer shall supply polyethylene pipe and heat fusion fittings. Pipe and fittings from different Manufacturers shall not be interchanged.
- 2.5 <u>Polyethylene Pipe</u>. Pipe shall be DriscoPlex[™] 6500 PE 2406 polyethylene pipe, and shall be manufactured and tested in accordance with the latest published edition of ASTM D 2513.
- 2.6 <u>Polyethylene Fittings</u>. Polyethylene heat fusion fittings shall be manufactured and tested by the pipe manufacturer in accordance with ASTM D 2513 and D.O.T. requirements.
- 2.7 <u>Manufacturer's Quality Control</u>. The pipe and fitting manufacturer shall have an established quality control program responsible for inspecting incoming and outgoing materials. Incoming polyethylene materials shall be inspected for density, melt flow rate, UV protection and contamination. The supplier shall certify the cell classification properties of incoming material. Incoming materials shall be approved by Quality Control before processing into finished goods.
- 2.7.1 Outgoing materials shall be checked for diameter, wall thickness, roundness, concentricity, toe-in, inside and outside surface finish, markings, and end cut. Quality control shall verify production checks, and test for density, melt flow rate, hoop tensile strength and ductility. X-ray inspection procedures shall be used to inspect molded fittings for voids, and knit line strength shall be tested. All fabricated fittings shall be inspected for joint quality and alignment. Representative tests to verify long-term performance shall include slow crack growth, pipe inside surface ductility, and ambient and elevated temperature sustained pressure testing.
- 2.7.2 <u>Permanent Records</u>. The Manufacturer shall maintain records of manufacturing location, pipe production and resin lots for at least 50 years.
- 2.8 <u>Compliance Tests</u>. The Manufacturer shall certify the inspection and testing of the materials and products. In case of conflict with Manufacturer's certifications, the Contractor, Project Engineer, or Operator may request retesting by the Manufacturer or have retests performed by an outside testing service. All retesting shall be at the requestor's expense, and shall be performed in accordance with the Specifications.
- 3 Joining
- 3.1 <u>Heat Fusion Joining</u>. Butt, socket, and saddle fusion joints in polyethylene gas piping shall be made using procedures that have been qualified and approved by the Operator in accordance with Title 49, CFR, Part 192.283.
- 3.1.1 In accordance with C.F.R. 49, part 192, Section 192.285, the Operator shall ensure that





all persons making heat fusion joints have been qualified to make joints in accordance with the Operator's Approved Qualified Fusion Procedures. The Operator shall maintain records of qualified personnel, and shall certify that qualification training was received not more than 12 months before commencing construction. The Contractor shall ensure that all persons making heat fusion joints are qualified in accordance with this section.

- 3.1.2 The Manufacturer shall offer qualified fusion procedures and training materials for the use of the Operator.
- 3.1.3 <u>Butt Fusion of Unlike Wall Thickness</u>. Butt fusion shall be performed between pipe ends, or pipe ends and fitting outlets that have the same outside diameter and are not different in wall thickness by more than one Standard DR, for example, SDR 9 to SDR 11, or SDR 11 to SDR 13.5. Transitions between unlike wall thickness greater than one SDR shall be made with a transition nipple (a short length of the heavier wall pipe with one end machined to the lighter wall) or by mechanical means or electrofusion. Standard DR's for polyethylene pipe are 7.3, 9, 11, 13.5, 17 and 21.
- 3.2 <u>Joining by Other Means</u>. Polyethylene gas pipe and fittings may be joined together or to other materials by transition fittings, fully restrained mechanical couplings, or electrofusion. These devices shall be designed for joining polyethylene to another material and shall be approved by the Operator for use in his gas distribution system. When joining by other means, the installation instructions of the joining device manufacturer shall be observed.
- 3.2.1 When mechanical OD compression couplings are used, polyethylene gas pipe shall be reinforced with a stiffener in the pipe bore. Stiffeners shall be properly sized for the diameter and wall thickness of polyethylene pipe being joined. For service pipe connections, the stiffener length shall match the pipe end penetration depth into the coupling.
- 4 Installation
- 4.1 <u>General</u>. Polyethylene gas distribution piping shall be installed be in accordance with C.F.R. 49, Part 192, Subpart G (mains), Subpart H (service lines), applicable codes and regulations and ASTM D 2774.
- 4.1.1 When delivered, a receiving inspection shall be performed, and any shipping damage shall be reported to the Manufacturer within 7 days.
- 4.2 <u>Burial Depth</u>. All polyethylene gas distribution piping shall be installed in accordance with applicable federal, state and local codes and shall have at least 12" of cover in private property, and at least 18 inches of cover in streets and roads.
- 4.3 <u>Excavation</u>. Trench excavations shall conform to the plans and drawings, as otherwise authorized in writing by the Project Engineer or his Approved Representative, and in accordance with all applicable codes. The Contractor shall remove excess groundwater. Where necessary, trench walls shall be shored or reinforced, and all necessary precautions shall be taken to ensure a safe working environment.
- 4.4 <u>Foundation & Bedding.</u> Pipe shall be laid on grade and on a stable foundation. Unstable trench bottom soils shall be removed, and a 6" foundation or bedding of compacted Class I material shall be installed to pipe bottom grade. A trench cut in rock or stony soil shall be excavated to 6" below pipe bottom grade, and brought back to

- grade with compacted Class I bedding. All ledge rock, boulders and large stones shall be removed.
- 4.5 <u>Pipe Handling</u>. Pipe shall be handled in a safe manner that avoids damage to the product. When lifting with slings, only wide fabric choker slings capable of safely carrying the load, shall be used to lift, move, or lower pipe and fittings. Wire rope or chain shall not be used. Slings shall be of sufficient capacity for the load and shall be inspected before use. Worn or damaged equipment shall not be used.
- 4.6 <u>Backfilling</u>. Embedment material soil type and particle size shall be in accordance with ASTM D 2774. Embedment shall be placed and compacted to at least 90% Standard Proctor Density in 6" lifts to at least 6" above the pipe crown. During embedment placement and compaction, care shall be taken to ensure that the haunch areas below the pipe springline are completely filled and free of voids.
- 4.7 Protection against shear and bending loads. In accordance with ASTM D 2774, connections shall be protected where an underground polyethylene branch or service pipe is joined to a branch fitting such as a service saddle, branch saddle or tapping tee on a main pipe, and where pipes enter or exit casings or walls. The area surrounding the connection shall be embedded in properly placed, compacted backfill, preferably in combination with a protective sleeve or other mechanical structural support to protect the polyethylene pipe against shear and bending loads.
- 4.8 <u>Final Backfilling</u>. Final backfill shall be placed and compacted to finished grade. Native soils may be used provided the soil is free of debris, stones, boulders, clumps, frozen clods or the like larger than 8" in their largest dimension.
- 5 Testing.
- 5.1 <u>Fusion Quality</u>. The Contractor shall ensure the field set-up and operation of the fusion equipment, and the fusion procedure used by the Contractor's fusion operator while on site. Upon request by the Owner, the Contractor shall verify field fusion quality by making and testing a trial fusion. The trial fusion shall be allowed to cool completely; then test straps shall be cut out and bent strap tested in accordance with ASTM D 2657. If the bent strap test of the trial fusion fails at the joint, the field fusions represented by the trial fusion shall be rejected. The Contractor at his expense shall make all necessary corrections to equipment, set-up, operation and fusion procedure, and shall re-make the rejected fusions.
- 5.2 <u>Leak Testing</u>. Leak testing shall be conducted in accordance with Performance Pipe Technical Note 802 *Leak Testing*.
- 5.2.1 Polyethylene gas distribution systems that are subject to D.O.T. Pipeline Safety Regulations shall be tested in accordance C.F.R. 49, Part 192, Sections 192.509, 192.511, or 192.513 as applicable.
- 5.2.2 The Contractor shall take all precautions to eliminate hazards to persons near lines being tested. Pipes being tested shall be supervised at all times.

PERFORMANCE PIPE, a division of Chevron Phillips Chemical Company LP 5085 W. Park Blvd., Suite 500 Plano, TX 75093

 Phone:
 800-527-0662

 Fax:
 972-599-7348

 Web:
 www.driscoplex.com



Conventional PE Fusion Fittings



PRECISION IS CENTRAL.

As experts in pipe joining solutions, we know precision is vital to every fitting and how they are fused. We offer the most complete range of conventional fusion fittings, injection molded and tested in our state of the art manufacturing facilities to exacting quality standards.

Georg Fisher Central Plastics can custom build to suit your needs.

Gas | Water & Waste Water | Energy | Industrial

UNRIVALED EXPERIENCE

Georg Fischer Central Plastics has taken the lead in creating pipe joining solutions since plastics were first used in the industry.

Since the early 1960s, researching and developing top of the line pipe fittings, and manufacturing them to perfection has been at the core of our business. We've learned a lot along the way and are confident that when it comes to creating durable, leak-free piping systems we have the best solutions.

We have the broadest and most complete line of Butt, Saddle, and Socket Fusion Fittings available, all manufactured and tested in our facility in Shawnee, Oklahoma. Our high-capacity manufacturing plant, certified ISO 9001, is built around advanced technologies, including fully automated injection molding to ensure precision and quality.

With leading edge, in-house engineering design capabilities and testing facilities, we design and manufacture over 10,000 pipe joining solutions for the gas, water and energy sectors.

ADVANCED IN-HOUSE TESTING

Georg Fischer Central Plastics has a comprehensive in-house lab and testing facility. The following tests are performed on all of our Butt, Saddle and Socket fittings:

- ASTM D 1599 Minimum Hydraulic Burst Pressure Test
- ASTM D 1598 Sustained Pressure Test Results
- ASTM D638 Tensile Strength Test
- PE3408/PE4710 Fittings are tested to the requirements of AWWA C906 (where applicable)
- PE3408/PE4710 FM Tested and Approved (where applicable)

STATE-OF-THE ART MANUFACTURING

- Fully controlled production system
- ISO 9001 quality system
- High volume capabilities
- Robotic welding
- Fully-automated injection molding
- Tool & die facility
- Advanced powder coating system
- Many proprietary processes



Butt Fusion Fittings.

Call us for availability of other sizes and dimensions. Visit gfcp.com to view product details in our catalog.

MOLDED PE2406/PE2708:

- Manufactured and tested to the requirements of ASTM D2513 and ASTM D3261 and are sized for use with pipe conforming to ASTM D2513 and with Butt fittings con-forming to ASTM D3261.
- PE2406 /PE2708 Butt fittings are molded from a virgin yellow medium density resin in accordance with the material specifications listed in ASTM D3350 with a designation of PE2406/ PE2708.
- All PE2406/ PE2708 Butt Fittings are compatible for heat fusion with any pipe or fitting manufactured from a like or similar resin.
- PE2406/PE2708 fittings have been qualified for fusion using PPI generic fusion procedures.

MOLDED PE3408/PE4710:

- Manufactured and tested to the requirements of ASTM D2513, ASTM D3261, and ANSI/AWWA C906 for use with outside diameter controlled pipe and fittings conforming to ASTM D2513, ASTM D3035, ASTM F-714.
- Butt fittings are molded from an NSF listed resin in accordance with the material specifications listed in ASTM D3350 with a designation of PE3408/PE4710.
- GFCP PE3408/PE4710 Butt fittings are manufactured and tested to the requirements of ASTM D2513 and ASTM D3261 (where applicable) and are compatible for heat fusion with any pipe and or fitting manufactured from a like or similar resin.
- PE3408/PE4710 fittings have been qualified for fusion using PPI generic fusion procedures.

FEATURES:

- Pressure rated for natural gas and potable water applications
- IAPMO Approved (where applicable)
- CSA Approved (where applicable)
- PE3408/PE4710 FM Approved (where applicable)
- PE3408/PE4710 fittings are tested to the requirements of AWWA C906
- Can be joined by butt, socket, electrofusion or mechanical methods
- Can be heat fused with all conventional and electrofusion fusion methods



90° ELBOWS

PE2406/PE2708 ³/₄" – 12" IPS 1" CTS

PE3408/PE4710 3/4" - 12" IPS and 4" - 12" DIPS



TEES

PE2406/PE2708 3/4" - 12" IPS 1/2" - 1" CTS

PE3408/PE4710 %" - 12" IPS and %" & 1" CTS and 4" - 12" DIPS



45° ELBOWS

PE2406/PE2708 3" – 12" IPS

PE3408/PE4710 2" - 12" IPS and 4" - 12" DIPS



REDUCERS

PE2406/PE2708 and PE3408/PE4710

Wide range of sizes and dimensions available.



END CAPS

PE2406/PE2708

1/2" - 12" IPS 1/2" - 1" CTS

PE3408/PE4710 1/2" & 1" CTS 3/4" - 12" IPS



PURGE CAPS

Socket Fusion: PE2406/PE2708

Main sizes 2"- 8" IPS Outlet Sizes ½" & 1" CTS

Butt Fusion: PE2406/PE2708

Main sizes 2"- 8" IPS Outlet Sizes ½" & 1" CTS

Purge caps are available for socket fusion or butt fusion. Available with PE pups fused on (as shown) or without.



PURGE POINTS

PE2406/PE2708 11/4" & 2" IPS

PE 3408/PE4710 11/4" & 2" IPS



Saddle Fusion Fittings.

Side-wall Tapping Tees
Service Saddles
Branch Saddles

Call us for availability of other sizes and dimensions. Visit gfcp.com to view product details in our catalog.

MOLDED PE2406/PE2708:

- Manufactured and tested to the requirements of ASTM D2513 and ASTM D3261 and are sized for use with pipe conforming to ASTM D2513 and with Butt fittings conforming to ASTM D3261 as applicable.
- Molded from a virgin yellow medium density resin in accordance with the material specifications listed in ASTM D3350.
- Compatible for side-wall fusion with any pipe or fitting manufactured from a like or similar resin.
- Have been qualified for fusion using PPI generic fusion procedures.

MOLDED PE3408/PE4710:

- Manufactured and tested to the requirements of ASTM D2513, ASTM D3261 and ANSI/AWWA C906
- For use with outside diameter controlled pipe and fittings conforming to ASTM D2513, ASTM D3035, ASTM F-714 and with Butt fittings conforming to ASTM 03261.
- Molder from NSF listed resin in accordance with the material specifications listed in ASTM D3350.
- Compatible for side-wall fusion with any pipe and r fitting manufactured from a like or similar resin.
 Qualified for fusion using PPI generic fusion procedures.

FEATURES:

- Pressure rated for natural gas and potable water applications
- IAPMO Approved (where applicable)
- CSA Approved (where applicable)
- PE3408/PE4710 are tested to the requirements of AWWA C906
- Can be heat fused to oppe wall using conventional side-wall fusion methods
- Outlets can be heat fused using conventional or electrofusion fusion methods

BRANCH SADDLES



HVTT WITH ROUND BASE

PE2406/PE2708
IPS x IPS
PE 3408/PE4710
IPS x IPS, IPS x DIPS, DIPS x DIPS

Wide range of sizes and dimensions available.

TAPPING TEES

TRAINERS

SERVICE SADDLES



ROUND BASE
AND BUTT OUTLET

and 34" - 1" CTS

PE 3408/PE4710

Main Size: 2" – 12" IPS and 4" – 12" DIPS

Outlet Size: 1" IPS



RECTANGULAR BASE AND BUTT OUTLET

PE2406/PE2708 and PE3408/PE4710



TAPPING TEE TRAINERS

PE2406/PE2708 w/Butt Outlet

Main Size: 2" – 4" IPS Outlet Size: ¾" IPS and 1" IPS – 1" CTS

RE 3408/PE4710 w/Butt Outlet

Mail Size: 2" IPS Outlet Size: ½" CTS

PE2406/RE2708 w/Socket cutlet

Main Size: 1X" - 6" IPS Outlet Size: 1" IPS and

½" - 1" CTS

PE 3408/PE4710 w/Socket Outlet Main Size: 2" & 4" IPS

Outlet Size: 1" IPS



ROUND BASE AND BUTT OUTLET

PE2406/PE2708 and PE3408/PE4710

Wide range of sizes and dimensions available. Also available with 12" seeves.



RECTANGULAR BASE AND SOCKET OUTLET

PF2406/PE2708 and PE3408/PE4710

TAPPING TEES WITH STABS AND EFV'S





EXCESS FLOW VALVE

GF Central Plastics offers factory-installed stab outlets and excess slow valves on our conventional tapping tees.

HIGH VOLUME TAPPING TEES



RECTANGULAR BASE AND COMBO OUTLET

PE2406/PE2708

Wide range of sizes and dimensions available.



WYTT WITH SQUARE BASE

PE 2406/PE2708 (SDR 11 Outlets)

Main Size: 2" – 12" IPS and 4" – 12" DIPS

Outlet Size: 2" IPS



HVTT WITH LARGE ROUND BASE

NE 3408/PE4710 w/Socket Outlet (SAR 11 Outlets)

Main Size: 2" – 12" IPS and 4" - 12" DIPS Outlet Size: 2" IPS



DECTANGULAR BASE AND SOCKET OUTLET

PE2406/PE2708 and PE3408/PE4710

Main Size: 1¼" – 8" IPS Outlet Size: ½"–1 ¼" IPS

and $\frac{1}{2}$ "-1" CTS



CAST IRON TRANSITION TEE W/ BRASS THREADS AND BUTT OUTLE S

PE2406/PE2708

Outlet Size: 1 1/4" IPS and 1" CTS
Tapping Thread Size: 1" - 2" Brass

PE 3408/PE4710

Outlet Size: 1" – 1 1/4" IPS and No. 1 1/4" CTS Tapping Thread Size:

1" - 2" Brass

Socket Fusion Fittings.

Call us for availability of other sizes and dimensions. Visit of cp.com to view product details in our catalog.

MOLDED PE2406/PE2708:

- Manufactured and tested to the requirements of ASTM D2513 and ASTM D2683 and are sized for use with pipe conforming to ASTM D2513.
- Molded from a virgin yellow medium density resin in accordance with the material specifications listed in ASTM D3350.
- Compatible for heat fusion with any pipe or fitting manufactured from a like or similar resin.
- PE2406/PE2708 fittings have been qualified for fusion using ASTM D2657 generic fusion procedures.

MOLDED PE3408/PE4710:

- Fully manufactured and tested to the requirements of ASTM D2513 and ASTM D2683
- Manufactured for use with outside diameter controlled sipe and fittings conforming to ASTM D2513 and ASTM F-714.
- Molded from a virgin black high density resin in accordance with the material specifications listed in ASTM D3350.
- PE3408/PE4710 Fusion fittings are manufactured and tested to the requirements of ASTM D2513 and ASTM D2683 and are compatible for heat fusion with any tipe and or fitting manufactured from a like or singlar resin.
- PE3408/PE4710 fittings have been qualified for fusion using ASTM D2657 generic fusion procedures.

FEATURES:

- Pressure ratings up to SDR7 on most sizes
- IAPMO Approved (where applicable)
- CSA Approved (where applicable)
- Can be used with all socket fusion methods

COUPLINGS



PE2406/PE2708
Main Size: ½" - 4" IPS and½" & 1" CTS
PE3408/PE4710
Main Size: ½" - 4" IPS and ½" & 1" CTS

ELBOWS



PE2406/PE2708 Main Size: $\frac{1}{2}$ " - 4" IPS and $\frac{1}{2}$ " & 1" CTS PE3408/PE4710 Main Size: $\frac{1}{2}$ " - 4" IPS and $\frac{1}{2}$ " & 1" CTS

TEES

REDUCING TEES



PE2406/PE2708

Main Size: ½" - 4" IPS

and ½" & 1" CTS

PE3408/PE4710

Main Size: ½" - 4" IPS

and ½" & 1" CTS



and PE3408/PE4710
Wide range of sizes and dimensions available.

REDUCERS

END APS

PE2406/PE2708



PE2406/PE2708 and PE3408/PE4710

Wide range of sizes and dimensions available.



PE2406/PE2708
Main Size: ½" - 4" IPS
and ½" & 1" CTS
PE3408/PE4710
Main Size: ½" - 3" IPS
and ½" CTS

PURGZ CAPS



PE2406/PE2708
Main sizes 2"- 8" IPS
Outlet Sizes ½" & 1" CTS



PE Adapters.

Call us for availability of other sizes and dimensions. Visit of cp.com to view product details in our catalog.

PE3408/PE4710:

- Manufactured and tested to the requirements of ASTM D3261 and ANSI/ AWWA C906 for user with pipe conforming to ASTM D2513/3035, F-714 and with Butt fittings conforming to ASTM D3261 as applicable.
- Molded from an NSF listed resin in accordance with the material specifications listed in ASTM D3350.
- Compatible for heat fusion with any pipe or fitting manufactured from a like or similar resin.

FEATURES:

- Pressure rated for mulicipal and industrial applications
- FM Approved (where applicable)
- Tested to the requirements of AWWA C906
- Can be heat fused using conventional and electrofusion fusion methods
- Can be beveled for butterfly valves when requested
- MJ Adapters can be provided with stiffeners when requested

GASKETED

BALL VALVES



Nominal Size: 4" & 6" IPS Outlet Size: 4" & 6" PSM and 4" & 6" Sch 40



1 1/4" – 12" IPS NSF rated The trunnion-pin design allows easy opening and closing of valves in large diameter pressure piping systems.

Full Port PE3408/PE4710

MJ ADAPTERS



PE3408/PE4V10 2" - 24" IPS to IPS and 2" - 24" DIPS to DIPS Beveled for Butterfly Valves available on request. Standard 45° bevel unless otherwise specified by customer. Gland Packs sold separately (includes gasket, ring and bolts).

FLANGE ADAPTER

BACK-UP RINGS



PE3408/PE4710 3/4" – 54" IPS and 3" – 30" DIPS Beveled for Butterfly Valves available on request. Standard 45° bevel unless otherwise specified by customer.



3/4" – 54" IPS and 3" – 30" DIPS **Material:** ASTM A536, GR 65/45/12

Standard: Convoluted Type, Ductile Iron, 150 lb. Drilling **Finish:** Red Oxide Primer

Epoxy coated and stainless steel back-up rings available.

MJ ACCESSORY KITS



2"-24" IPS/DIPS

MJ Accessory Kits Include: ductile iron gland ring, rubber gasket, T-bolts & hex nuts.



CARBON STEEL GLAND RING

14"-24" IPS/DIPS

MJ Accessory Kits Include: rubber gasket, T-bolts, heavy flat washers & hex nuts. Does not include gland ring – black carbon steel ring must be ordered separately.





GEORG FISCHERPIPING SYSTEMS

GEORG FISCHER CENTRAL PLASTICS

Georg Fischer Central Plastics builds quality piping systems that are efficient, reliable and safe - supplying products and solutions with unparalleled integrity.

PIPING SYSTEMS, PRODUCTS & SOLUTIONS WITH INTEGRITY

Oklahoma - Head Office

39605 Independence Shawnee, OK 74804

Texas

4949 Joseph Hardin Drive Dallas, TX 75236

1.800.654.3872 gfcp.com

Gas | Water & Waste Water | Energy | Industrial



Transition Fittings



QUALITY IS CENTRAL.

Quality at Georg Fischer
Central Plastics is backed
by the most extensive
research and development,
quality assurance and
in-house testing programs
in the industry.

Gas | Water & Waste Water | Energy | Industrial

LEADERS IN TRANSITION FITTINGS

Georg Fischer Central Plastics is known as North America's leader in designing and manufacturing HDPE piping systems. We specialize in HDPE fittings and pipe, but also work in metals. Our time-tested products ensure very durable piping systems from end to end.

We've been in the piping connection business for nearly 60 years, developing high quality and innovative products to meet the ever-changing needs of the piping industry. Along the way, we have developed new products, many becoming industry standards. For example, almost 50 years ago, we were the first to develop and introduce an HDPE to steel transition fitting - one that remains the fitting of choice for many piping systems around the world.

TAKING PRODUCTION SERIOUSLY

At Georg Fischer Central Plastics, we are dedicated to excellence and innovation. We continually invest in new technologies to ensure our production capabilities are second to none. Our head office in Shawnee, Oklahoma spans seven acres and includes a manufacturing facility operating under strict ISO standards.

In 2012, we also acquired Independent Pipe Products, Inc. With facilities in Dallas, Texas and Abbeville County, South Carolina, this makes Georg Fischer Central Plastics a provider of Design-Flow® HDPE Pipe in sizes as large as 65" in diameter.

Hands down, we have more HDPE piping systems products than anyone in the business. And if we don't have it, we can custom build it.

We work closely with our customers to custom design product for specific application. With advanced, in-house engineering and testing facilities, we continue to develop innovative products and solutions to meet the demands of today's piping infrastructure.

- ISO 9001 quality system
- ISO 14001 and ISO 18001 certified
- High volume capabilities
- Robotic welding
- Fully automated injection molding
- · Tool & die facility
- · Advanced powder coating system

Our transition fittings undergo an extensive testing program to ensure consistent, high performance in the field.



Specialty Transition Fittings.

Custom engineered in-house to exact specifications. Every time.

Call us for availability of other sizes and dimensions. Visit gfcp.com to view product details in our catalog.





PE3408 Gas Pipe PE3408/PE4710 Oil Field Pipe Steel weld end epoxy coated (1/2"-24")



THREADED EXTERNAL COATED TRANSITIONS

PE3408/PE4710 Pipe PE2406/PE2708 Gas Pipe Steel thread end epoxy coated [1/2"-8"]

CATEGORY 1: TRANSITION FITTINGS

As with all of our Transition Fittings, our polyethylene-to-steel joints are actually many times stronger than the PE pipes they attach to. Our time-tested design eliminates human error in the plastic-to-steel connection by providing a tamper-proof, gas tight, ASTM D2513 Category 1 mechanical joint.

Our Category 1 Fittings exceed the hydrostatic burst pressure and tensile strength of the polyethylene pipe and are designed to exceed ASTM F1973 specifications.



THREADED INTERNAL COATED TRANSITIONS

PE3408 Oil Field Pipe Steel threaded internal coated (1/2"-8")



FLANGE TRANSITION FITTINGS

PE2406/PE2708 Pipe Steel flange end epoxy coated (2"-24")



VICTAULIC TRANSITION FITTINGS

PE3408 Pipe Steel victaulic end epoxy coated (2"-24")

CARBON STEEL TO PE FEATURES AND BENEFITS

- All products are protected with an electrostaticallyapplied, fusion-bonded epoxy powder coating specifically designed for the exterior of gas or petroleum pipelines
- One-piece design eliminates loose parts
- PE-to-steel transition joints are stronger than the PE pipe itself
- Transition joint designed to effectively resist pullout
- The transition design utilizes a double O-ring design for added protection
- All gas carrying welds on steel transitions are 100% air tested

TECHNICAL SPECIFICATIONS

- Steel Gas Carrier API 5L ASTM A53
- Pipe Threads ANSI B1.20.1
- PE Pipe per ASTM D2513
- Protective Coating Specs
- All parts are protected with an electrostatically applied, fusion-bonded epoxy powder coating specifically designed for the exterior of gas petroleum pipelines
- 8 mils minimum thickness
- AGA 49 grey
- Cathodic disbondment testing per ASTM G8
- Salt spray testing per ASTM B117
- Impact resistance testing per ASTM G14

OPTIONS

- Tracer wire connector
- Special designs and custom specifications available
- Protective sleeves available
- Available in Schedule 40 and Schedule 80

Our Brass and Stainless Transitions meet the demands of municipal and industrial application.

Call us for availability of other sizes and dimensions. Visit gfcp.com to view product details in our catalog.

BRASS AND STAINLESS FITTINGS

Brass and Stainless Fittings meet all requirements for a true Category 1 mechanical joint. The PE to brass or stainless joint is many times stronger than the PE pipe.

TRANSITION FEATURES

- Compression design effectively resists pullout
- No-weld design on brass and stainless transitions
- Minimum shear points

TESTING AND COMPLIANCE

All GF Central Plastics transition fittings meet or exceed the following applicable standards:

- Sustained Pressure Test per ASTM D1598
- ASTM D2513 Category I
- Leak Test per ASTM E515
- Tensile Pull Test per ASTM D638
- Constant Tensile Load Test per ASTM F1588



THREADED BRASS

Sizes: (3/4"-2")

TECHNICAL STANDARDS AND SPECIFICATIONS

- Tested to AWWA C906 requirements
- Meets or exceeds the following applicable standards:
 - DOT Code of Federal Regulations
 - ☐ Title 49 Part 192
 - □ ASTM D2513 CAT. 1 (where applicable)
 - □ ASTM D638
 - Threads per ANSI B1.20.1
- Brass Adapter Insert Brass 360 Alloy
- Compression Ring Stainless 304 standard, Stainless 316 available

STAINLESS STEEL

Sizes: (3/4"-3")

TECHNICAL STANDARDS AND SPECIFICATIONS

- Meets or exceeds the following applicable standards:
 - DOT Code of Federal Regulations
 - □ Title 49 Part 192
 - ☐ ASTM D2513 CAT. 1 (where applicable)
 - □ ASTM D638
 - ☐ Threads per ANSI B1.20.1
- Stainless Steel Adapter Insert – Stainless 304 standard, Stainless 316 available
- Compression Ring Stainless 304 standard, Stainless 316 available
- NSF Approved

ID CONTROLLED TRANSITION FITTING

Our ID Controlled Transition Fitting ensures a smooth piggable leak-free transition between polyethylene pipe and steel pipe. Designed with a smooth bore inner diameter, the ID Controlled Transition Fitting eliminates the internal retainers found in most transition fittings. The ID Controlled Transition Fitting is the ideal solution for pipelines that demand an unimpeded pathway.

SPECIFICATIONS

- Available in 2" to 24" IPS
- Available in Threaded, Welded, Victaulic, and Flanged Ends

MATERIALS AVAILABLE

- PE Pipe: PE3408/PE4710
- Carbon Steel per A53/API-5L
- Stainless Steel per A312 Type 304 Welded
- Red Brass per B43 Type 23000 Seamless
- Electrostatically applied Fusion-Bonded
- Epoxy Coating (carbon steel only)
- Qualified to ASTM D2513 Category 1 standards
- Meets ASTM D2513 Category 1 requirements for natural gas applications

APPLICATIONS

- Water & Waste Water
- Gas Distribution
- Energy





Simplify your transitions with the easiest weld to perform in the field.

Call us for availability of other sizes and dimensions. Visit gfcp.com to view product details in our catalog.

SOCKET WELD TRANSITIONS

Simple and effective, the Category 1, Socket Weld Transition Fitting allows for a precise connection while eliminating several steps during installation.

The fitting's socket easily slips over the pipe, requiring only one weld.

The Socket Weld Transition Fitting also eliminates the need for a root pass grind of the cap. This one-step transition fitting improves precision and saves precious time in the field.

Georg Fischer Central Plastics Socket Weld Tranisition Fittings meet ASTM D2513 specifications.

SIZES

- PE sizes from 1/2" CTS through 24" IPS
- Steel sizes from 1/2" IPS through 24" IPS

SPECIFICATIONS

POLYETHYLENE PIPE

- PE2406/PE80, PE3408/PE3608, PE4710/PE100 shall according to market requirements in which the Transition Fitting is installed.
- PE2406 IAPMO & CSA Listed where applicable.

STEEL PIPE/NIPPLE

- Per ASTM A53 Type E Grade A or API 5L Grade B.
- Schedule 40, (Standard) & Schedule 80. (Optional)
 Other wall thicknesses available by request.

RETAINER RING

 Steel Tubing C1020 / C1035 per ASTM A513 or equivalent.

ORINGS

• Buna-N (Nitrile) per ASTM D2000.



SPECIALTY TRANSITION FITTINGS

We are specialists in custom design and production of specialty fittings for the most rigorous applications. With advanced in-house engineering capabilities and testing facilities, we can help you design and build oneof-a-kind transition fittings. We work closely with our customers to custom design and manufacture. Bring us an idea and we will work with you to create fittings for your specific needs.

CAPABILITIES INCLUDE

- Custom engineering on 3D software
- Certified welding to ASME Boiler Code and API 1104
- Fusion bonded epoxy and polyester coatings
- Proprietary epoxy/polyester Dual Coat System
- · Full traceability of all components sold
- Sizes up to 24"

16" TRANSITION



12" TRANSITION



SOCKET FUSION COUPLINGS

12" × 8" TRANSITION

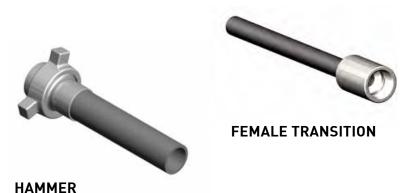


PULLING HEAD





SOCKET PE3408/PE4710



MALE THREAD 3/4" NPT x 1" IPS - 2" NPT x 2" IPS **FEMALE THREAD** 1/2" FPT x 3/4" IPS - 11/2" FPT x 11/2" IPS MALE THREAD 90° ELBOW 1" NPT x 1" IPS and 11/4" NPT x 11/4"

Category 3 transitions are a lower-cost alternative for many municipal and industrial applications.

Call us for availability of other sizes and dimensions. Visit gfcp.com to view product details in our catalog.

CATEGORY 3:

TRANSITION FITTINGS

The design of our Category 3 Transition Fittings is simple and reliable. PE pipe is inserted through the entire fitting, making the Category 3 transition perfect for applications involving the transport of abrasive or corrosive materials, such as slurry applications.

Category 3 transitions are available in epoxy-coated carbon steel, stainless steel, and red brass; all with PE3408/4710 pipe. Category 3 transitions are designed to provide a full pressure seal, plus a pipe restraint rating equivalent to the anticipated thermal stresses occurring in a pipeline.

FEATURES AND BENEFITS

- Qualified to ASTM D2513 Category 3 standards
- ID fully lined with HDPE for total corrosion protection
- Available in stainless steel, bronze and epoxy-coated steel
- Threaded and victaulic connections weld flanged
- Protective sleeves available upon request

APPLICATIONS

- · Water and Waste Water
- Oilfield
- Industrial
 - Dredging
 - □ Landfill
 - □ Irrigation
 - Mining
 - Process lines
 - □ Salt water disposal
- Geothermal
- NOT suitable for gas distribution

TECHNICAL SPECIFICATIONS

• Size Range: 3/4" IPS - 24" IPS

• Materials Available:

PE Pipe: PE3408/PE4710Carbon Steel per A53/API-5L

☐ Stainless Steel per A312

☐ Type 304 Welded☐ Red Brass per B43

☐ Type C23000 Seamless

 Electrostatically applied Fusion-Bonded Epoxy Coating (carbon steel only)

All transition fittings have been tested to meet or exceed the following requirements:

• ASTM D1598

- ASTM 1500
- ASTM D1638
- ASTM E515
- CSA Z245.20



Threaded, Victaulic, Weld and Flanged Ends available

Epoxy-coated Carbon Steel, Stainless Steel, or Red Brass

Polyethylene pipe inserted through the entire fitting





GEORG FISCHERPIPING SYSTEMS

GEORG FISCHER CENTRAL PLASTICS

Georg Fischer Central Plastics builds quality piping systems that are efficient, reliable and safe - supplying products and solutions with unparalleled integrity.

PIPING SYSTEMS, PRODUCTS & SOLUTIONS WITH INTEGRITY

Oklahoma - Head Office

39605 Independence Shawnee, OK 74804

Texas

4949 Joseph Hardin Drive Dallas, TX 75236

1.800.654.3872 gfcp.com

Gas | Water & Waste Water | Energy | Industrial



UA/NCPWB

Joint Welder Testing Program



Welder Qualification Test Record

UA/NCPWB ID No.

| Test Location: | | | | | Stamp No: | | |
|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------------|-----------------|-------------|--|
| i col Lucaliuli. | | Cit | y: | | Sta | te: | |
| | Testing | Conditions a | nd Range | es Qualifie | d | | |
| Identification of WPS follo | owed during welding | of test coupon: | | | | | |
| Specification of Test Co. | upon Base Metal: | | | Thickness (| in.): | | |
| | Welding Var | <u>iables</u> | <u>Actual</u> | Values | Rang | e Qualified | |
| Base Me □ Plate Backir Filler Filler Metal o Solid, Me Deposit Thicki GMAW Trai | rpe of welding (manuetal P-Number Pipe (enter dia ng (metal, weld metal) Metal (SFA) Specific Filler Metal or letal Cored or Flux Consumable Insert ness for each procession Progress Backing Gas for Grafer Mode (short courrent Type/Polarity | g Process(es) used: ual, semi-automatic): to P-Number: meter if pipe or tube) al, backwelded, etc): cation(s) (info. only): cation(s) (info. only): Electrode F-Number: ored wire for GTAW: t for GTAW or PAW: ss and variation (in.): n (2G, 6G, 3F, etc.): ion (uphill, downhill): TAW, PAW, GMAW: rcuiting, spray, etc.): (AC, DCEP, DCEN): posited Testing an | | | | | |
| Visual Examination of | Completed Weld: | | | Date of Test | : | | |
| Bend Test | Transverse Ro | ot and Face (QW-462 | .3(a)) | | Side (QW-462.2) | | |
| Туре | Result | Туре | Result | Туре | | Result | |
| | | | | | | | |
| Radiographic / | Ultrasonic Examir | nation Results: | | | ab Test No · | | |
| Film or Specimens Evalu | | | | | | | |
| | | | | | - | | |
| Contractor/Fabricator's S | | | | | | | |



UA/NCPWB

Joint Welder Testing Program Welder Qualification Test Record

| v 01 | | U.₹<, |
|----------------|-------------------------------|-------|
| | NATIONAL CERTIFIED PIPE | 1/2 |
| V _a | WELDING BUREAU | |
| AIAE | WELD | HO |

___ UA/NCPWB ID No. _____Stamp No: ____ Welder's Name: Test Location: ____ _____ City: _____ State: _____ **Testing Conditions and Ranges Qualified** Identification of WPS followed during welding of test coupon: _______Thickness (in.):______ Welding Variables **Actual Values** Range Qualified Welding Process(es) used: _____ Type of welding (manual, semi-automatic): Base Metal P-Number to P-Number: ☐ Pipe (enter diameter if pipe or tube): Backing (metal, weld metal, backwelded, etc): _____ Filler Metal (SFA) Specification(s) (info. only): Filler Metal or Electrode Classification(s) (info. only): Filler Metal or Electrode F-Number: ______ Solid, Metal Cored or Flux Cored wire for GTAW: Consumable Insert for GTAW or PAW: Deposit Thickness for each process and variation (in.): Position (2G, 6G, 3F, etc.): Progression (uphill, downhill): ____ GMAW Transfer Mode (short circuiting, spray, etc.): _____ GTAW Current Type/Polarity (AC, DCEP, DCEN): * Indicates that at least 3 layers of weld metal were deposited **Testing and Results** Visual Examination of Completed Weld: _______Date of Test:___ **Bend Test** Transverse Root and Face (QW-462.3(a)) Side (QW-462.2) Result Result Type Result Type Type Radiographic / Ultrasonic Examination Results: _____ Lab Test No.: _____ Film or Specimens Evaluated By: ______ Title: _____ Company: _____ Contractor/Fabricator's Supervisor: Title: Company: We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code. **National Certified Pipe United Association** Welding Bureau **Authorized Testing** Chapter Number:_____ Represe ntative **Contractor/Fabricator Name** Secretary:___ Name:_____ Signature:____ Date: ______ Date: _____



Welder Qualification Test Record

| Welder's Name: Test Location: | | UA/N City: | CPWB ID No | | Stamp No: State: | | | | |
|----------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|-----------------|---------------------|--|--|--|--|
| | | Conditions ar | | | | | | | |
| Identification of WPS fo Specification of Test Co | llowed during weldi upon Base Metal _ | ng of test coupon: | | Thickness(ir | n.): | | | | |
| | Welding Va | | Actual Va | | Range Qualified | | | | |
| Base Me □ Plate □ Backir Filler Filler Metal o Solid, Me Deposit Thickn | pee of welding (manietal P-Number Pipe (enter diaring (metal, weld metal) (SFA) Specific Filler Metal or tal Cored or Flux Consumable Inservess for each proce Positic Progress Backing Gas for Gosfer Mode (short of | ual, semi-automatic): to P-Number: meter if pipe or tube): tal, backwelded, etc): cation(s) (info. only): cation(s) (info. only): Electrode F-Number: ored wire for GTAW: t for GTAW or PAW: ss and variation (in.): on (2G, 6G, 3F, etc.): sion (uphill, downhill): tTAW, PAW, GMAW: | | | | | | | |
| | , , , , , , , , , , , , , , , , , , , | Testing and | | | | | | | |
| Visual Examination of | Completed Weld: | • | | Date of Test: | | | | | |
| Bend Test | Bend Test Transverse Root and Fa | | | | Side (QW-462.2) | | | | |
| Туре | Result | Туре | Result | Туре | Result | | | | |
| Radiographic / | Ultrasonic Exam | ination Results: | | Lab | Test No.: | | | | |
| Film or Specimens Eval | uated By: | | Title: | | any: | | | | |
| Contractor/Fabricator's | Supervisor: | | Title: | | any: | | | | |
| We certify that the state accordance with the reconstructional Certified Pipe Welding Bureau | ments in this recorduirements of Section | d are correct and that | the test coupons de. | were prepared, | | | | | |
| Chapter Number: | | | | ractor/Fabricat | | | | | |
| Secretary: | | | | | | | | | |
| Date: | | | | Date: | | | | | |
| | | | | | | | | | |



WELDING PROCEDURE SPECIFICATION

NO. 1-12-1

FOR

SHIELDED METAL ARC WELDING (SMAW)

OF

CARBON STEEL PIPE, VALVES, FITTINGS AND FLANGES USING E6010 ELECTRODE FOLLOWED BY E7018 ELECTRODE

This document is the property of



(NCPWB Member Company Name)

This Welding Procedure Specification (WPS) and Procedure Qualification Record(s) (PQR) are issued by the NCPWB for adoption by its members. Reproduction or use of this WPS and PQR(s) by anyone other than members of the NCPWB is prohibited

WELDING PROCEDURE SPECIFICATION (WPS)



Company Name: _ GONETRUCTION

Revision Number: 7

Welding Process: SMAW **Revision Date:** 5-15-19

WPS Number: 1-12-1 Supporting PQRs: 87103, 87110, 060626, 100815

Type: Manual

Joints (OW -402)

Joint Design: Single-V or U, Double-V or U, Fillets, Repairs, Build-up. Details: See Typical Joint Designs Backing: Optional for EXX10, required for E7018 Backing or Retainer type: Carbon Steel when used

P- Number 1 Group No. 1 and 2 P- Number 1 Group No. 1 and 2

Base Metal Thickness Range*

Groove Welds: 1/16" to 1-1/4"

Fillet welds: All

Minimum Outside Diameter

Groove Welds: All diameters. Fillet Welds: All diameters

*This WPS may not be used on thicknesses where the code or contracts requires PWHT

Postweld Heat Treatment (QW-407)

Temperature: None Max. Holding Time: N/A

| Filler Metals and Electrodes (QW- | 404) Root | Balance |
|-----------------------------------|--------------------|---------|
| Welding Process: | SMAW | SMAW |
| Specification Number: | SFA 5.1 or 5.5 | SFA 5.1 |
| AWS Classification: | E6010 or E7010-A1* | E7018 |
| F-number: | 3 | 4 |
| A-Number: | 1 or 2 | 1 |
| Maximum Weld Metal Thickness: | | |
| Grooves: | 0.25"** | 1.0" |
| Fillets: | All | All |
| Maximum Bead thickness: | 3/16" | 3/16" |
| Supplemental Filler Metal: | N/A | N/A |
| Consumable Insert: | N/A | N/A |
| Pulsed Power Supply: | N/A | N/A |
| Penetration-enhancing flux: | N/A | N/A |

*Use of E7010-P1 is also permitted. When welding Group 2 materials to themselves, use E7010-XX. E7018-1, E7018M, E7018-R and E7018-H4 through H16 are also permitted. ** While the PQRs support a qualified weld metal thickness of 1.25", only 0.25 in. may be deposited with F-3 type electrodes.

Preheat (QW-406)

Minimum metal temp: 50°F, 200°F if

over 1" thick.

Interpass Temp. (Max): 350°F Preheat Maintenance: Not required

Positions (QW-405)

Positions permitted: All

Progression when in Vertical: Uphill

Gas (QW-408)

Shielding: N/A Backing: N/A Trailing Shield: N/A

Electrical Characteristics and Related Matters (QW-409)

| Weld | | Electrode | or Filler | Cu | rrent | | Travel Speed* | Other |
|--------------------|---------|-----------|----------------------|---------------|-------|---------------------------------------|----------------------------|-------------------|
| Layer | Process | Class | Diameter | Type/Polarity | Volts | Current or WFS | (ipm) | |
| Root and fill | SMAW | EXX10 | 3/32" 1/8 | DCEP (+) | N/A | 40 to 80 75 to 125 | 3 to 5 4 to 6 | |
| Fill and fillet | SMAW | E7018 | 3/32" 1/8 5/32 | DCEP (+) | N/A | 70 to 100 105 to 155 130 to 200 | 3 to 6 3 to 7 4 to 9 | *recommended only |

Technique (QW-410)

Tungsten Size and Type: Not applicable Shielding Gas Cup Size: Not applicable

Single or Multiple Pass per Side: Either

Single or Multiple electrodes: Single

Contact-tube-to-work distance (stickout): Not applicable **Repair Method:** Grinding. Backwelding is permitted.

Stringer or Weave Bead: Either

Initial Cleaning: Remove grease or oil with solvent.

Remove cutting oxide by grinding.

Interpass Cleaning: Remove slag with slag hammer, grinder or

wire brush.

Backgouging: Grinding or carbon arc followed by grinding.

Peening: Not permitted

Other:

The undersigned Contractor, a member of the National Certified Pipe Welding Bureau, hereby adopts this jointly developed procedure as its Welding Procedure Specification and certifies that this procedure has been qualified as shown on the above referenced Procedure Qualification Records.



Company Name:

By: Eric W. Smith

11-28-23 Date:

Title: Quality Control Manager

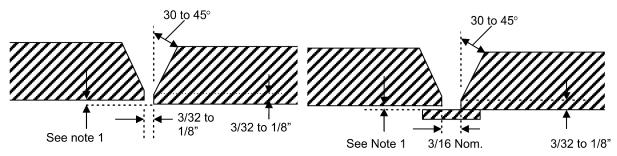
NCPWB Form QW-482

WPS 1-12-1

Typical Joint Designs

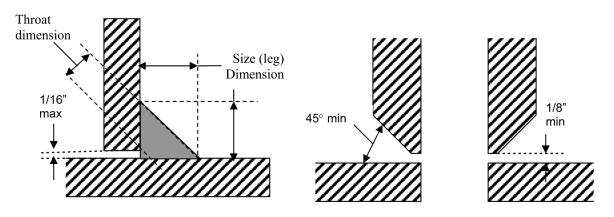
Other joint designs shown on Engineering drawings supersede these joint details

Butt welds

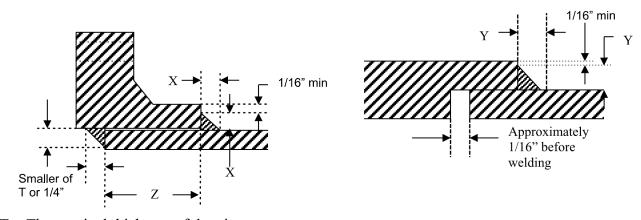


Note 1: 1/8 inch maximum except for B31.1 and B31.5 work, 1/16 inch maximum

Fillet, Nozzle and Branch Connection Welds



Slip-on Flange and Socket Welds



- T =The nominal thickness of the pipe
- X = the lesser of 1.4T or the hub thickness unless another size is shown on the engineering drawings
- Y = the lesser of 1.1T or the fitting thickness unless another size is shown on the engineering drawings
- Z = for B31.9 work, minimum of the greater of the pipe nominal wall thickness or 1/4 in. (6 mm) and face fillet is not required unless specified by the design.

Procedure Qualification Record

| Weldin Base M P-Num Base M Filler n A-Num Filler n Prehea Currer Shieldi Tungst Postwe | ig Fletaber lber lber lber lber lber lber lber l | Proces al Spe al Spe al Thic al spe al size emper ype a gas c size/t Heat | s(es) us cificati Group ckness(ecificati e:\ e:\ es\ etature (nd pola omposi ype: <u>N/</u> treatme | sed: _ on: _ o No: in.): _ ion:_ Weld "and "F):_ arity: tion, 'A ent (| SMAW SA-1 1 to H 3/8" 6 SI Depos 3/32 78 In Dr CFH: | / follow 06 Gr P-Num Joint FA 5.1 it Thi nterpa CEP N/A | wed by SMAW ade B nber: 1 Gro Type: Single ckness(es)(ir ass temp. (°F) GMA Postw | V. Manual to Base I oup No: _ e V-grooveAV n.): _0.375 Supplem) TraBacking W transfeld heat | Metal 1 P welde WS Cla mentar Velding vel sp g gas cer moe treatr | Date Spec late d on ssif y fil g po eed comp de: _ | cification: <u>SA</u> /Pipe Diamete backing ication: <u>E7018</u> Maximum Pa ler metal: <u>N/</u> sition/progre (ipm): <u>see</u> cosition, CFH | wel -106 er: _ F-N 3 ass T A ssio belo | Ided: _3-8-84 Grade B NPS 5 Number: _4 Thickness: _1/8" on:1G w | |
|----------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|-----------------------------------------------------|---------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|--------------------------------------------------------------------|-----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|-----------------------------------------------------------------------------------|--|
| Single | 'Mu | lti-pa | | <u>Iultip</u> | | | Oscil Singl | | | ode: | Single | | | |
| Weld Layer | | ocess | Electro filler n | de or | Size (| in) | (Type/Polarity | Current Volts | An | ıps | Travel Spec | ed | Other | |
| Root Fill | - | MAW MAW | E70 E70 | | 3/32 | | DCEP DCEP | | 10 | | 6 | | | |
| Fill | - | MAW | E70 | | 1/8 | | DCEP | | 10 | | 6 | | | |
| Reduced Section Tensile Tests X Rectangular Turned Full Section | | | | | | | | | | Full Section | | | | |
| Specimo | en | | | | | | | | | | | | Location of failure | |
| 2 | | | 0.755 0.750 | | 0.26 | | 0.200 | 14,40 | | | 72,000 71,000 | | Base Metal Base Metal | |
| 2 | | <u> </u> | 0.730 | | 0.20 | 0 | 0.199 | 14,10 | JU | | 71,000 | 1 | Dase Metal | |
| | | | | | | | | | | | | | | |
| Bend T | [es | ts [| Tra | | | ace a | nd Root | | ide | | Longitudii | nal | Face and Root | |
| | уре | | 1 | Resu | | | Type | | esult | | Туре | | Result | |
| | Side Side | | | .ccepta | | | Side Side | | eptable eptable | | | | | |
| Tough | | | | | | cime | n Size | 71000 | puere | T | est Tempera | ture |) | |
| Specime | n | Notch 1 | location | | | | l Expansion (mi | | | | | Weight Break No Break | | |
| | + | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | |
| Tests co We here requiren Nation | ests: 's na ondu by c nents al C | ame: ncted by ertify the of Sect ertified | Stu Sch | allaghe ements the AS | er, Pittsby in this red ME Code | ırgh Te | correct and that the Compa | he test welds | Labor were pr | atory epare | | 1698' ed in a | | |
| Chairi | 1141I, | recuii | icai CUII | imitte | *\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | WEL | 140 | n QW-483 | | | | PÇ | QR Number 87103 | |

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PROCEDURE QUALIFICATION RECORD (PQR)

| | | = | = | | | | | | | | er: 871 | 10 | |
|--------------------|-------------------|---------------|----------------|---------------|-----------------------|--------------|----------------|------------------------|------------------|------------|----------------------|----------------|--|
| _ | | | | | | | | t Coupon wa | | | | | |
| | _ | | | | | | | _ | | | E SA106 Grad | | |
| P Nunbe | r: <u>1</u> | _ Group | No: <u>1</u> | _ to P | Number: | | | | | | ter: <u>NPS 12</u> | Std | |
| | | kness(in. | | | | | | gle V-groo | | nout bac | king | | |
| Filler | Metal Sp | ecificati | .on: | S | FA5.1 | _ Clas | ssificat | ion: | E60 | 10 | F-No.: | 3 | |
| A-No.: | _1 | Deposite | d Weld | Metal T | hickness | (in.) | 0.375 | Maximum P | ass Th | ickness | (in.): <u>< 1</u> | /8 | |
| Filler | Metal Si | ze (in.): | | below | Sup | plemen | tary Fil | ler Metal: | | | N/A | | |
| Preheat | Tempera | ture (°F) | : <u>50</u> In | terpass | Tempera | ture (° | F): <u>Not</u> | Rec. Weldi | ing Pos | ition/P | rogression: | 6G uphill | |
| Current | Туре: | DC | Polari | ty: Re | verse | Travel | Speed | (ipm): | В | elow | | | |
| Shieldi | ng Gas C | ompositio | n (CFH) | : | N/A | | Backin | g Gas (CFH) |): | N/A | | | |
| | | | | | | | | r Mode: | | N/A | | | |
| | | | | | | | | on: | | | | | |
| | | _ | | | | | | de: 5 | | | | | |
| | | | | | | | | t Treatmen | | hr.): | N/A | | |
| Other: | | | ` -, - | | | | | | | , , | | | |
| | | | | | | | | | | 1 | | 1 | |
| Layer I | Process | Filler C | lassifi | cation | Diamete | er A | mperage | Travel | Speed | Volts | Heat Input | Other | |
| 1 | SMAW | | E6010 | | 1/8 | | 100 | Not Red | corded | | | | |
| 2 | SMAW | | E6010 | | 5/32 | | 140 | Not Red | corded | | | | |
| 3,4 | SMAW | | E6010 | | 3/16 | ļ | 160 | Not Red | corded | ļ | ļ | | |
| | | | | | | | | | | <u> </u> | | | |
| Reduced | Section | Tensile | Tests | X Rect | angular | Specim | ens | Turned Spe | cimens | Fu: | ll-Section S | pecimen | |
| | *** 1.1 | /n: | | • | | , | | | , | Ultima | te | • | |
| Specimen | | h/Dia. in) | | ckness in) | | a (sq in) | 01 | t.imate Lo (lbs) | ad | Stres | s | .lure ation | |
| | · · | | | | | | | | | (psi) | 100 | acion | |
| T-1 | | 680 | 0 | . 341 | | . 232 | | 15,950 | | | | Base Metal | |
| T-2 | 0. | 726 | 0 | . 334 | 0 | . 242 | | 16,650 | | 68,80 | 0 Base | Metal | |
| | | | | | | | | | | | | | |
| Bend Test | . M m. | ana Boot | and Fac | - /OW/61 | 2 221 🖂 | mmana | Side (| NH 462 21 [| Tang | Poot on | | :2 2h) | |
| bella lest: | | ans. Root | and Fac | | | ITANS. | side (| 0W-462.2) <u></u> _ | | ROOL and | d Face (QW-46 | 12.30) | |
| | Туре | | | Resul | .ts | | | Туре | | | Results | | |
| | Root | | | Accepta | able | | | Face | | | Acceptable |) | |
| | Root | | | Accepta | able | | | Face | | | Acceptable | <u> </u> | |
| | | | | | | | | | | | - | | |
| Toughnes | s Test | Cha | arpy Sp | ecimen | Size: | None | <u> </u> | Test Ten | peratu | re | N/A | | |
| | | | | | Charny | V-Notc | h Test | | | | Drop-Weight | Test | |
| Specimen Number | Notch Location | | | 11 | | | | | , | | | | |
| | | F-00 | t-Lbs. | Ft-lb | AV. | ercent | Shear | Lateral Ex | p. (mii | s) Br | eak No | Break | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| Fillet We | ld Test | Macro Exa | aminatio | on | | | | Fillet We | ld Test | Leg Si | zes: | | |
| Weld Dep | osit Ana | lysis: | | | | | | | | | | | |
| Other Te | sts: | | | | | | | | | | | | |
| Welder's | Name: E | dward De | en | St | amp No. | 56 | We | lding Witne | essed B | у: | Tompkins-Be | ckwith | |
| Test Cond | ducted b | y: <u>Ch</u> | arles I | . Moore | , PE, P | TL | | Labora | tory T | est Num | ber: <u>JAX3</u> | 781 | |
| We Certify | y that th | e stateme | nts in t | his rec | ord are | correct | and tha | t the test | welds w | ere prep | ared, welded | and teste | |
| in accorda | ance with | the requ | irements | of Sec | tion IX o | of the A | ASME Cod | 9. | | | | | |
| NATIONAL | CERTIFI | ED | | | OF | 004 | Con | tractor: | U.S. E COMBTE | NOIMBERING | | | |
| PIPE WELI | סדאכ פוום | EAU | | | NATION | 1013 | | Eric W. S | | | Date: 11 | -28-23 | |
| 11211 | - | _ | | | CERTIF | IED / | . لات | | | | | | |
| By: Q | Q | Leke | 4 | | PIPE WELDI BURE | | | | | | | | |
| -y. <u>-/</u> | | | ユ | | | 5,40 | | U | pdated | A-numb | er 11-18 | | |
| Chairman | n. Techn | ical Com | mittee | | EWE | LD, | | ٠. | | | _ - | | |
| | | | | | NCPWB F | orm OW | -483 6/ | 91 | | | POR Numbe | r 87110 | |

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Procedure Qualification Record

| Identific | catio | on of | WPS fol | lowe | ed duri | ng w | elding of te | st coupo | n: <u>1-12</u> | 2-1 F | Rev 3 dated 3 | -15-9 | 04 |
|-----------|---------|---------|----------------|--------------|--------------|-----------------|----------------------|---------------------|----------------|-------------|---------------------|--------------|----------------------|
| | | | | | | | | | | | | | elded: <u>8-2-06</u> |
| | | | | | | | <u>de B</u> 1 | | | | | | |
| | | | | | | | ber <u>: 1</u> Gro | | | | | | |
| | | | | | | | | | | | | | Number: <u>3 / 4</u> |
| | | | | | | | SFA 5.1 | | | | | | |
| A-Numb | er: _ | 1/1 | We | ld D | eposit ' | Гhіс | kness(es)(in | .): <u>0.125</u> . | 0.50 | | Maximum I | 'ass' | Thickness: 1/8" |
| Filler m | etal | size: | 1/8" a | nd 5 | /32 | | | Supplem | entar | y fil | ler metal: <u> </u> | <u>N/A</u> | |
| Preheat | tem | pera | ture (°F) |): <u>60</u> | | ass t | temp. (°F) | <u>N/A</u> W | elding | g po | sition/progi | ressi | on: <u>6G*</u> |
| Current | Typ | e an | d polari | ty: _ | DCE | P | | Tra | vel sp | eed | (ipm): se | e bel | ow |
| Shieldir | ıg ga | as cor | npositio | n, C | FH: <u>1</u> | J/A | | Backing | gasc | omj | position, CF | H: <u>N</u> | /A |
| Tungste | | | | | | | GMAV | | | | | | |
| | | | | | | | Postwe | | | | | N | [/A |
| | | | | | | | Oscill | | | | • | | |
| | | | | | | | Single | | | ode: | Single | | |
| | | | | | | | phill. Two co | | | | | | |
| | 1000 | 7745 | all ao wii | | TIII past | <u>00 u</u> j | <u> </u> | apolio wei | 11011 | <u></u> | | | |
| Weld | | | Electro | de | | | | Current | | | Travel Sp | eed | |
| Layer | Pro | cess | or fille | | Size (in |) 🗔 | Type/Polarity | Volts | Ar | nps | (ipm) | | Other |
| | | | metal | | (| ´ ¯ | y por a startey | , 0105 | 111 | P | (-1) | | |
| Root | SM | AW | E6010 | | 1/8 | | DCEP | | 50 t | o 60 | | | |
| Fill | | AW | E7018 | | 1/8 | | DCEP | | | o 90 | | | |
| 1111 | | AW | E7018 | | 5/32 | | DCEP | | 100 t | | | | |
| | DIVI | 2 1 1 1 | <u> L</u> /OTC | | 3/32 | + | BCEI | | 1001 | .0 11 | | | |
| Reduced | 1 50 | otion | Tongil | <u>. Т</u> | octc | X | Rectangul | or | <u> </u> | Гиг | ned | | Full Section |
| Reduced | ı sc | CHOL | 1 1 611511 | C 10 | ี | Λ | Rectangui | lai | ш | ıuı | iieu | | run section |
| Specime | n | Width | /dia (in.) | Tł | nickness | in.) | Area (in^2) | Load (l | bs.) | Te | nsile Str. (psi) |] | Location of failure |
| 1 | | | .757 | | 0.560 | (1111) | 0.424 | 34,20 | | | 80,700 | | Weld Metal |
| 2 | | | .692 | | 0.588 | | 0.424 | | | | | _ | Weld Metal |
| 2 | | U | .092 | | 0.588 | | 0.407 | 33,90 | <i>J</i> U | | 83,300 | | weig Metai |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| Bend Te | ete | | Trans | sver | se Fac | e an | d Root | X Si | de | | Longitud | lina1 | Face and Root |
| , | | | | | | c an | | | | <u> </u> | | | |
| | ype | | | esult | | | Type | | sult | | Type | | Result |
| | ide | | 1 | eptab | • | | Side | | ptable | | | | |
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Procedure Qualification Record

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| A-Num | beı | r: <u>1</u> | W | eld l | Deposit T | hic | | ı.): <u>5/8"</u> | | _ Max | timum Pas | ss Th | ickness: <u>0.25"</u> |
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| By: Chairm | an, | Techni | ical Comr | nittee | B | UREAL WEL | | | | | Correcte | ed tens | sile calculation 5-17 |
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Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

1 message

Mark Goodwin <mark.goodwin@clarkconstruction.com>

Wed, Mar 6, 2024 at 6:39 PM

To: "Ferns, Charlotte" < Charlotte. Ferns@kcmo.org>

Cc: Brian Zorbini <Brian.Zorbini@usengineering.com>, "Liska, Jade" <Jade.Liska@kcmo.org>, Daniel Moylan <daniel.moylan@edgemoor.com>, "jivy@pmg-kci.com" <jivy@pmg-kci.com>, Warren Taylor <wtaylor@fscmep.com>, Terry Cassidy <tcassidy@pmg-kci.com>, "Cooper, Melissa W" <Melissa.Cooper@kcmo.org>, "Freeman, Adam" <Adam.Freeman@kcmo.org>

Maybe we need a 30 minute meeting to review the questions and answers thus far. I would propose between 8 and 9 am on Friday. Brian Zorbini and Jade, could that time work for you?

Brian Zorbini, one reason for the call is that I would think question 2 "Please clarify what welding process, or processes, were used (e.g. Gas Tungsten Arc Welding-GTAW; Gas Metal Arc Welding-GMAC, Submerged Metal Arc Welding-SMAW, etc.) to construct the steel portion of the KCI natural gas system." would be relatively easy to answer and maybe we're not reading it the same.

Charlotte, Clark/Weitz/Clarkson (CWC) subcontracted the design and installation of the gas piping to US Engineering so I don't think that CWC or Clark has the answers to these questions.

For Question 9, where Brian Zorbini responded that "City of Kansas City /Clark Construction has all the tests...", this question 9.a and 9.b requests leakage test records for all concessionaire gas fuel line piping. CWC did not install the concessions work and we do not have the testing records for this scope.

Terry and Brian, let me know if between 8 and 9 on Friday morning could work.

Thanks.

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC

m. 240.997.1392 1627 Main St., Ste 400 Kansas City, MO 64108 www.clarkconstruction.com

On Wed, Mar 6, 2024 at 8:29 AM Ferns, Charlotte < Charlotte. Ferns@kcmo.org > wrote:

It looks like some of this information may reside with Clark Construction or others. There are questions which are not related to individual certifications; rather to specifics of the work which was done, building codes and standards, files which were referenced but not yet provided, etc. Who is working on providing that information?



Charlotte Ferns Senior Associate City Attorney

Law Department

Corporate Legal Services

City of Kansas City, Mo.

Phone: (816) 243-3022

Email: charlotte.ferns@kcmo.org

City Hall, 21st Floor, Suite 2102

414 E. 12th Street, Kansas City, Missouri 64106

and

601 Brasilia Avenue

Kansas City, MO 64153

KCMO.gov

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From: Brian Zorbini < Brian.Zorbini@usengineering.com >

Sent: Tuesday, March 5, 2024 3:49 PM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>; Liska, Jade <Jade.Liska@kcmo.org>

Cc: Daniel Moylan daniel.moylan@edgemoor.com; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com; Terry

Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W <Melissa.Cooper@kcmo.org>; Freeman, Adam

<a href="mailto: <a href="mailto: <a hr

Subject: RE: EXTERNAL: Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

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All,

We are still trying to track down the items we have not provided info on yet. We have had to reach out to the national UA and others to retrieve some of this documentation if it even exists, but I wanted to let you know that we are struggling to find this information.

B. Zorbini | Sr. PM

From: Brian Zorbini

Sent: Wednesday, February 21, 2024 6:27 AM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>; Liska, Jade <jade.liska@kcmo.org>

Cc: Daniel Moylan <daniel.moylan@edgemoor.com>; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com>; Terry

Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W <Melissa.Cooper@kcmo.org>; Freeman, Adam

<a href="mailto:Adam.Freeman@kcmo.org; Ferns, Charlotte < Charlotte.Ferns@kcmo.org>

Subject: RE: EXTERNAL: Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

All,

See below email correspondence regarding welding qualifications and attachments. We are still working on all the requests but the attached word doc. Lists the comments we have at this time.

Ryan,

Attached are the member's (WQR) welder qualification records and continuity for the SMAW process. The WQR specifies welding variables, qualification ranges, and examination results. The WQR also outlines the following: The (ATR) authorized testing representative and contractor representative were responsible for conducting the final visual examination of the completed test specimens. The members' test specimens were sent to a third-party testing facility for non-destructive, radiographic examination.

Best Regards,

Andrew Bruce

Local 8 welding instructor/CWI

B. Zorbini | Sr. PM

816.985.3333 Mobile

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Tuesday, February 20, 2024 10:12 AM **To:** Liska, Jade <jade.liska@kcmo.org>

Cc: Daniel Moylan <daniel.moylan@edgemoor.com>; jivy@pmg-kci.com; Warren Taylor <wtaylor@fscmep.com>; Terry

Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W <Melissa.Cooper@kcmo.org>; Freeman, Adam

<a href="mailto:-Kerno.org; Ferns, Charlotte Charlotte. Ferns@kcmo.org; Brian Zorbini

<Brian.Zorbini@usengineering.com>

Subject: Re: EXTERNAL: Re: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

| Jade, |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Brian Zorbini with US Engineering, copied on this email, is the point of contact working to collect the answers to the questions asked. I spoke to Brian this morning and he understands the need to provide responses. He's actively working with others to collect responses and he plans to provide available responses no later than the end of this week. |
| Let me know if you have and questions. |
| Thanks. |
| Mark Goodwin |
| Vice President |
| Clark Construction Group, LLC |
| On Feb 20, 2024, at 9:54 AM, Liska, Jade <jade.liska@kcmo.org> wrote:</jade.liska@kcmo.org> |
| Mark: |
| This matter is highly important and urgent per the project requirements, that has been asked by the regulatory agencies. |
| Whom do you suggest we contact, from US Engineering, to get these items answered and a response needed. We are now late and the regulatory agencies will need to be notified of our progress ASAP. |
| Jade |
| <image001.png> J. Jade Liska, PLA</image001.png> |
| Deputy Director of Aviation |

CAUTION This email was not sent from a U.S. Engineering team member.

601 Brasilia Ave | Kansas City, Missouri | 64153

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

Office: 816-243-3045

Email: jade.liska@kcmo.org

FlyKC.com KCMO.gov

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Sunday, February 18, 2024 11:55 AM

To: Ferns, Charlotte < Charlotte. Ferns@kcmo.org>

Cc: Liska, Jade <Jade.Liska@kcmo.org>; Daniel Moylan <daniel.moylan@edgemoor.com>; Jim Ivy <jivy@pmg-kci.com>; Warren Taylor <wtaylor@fscmep.com>; Terry Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W <Melissa.Cooper@kcmo.org>; Freeman, Adam <Adam.Freeman@kcmo.org> Subject: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

Edgemoor and CWC do not have any information regarding these questions.

I've reached out and followed up with US Engineering again. They stated earlier this past week that this is a lot of very specific information that is going to take them some time to dig up, if they are able to find the information.

I'll let you know as soon as US Engineering responds with an update.

Thank you.

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC

m. 240.997.1392

1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com

On Fri, Feb 16, 2024 at 5:05 PM Ferns, Charlotte < Charlotte.Ferns@kcmo.org > wrote:

I am following up on the status of these requests. This is an ongoing regulatory action, and we need to respond as required by the Public Service Commission.

<image002.jpg>
Charlotte Ferns
Senior Associate City Attorney

Law Department Corporate Legal Services City of Kansas City, Mo. Phone: (816) 243-3022 Email: charlotte.ferns@kcmo.org City Hall, 21st Floor, Suite 2102 414 E. 12th Street, Kansas City, Missouri 64106 and 601 Brasilia Avenue Kansas City, MO 64153

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From: Liska, Jade <Jade.Liska@kcmo.org> Sent: Thursday, February 15, 2024 5:42 PM

To: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Cc: Daniel Moylan <daniel.moylan@edgemoor.com>; Jim Ivy <jivy@pmg-kci.com>; Warren Taylor

<wtaylor@fscmep.com>; Terry Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W

<Melissa.Cooper@kcmo.org>; Freeman, Adam <Adam.Freeman@kcmo.org>; Ferns, Charlotte

<Charlotte.Ferns@kcmo.org>

Subject: RE: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

Dan-Mark:

Checking on status of the request as the deadline is today. Wanted to make sure I didn't miss any email updates or information on the Data Request, that you could have sent today.

Jade

<image001.png> J. Jade Liska, PLA

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

FlyKC.com KCMO.gov

From: Mark Goodwin <mark.goodwin@clarkconstruction.com>

Sent: Tuesday, February 13, 2024 7:38 PM **To:** Liska, Jade <Jade.Liska@kcmo.org>

Cc: Daniel Moylan <daniel.moylan@edgemoor.com>; Jim Ivy <jivy@pmg-kci.com>; Warren Taylor

<wtaylor@fscmep.com>; Terry Cassidy <tcassidy@pmg-kci.com>; Cooper, Melissa W

<Melissa.Cooper@kcmo.org>; Freeman, Adam <Adam.Freeman@kcmo.org>

Subject: EXTERNAL: Re: [External] RE: KCI-New Terminal Natural Gas - PSC Data Requests

Jade,

I've shared the request with US Engineering asking them to provide whatever information they can by this Thursday and to advise when any remaining information will be provided.

Mark Goodwin | Vice President CLARK CONSTRUCTION GROUP, LLC

m. 240.997.1392

1627 Main St., Ste 400

Kansas City, MO 64108 www.clarkconstruction.com

On Tue, Feb 13, 2024 at 10:13 AM Liska, Jade Jade.Liska@kcmo.org wrote:

Dan and Mark:

I forgot to ask you yesterday at our meeting, on your progress of completing these questions that we sent about the SPIRE service that was completed for the new terminal.

<image001.png> J. Jade Liska, PLA

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

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From: Liska, Jade

Sent: Friday, February 9, 2024 3:52 PM

To: Daniel Moylan <daniel.moylan@edgemoor.com>; mark.goodwin@clarkconstruction.com **Cc:** Jim lvy <jivy@pmg-kci.com>; Warren Taylor <wtaylor@fscmep.com>; Terry Cassidy

<tcassidy@pmg-kci.com>; melissa.cooper@kcmo.org; Adam Freeman (adam.freeman@kcmo.org)

<adam.freeman@kcmo.org>

Subject: KCI-New Terminal Natural Gas - PSC Data Requests

Dan and Mark:

From the original requests on the SPIRE gas meter and connections that we have discussed and you provided the information back on 1.23.2025 and 1.25.2024, the new questions and required information needed is attached.

SPIRE is asking more questions 1-11 (see attached) and needing responses in each of these questions in the a., b., c. etc. items listed.

<u>I need responses no later than February 15th.</u> If there is some information which cannot be provided by that date, please let me know (1) what request number, (2) what information specifically, (3) why we can't provide it by the deadline, and (4) when it will be made available. Thanks

Thanks for your help.

<image001.png> J. Jade Liska, PLA

Deputy Director of Aviation

Planning and Engineering Division | Aviation Department

Kansas City International Airport | City of Kansas City, MO

601 Brasilia Ave | Kansas City, Missouri | 64153

Office: 816-243-3045

Email: jade.liska@kcmo.org

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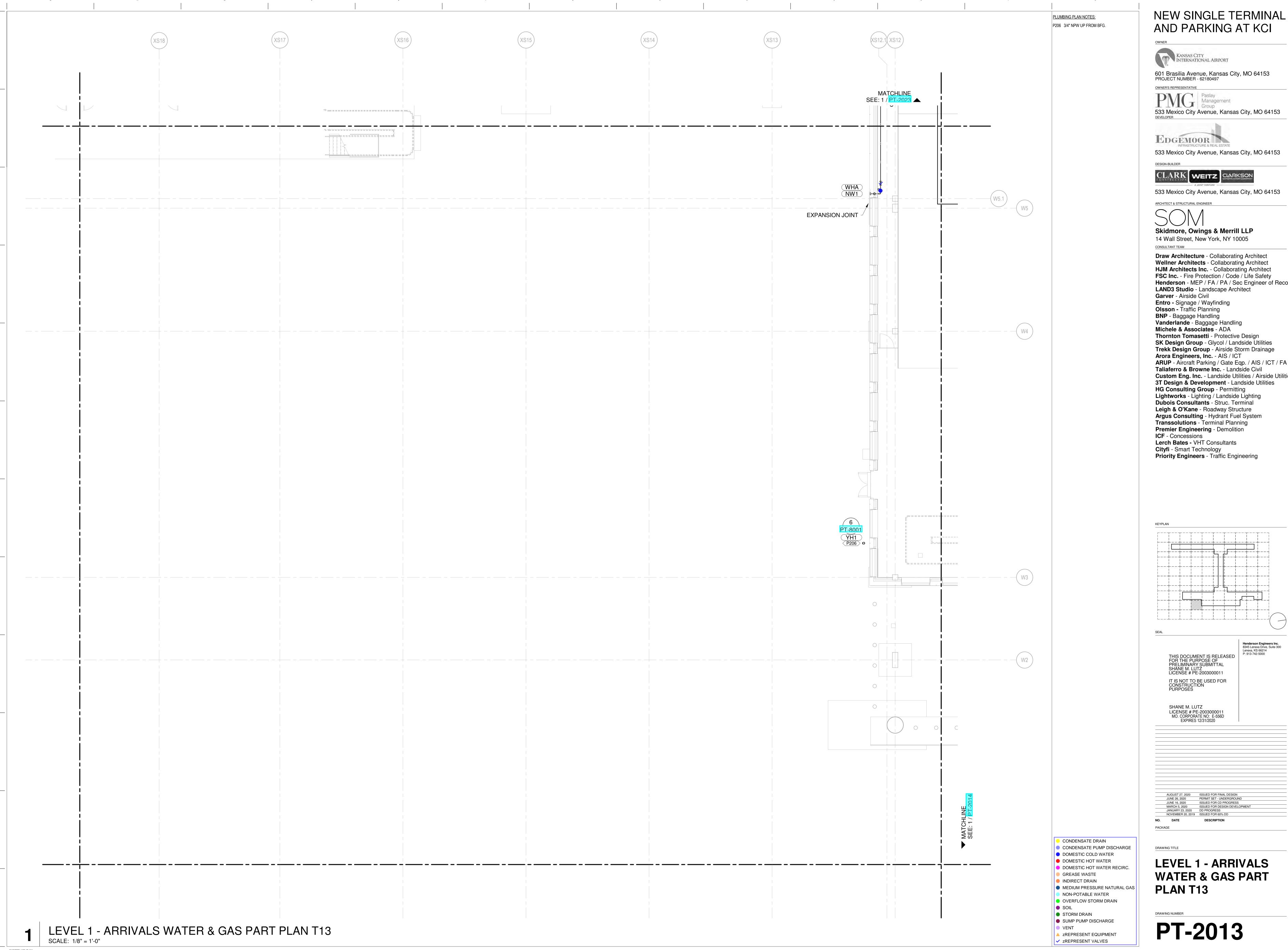
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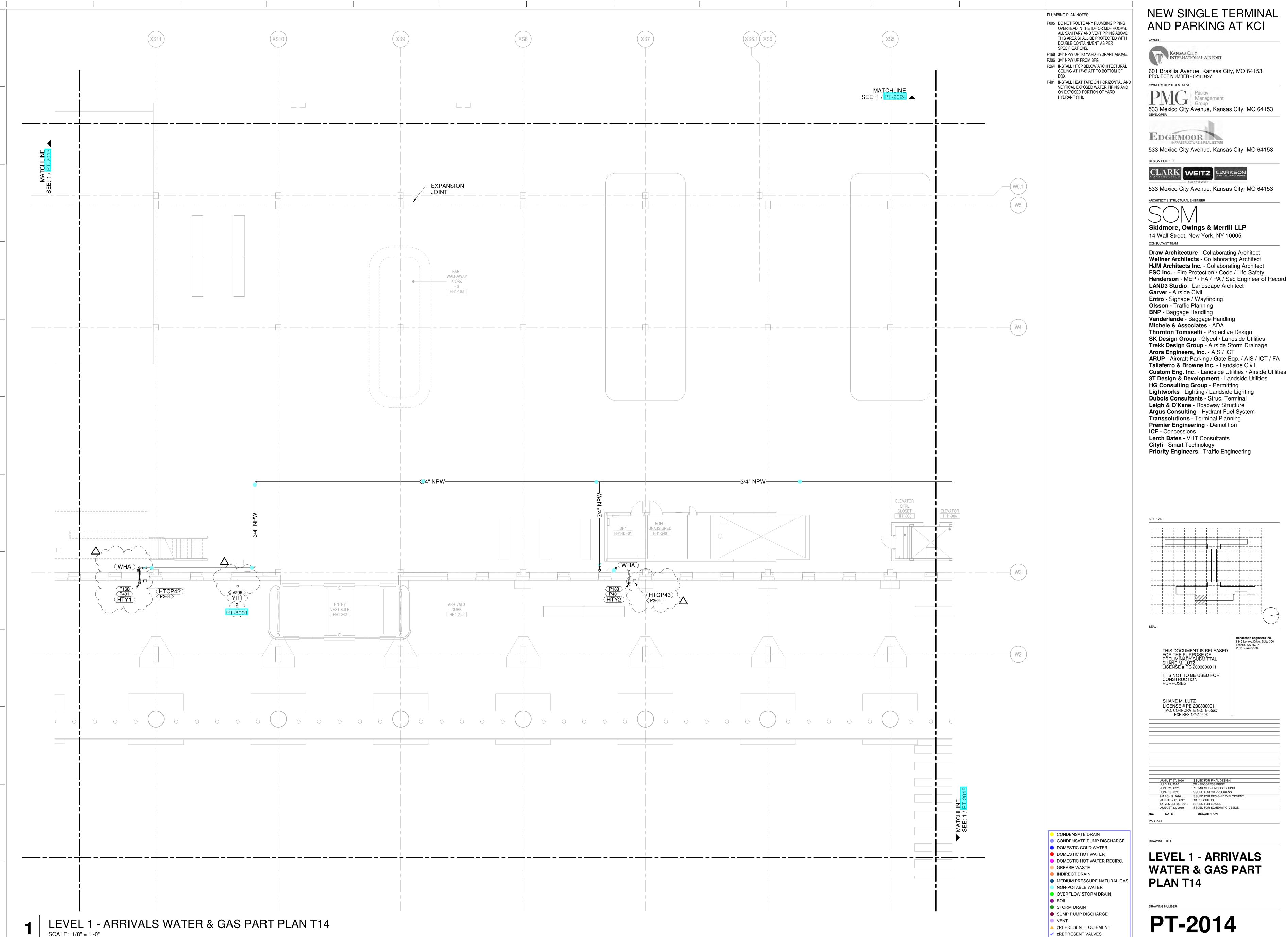
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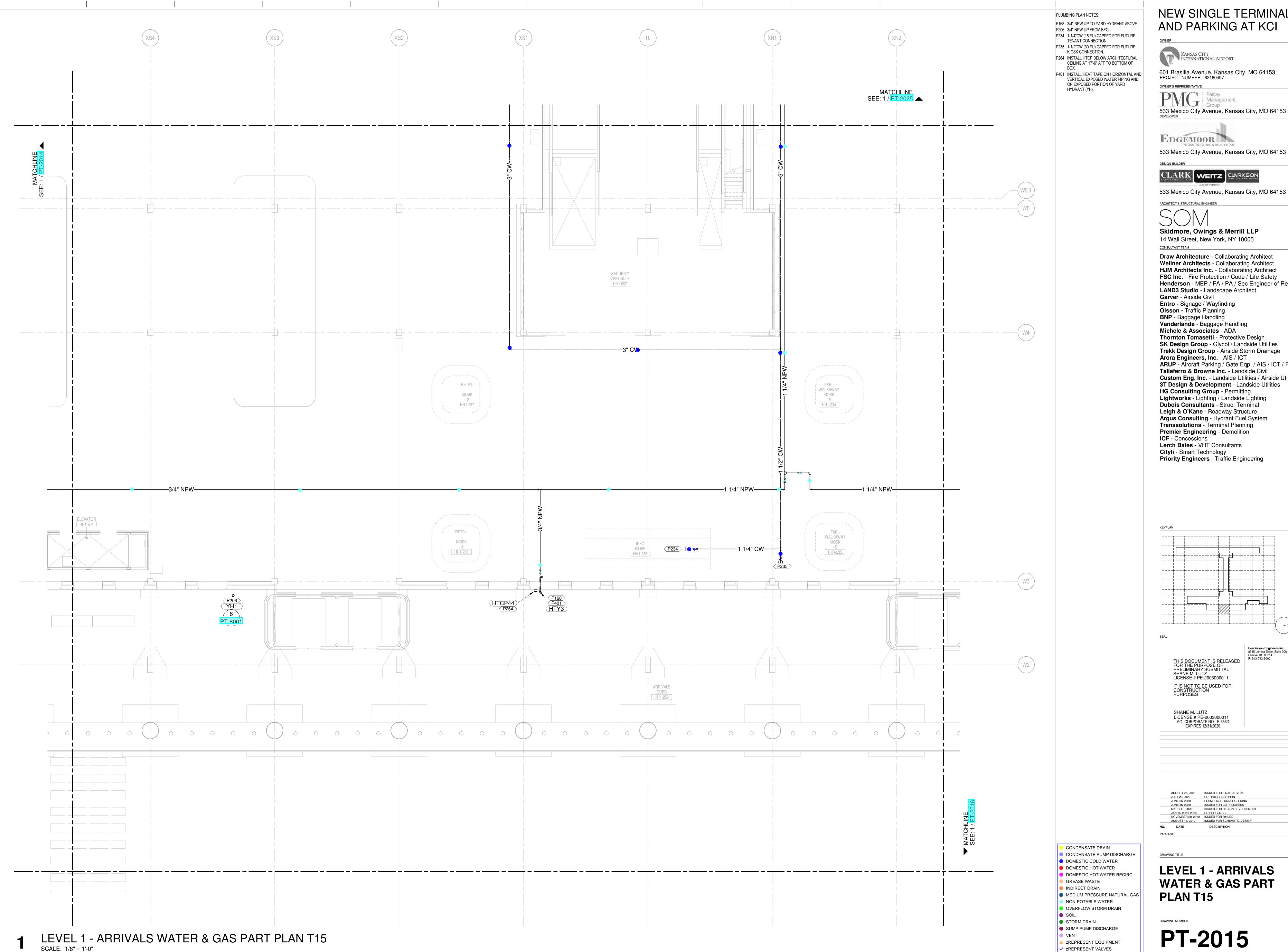
Data Requests February 2-24.docx 21K



FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record
LAND3 Studio - Landscape Architect Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities



Henderson - MEP / FA / PA / Sec Engineer of Record ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA



NEW SINGLE TERMINAL AND PARKING AT KCI

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

533 Mexico City Avenue, Kansas City, MO 64153

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

Draw Architecture - Collaborating Architect Wellner Architects - Collaborating Architect **HJM Architects Inc.** - Collaborating Architect **FSC Inc.** - Fire Protection / Code / Life Safety Henderson - MEP / FA / PA / Sec Engineer of Record

LAND3 Studio - Landscape Architect **Thornton Tomasetti** - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage

ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities **Lightworks** - Lighting / Landside Lighting **Dubois Consultants** - Struc. Terminal Leigh & O'Kane - Roadway Structure

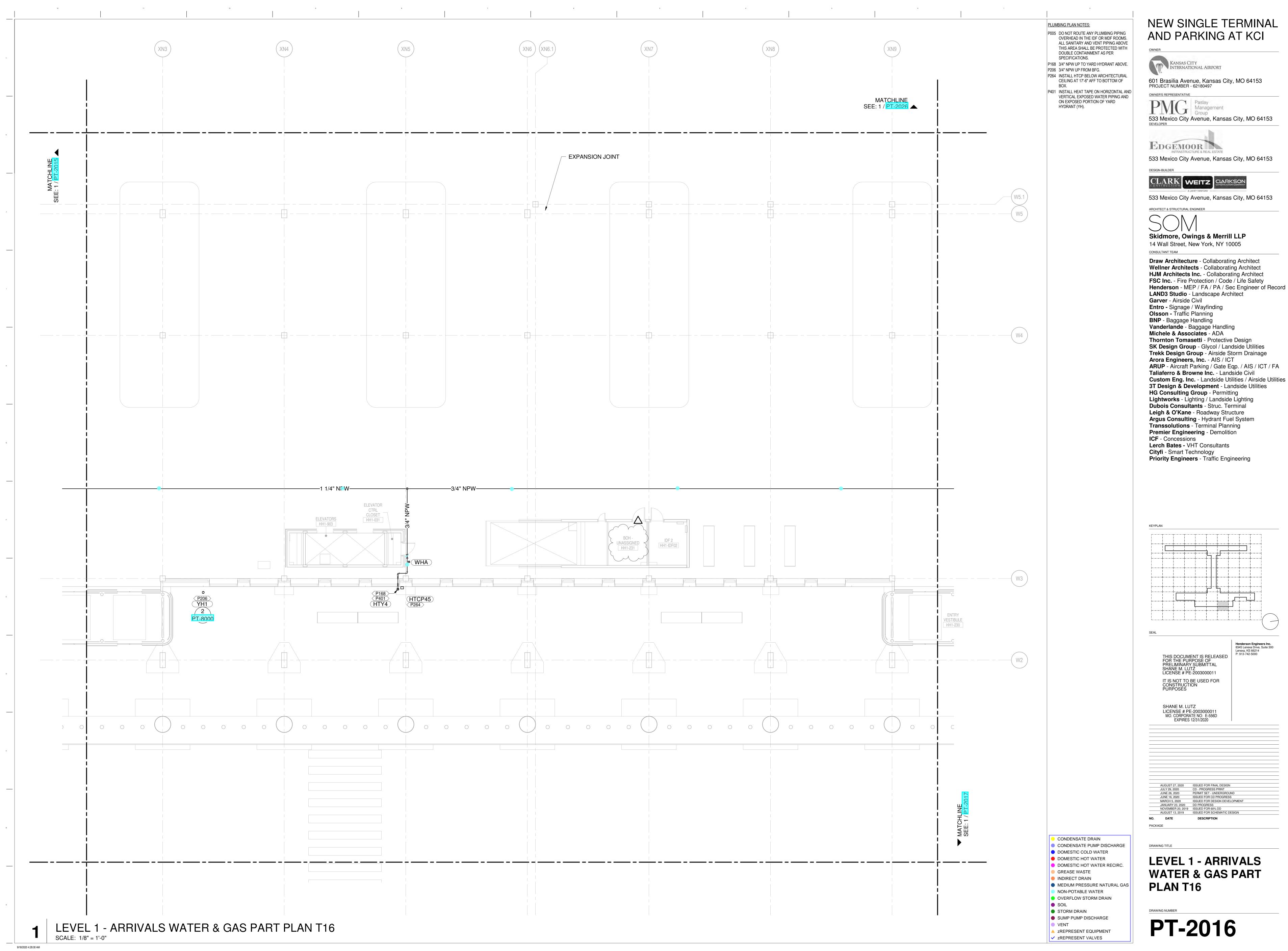
Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Priority Engineers - Traffic Engineering

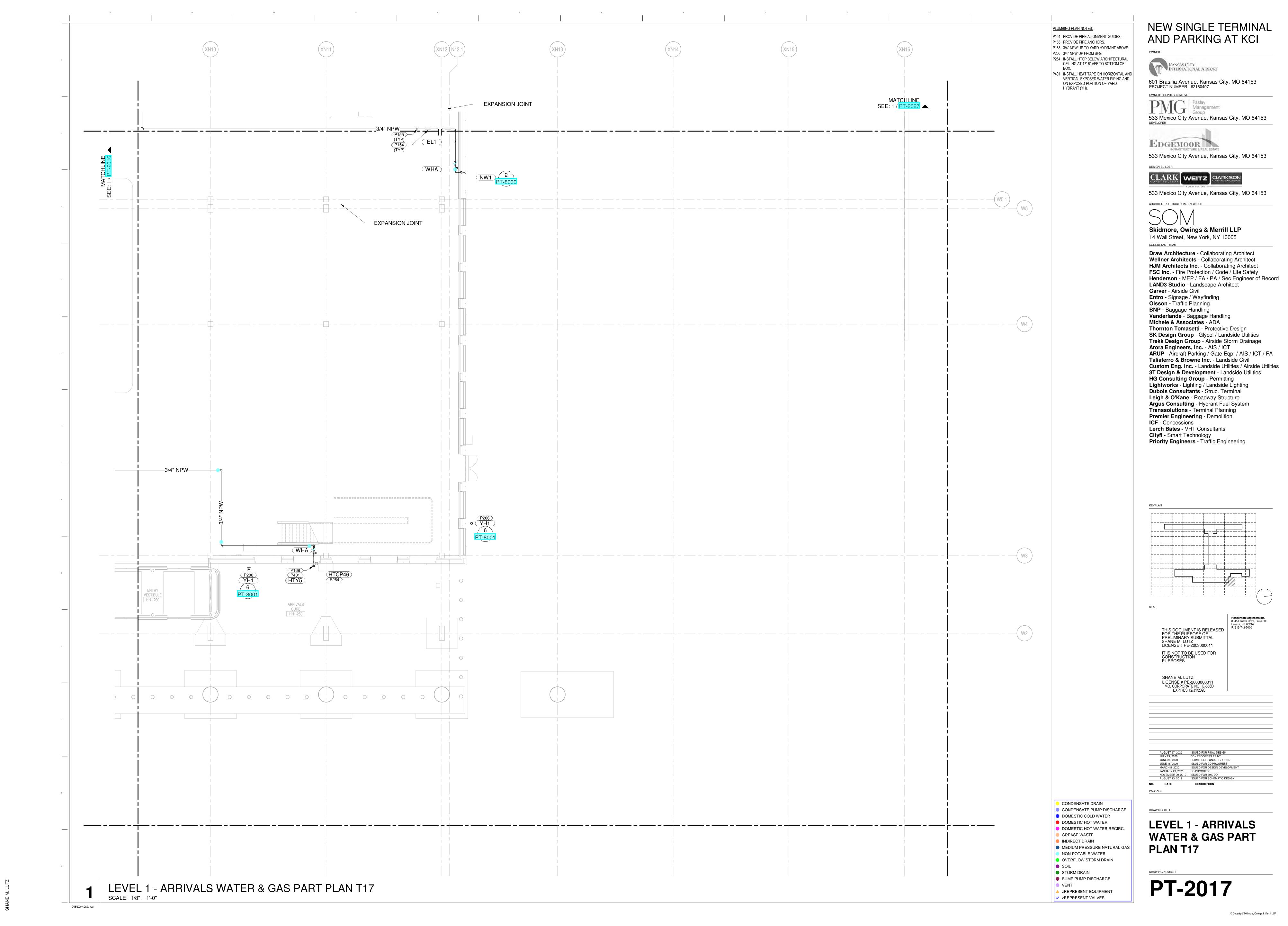
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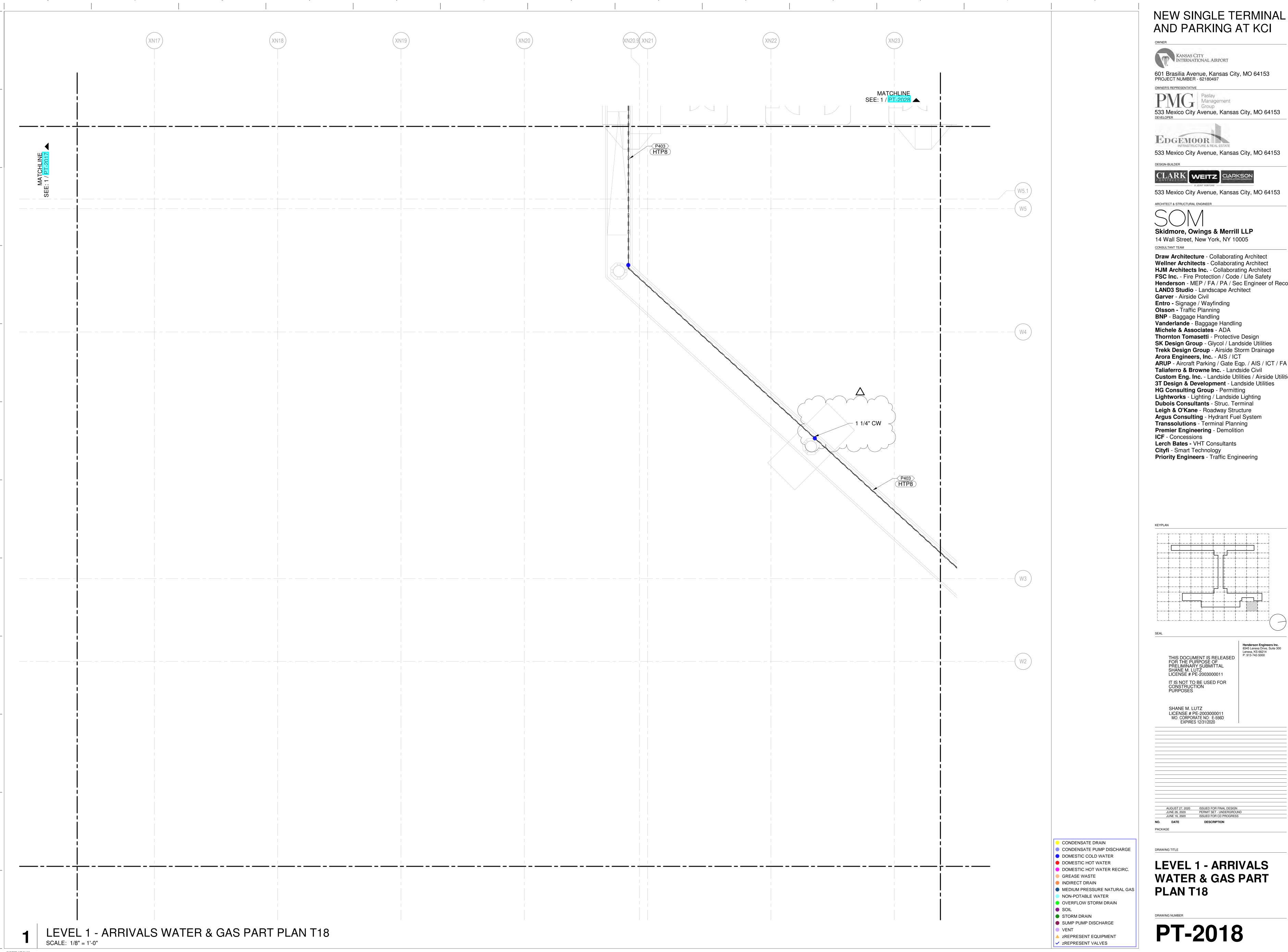
ISSUED FOR DESIGN DEVELOPMENT NOVEMBER 20, 2019 ISSUED FOR 60% DD

AUGUST 13, 2019 ISSUED FOR SCHEMATIC DESIGN

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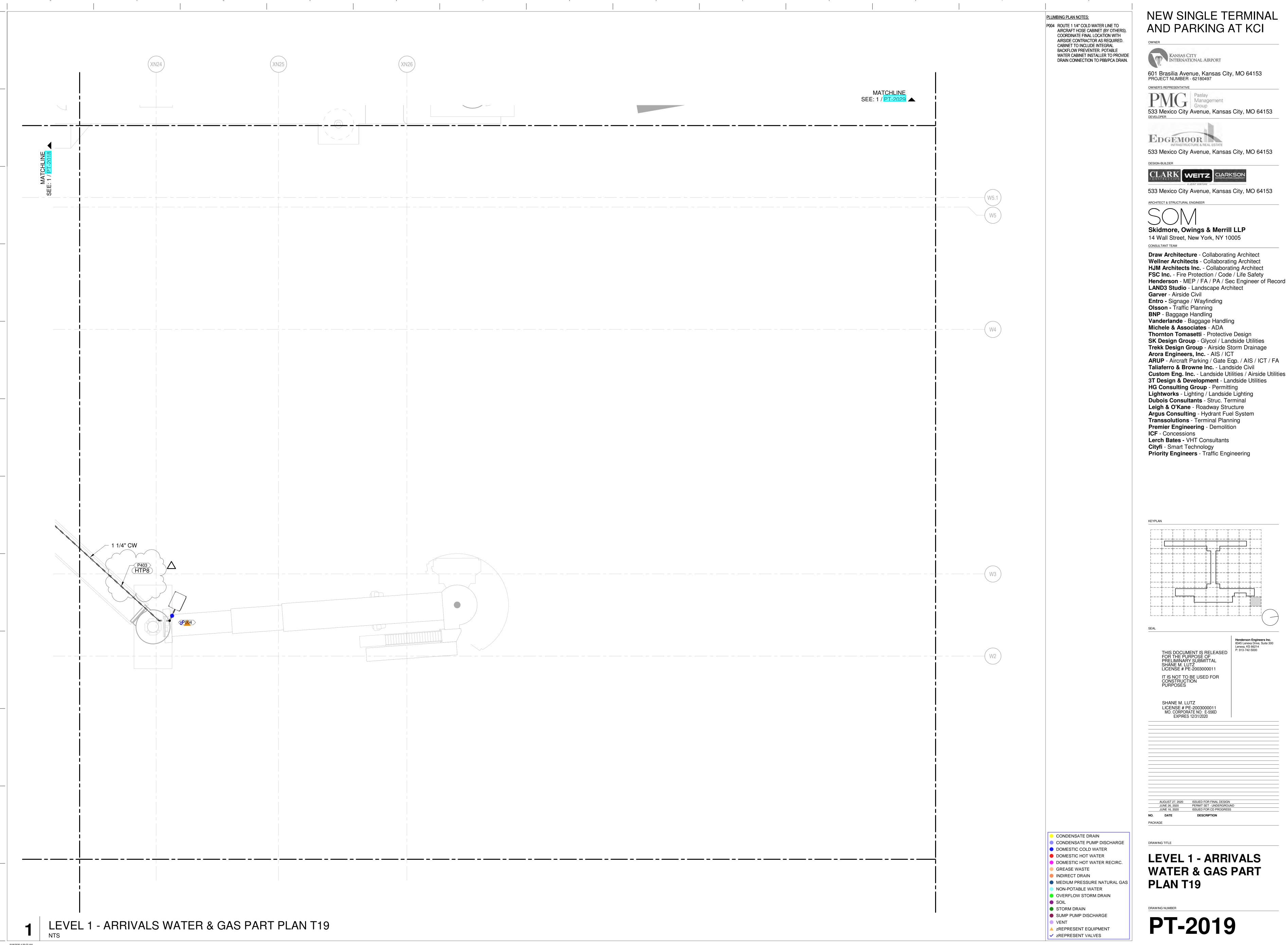




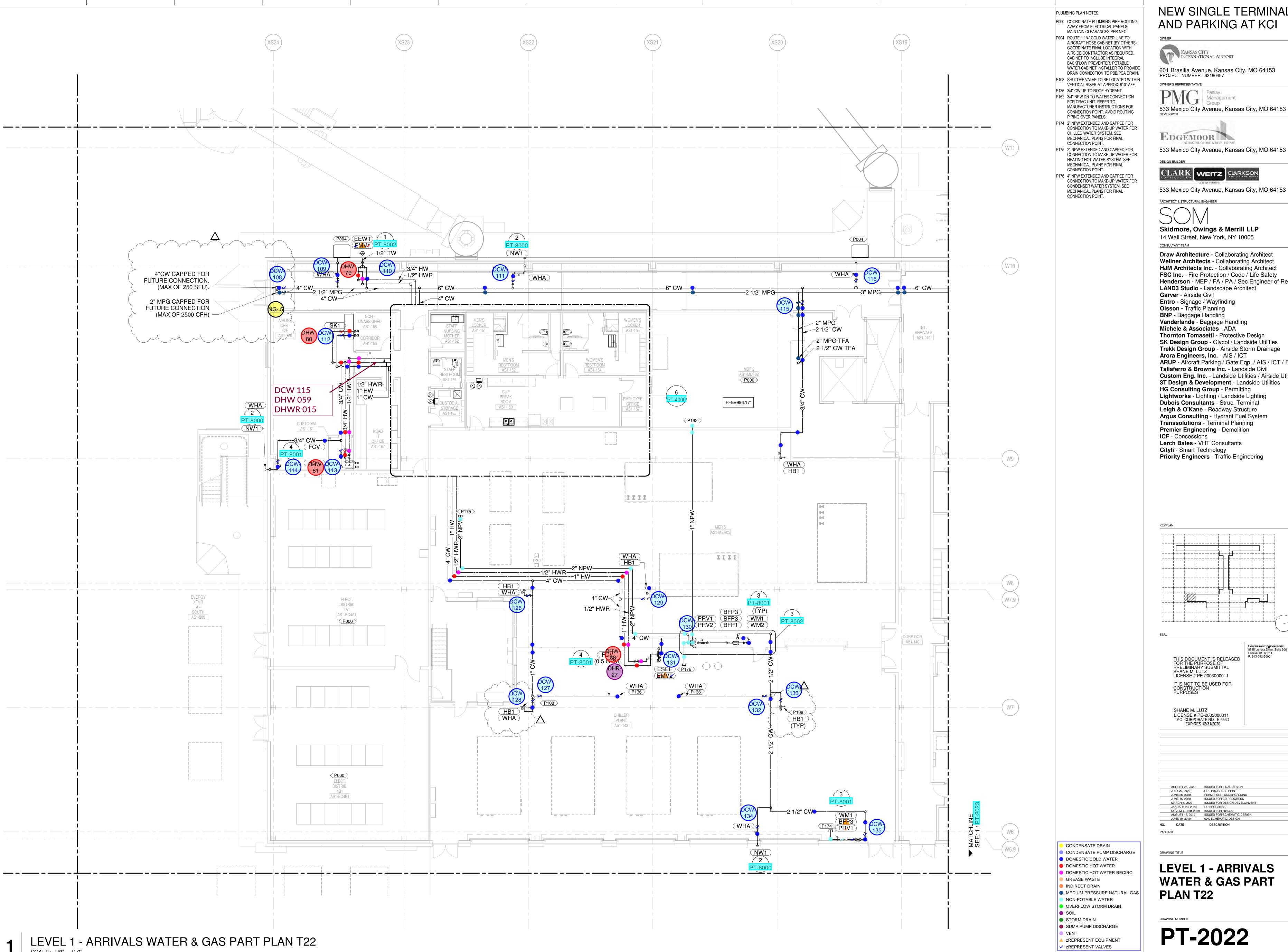
Draw Architecture - Collaborating Architect **Wellner Architects** - Collaborating Architect **HJM Architects Inc.** - Collaborating Architect FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record
LAND3 Studio - Landscape Architect

SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities

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NEW SINGLE TERMINAL AND PARKING AT KCI

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

533 Mexico City Avenue, Kansas City, MO 64153

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005

Draw Architecture - Collaborating Architect Wellner Architects - Collaborating Architect **HJM Architects Inc.** - Collaborating Architect **FSC Inc.** - Fire Protection / Code / Life Safety Henderson - MEP / FA / PA / Sec Engineer of Record LAND3 Studio - Landscape Architect Vanderlande - Baggage Handling **Thornton Tomasetti** - Protective Design **SK Design Group** - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage

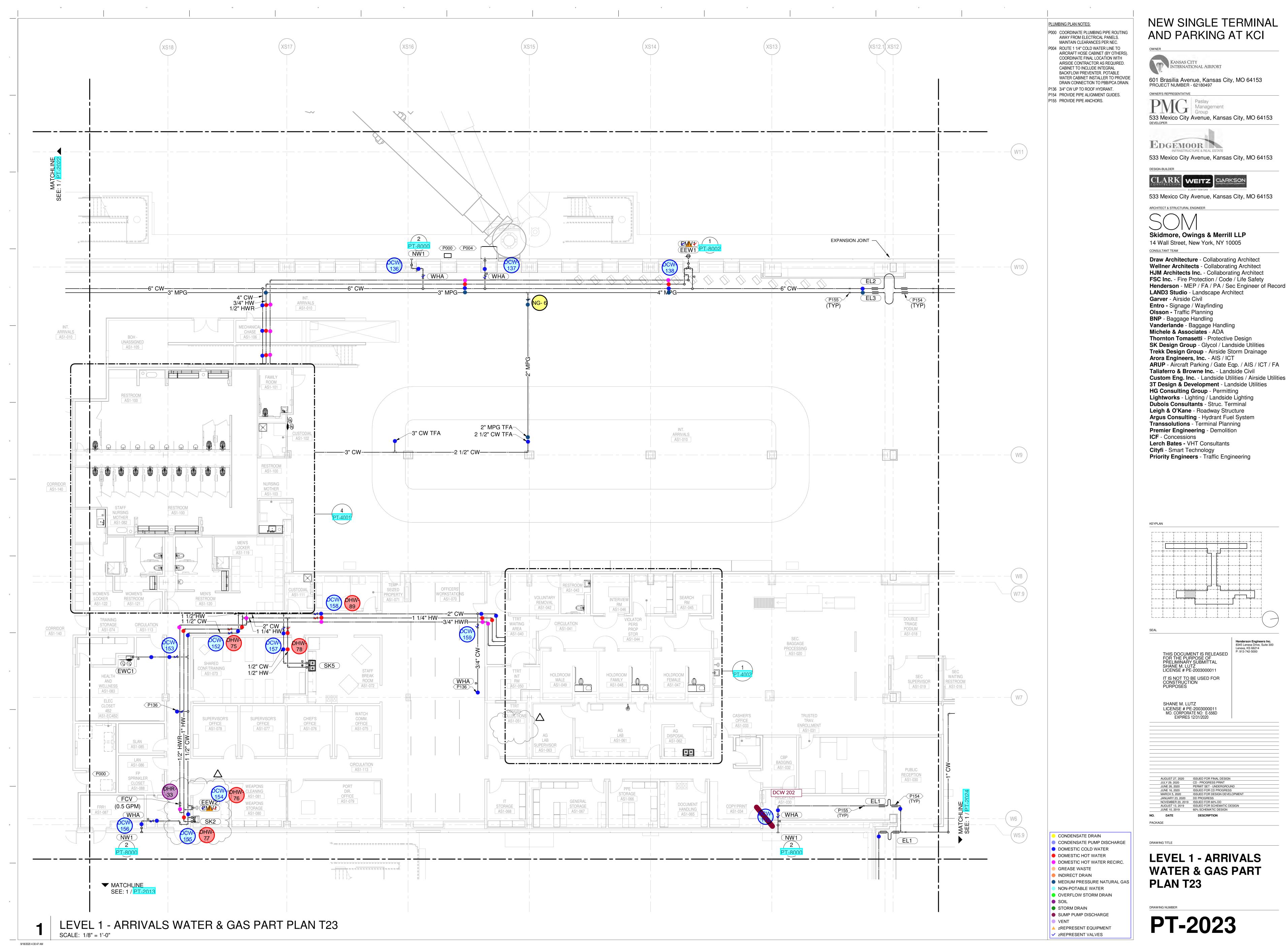
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil **Custom Eng. Inc.** - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities **Lightworks** - Lighting / Landside Lighting **Dubois Consultants** - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System

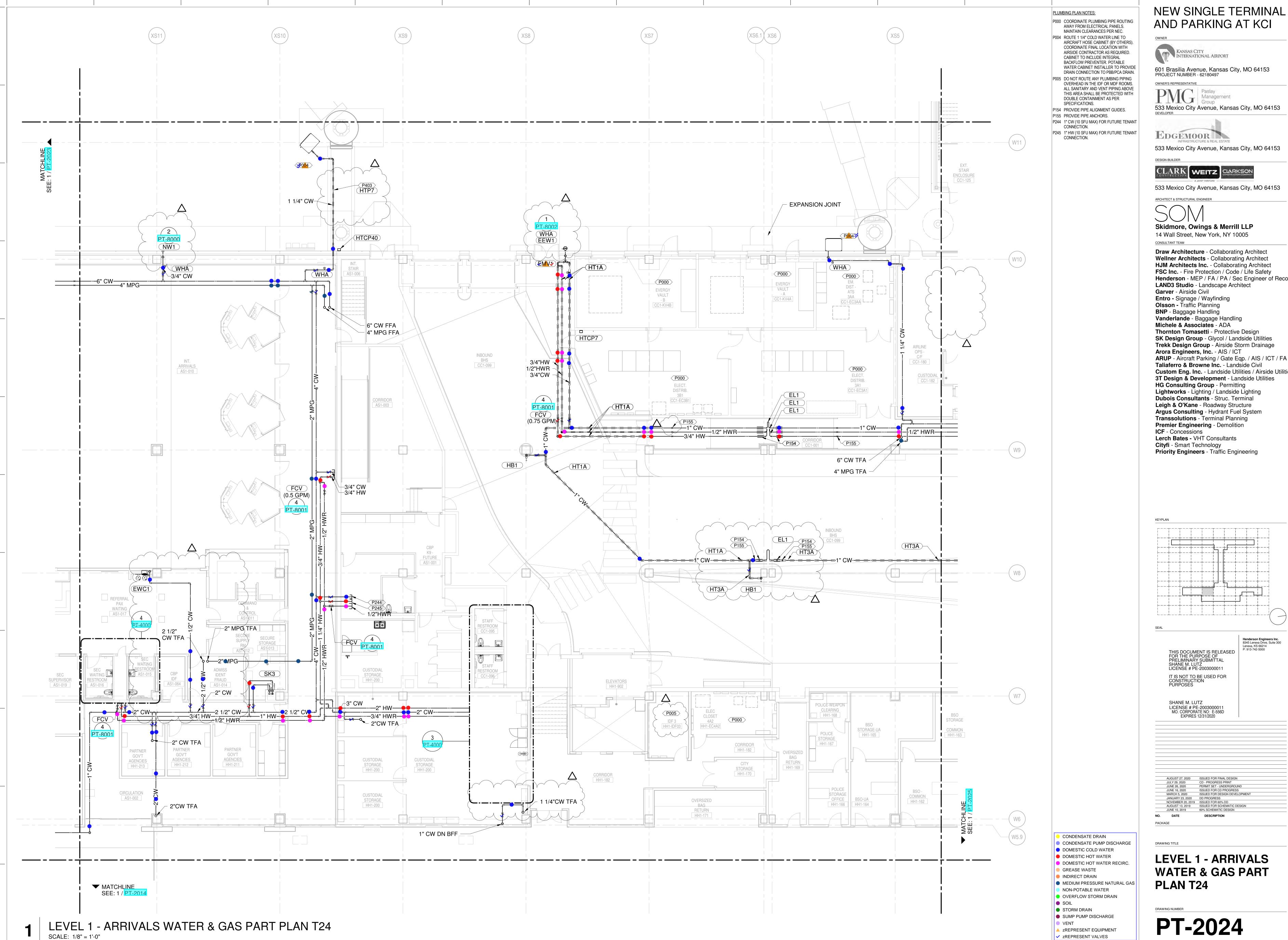
Priority Engineers - Traffic Engineering

Henderson Engineers Inc. 8345 Lenexa Drive, Suite 300 Lenexa, KS 66214 P: 913-742-5000

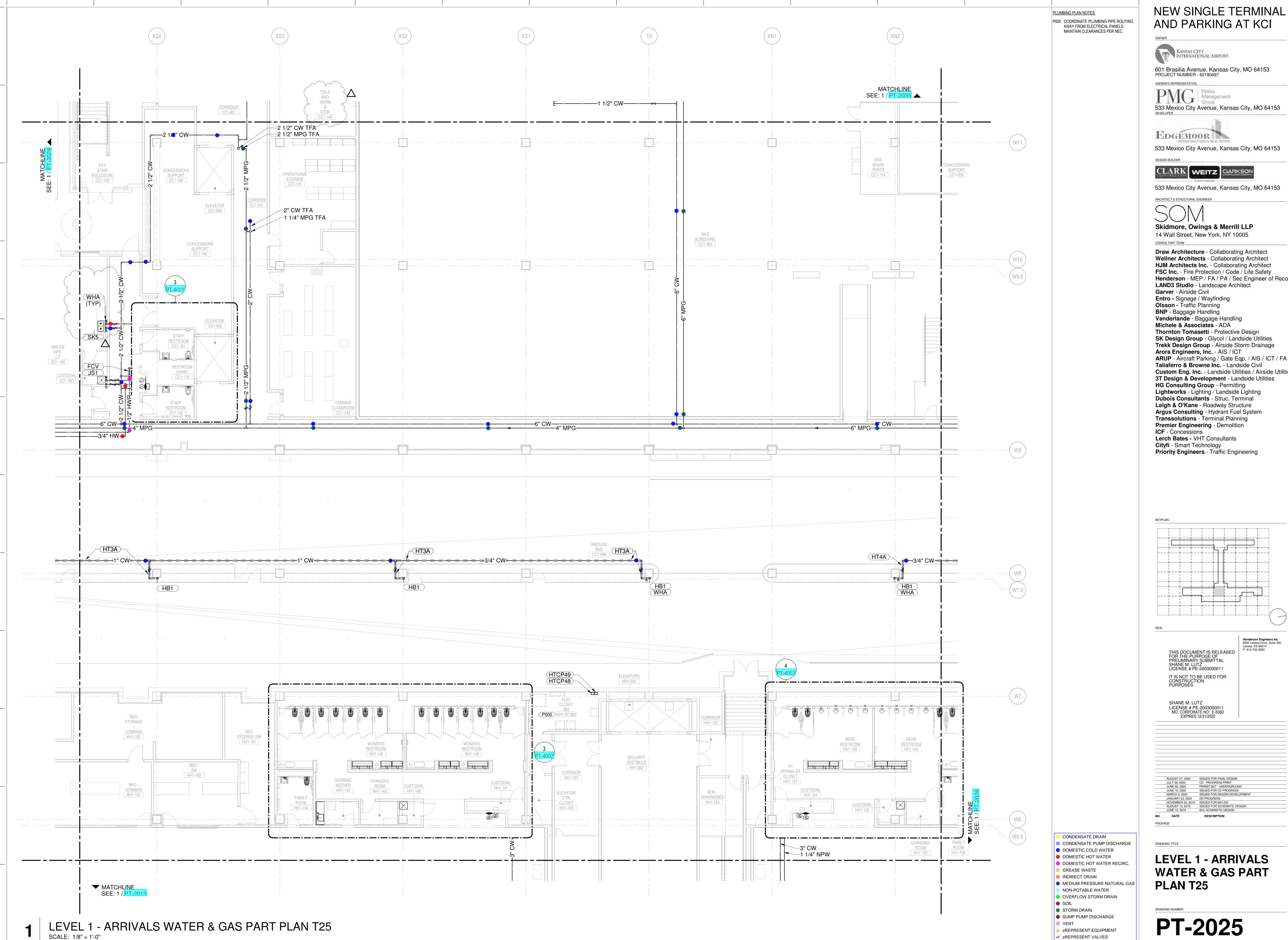
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ISSUED FOR CD PROGRESS
ISSUED FOR DESIGN DEVELOPMENT

LEVEL 1 - ARRIVALS WATER & GAS PART

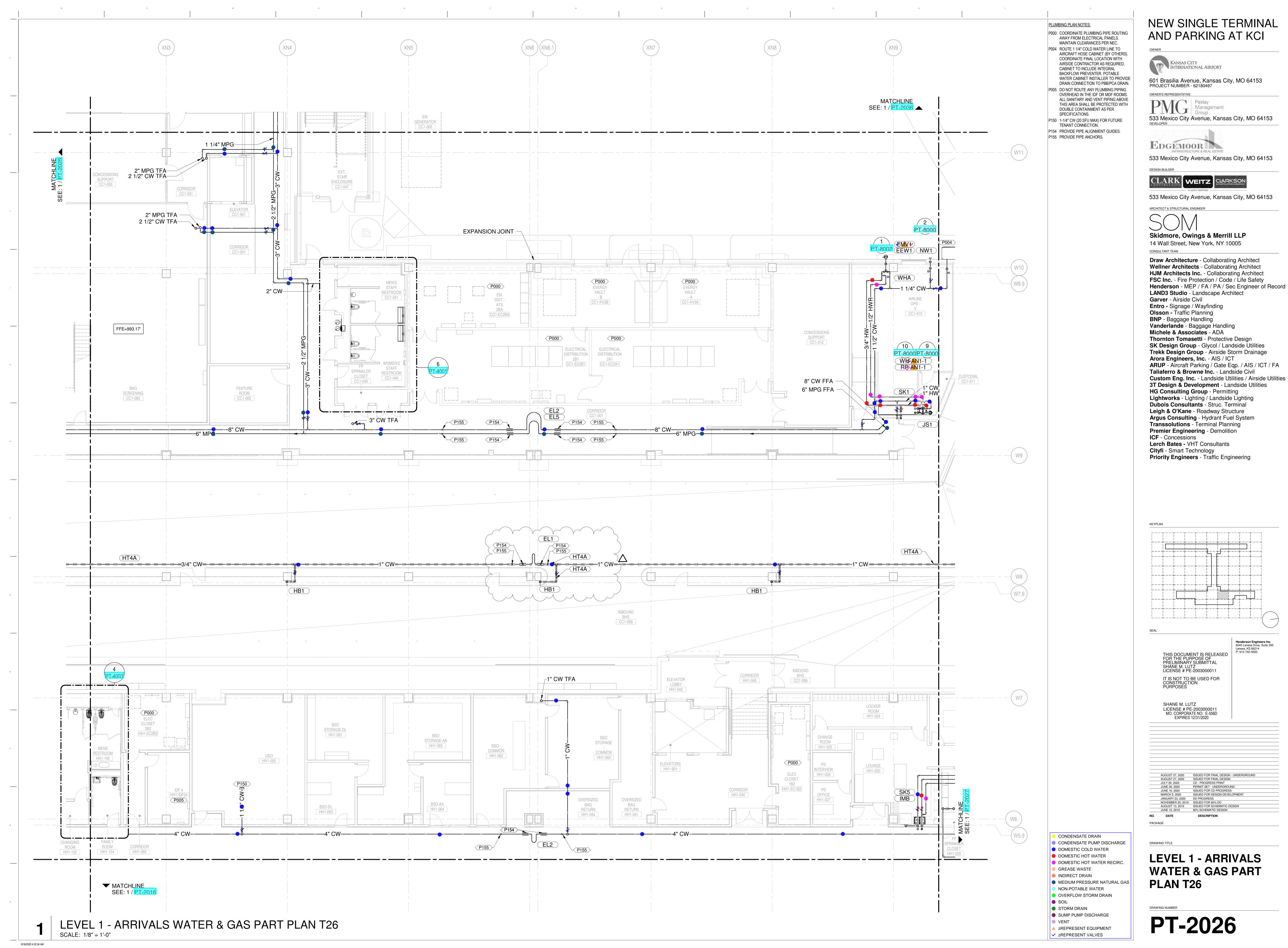


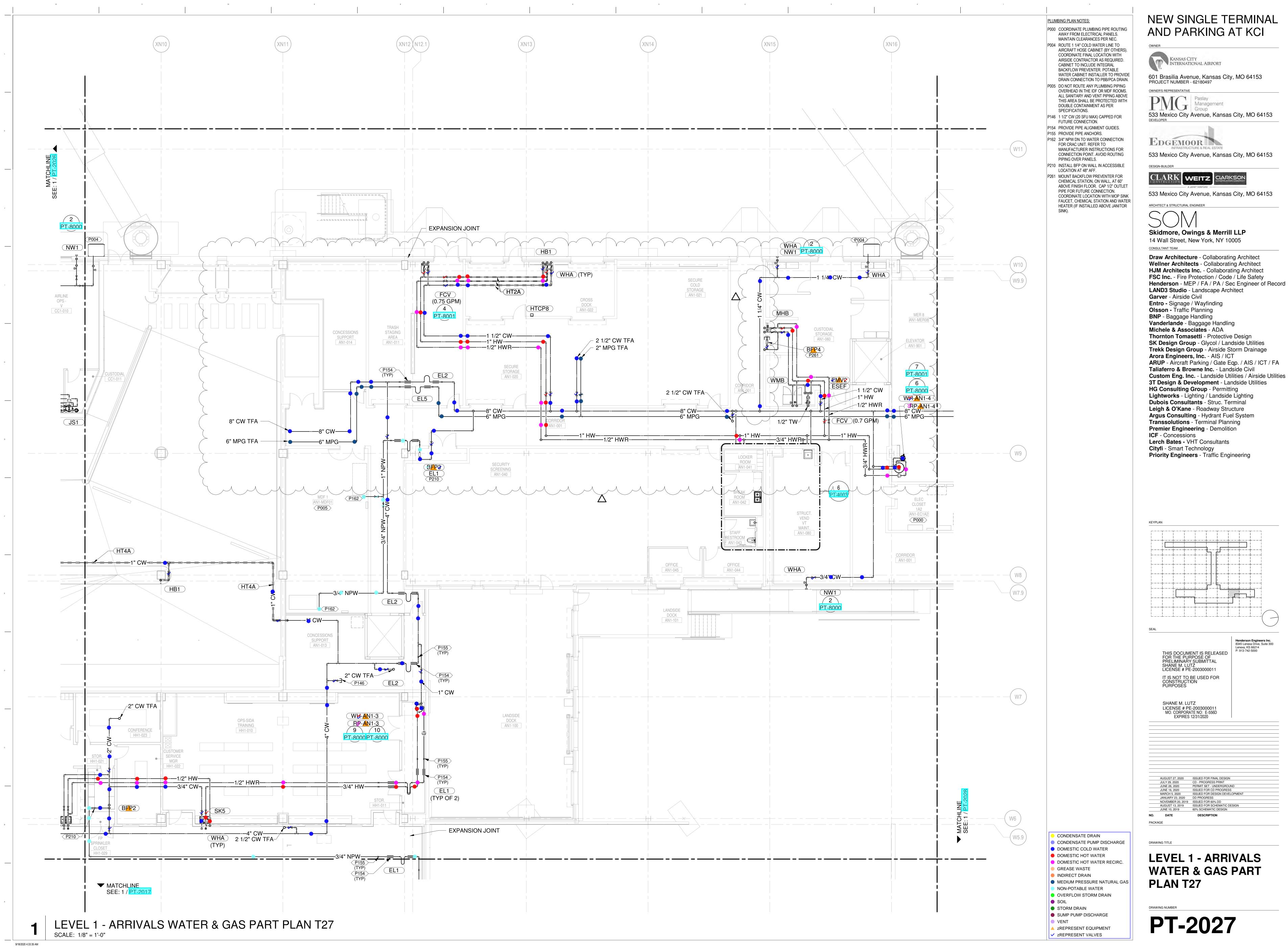


Henderson - MEP / FA / PA / Sec Engineer of Record ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Custom Eng. Inc. - Landside Utilities / Airside Utilities

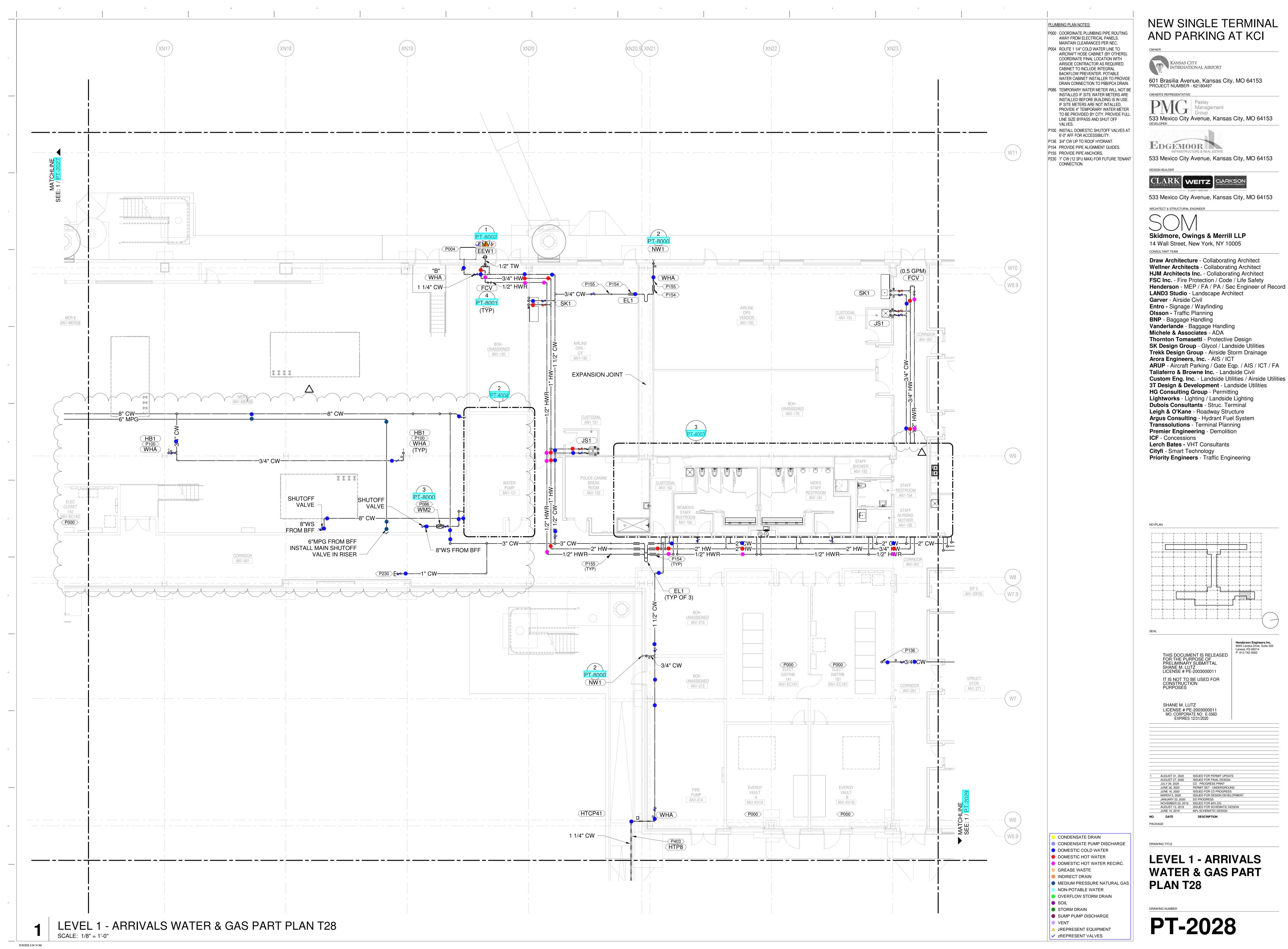


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MAINTAIN CLEARANCES PER NEC. P005 DO NOT ROUTE ANY PLUMBING PIPING OVERHEAD IN THE IDF OR MDF ROOMS. ALL SANITARY AND VENT PIPING ABOVE THIS AREA SHALL BE PROTECTED WITH DOUBLE CONTAINMENT AS PER SPECIFICATIONS. P079 2" CW (50 SFU MAX) FOR FUTURE TENANT CONNÈCTION. P154 PROVIDE PIPE ALIGNMENT GUIDES. P219 2"MPG (1500 CFH MAX) FOR FUTURE TENANT CONNECTION. P235 1-1/2"CW (30 FU) CAPPED FOR FUTURE KIOSK CONNECTION. (CS2) $\left(XN1\right)$ (XS4)(XN2) MATCHLINE SEE: 1 / PT-2045 -(W14)BAGGAGE MAKE-UP HT4C EXPANSION JOINT -(W13 SERVER ROOM CC1-102 _____ COORDINATION SCREENING CC1-083 SCREENING CC1-083 BOH -MEETING ROOM CC1-109 —(W12) (P000) **ENCLOSURE** CORRIDOR ▼ MATCHLINE SEE: 1 / PT-2025 ONDENSATE DRAIN CONDENSATE PUMP DISCHARGE DOMESTIC COLD WATER DOMESTIC HOT WATER DOMESTIC HOT WATER RECIRC. GREASE WASTE INDIRECT DRAIN MEDIUM PRESSURE NATURAL GAS NON-POTABLE WATER OVERFLOW STORM DRAIN SOIL STORM DRAIN SUMP PUMP DISCHARGE

NEW SINGLE TERMINAL PLUMBING PLAN NOTES: P000 COORDINATE PLUMBING PIPE ROUTING AND PARKING AT KCI

AWAY FROM ELECTRICAL PANELS.

- KANSAS CITY INTERNATIONAL AIRPORT

 - 601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER 62180497 OWNER'S REPRESENTATIVE

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005 CONSULTANT TEAM

Lerch Bates - VHT Consultants

Priority Engineers - Traffic Engineering

Cityfi - Smart Technology

Draw Architecture - Collaborating Architect Wellner Architects - Collaborating Architect HJM Architects Inc. - Collaborating Architect **FSC Inc.** - Fire Protection / Code / Life Safety Henderson - MEP / FA / PA / Sec Engineer of Record LAND3 Studio - Landscape Architect Garver - Airside Civil Entro - Signage / Wayfinding Olsson - Traffic Planning **BNP** - Baggage Handling Vanderlande - Baggage Handling Michele & Associates - ADA Thornton Tomasetti - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities **HG Consulting Group** - Permitting **Lightworks** - Lighting / Landside Lighting **Dubois Consultants** - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Premier Engineering - Demolition ICF - Concessions

F--+--+--+--+--+--+--+--+

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CD - PROGRESS PRINT
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NOVEMBER 20, 2019 ISSUED FOR 60% DD

AUGUST 13, 2019 ISSUED FOR SCHEMATIC DESIGN DESCRIPTION NO. DATE

DRAWING TITLE

LEVEL 1 - ARRIVALS WATER & GAS PART PLAN T35

DRAWING NUMBER

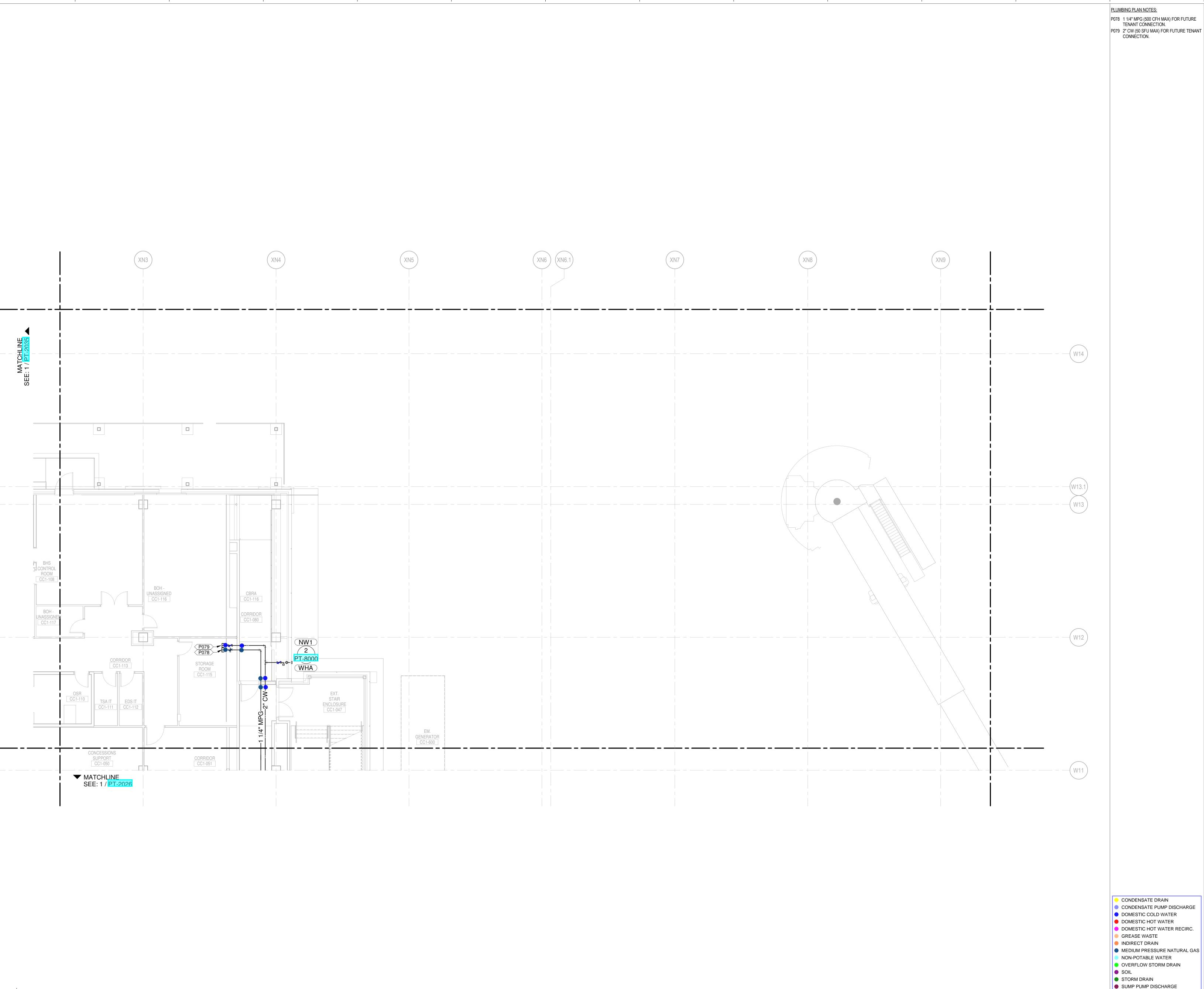
PT-2035

VENT

zREPRESENT EQUIPMENT

zREPRESENT VALVES

SCALE: 1/8" = 1'-0"



NEW SINGLE TERMINAL AND PARKING AT KCI

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

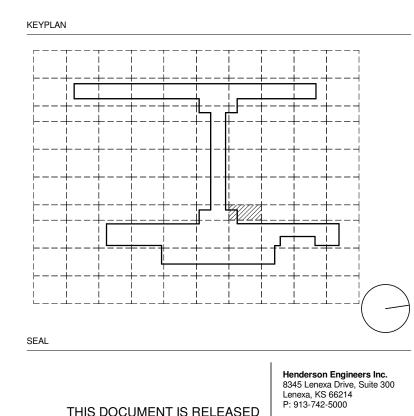
DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153 ARCHITECT & STRUCTURAL ENGINEER

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Draw Architecture - Collaborating Architect Wellner Architects - Collaborating Architect HJM Architects Inc. - Collaborating Architect FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record
LAND3 Studio - Landscape Architect Garver - Airside Civil Entro - Signage / Wayfinding
Olsson - Traffic Planning BNP - Baggage Handling
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ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities **HG Consulting Group** - Permitting Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Premier Engineering - Demolition ICF - Concessions Lerch Bates - VHT Consultants

Cityfi - Smart Technology
Priority Engineers - Traffic Engineering



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JUNE 26, 2020 PERMIT SET - UNDERGROUND
JUNE 16, 2020 ISSUED FOR CD PROGRESS
MARCH 5, 2020 ISSUED FOR DESIGN DEVELOPMENT
JANUARY 23, 2020 DD PROGRESS
NOVEMBER 20, 2019 ISSUED FOR 60% DD

DESCRIPTION NO. DATE

DRAWING TITLE

LEVEL 1 - ARRIVALS **WATER & GAS PART** PLAN T36

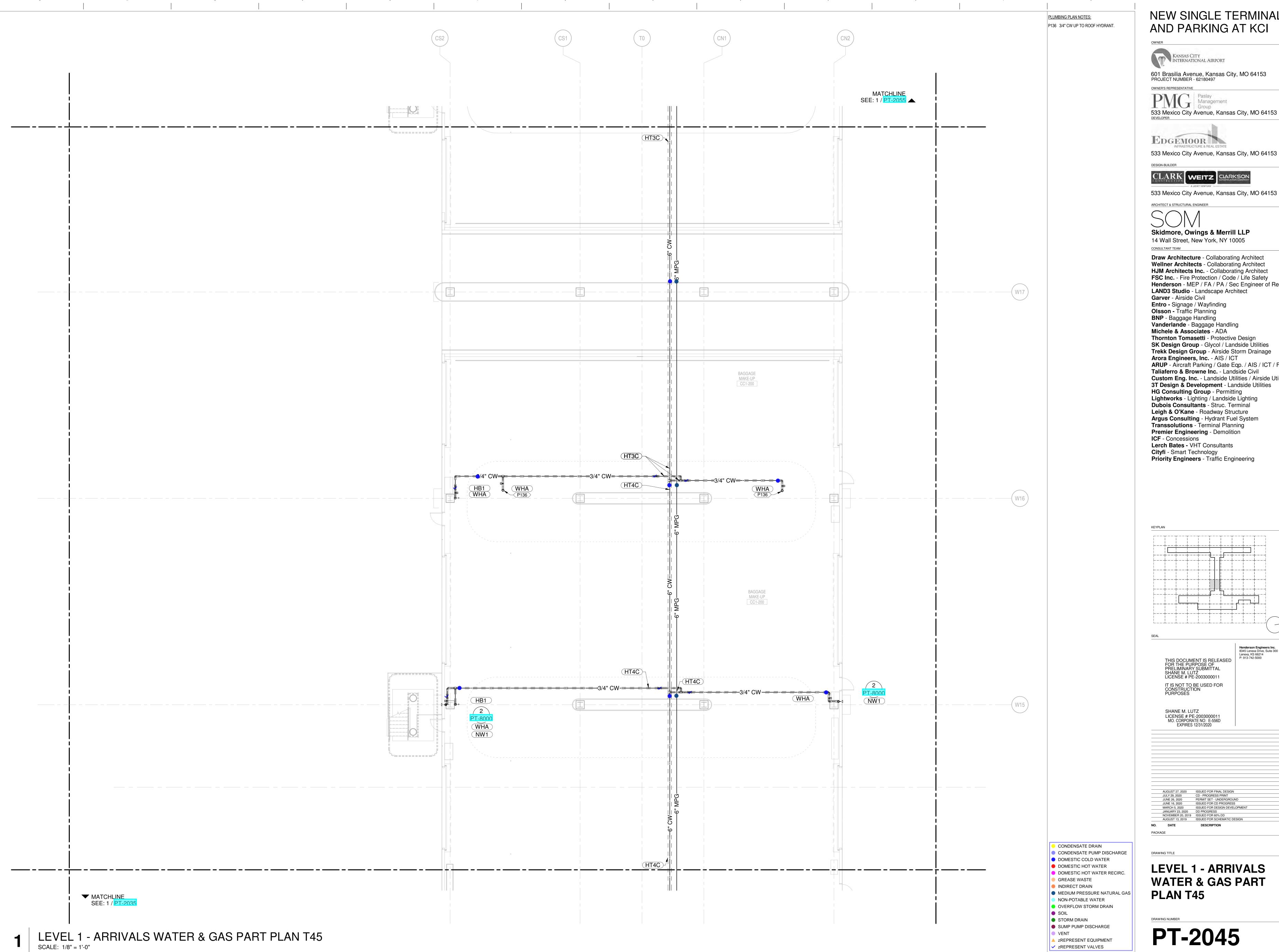
DRAWING NUMBER

VENT

zREPRESENT EQUIPMENT

zREPRESENT VALVES

PT-2036



NEW SINGLE TERMINAL

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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Henderson - MEP / FA / PA / Sec Engineer of Record LAND3 Studio - Landscape Architect Vanderlande - Baggage Handling Thornton Tomasetti - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil

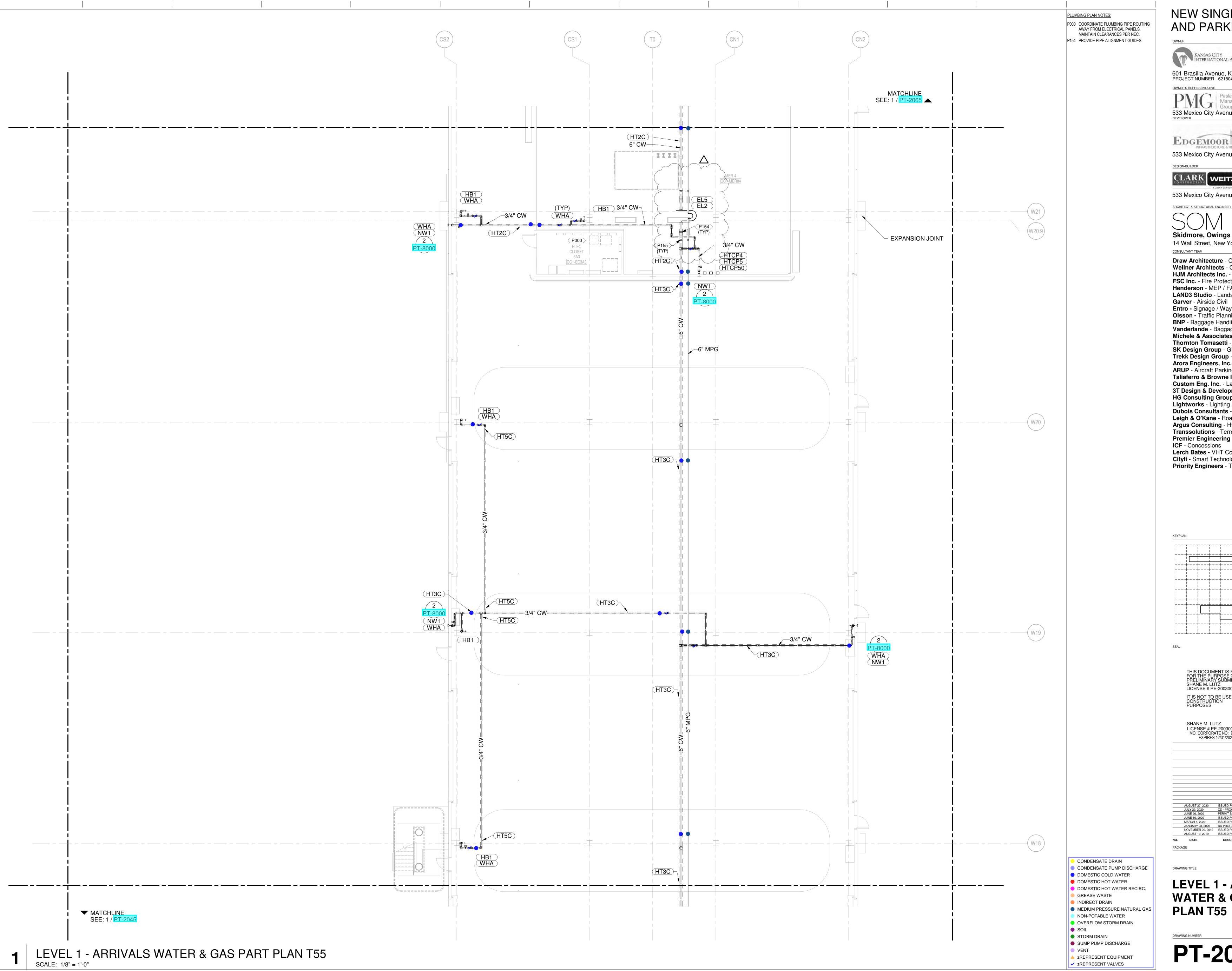
Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning

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LEVEL 1 - ARRIVALS **WATER & GAS PART**



KANSAS CITY INTERNATIONAL AIRPORT

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Henderson - MEP / FA / PA / Sec Engineer of Record LAND3 Studio - Landscape Architect Garver - Airside Civil Entro - Signage / Wayfinding

Olsson - Traffic Planning BNP - Baggage Handling Vanderlande - Baggage Handling Michele & Associates - ADA Thornton Tomasetti - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT
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Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities HG Consulting Group - Permitting Lightworks - Lighting / Landside Lighting
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ICF - Concessions Lerch Bates - VHT Consultants Cityfi - Smart Technology **Priority Engineers** - Traffic Engineering

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 AUGUST 27, 2020
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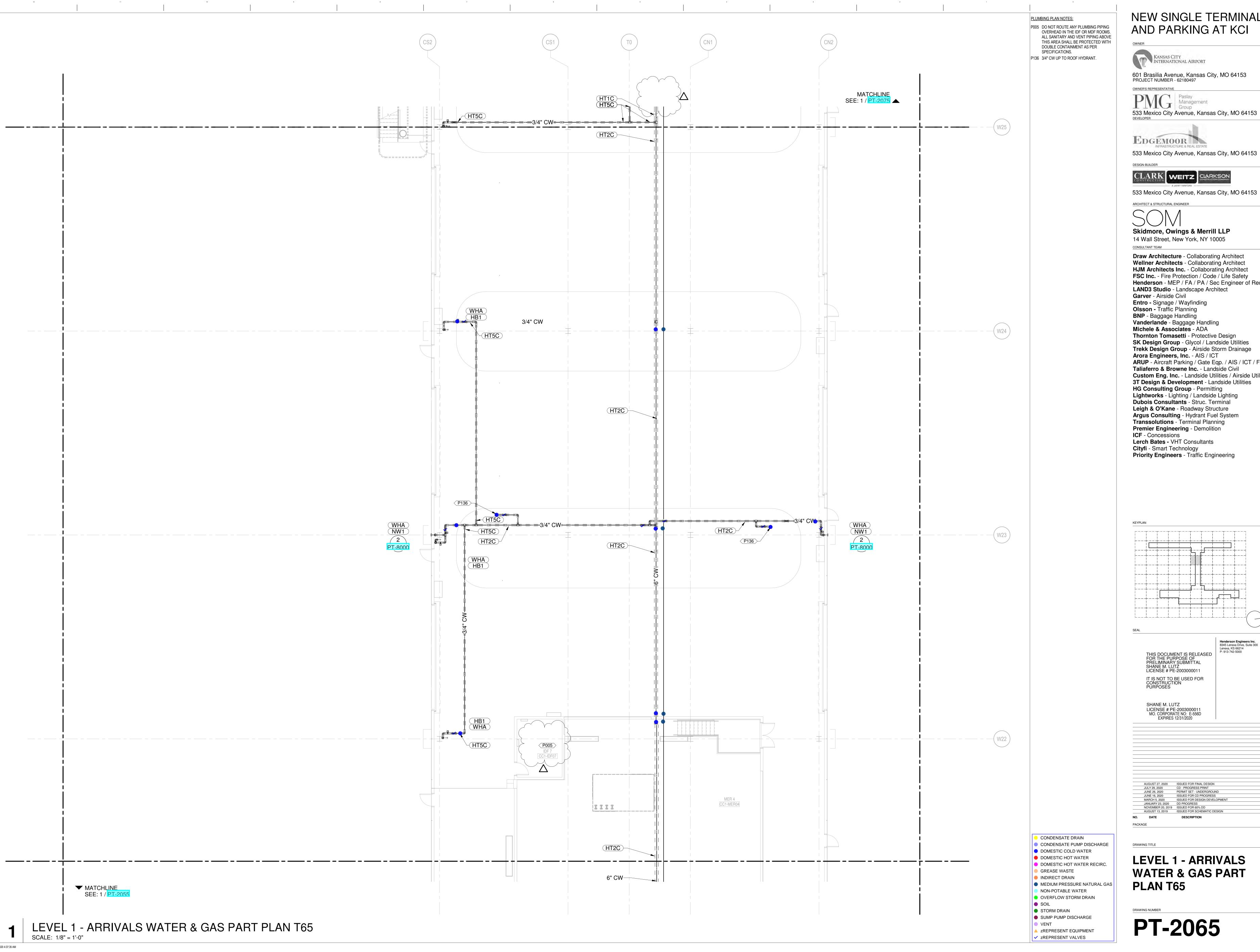
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LEVEL 1 - ARRIVALS WATER & GAS PART



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE

EDGEMOOR

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ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005 CONSULTANT TEAM

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Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities HG Consulting Group - Permitting Lightworks - Lighting / Landside Lighting
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Priority Engineers - Traffic Engineering

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LEVEL 1 - ARRIVALS WATER & GAS PART

KANSAS CITY INTERNATIONAL AIRPORT

PLUMBING PLAN NOTES:

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE

Paslay
Management
Group

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

CI A P K

CLARKSON CONSTRUCTION COMPANY

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LL

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005
CONSULTANT TEAM

Draw Architecture - Collaborating Architect
Wellner Architects - Collaborating Architect
HJM Architects Inc. - Collaborating Architect
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Henderson - MEP / FA / PA / Sec Engineer of Record
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Garver - Airside Civil
Entro - Signage / Wayfinding
Olsson - Traffic Planning
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Vanderlande - Baggage Handling
Wichele & Associates - ADA
Thornton Tomasetti - Protective Design
SK Design Group - Glycol / Landside Utilities
Trekk Design Group - Airside Storm Drainage
Arora Engineers, Inc. - AIS / ICT

Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA
Taliaferro & Browne Inc. - Landside Civil
Custom Eng. Inc. - Landside Utilities / Airside Utilities
3T Design & Development - Landside Utilities
HG Consulting Group - Permitting
Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal
Leigh & O'Kane - Roadway Structure
Argus Consulting - Hydrant Fuel System
Transsolutions - Terminal Planning
Premier Engineering - Demolition

ICF - Concessions
Lerch Bates - VHT Consultants
Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

SEAL

Henderson Engineers Inc.
2445 Langua Driva Svita 300

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MO. CORPORATE NO: E-556D EXPIRES 12/31/2020

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PACKAGE

DRAWING TITLE

NO. DATE

LEVEL 1 - ARRIVALS WATER & GAS PART

DESCRIPTION

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zREPRESENT VALVES

PLAN T75

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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Management
Group
533 Mexico City Avenue, Kansas City, MO 64153

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INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

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533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

Skidmore, Owings & Merrill LLI
14 Wall Street, New York, NY 10005

CONSULTANT TEAM

Draw Architecture - Collaborating Architect
Wellner Architects - Collaborating Architect
HJM Architects Inc. - Collaborating Architect
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Henderson - MEP / FA / PA / Sec Engineer of Record
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Vanderlande - Baggage Handling

Michele & Associates - ADA
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NOVEMBER 20, 2019 ISSUED FOR 60% DD

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PACKAGE

DRAWING TITLE

LEVEL 1 - ARRIVALS WATER & GAS PART PLAN T76

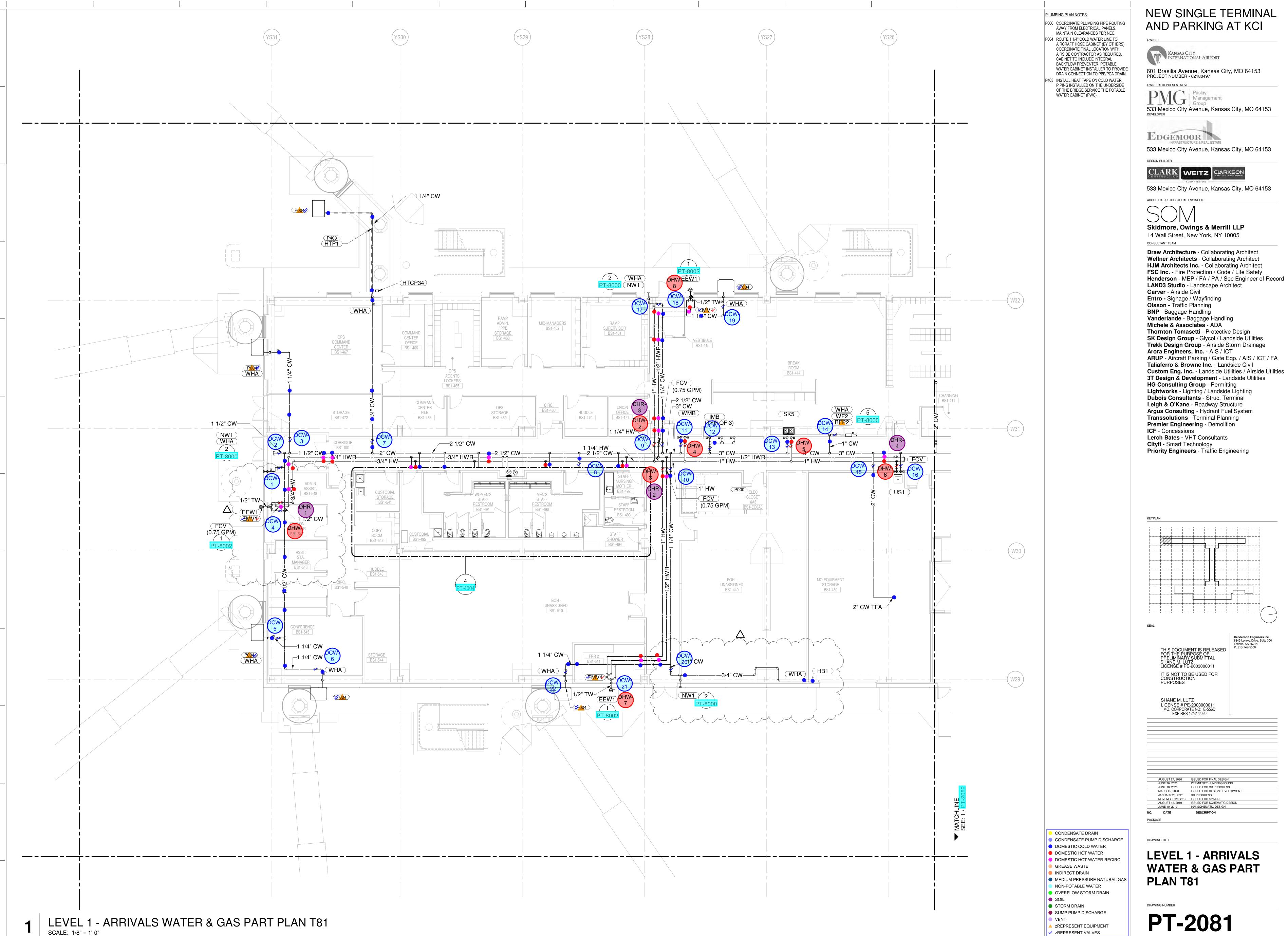
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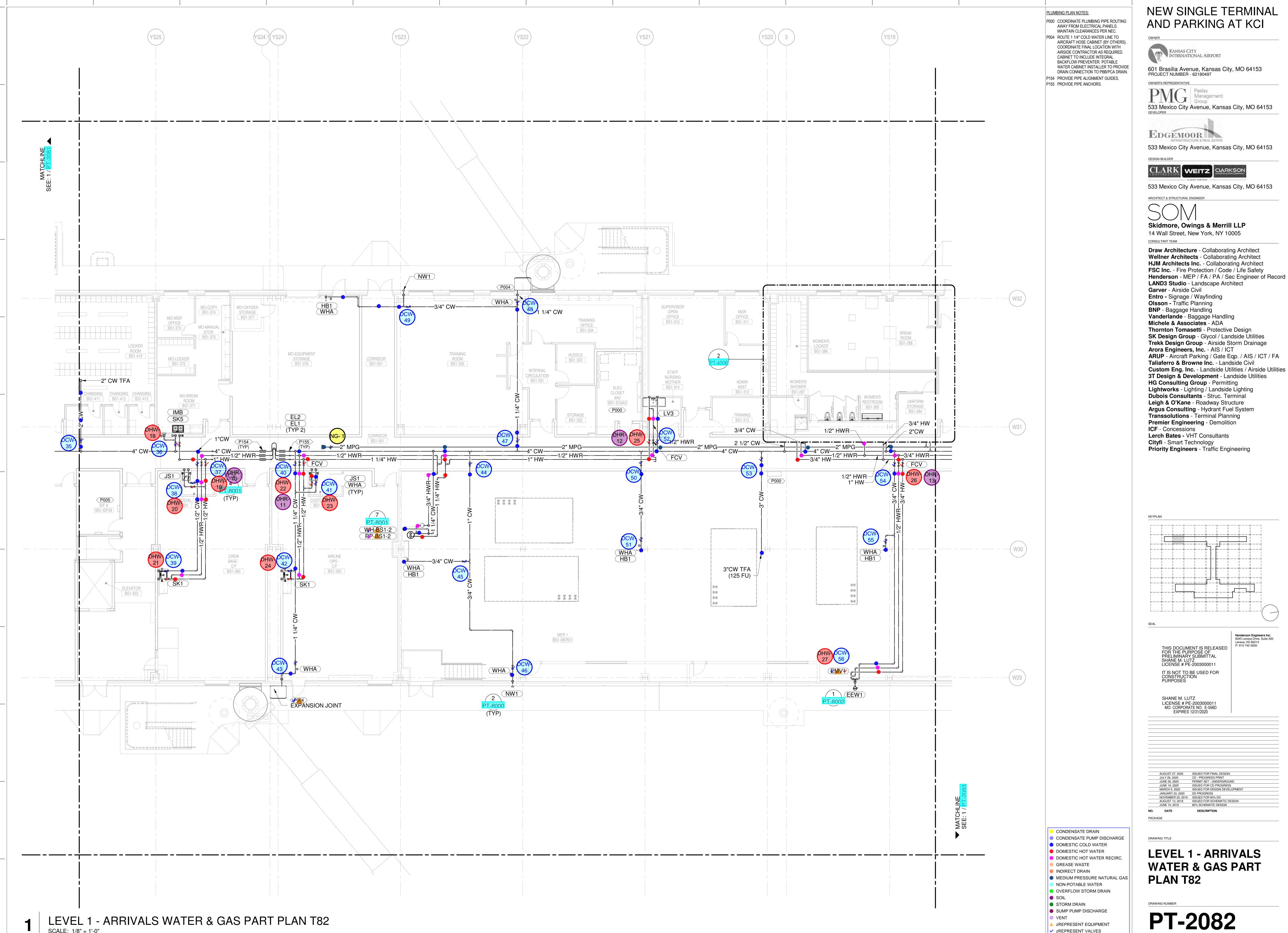
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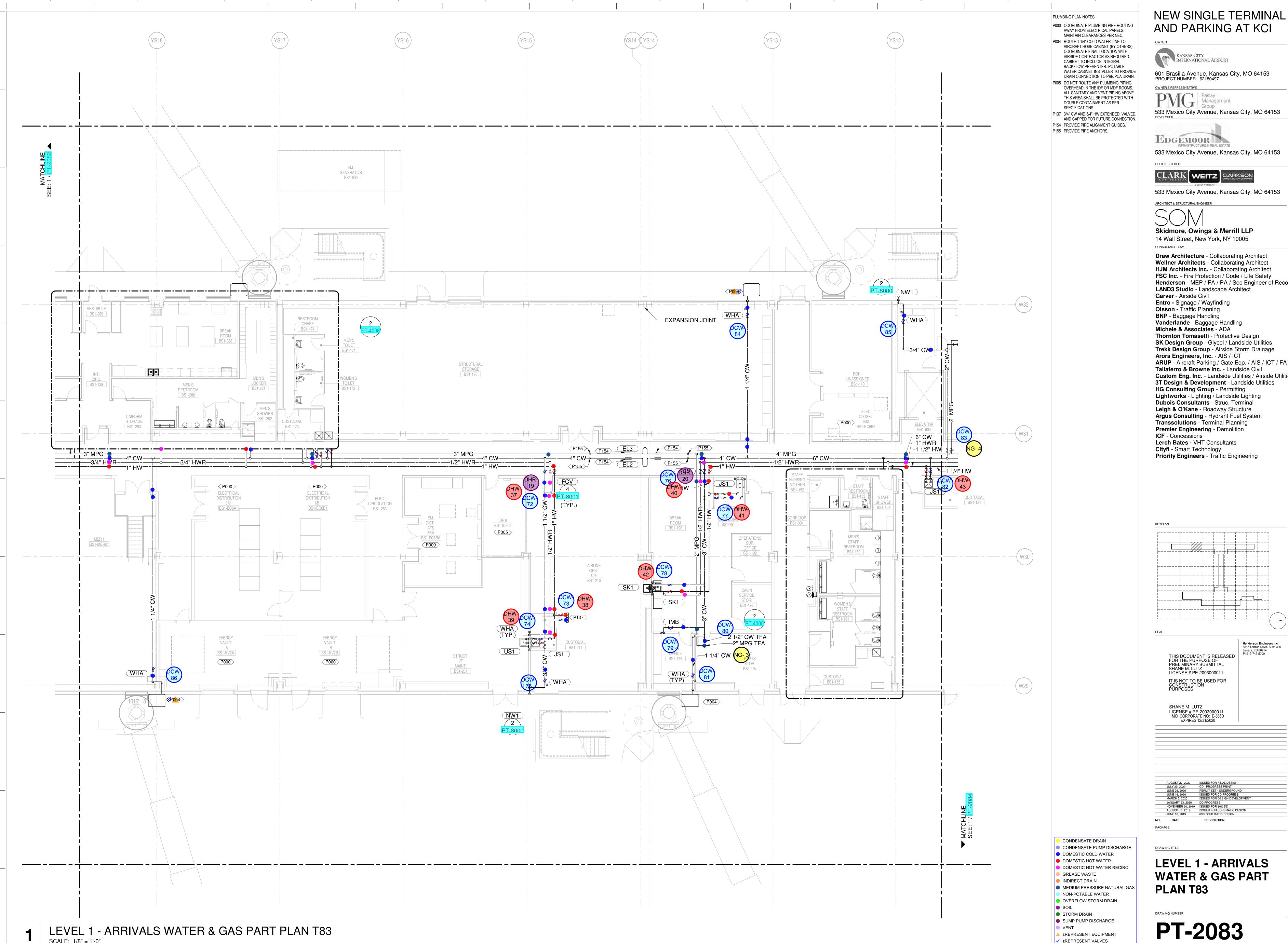
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zREPRESENT EQUIPMENT

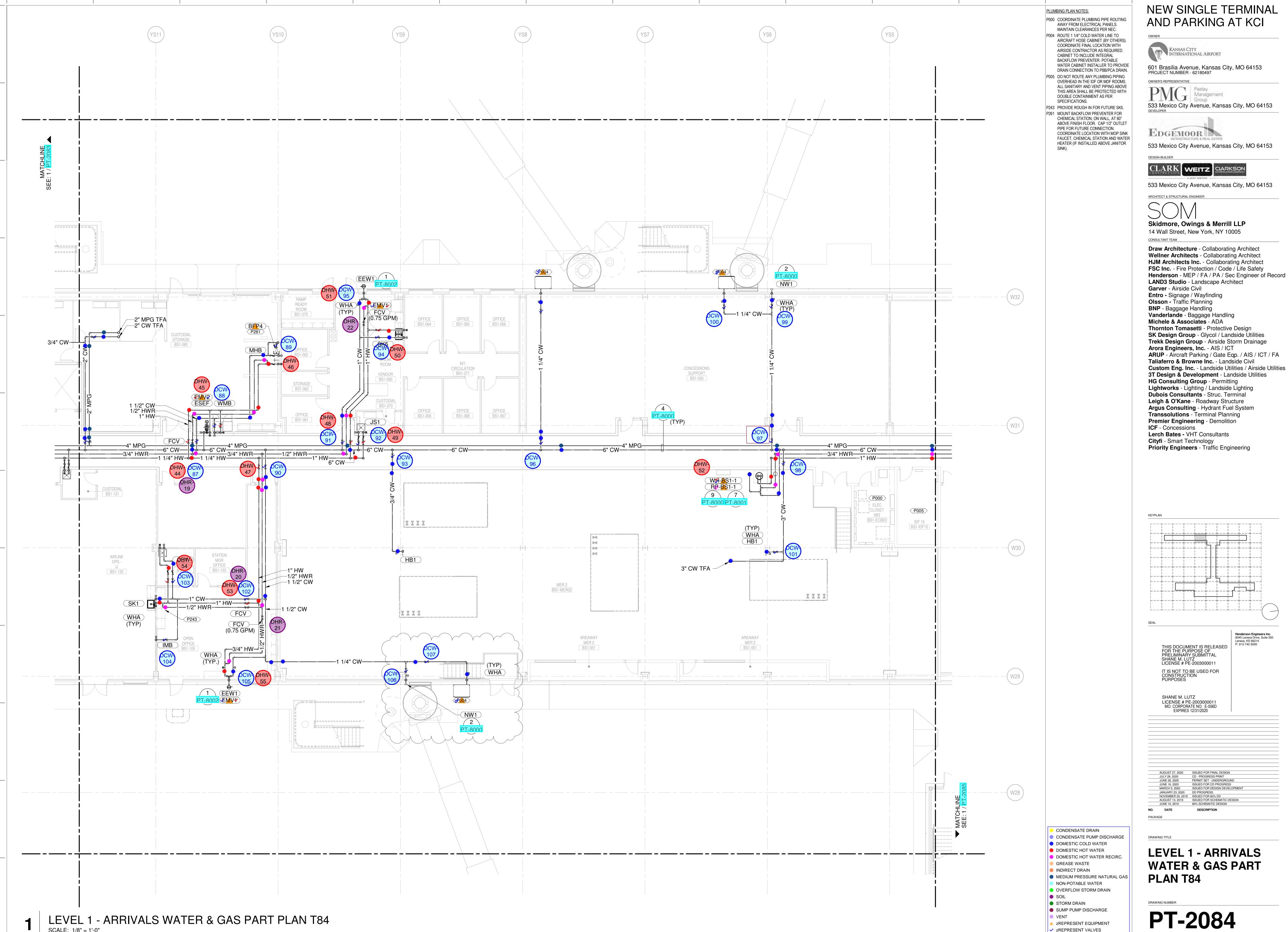
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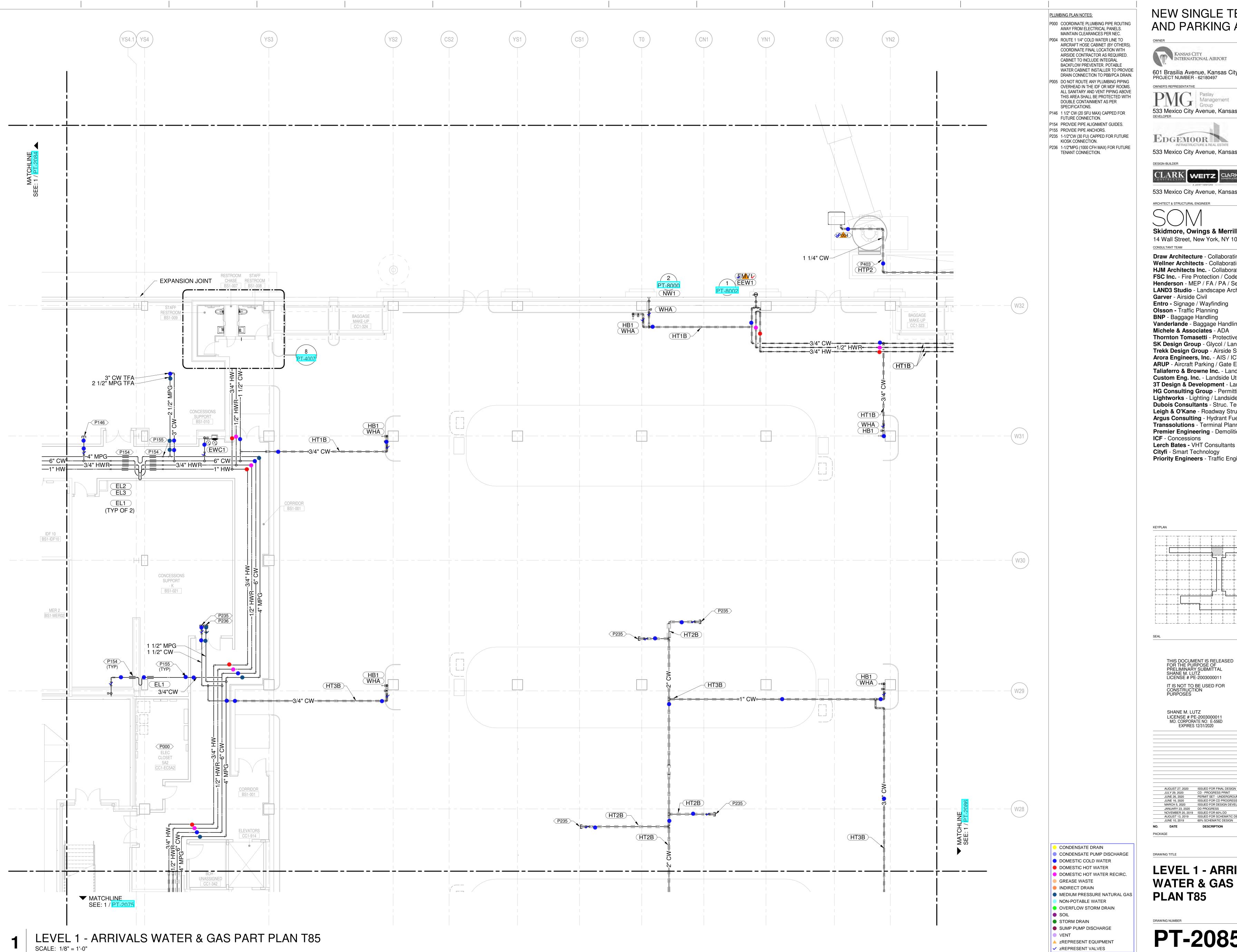






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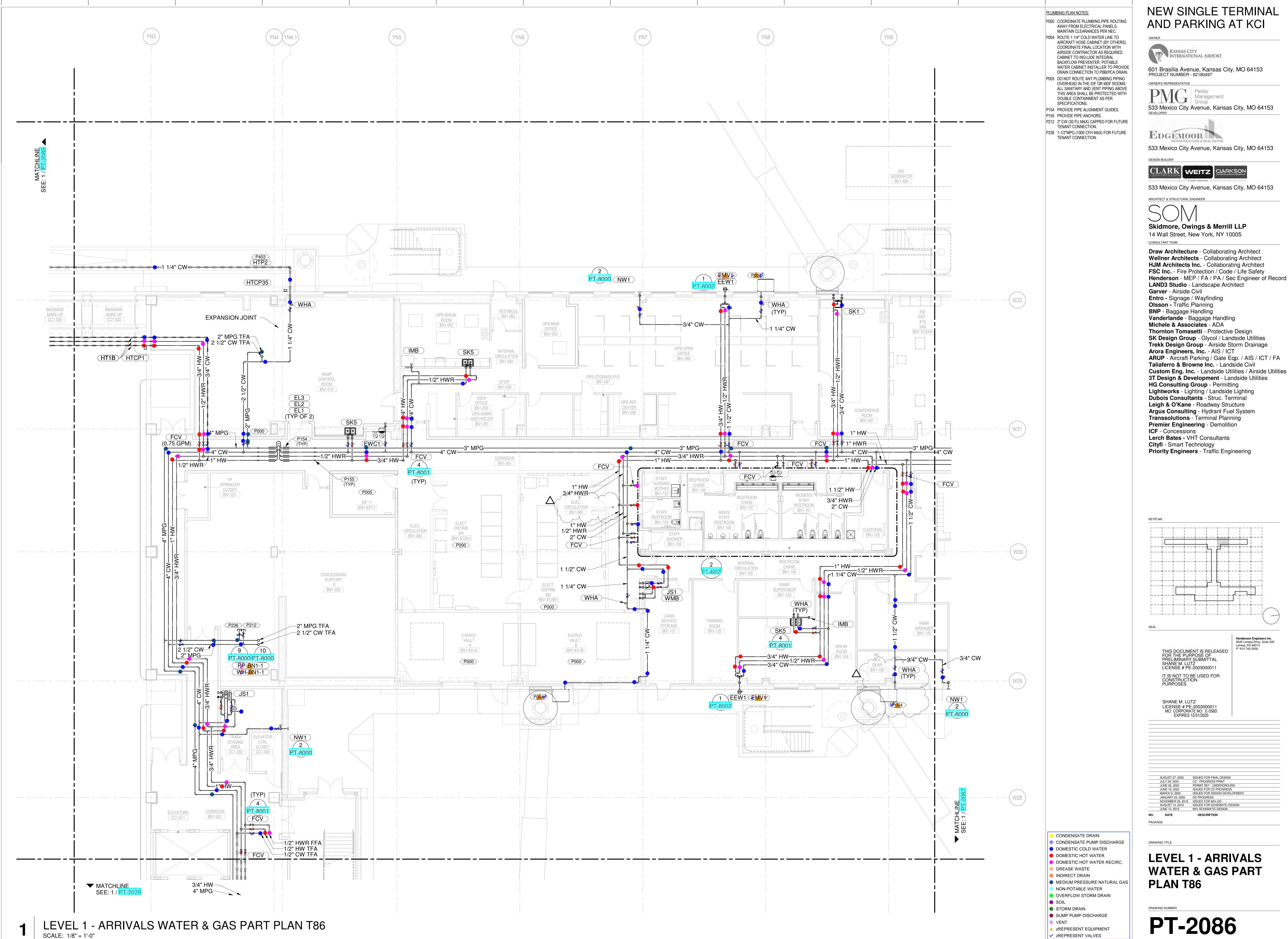
3T Design & Development - Landside Utilities **HG Consulting Group** - Permitting **Lightworks** - Lighting / Landside Lighting **Dubois Consultants** - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Premier Engineering - Demolition

Lerch Bates - VHT Consultants Priority Engineers - Traffic Engineering

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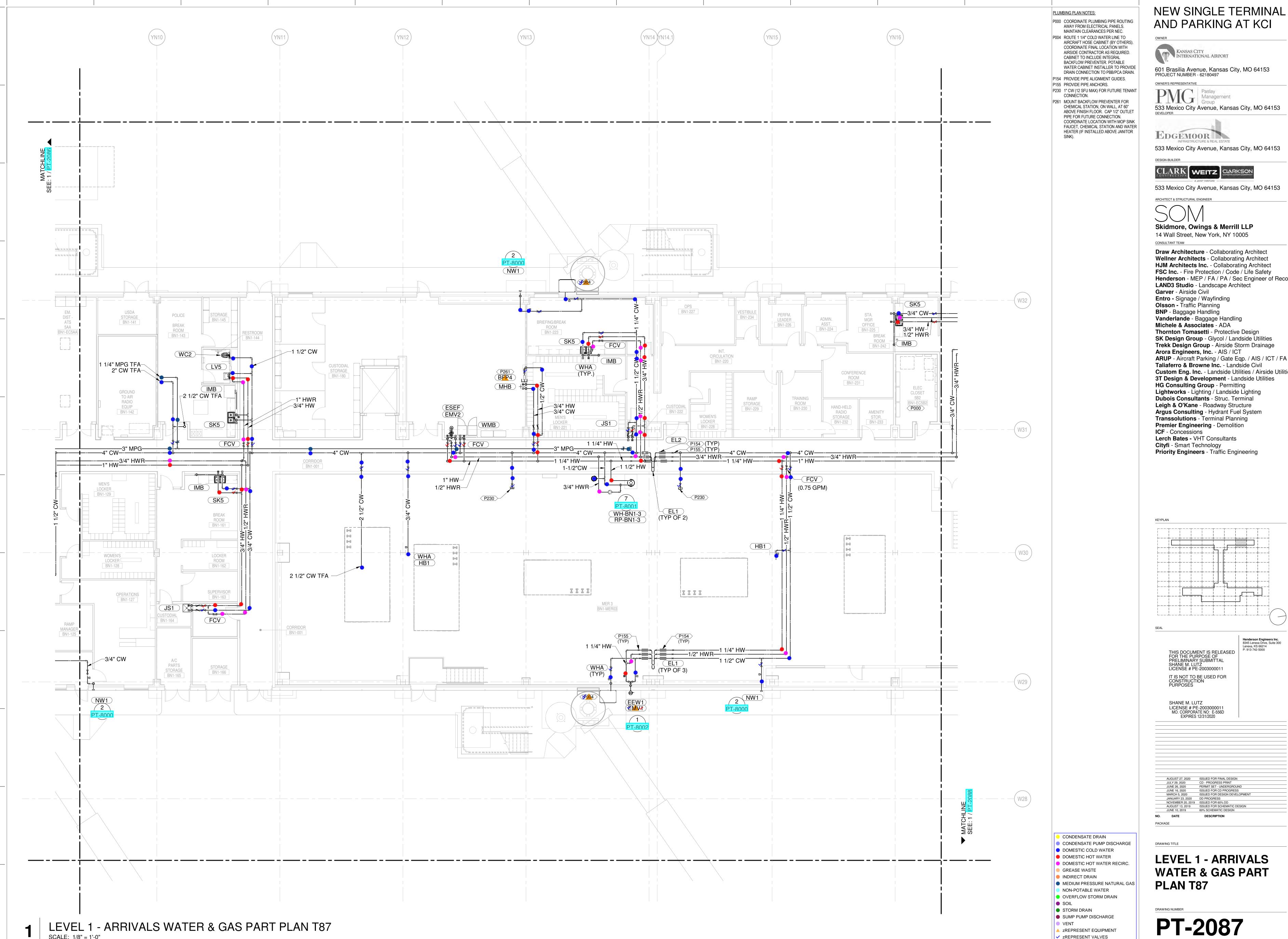
LEVEL 1 - ARRIVALS WATER & GAS PART



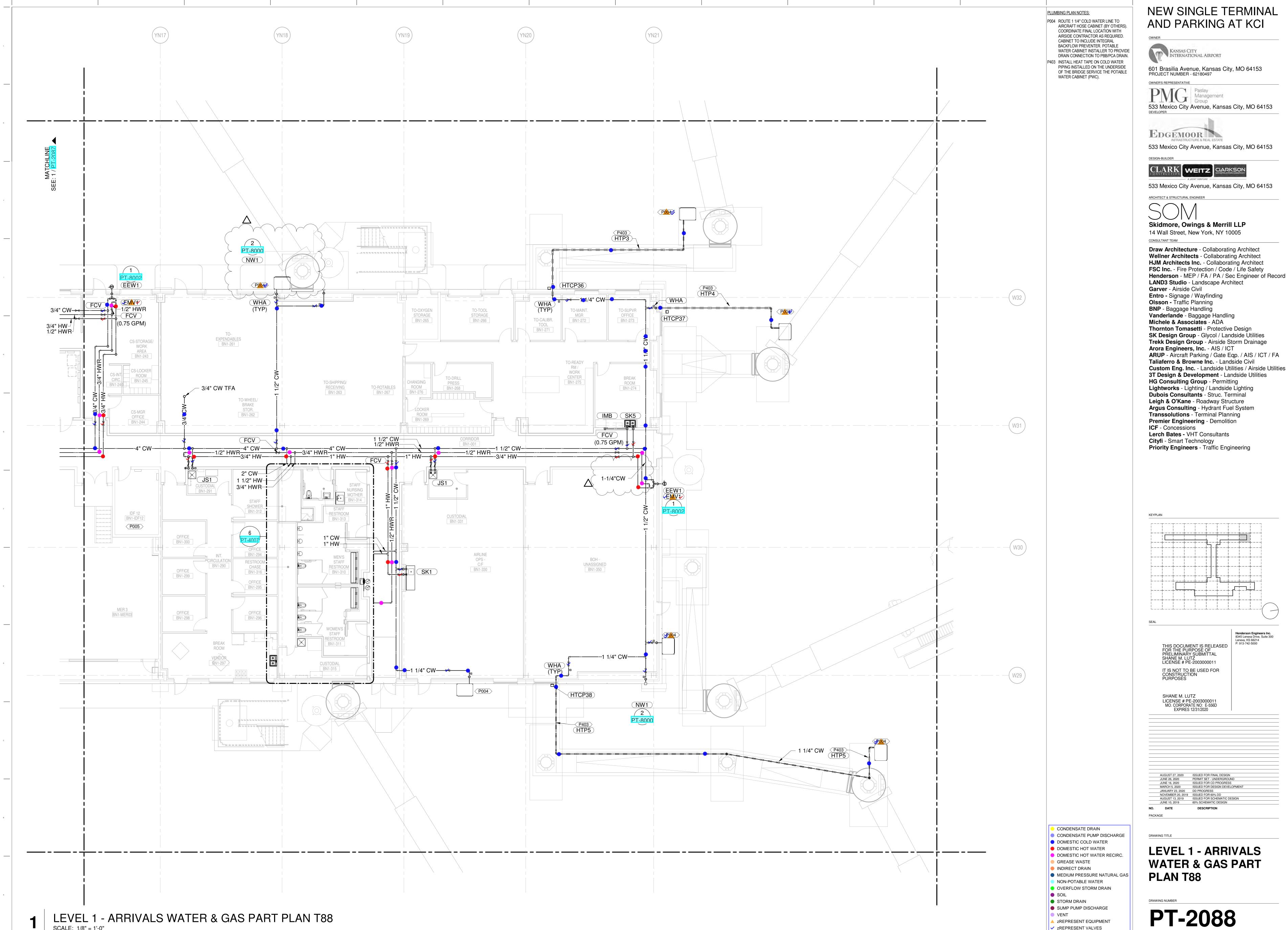
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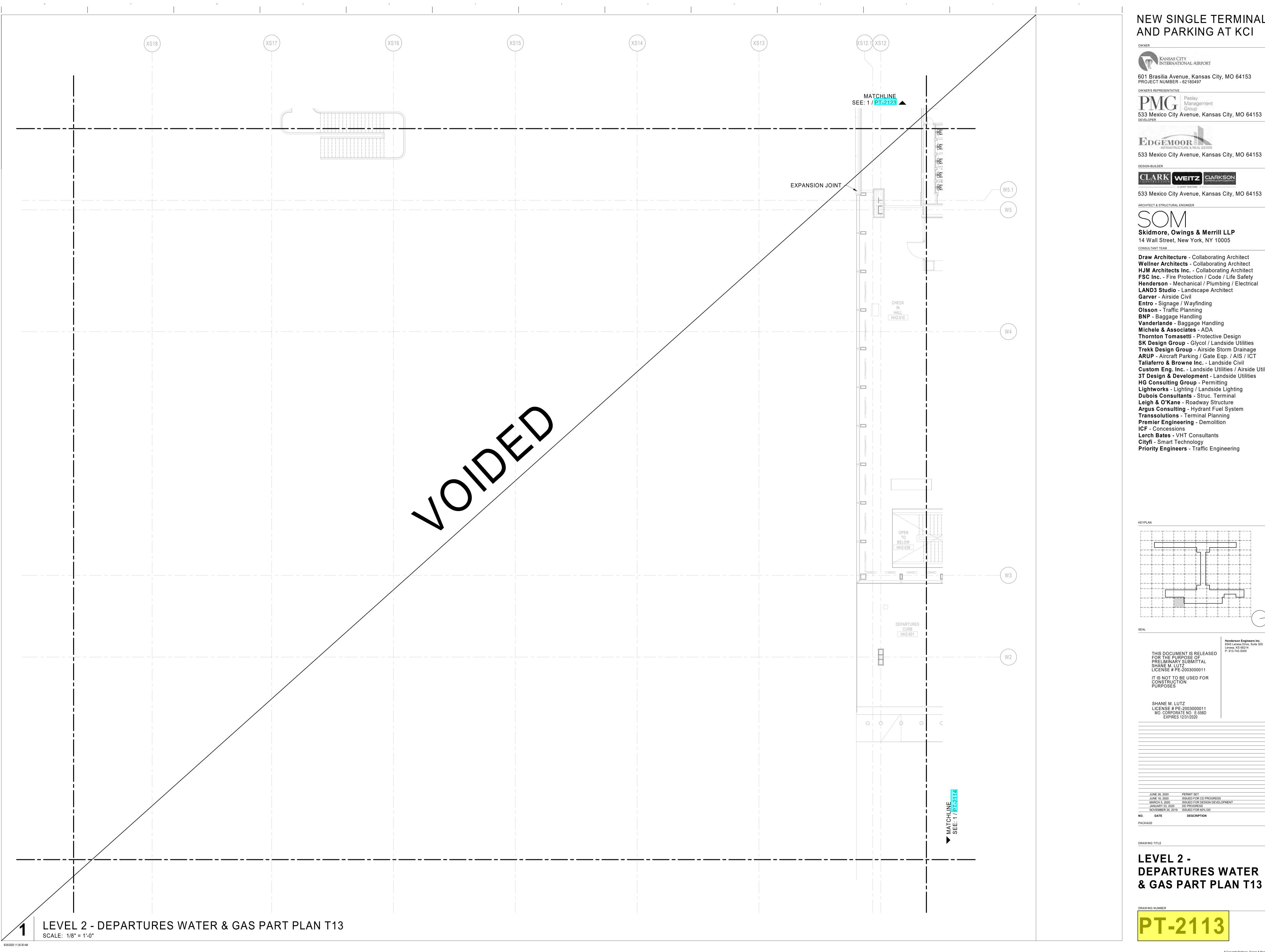
LEVEL 1 - ARRIVALS **WATER & GAS PART**



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Henderson - MEP / FA / PA / Sec Engineer of Record



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Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005

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FSC Inc. - Fire Protection / Code / Life Safety
Henderson - Mechanical / Plumbing / Electrical
LAND3 Studio - Landscape Architect

BNP - Baggage Handling
Vanderlande - Baggage Handling
Michele & Associates - ADA Thornton Tomasetti - Protective Design

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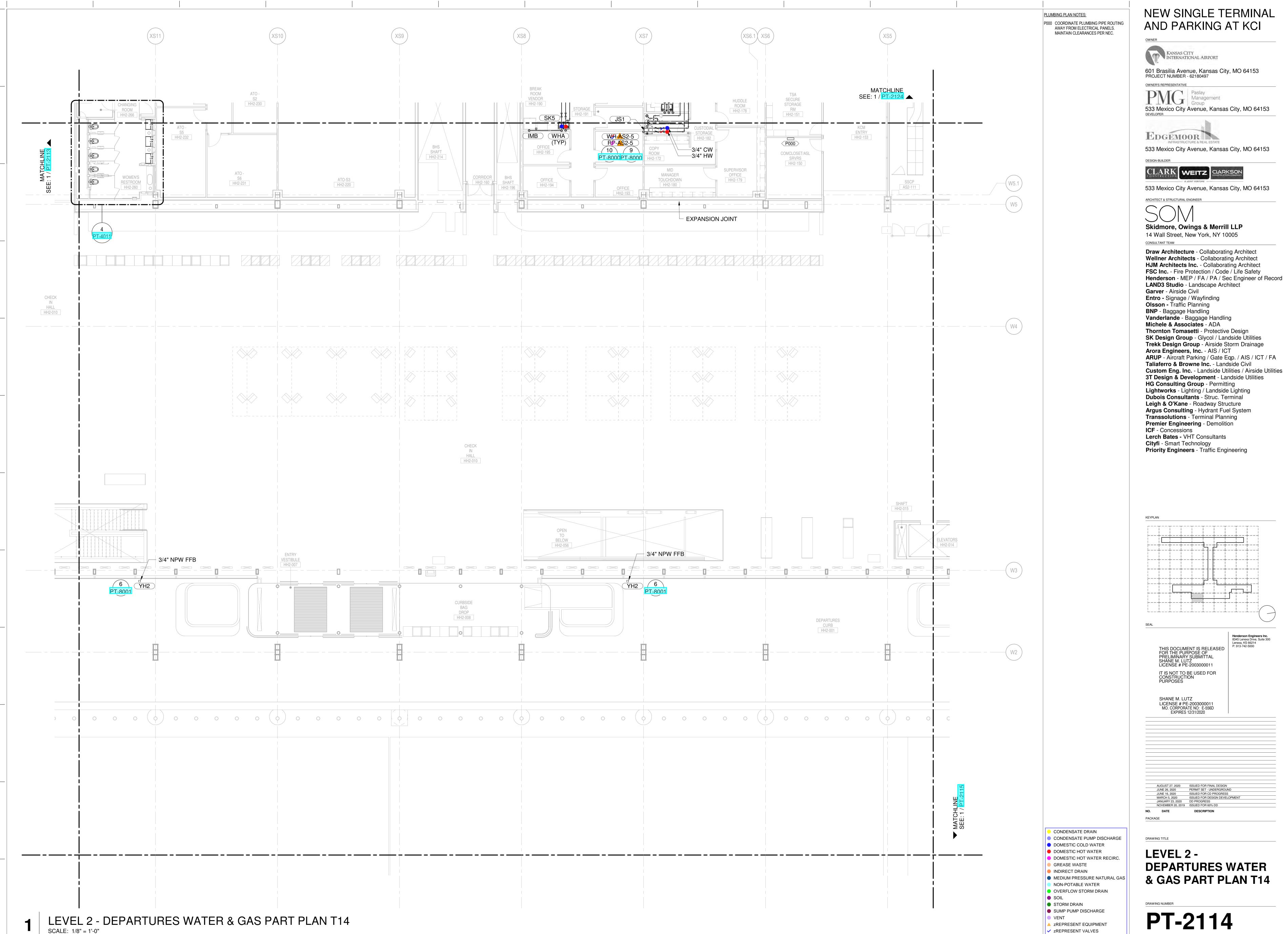
JUNE 26, 2020 PERMIT SET

JUNE 16, 2020 ISSUED FOR CD PROGRESS

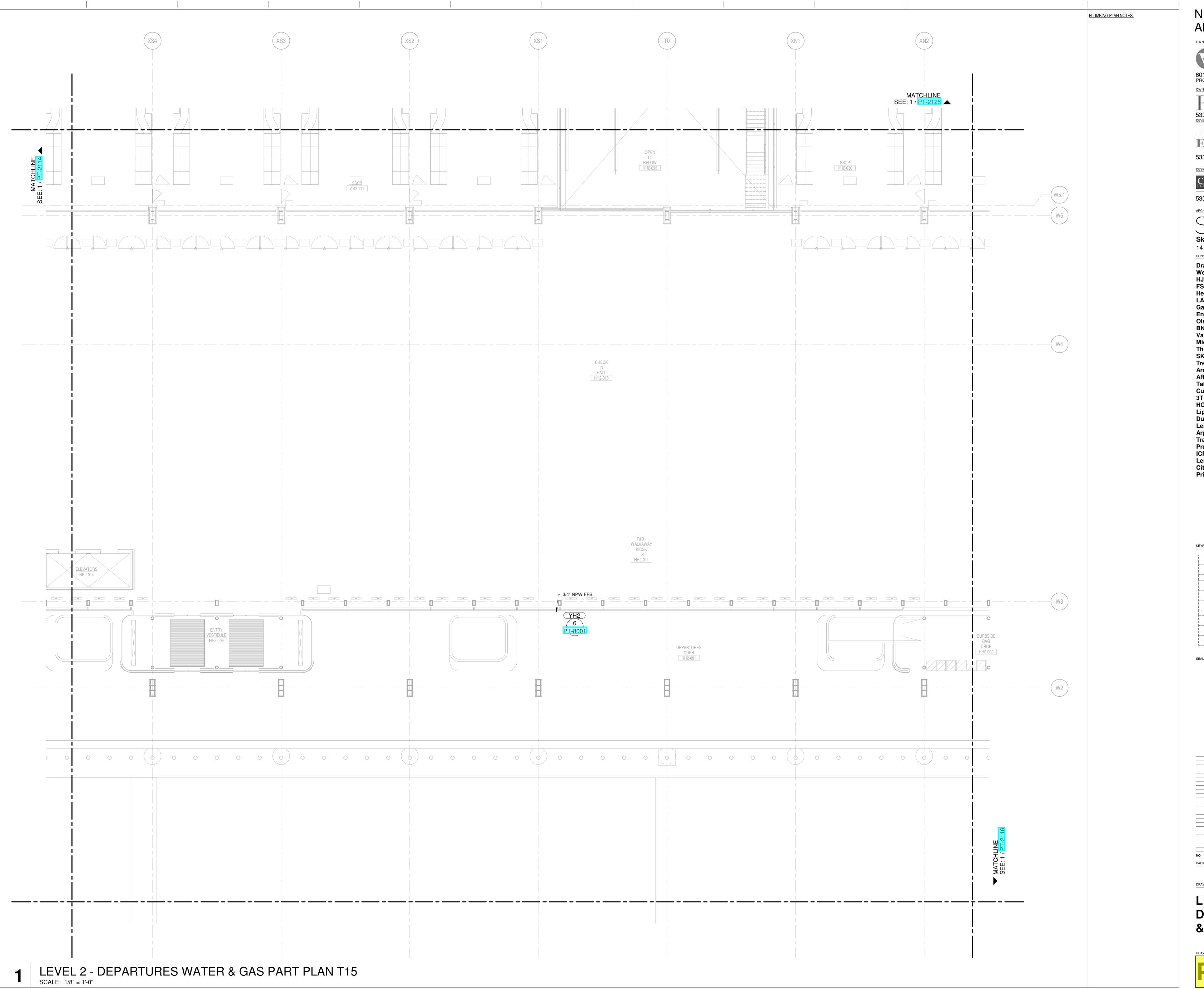
MARCH 5, 2020 ISSUED FOR DESIGN DEVELOPMENT

JANUARY 23, 2020 DD PROGRESS

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Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA



KANSAS CITY INTERNATIONAL AIRPORT

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OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

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ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005 CONSULTANT TEAM

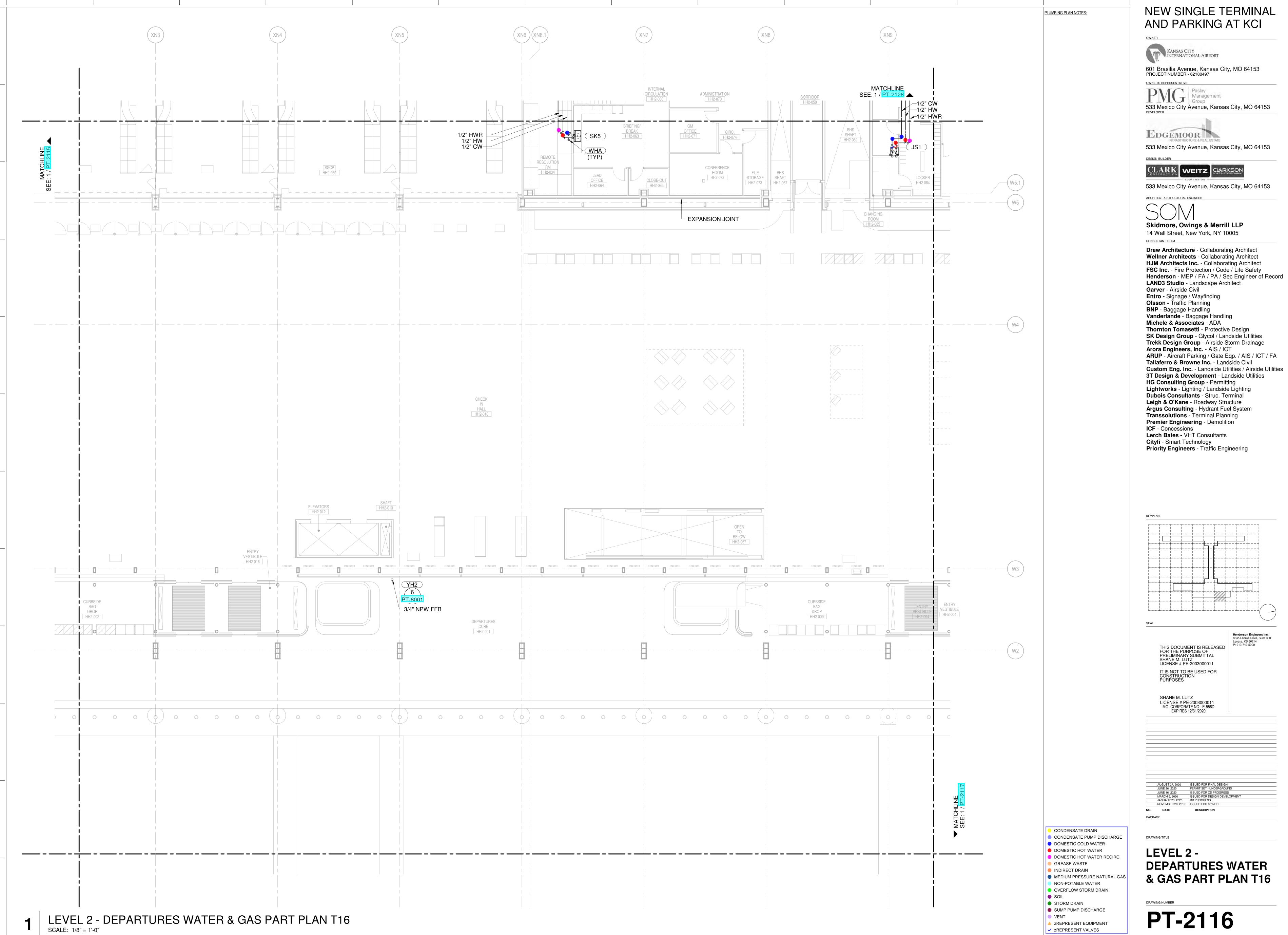
Draw Architecture - Collaborating Architect Wellner Architects - Collaborating Architect HJM Architects Inc. - Collaborating Architect FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record
LAND3 Studio - Landscape Architect Garver - Airside Civil Entro - Signage / Wayfinding Olsson - Traffic Planning **BNP** - Baggage Handling Vanderlande - Baggage Handling Michele & Associates - ADA Thornton Tomasetti - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities

HG Consulting Group - Permitting Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Premier Engineering - Demolition ICF - Concessions Lerch Bates - VHT Consultants
Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

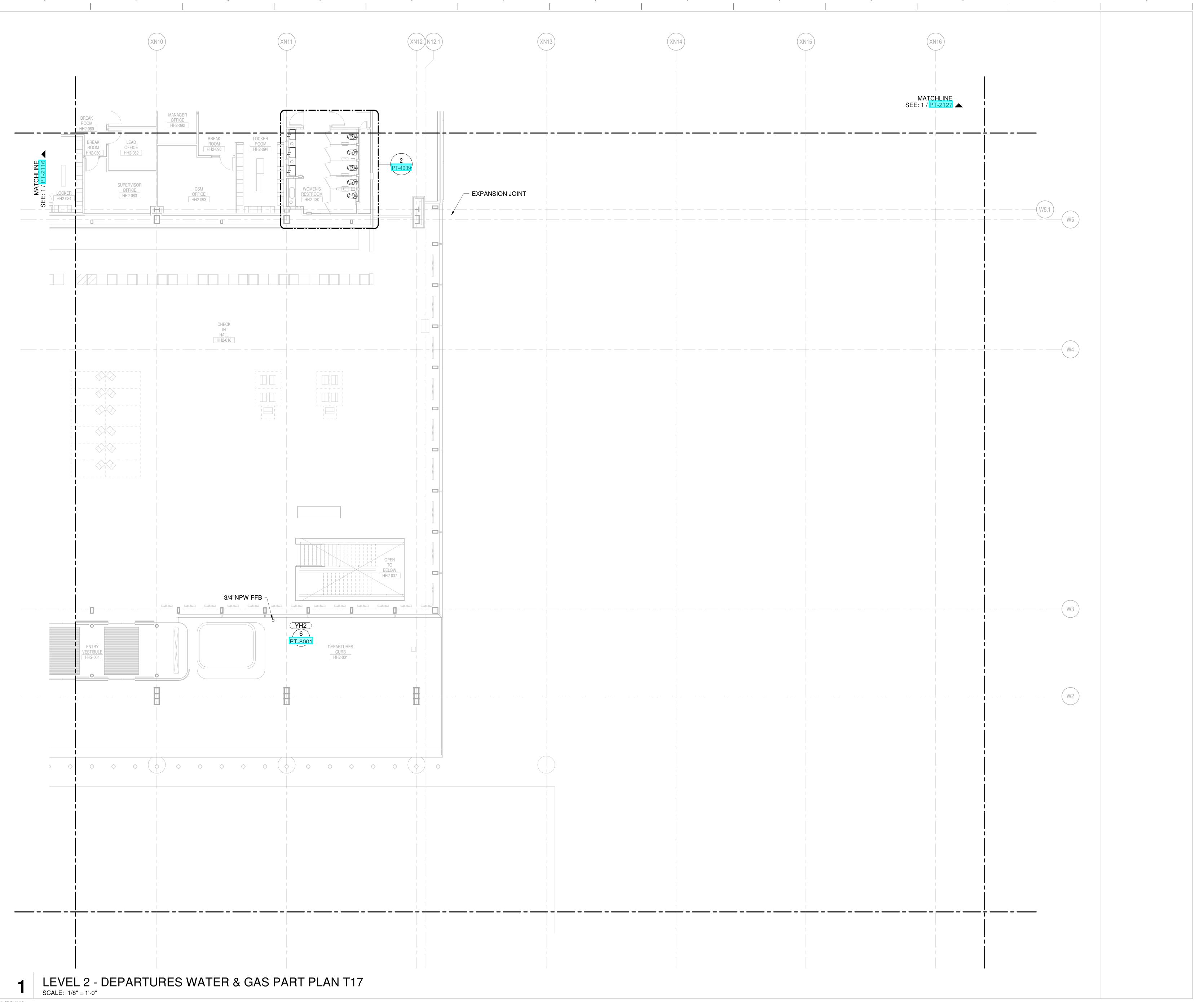
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AUGUST 27, 2020 ISSUED FOR FINAL DESIGN
JUNE 26, 2020 PERMIT SET - UNDERGROUND
JUNE 16, 2020 ISSUED FOR CD PROGRESS
MARCH 5, 2020 ISSUED FOR DESIGN DEVELOPMENT
JANUARY 23, 2020 DD PROGRESS
NOVEMBER 20, 2019 ISSUED FOR 60% DD

LEVEL 2 -**DEPARTURES WATER & GAS PART PLAN T15**



533 Mexico City Avenue, Kansas City, MO 64153



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

CONSULTANT TEAM **Draw Architecture** - Collaborating Architect **Wellner Architects** - Collaborating Architect HJM Architects Inc. - Collaborating Architect FSC Inc. - Fire Protection / Code / Life Safety
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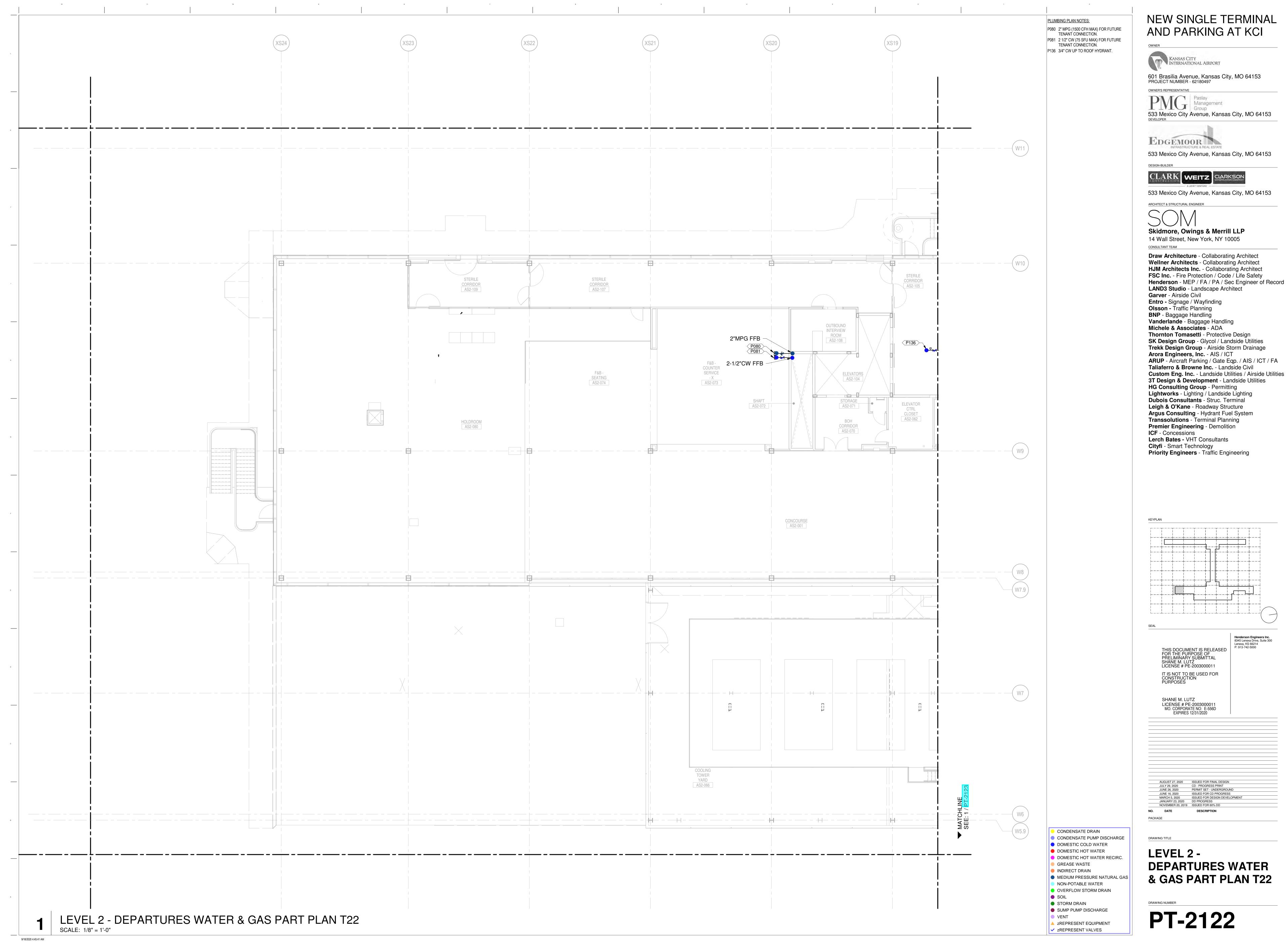
SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT
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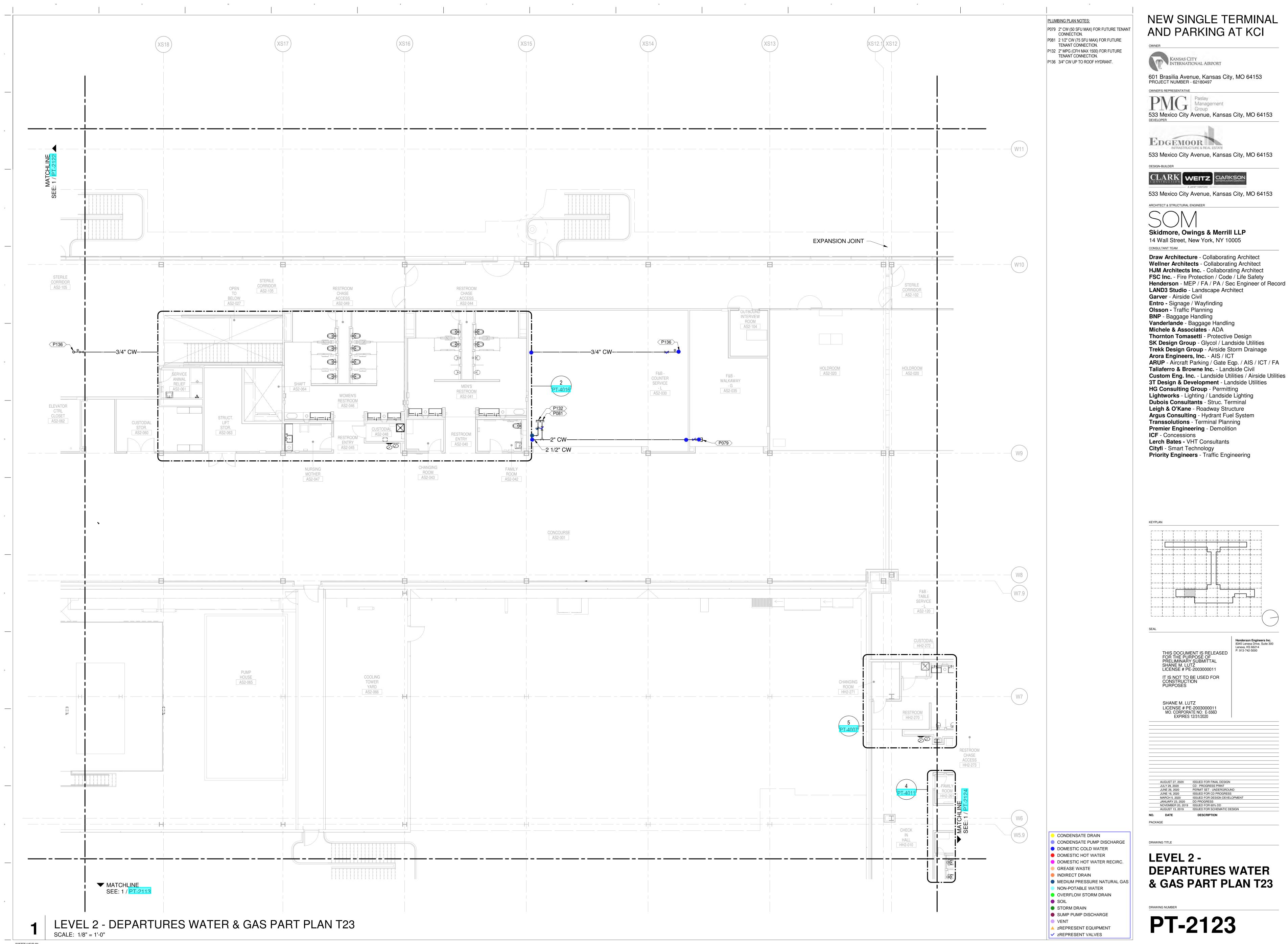
Premier Engineering - Demolition ICF - Concessions Lerch Bates - VHT Consultants Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

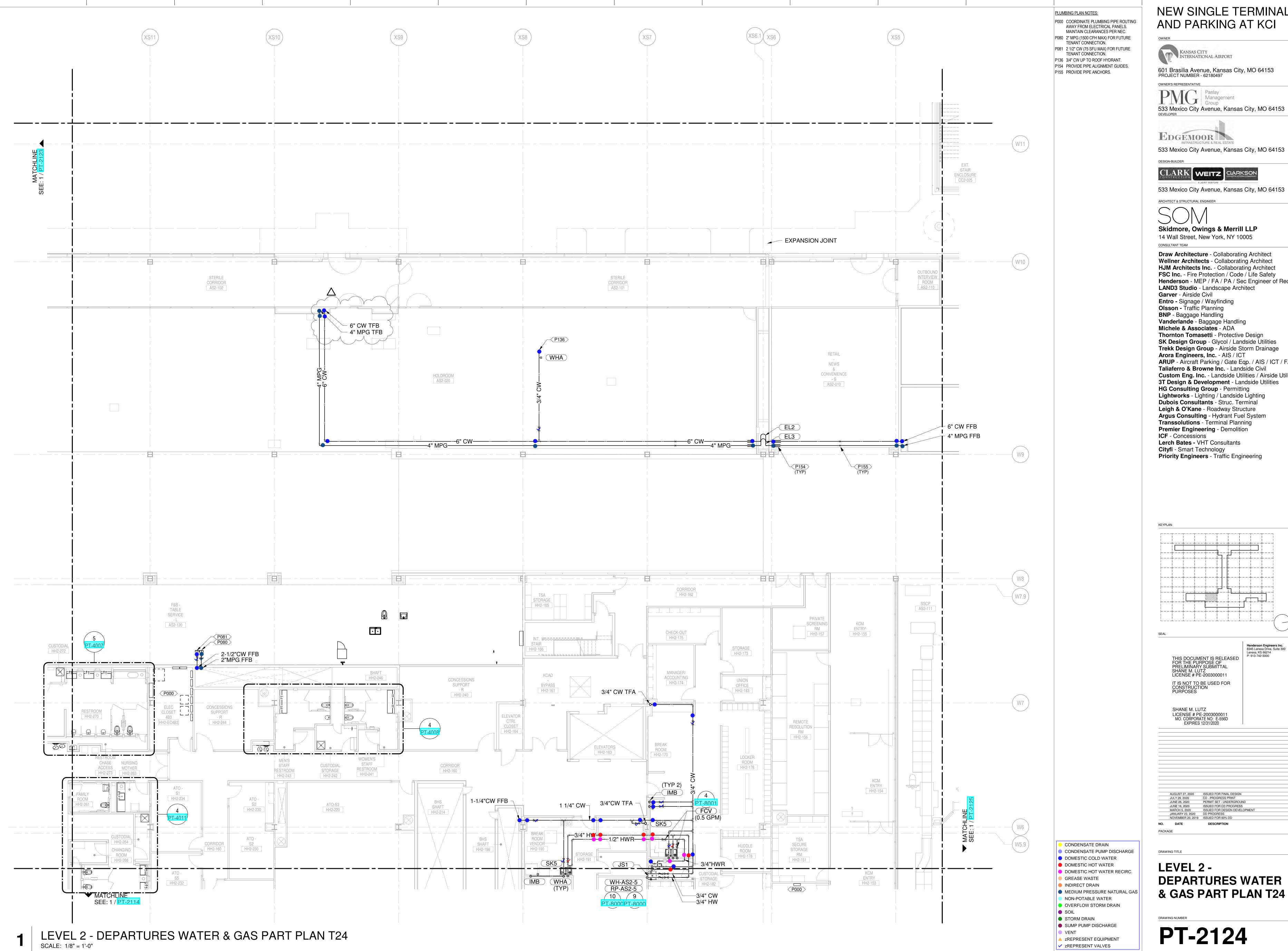
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LEVEL 2 -**DEPARTURES WATER & GAS PART PLAN T17**







533 Mexico City Avenue, Kansas City, MO 64153

533 Mexico City Avenue, Kansas City, MO 64153

Skidmore, Owings & Merrill LLP

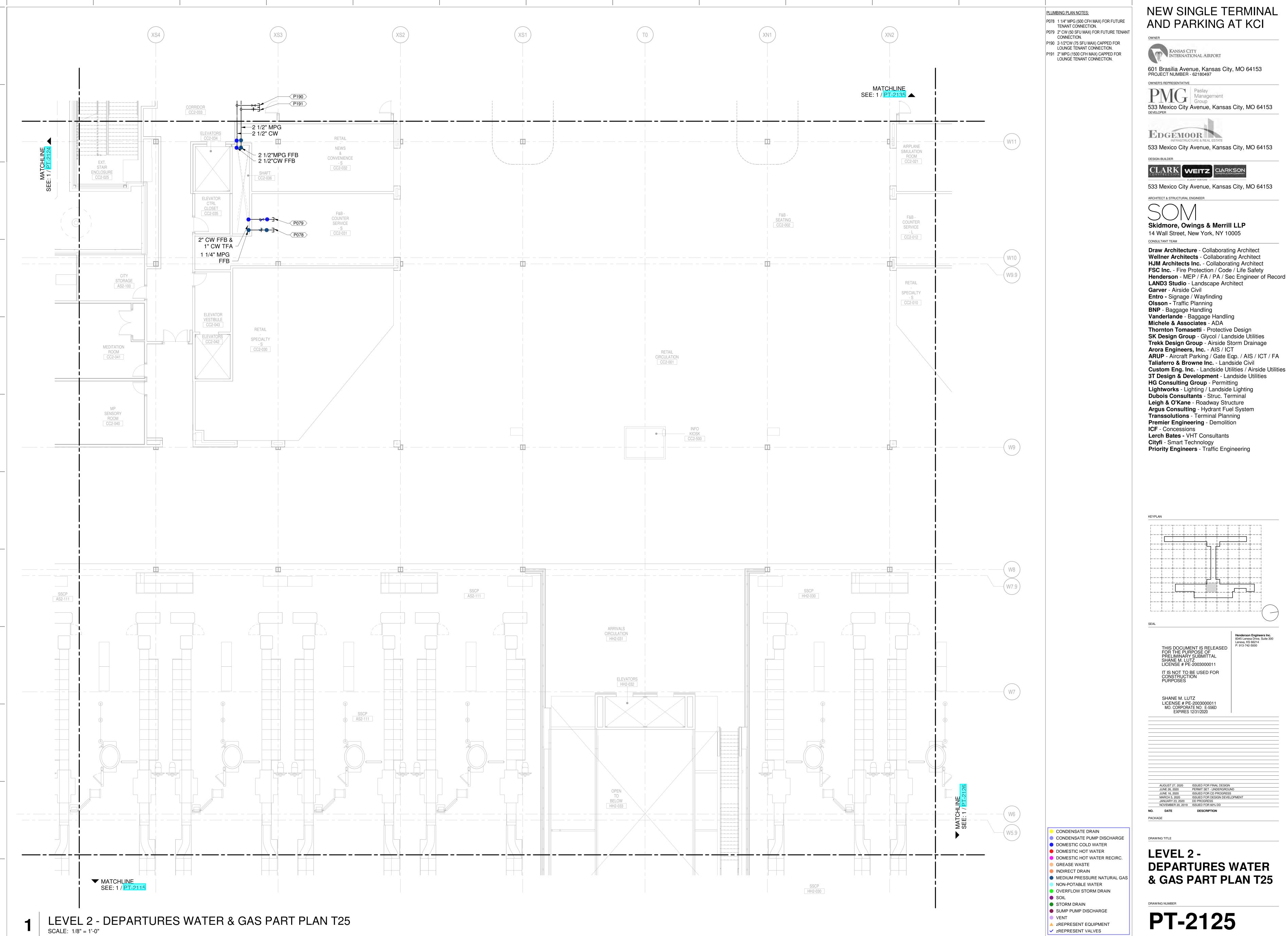
14 Wall Street, New York, NY 10005

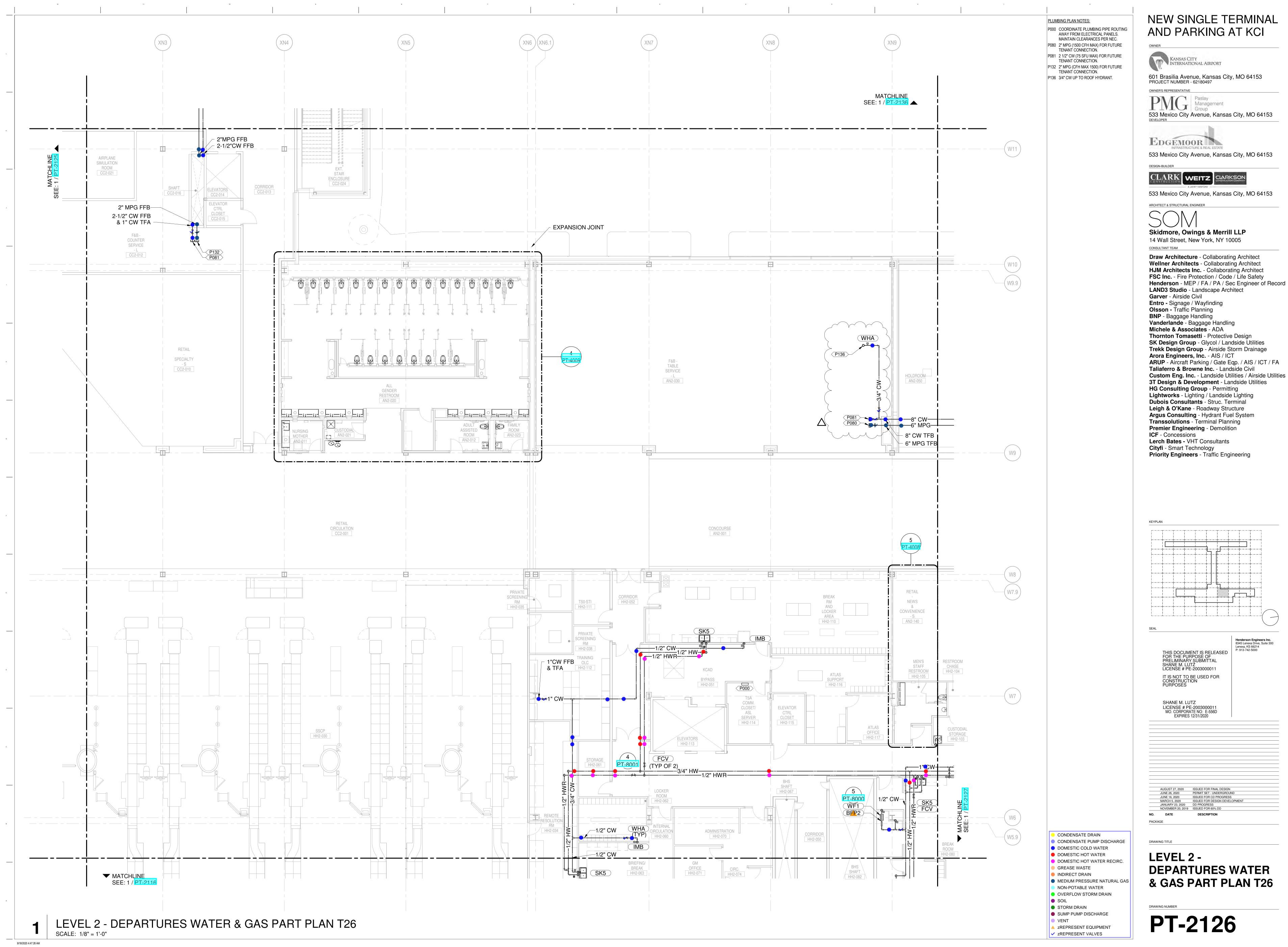
Draw Architecture - Collaborating Architect Wellner Architects - Collaborating Architect HJM Architects Inc. - Collaborating Architect **FSC Inc.** - Fire Protection / Code / Life Safety Henderson - MEP / FA / PA / Sec Engineer of Record LAND3 Studio - Landscape Architect Vanderlande - Baggage Handling **Thornton Tomasetti** - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage Arora Engineers, Inc. - AIS / ICT ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil **Custom Eng. Inc.** - Landside Utilities / Airside Utilities 3T Design & Development - Landside Utilities **HG Consulting Group** - Permitting **Lightworks** - Lighting / Landside Lighting **Dubois Consultants** - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning

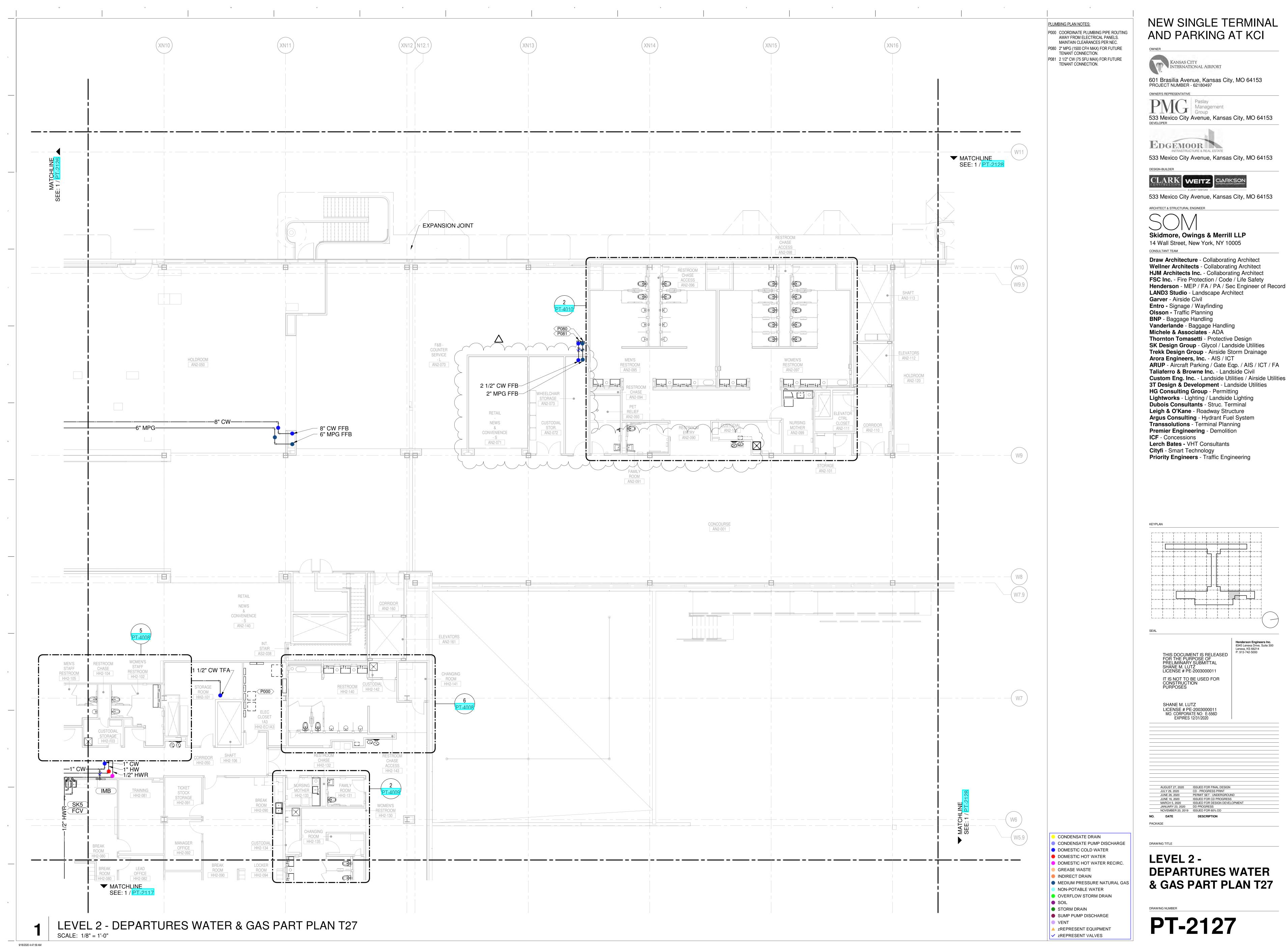
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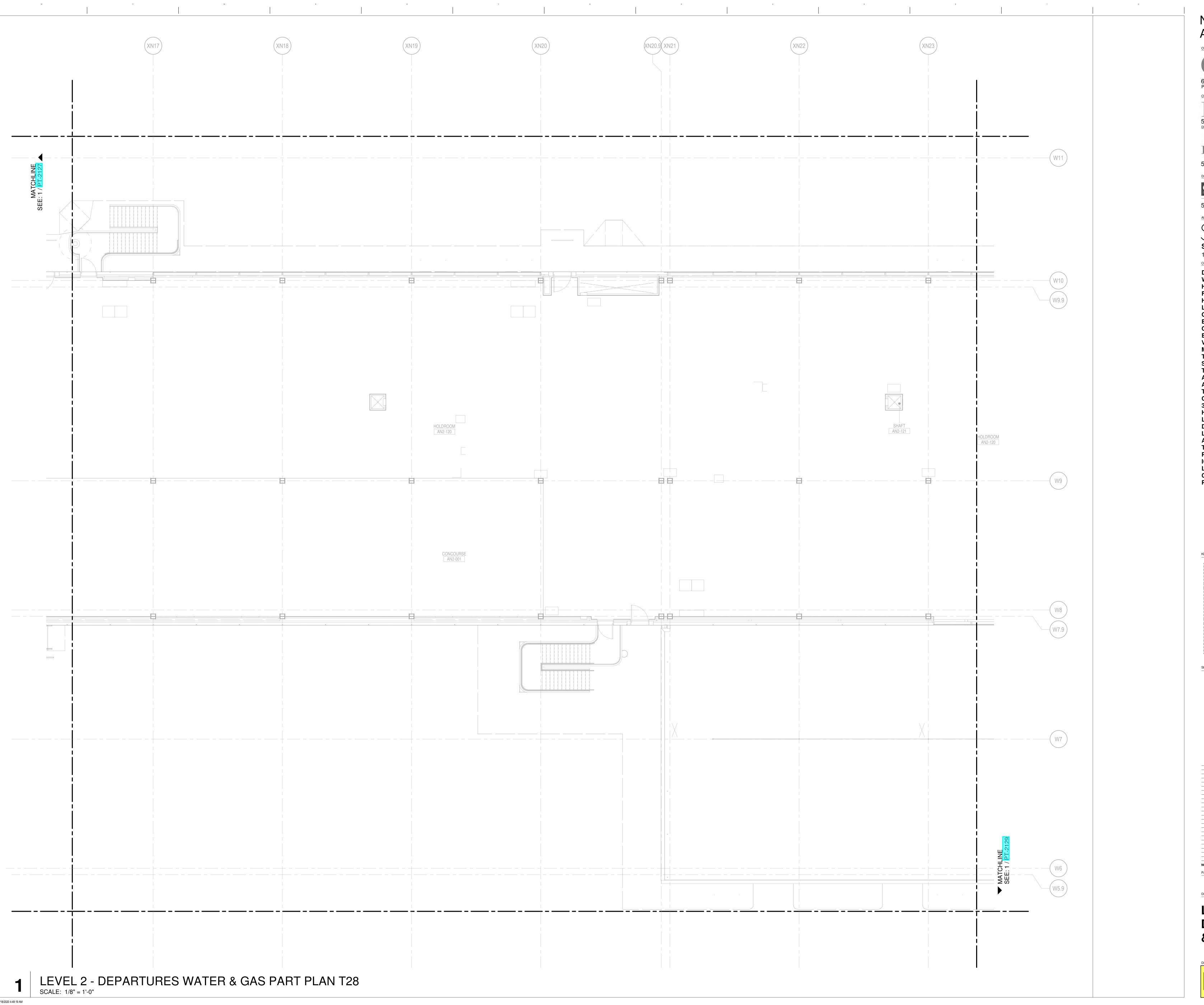
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DEPARTURES WATER & GAS PART PLAN T24









KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

Paslay
Management
Group

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

CLARK WEITT CIARKSON

CONSTRUCTION COMPANY

A JOINT VENTURE

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP
14 Wall Street, New York, NY 10005

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BNP - Baggage Handling

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Vanderlande - Baggage Handling
Michele & Associates - ADA
Thornton Tomasetti - Protective Design
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Arora Engineers, Inc. - AIS / ICT
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Taliaferro & Browne Inc. - Landside Civil
Custom Eng. Inc. - Landside Utilities
3T Design & Development - Landside Utilities

3T Design & Development - Landside Utili
HG Consulting Group - Permitting
Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal
Leigh & O'Kane - Roadway Structure
Argus Consulting - Hydrant Fuel System
Transsolutions - Terminal Planning
Premier Engineering - Demolition
ICF - Concessions
Lerch Bates - VHT Consultants
Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

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SHANE M. LUTZ LICENSE # PE-2003000011 MO. CORPORATE NO: E-556D EXPIRES 12/31/2020

AUGUST 27, 2020 ISSUED FOR FINAL DESIGN
JULY 29, 2020 CD - PROGRESS PRINT
JUNE 26, 2020 PERMIT SET - UNDERGROUND
JUNE 16, 2020 ISSUED FOR CD PROGRESS
MARCH 5, 2020 ISSUED FOR DESIGN DEVELOPMENT

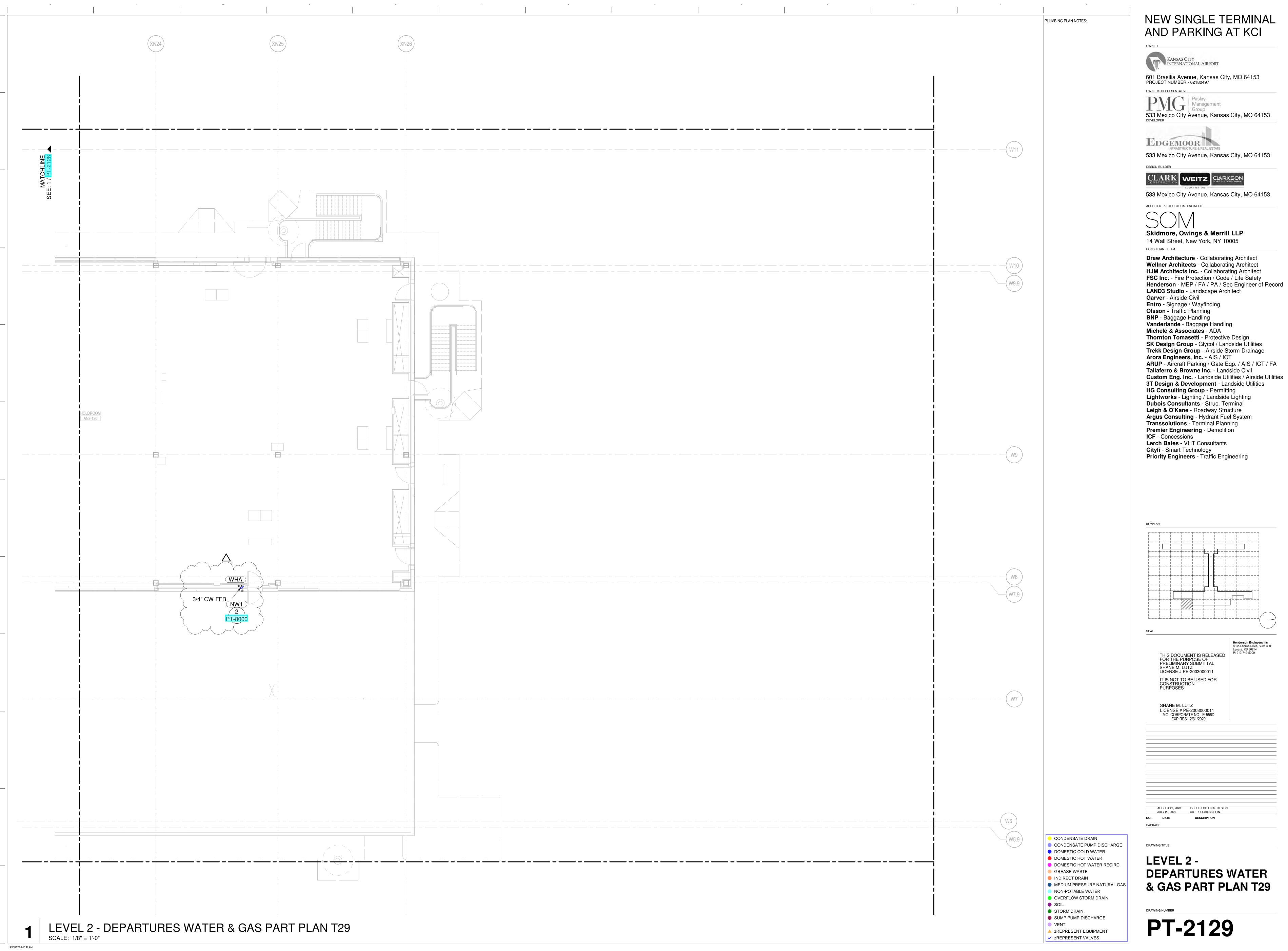
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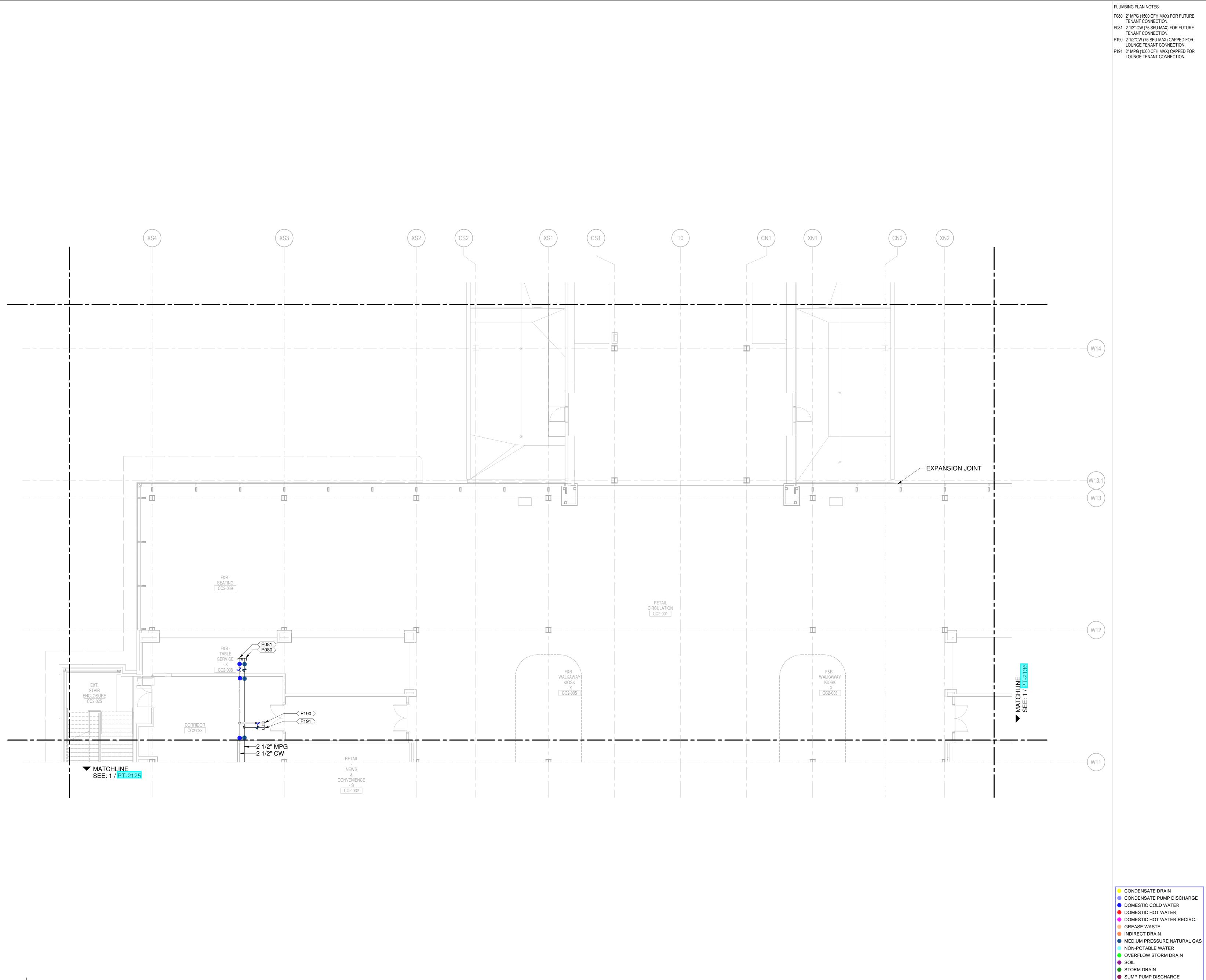
DRAWING TITLE

LEVEL 2 -DEPARTURES WATER & GAS PART PLAN T28

PT-2128

IANE M. LUT





KANSAS CITY INTERNATIONAL AIRPORT

DESIGN-BUILDER

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497 OWNER'S REPRESENTATIVE

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005 CONSULTANT TEAM

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DESCRIPTION NO. DATE

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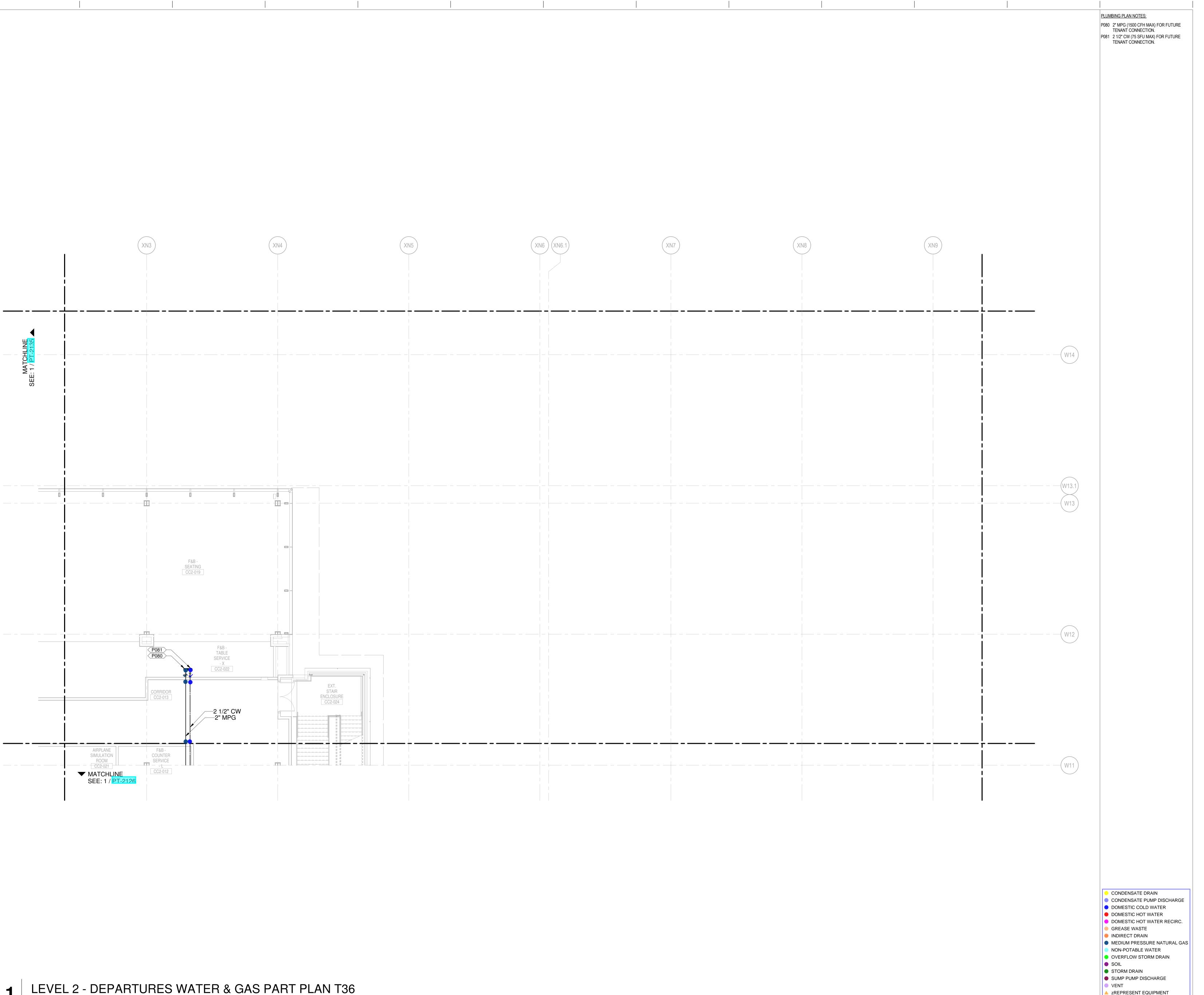
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zREPRESENT EQUIPMENT

zREPRESENT VALVES

LEVEL 2 -**DEPARTURES WATER** & GAS PART PLAN T35

DRAWING NUMBER



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE

EDGEMOOR

533 Mexico City Avenue, Kansas City, MO 64153 DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

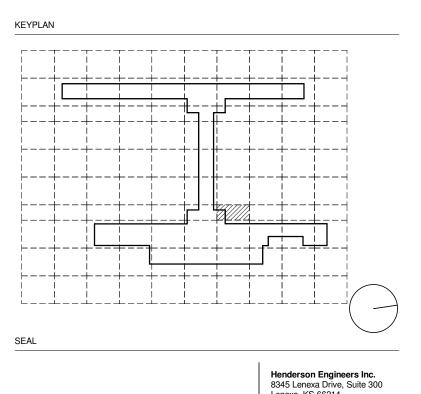
14 Wall Street, New York, NY 10005 CONSULTANT TEAM

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NOVEMBER 20, 2019 ISSUED FOR 60% DD

DESCRIPTION NO. DATE

DRAWING TITLE

LEVEL 2 -**DEPARTURES WATER** & GAS PART PLAN T36

DRAWING NUMBER

zREPRESENT VALVES

PT-2136

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153 ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005 CONSULTANT TEAM

Draw Architecture - Collaborating Architect **Wellner Architects** - Collaborating Architect HJM Architects Inc. - Collaborating Architect
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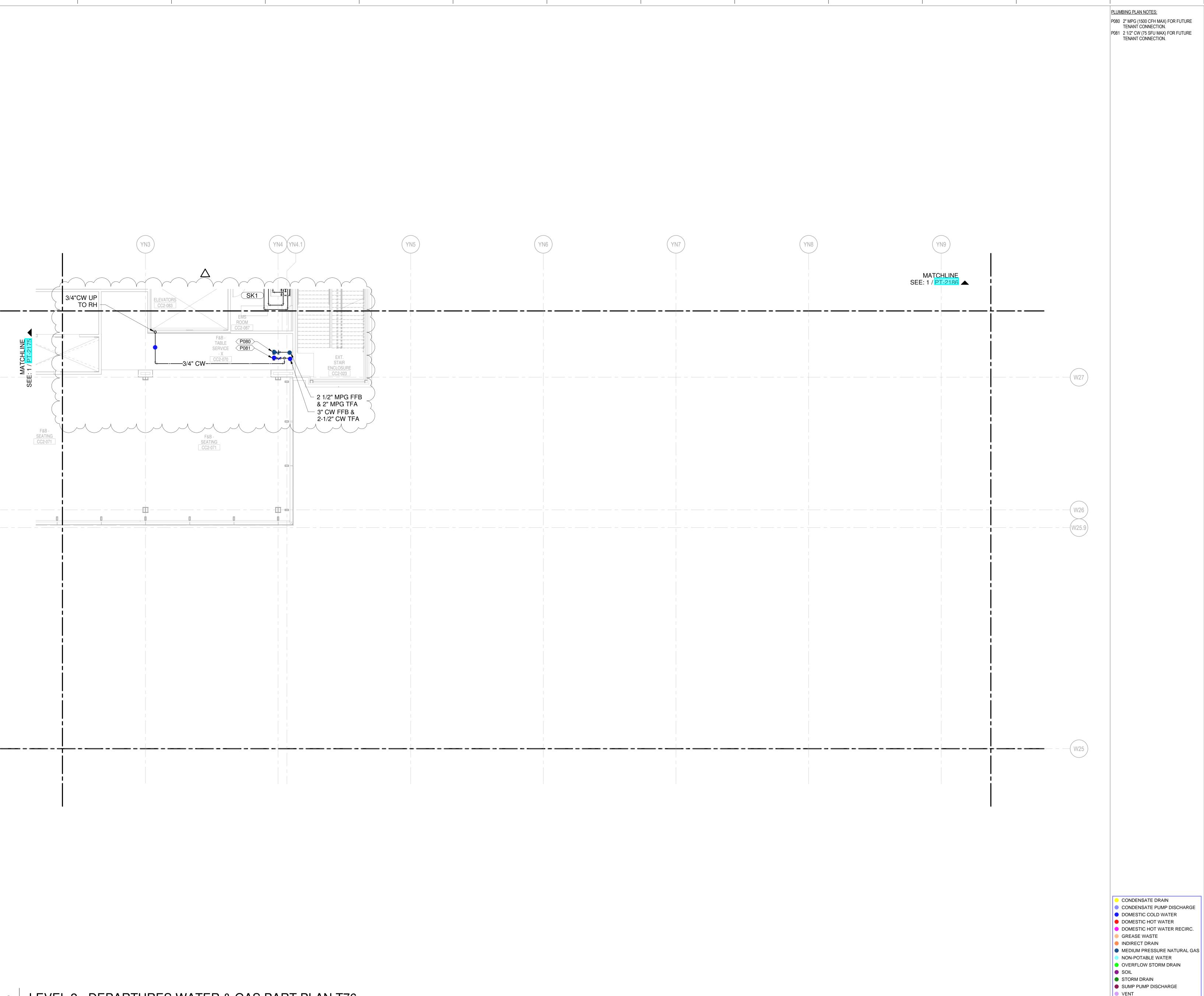
DRAWING TITLE

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zREPRESENT VALVES

LEVEL 2 -**DEPARTURES WATER** & GAS PART PLAN T75

DRAWING NUMBER



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

Paslay
Management
Group

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

CLARKSON CONSTRUCTION COMPAN

SOM

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

ARCHITECT & STRUCTURAL ENGINEER

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Argus Consulting - Hydrant Fuel System

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KEYPLAN

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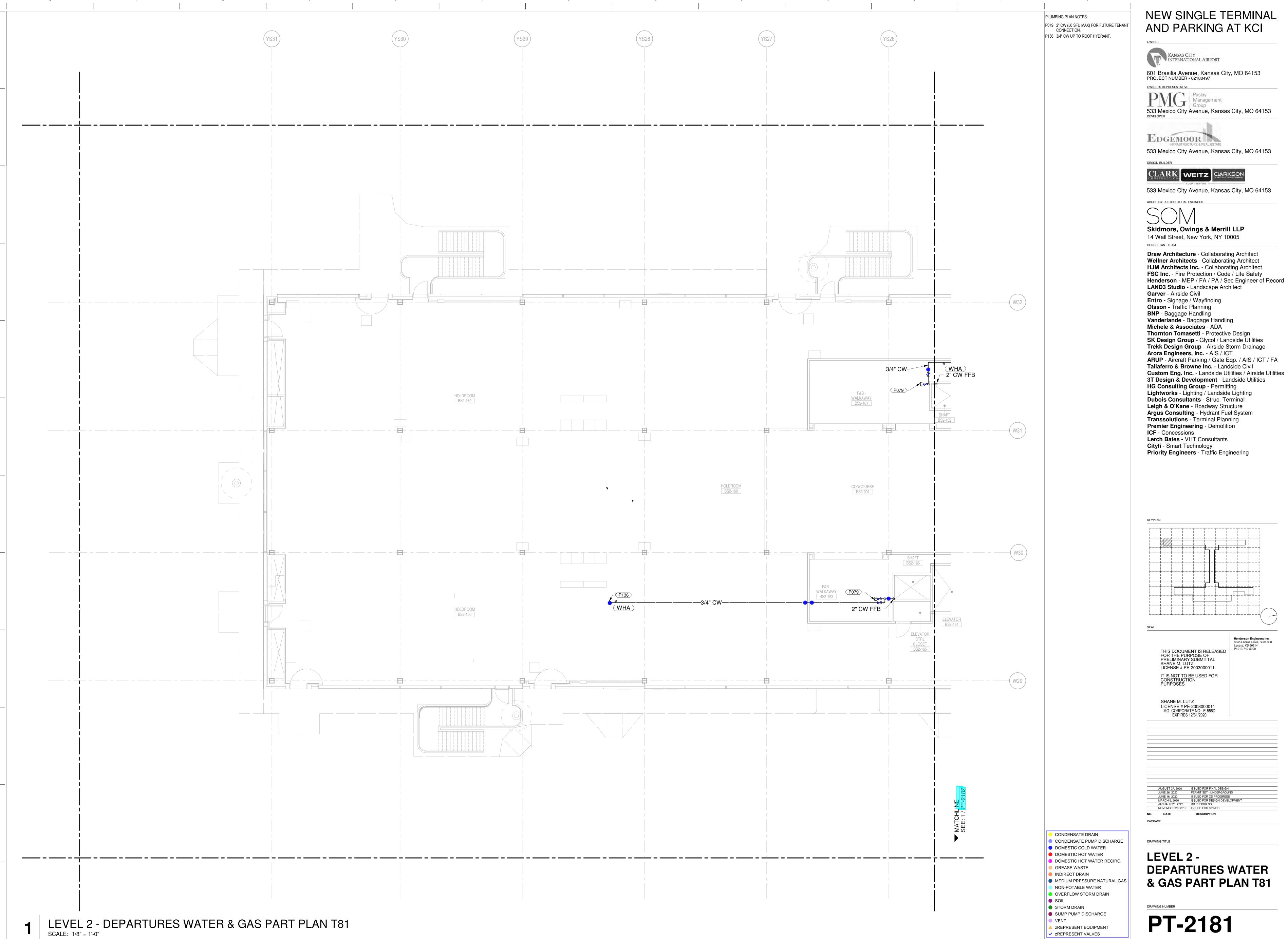
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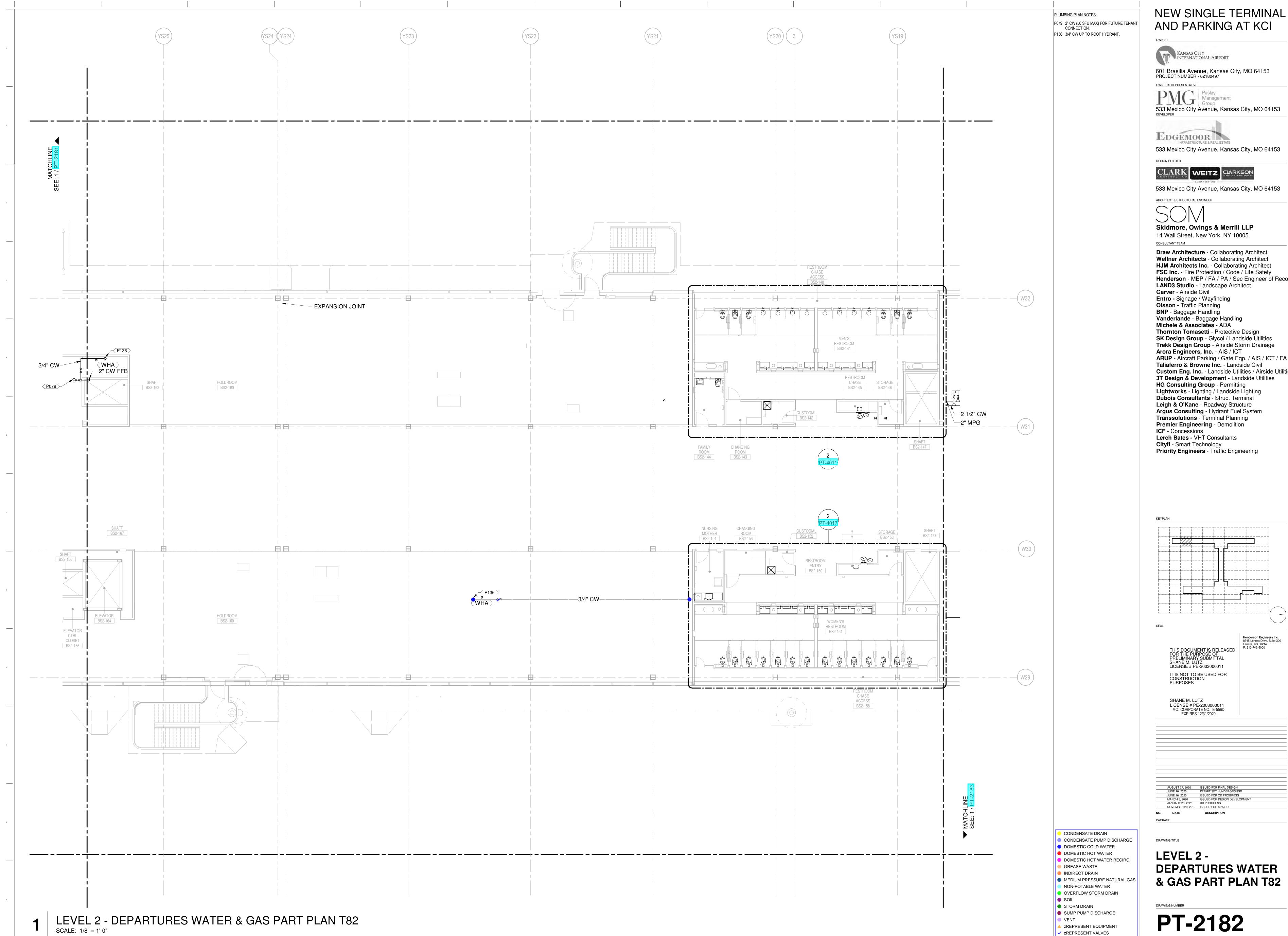
LEVEL 2 -DEPARTURES WATER & GAS PART PLAN T76

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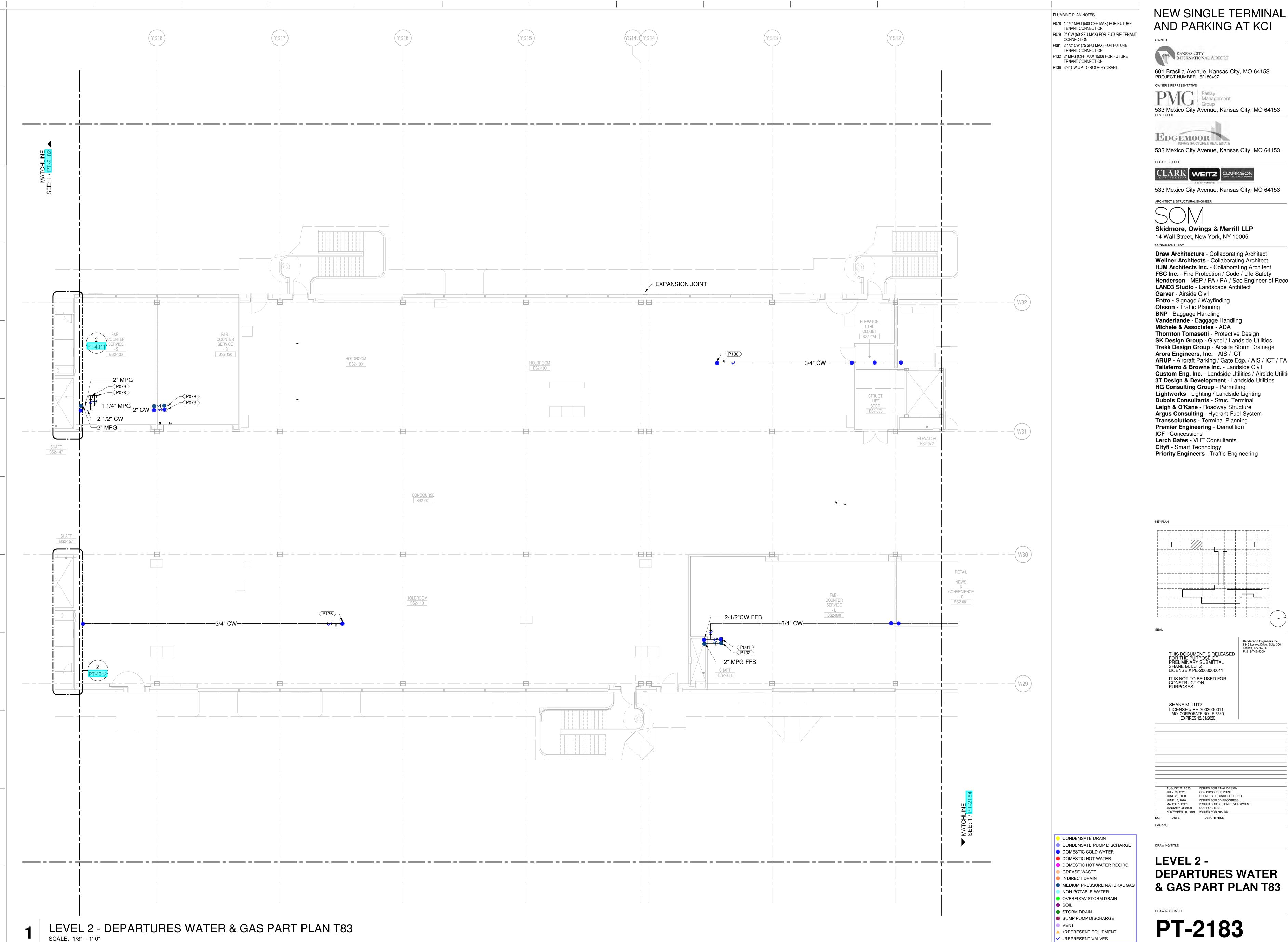
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zREPRESENT VALVES

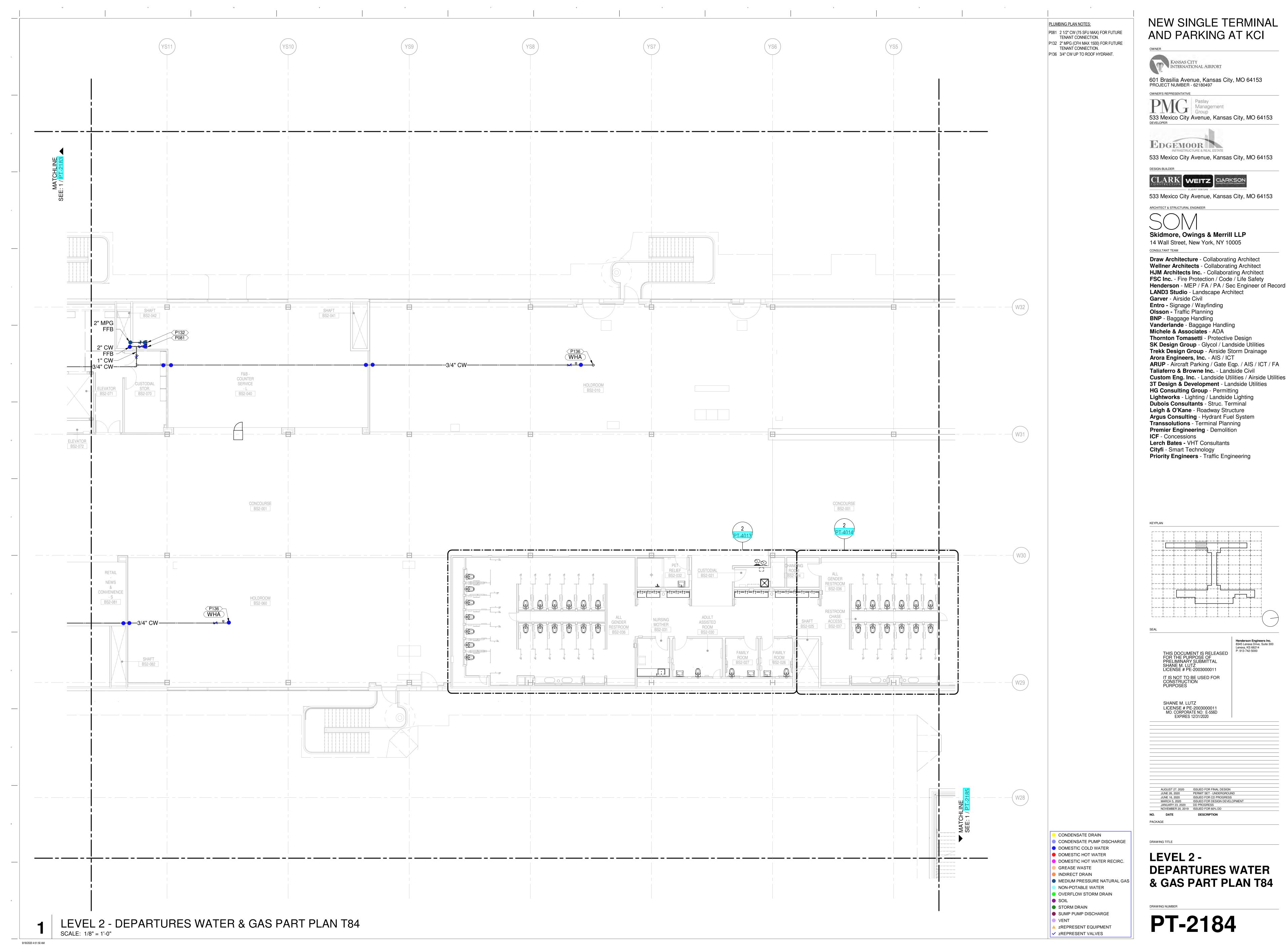


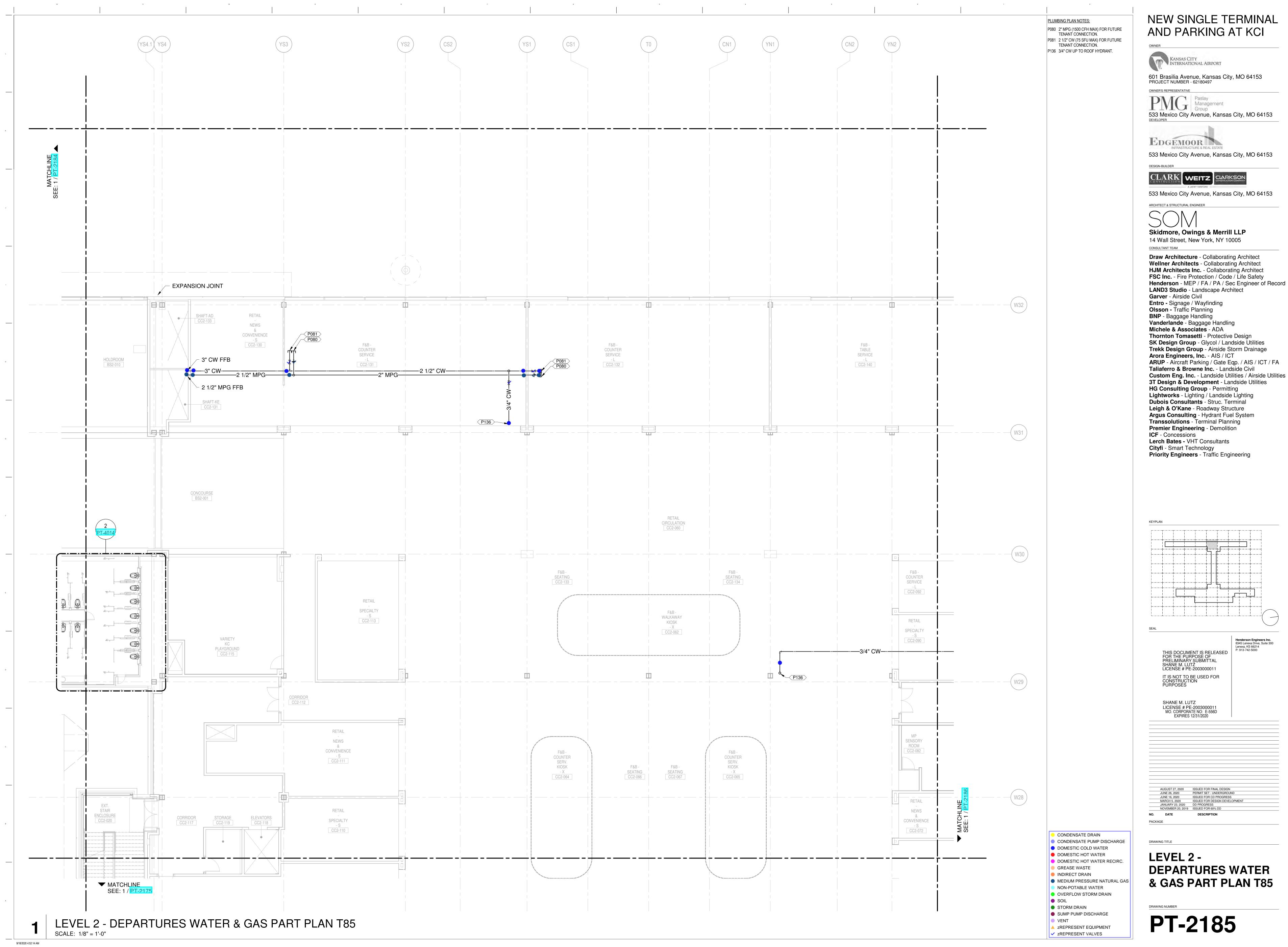


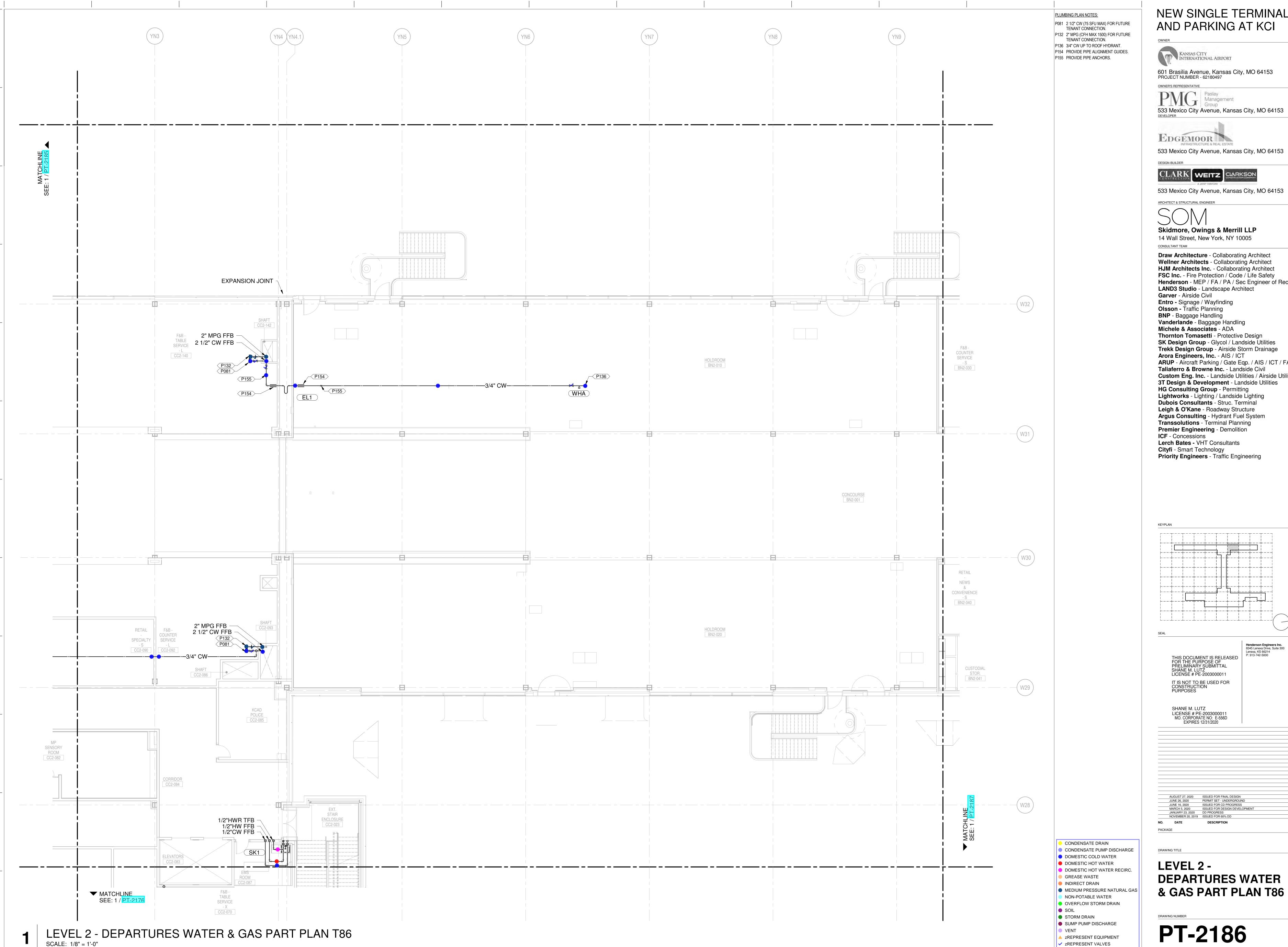
FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record Arora Engineers, Inc. - AIS / ICT
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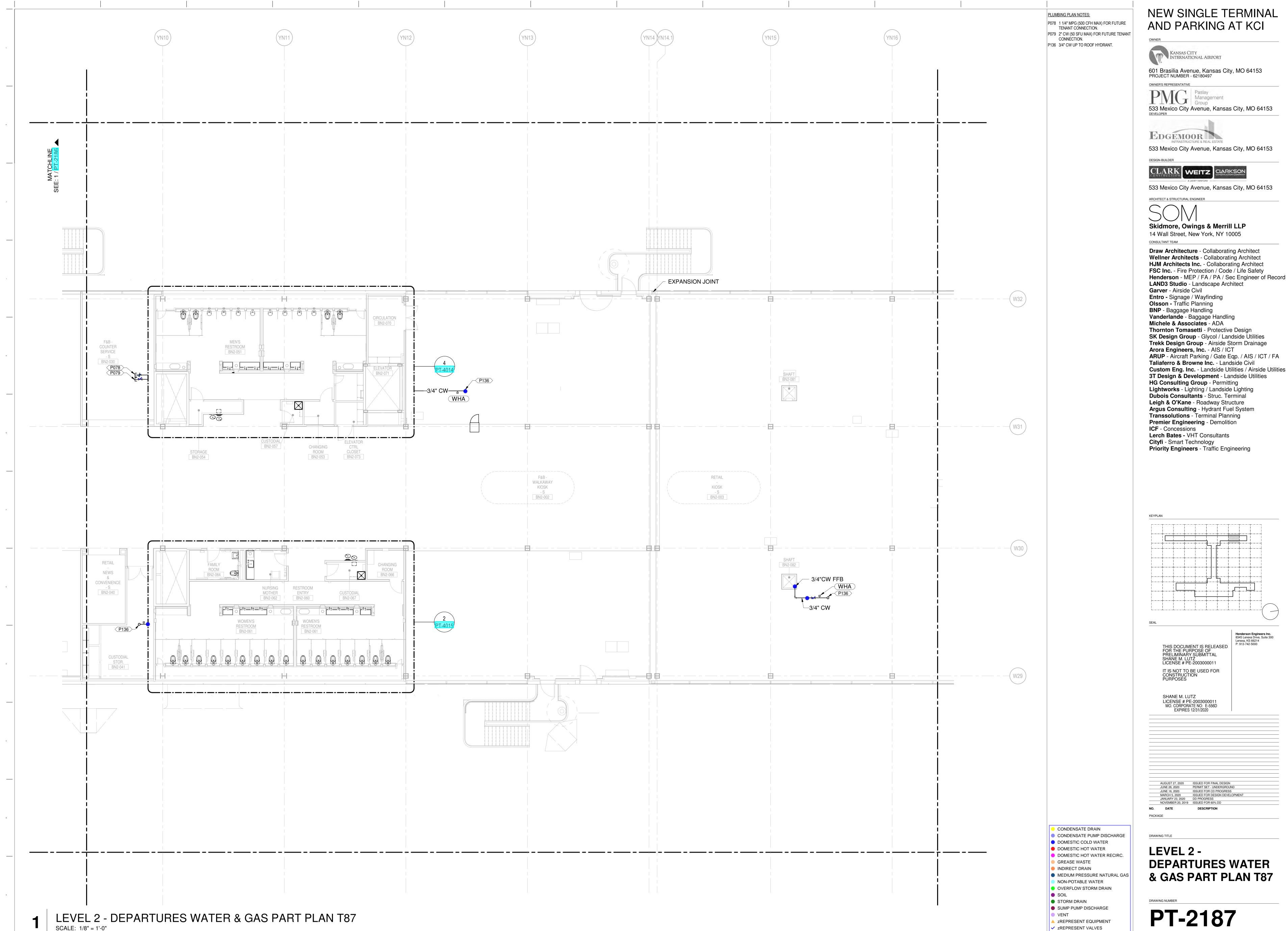
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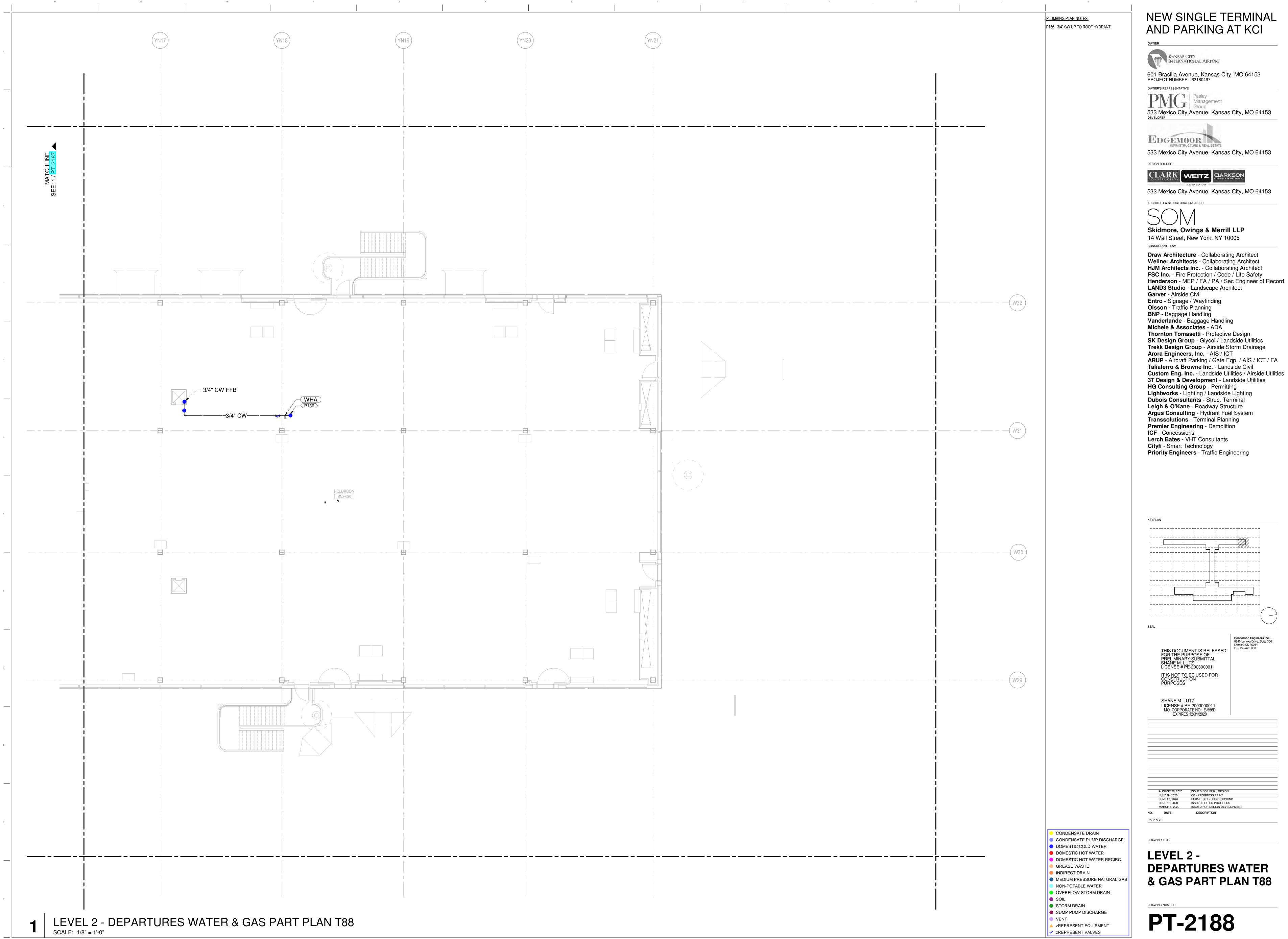
Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Priority Engineers - Traffic Engineering

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DEPARTURES WATER



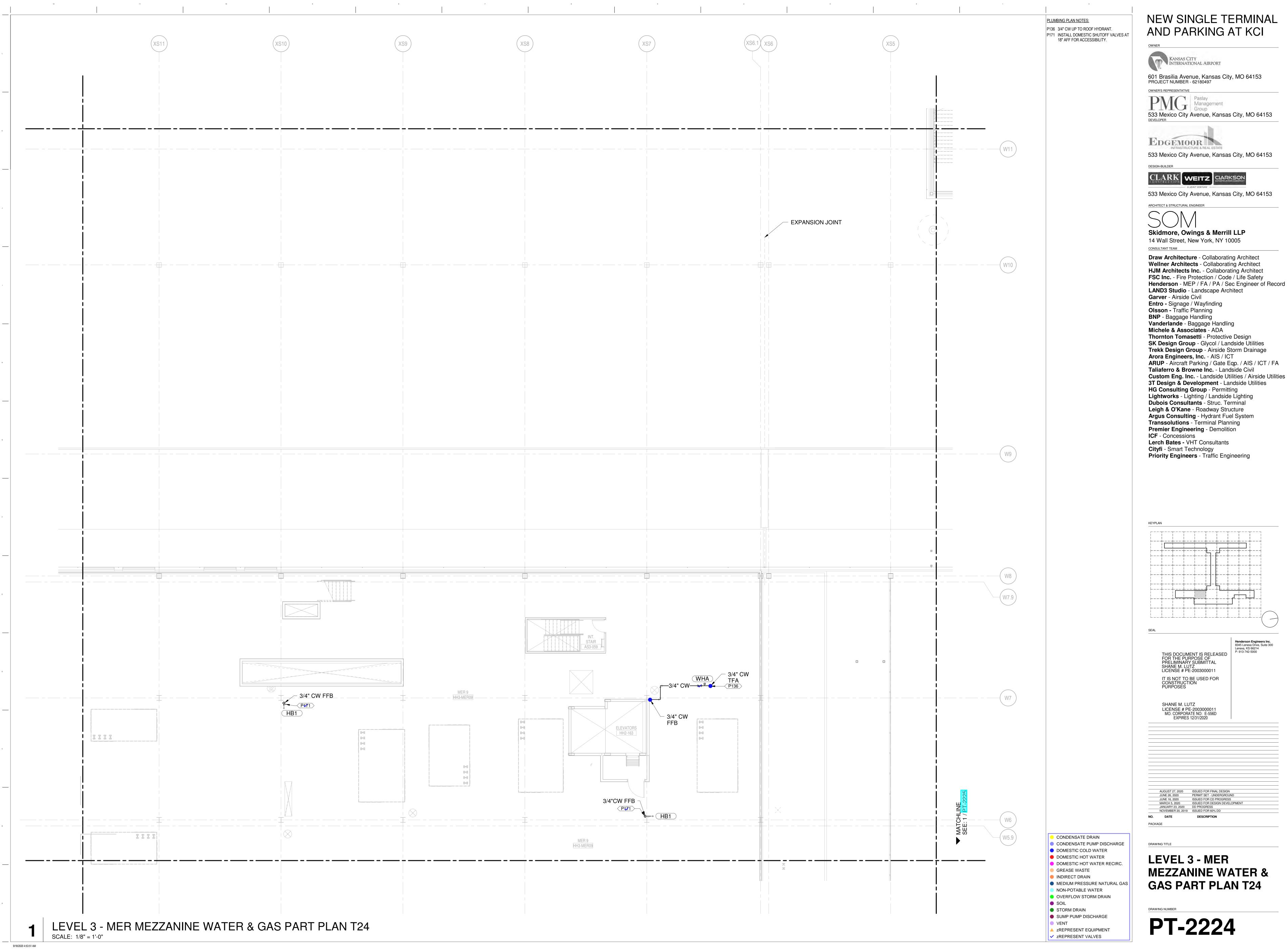
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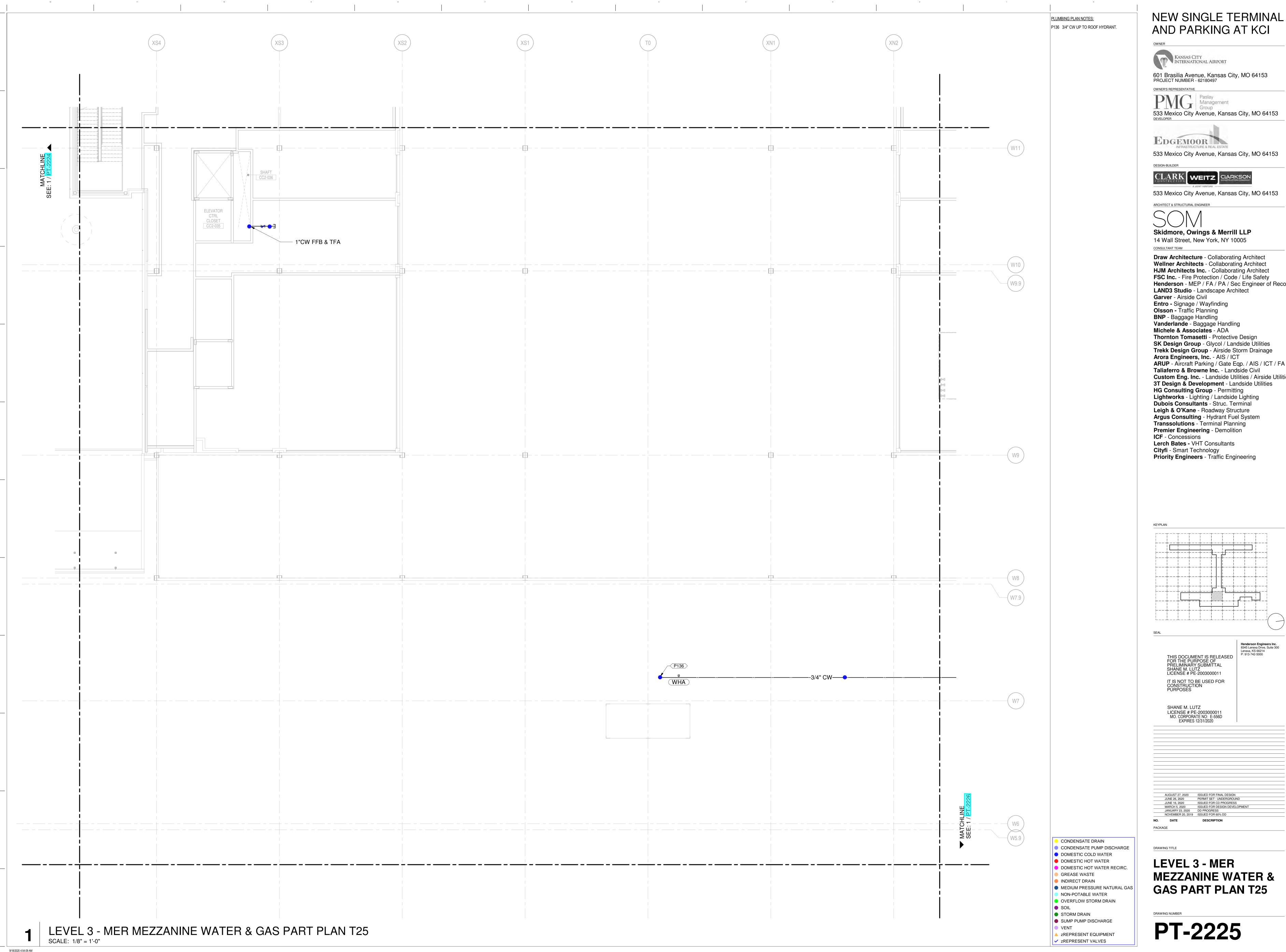


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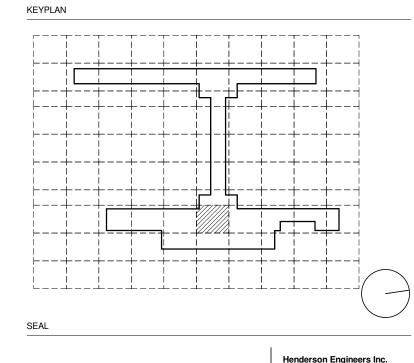
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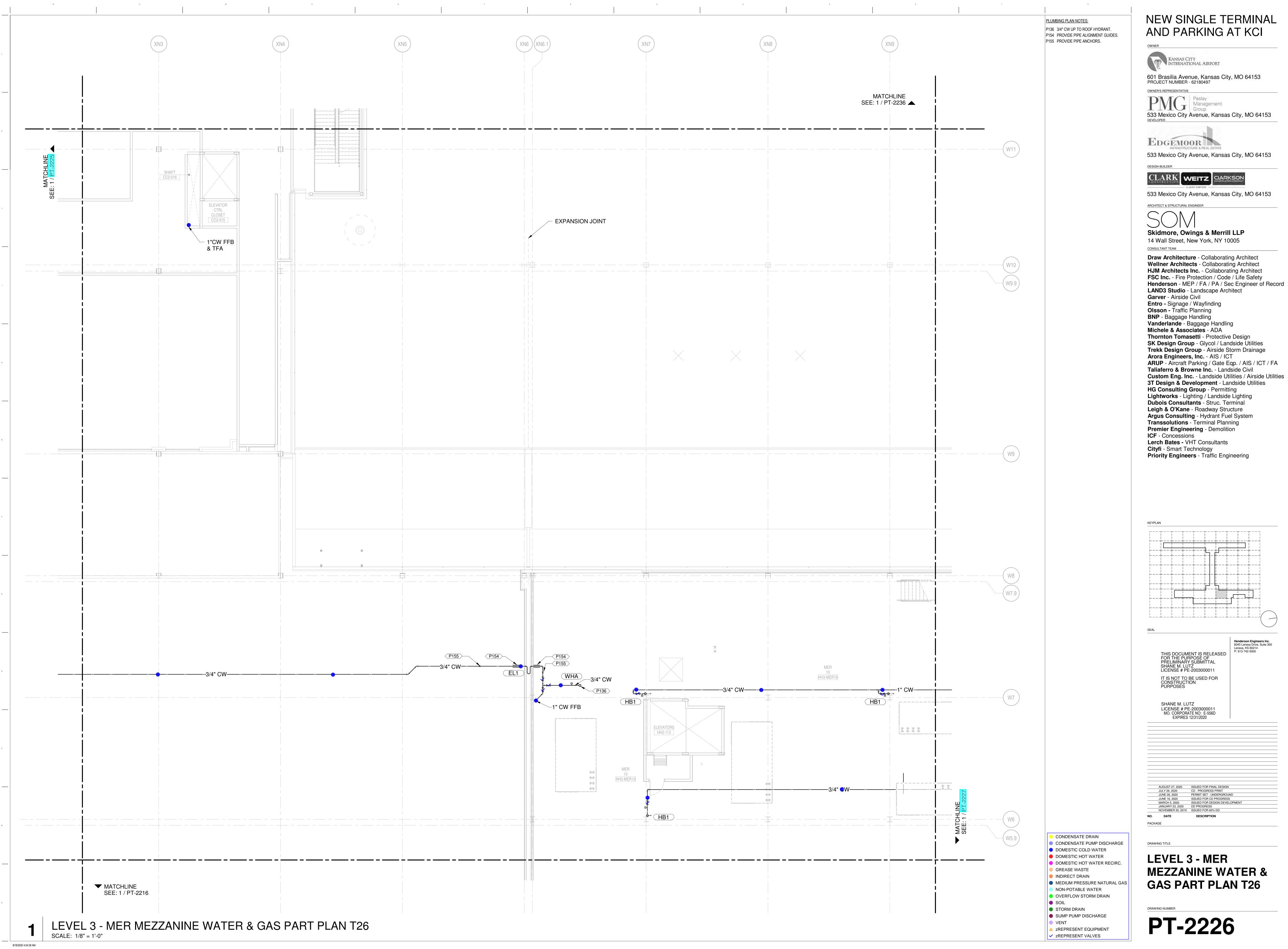
DEPARTURES WATER

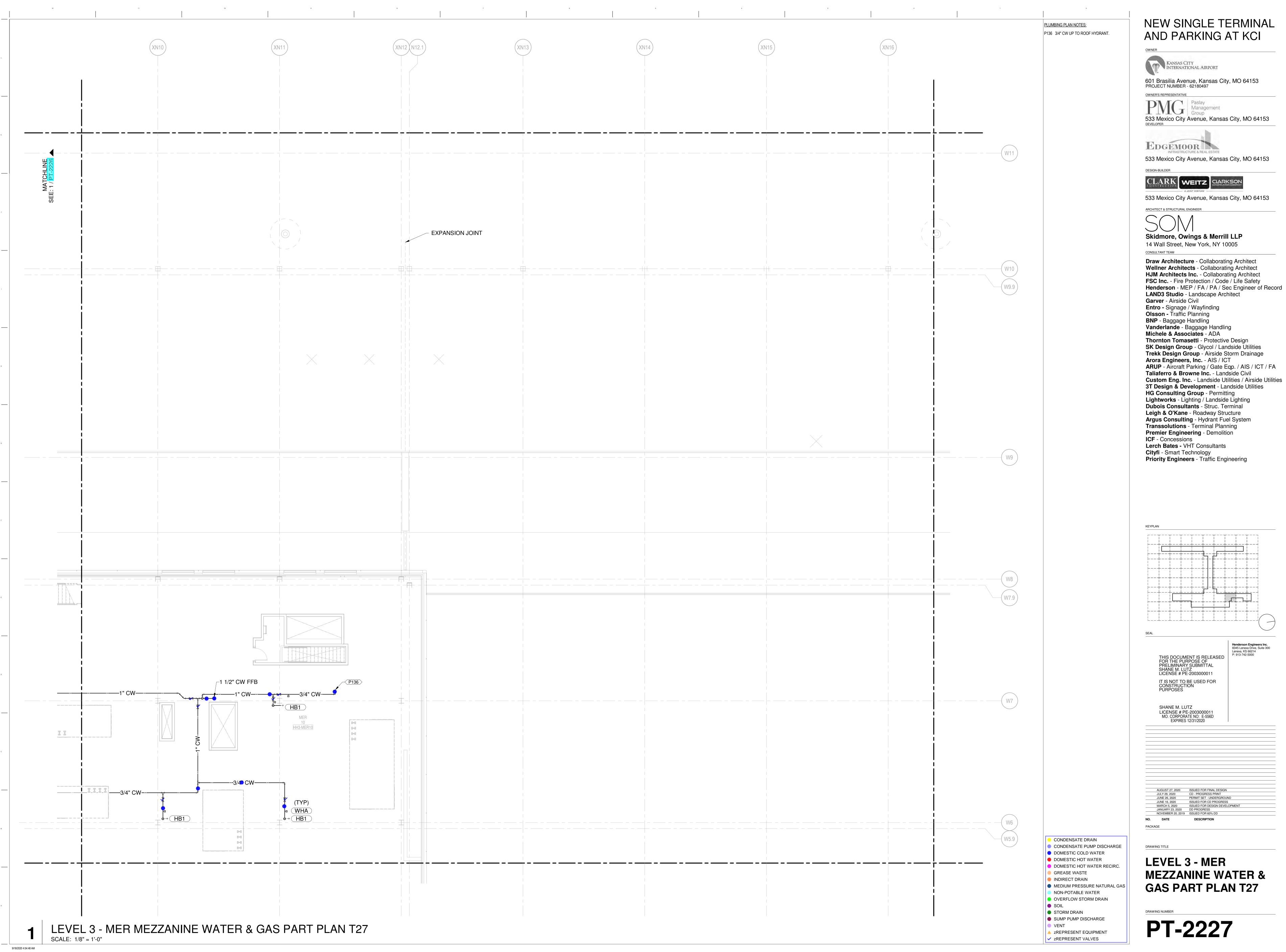


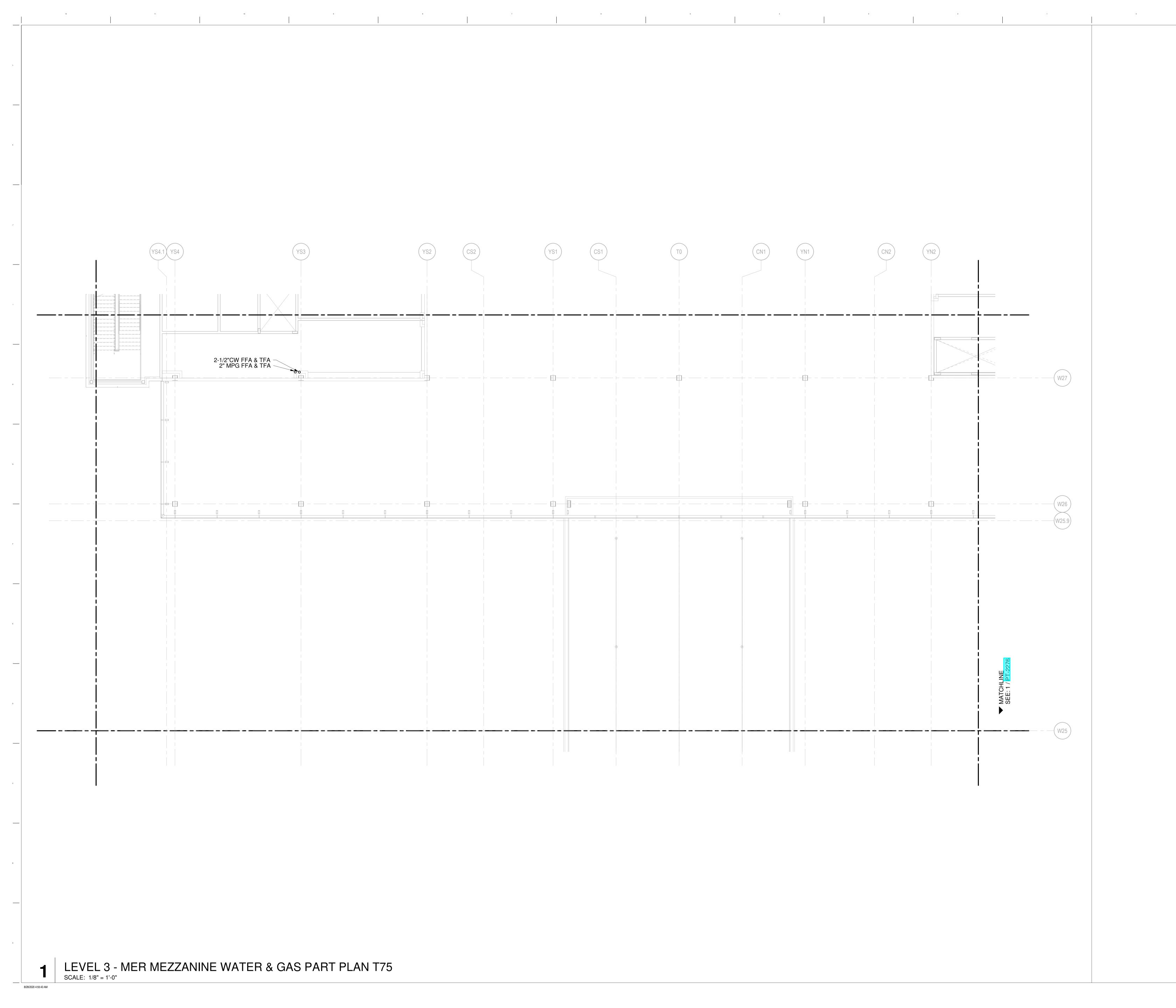


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KANSAS CITY INTERNATIONAL AIRPORT

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OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

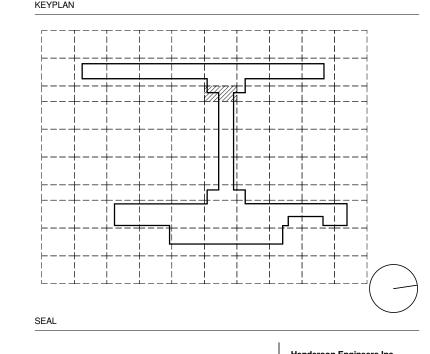
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ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil

Custom Eng. Inc. - Landside Utilities / Airside Utilities
3T Design & Development - Landside Utilities
HG Consulting Group - Permitting Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Premier Engineering - Demolition ICF - Concessions Lerch Bates - VHT Consultants Cityfi - Smart Technology Priority Engineers - Traffic Engineering



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LEVEL 3 - MER MEZZANINE WATER & GAS PART PLAN T75

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

ICF - Concessions

Lerch Bates - VHT Consultants

Priority Engineers - Traffic Engineering

Cityfi - Smart Technology

Skidmore, Owings & Merrill LLP

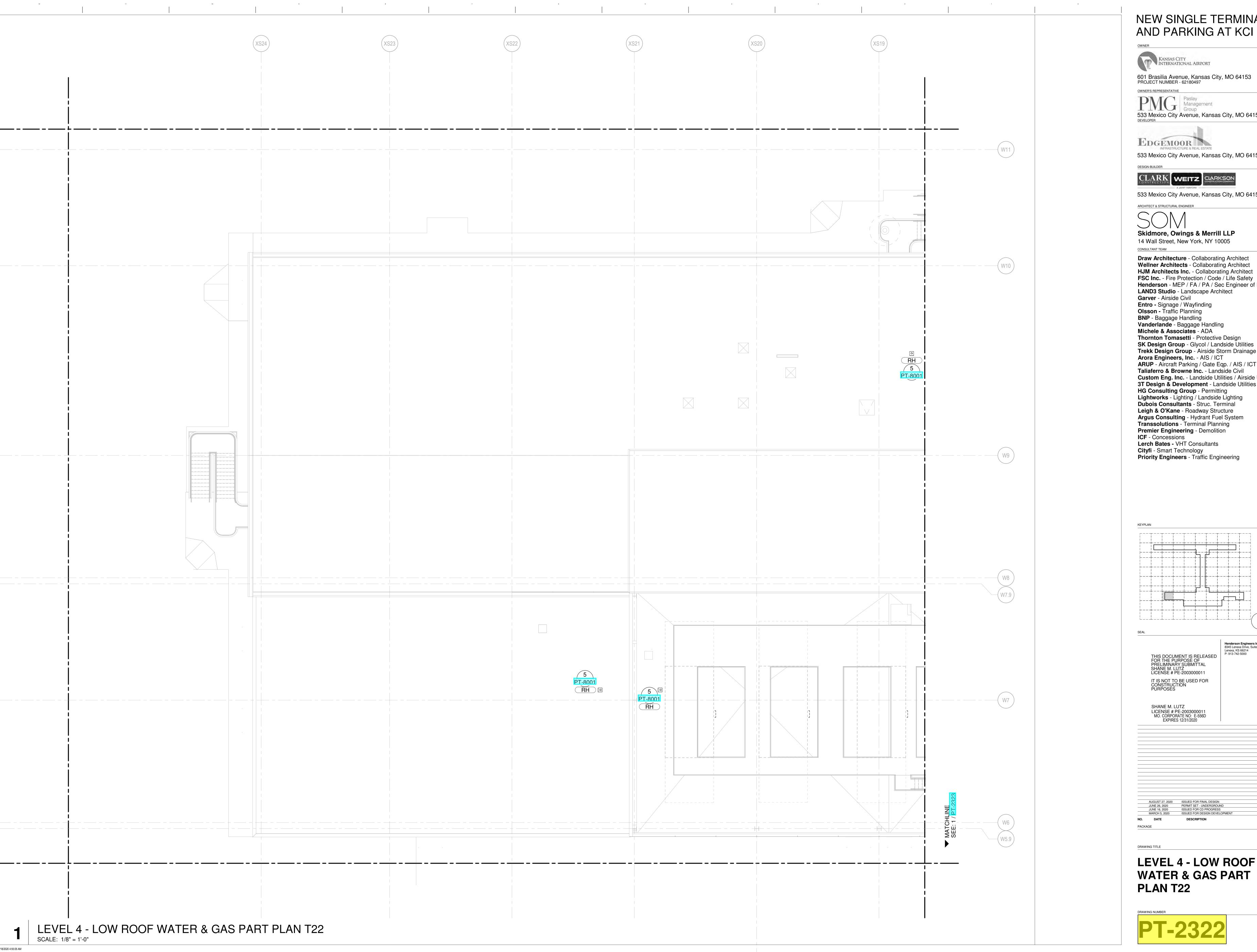
14 Wall Street, New York, NY 10005 CONSULTANT TEAM

Draw Architecture - Collaborating Architect
Wellner Architects - Collaborating Architect
HJM Architects Inc. - Collaborating Architect
FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record
LAND3 Studio - Landscape Architect Garver - Airside Civil Entro - Signage / Wayfinding
Olsson - Traffic Planning BNP - Baggage Handling
Vanderlande - Baggage Handling
Michele & Associates - ADA
Thornton Tomasetti - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage
Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities
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HG Consulting Group - Permitting Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal Leigh & O'Kane - Roadway Structure Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning **Premier Engineering** - Demolition

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LEVEL 3 - MER MEZZANINE WATER & GAS PART PLAN T76



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

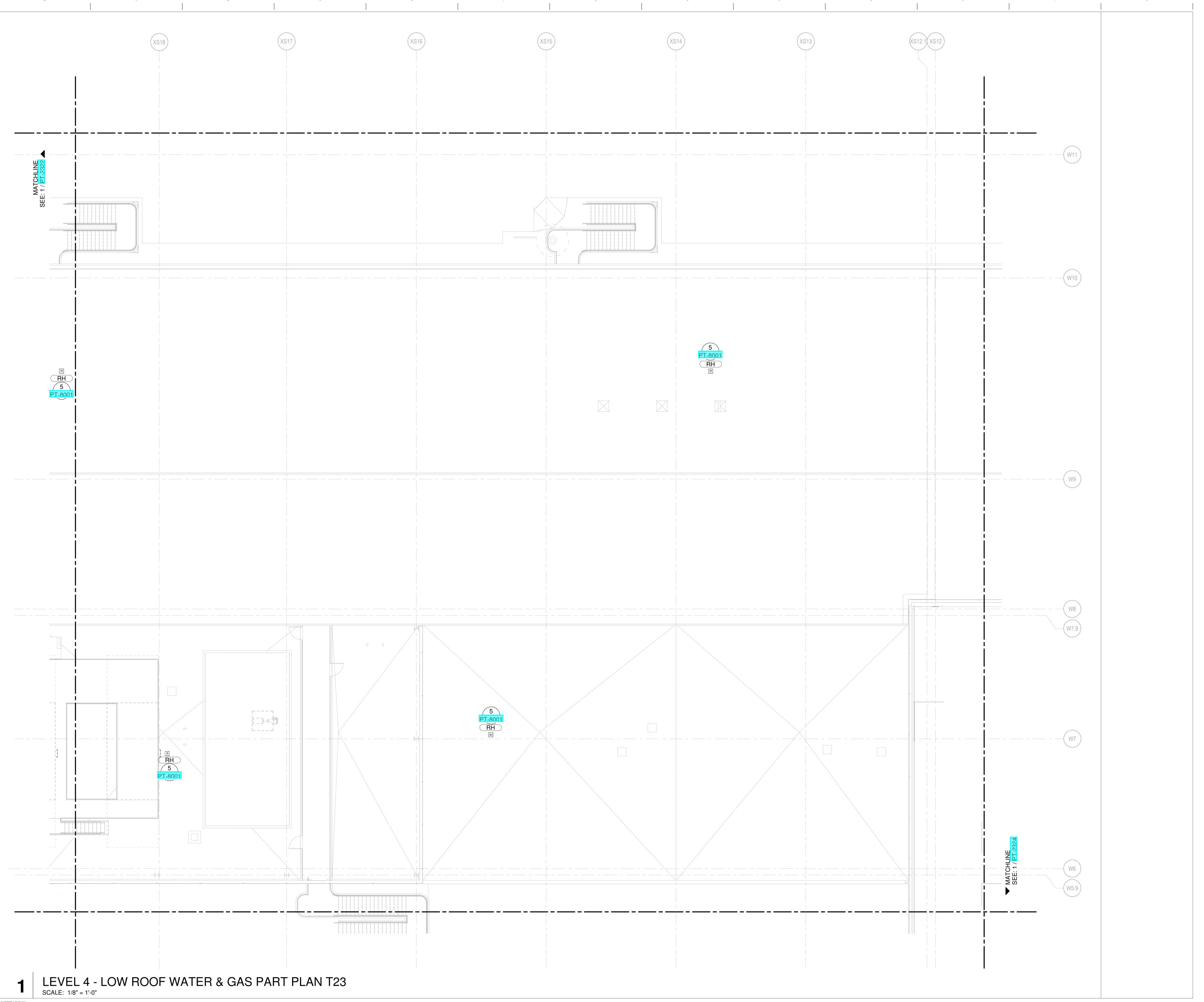
14 Wall Street, New York, NY 10005

Draw Architecture - Collaborating Architect **Wellner Architects** - Collaborating Architect **HJM Architects Inc.** - Collaborating Architect FSC Inc. - Fire Protection / Code / Life Safety
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Trekk Design Group - Airside Storm Drainage
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Argus Consulting - Hydrant Fuel System
Transsolutions - Terminal Planning Premier Engineering - Demolition ICF - Concessions

Lerch Bates - VHT Consultants
Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

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DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

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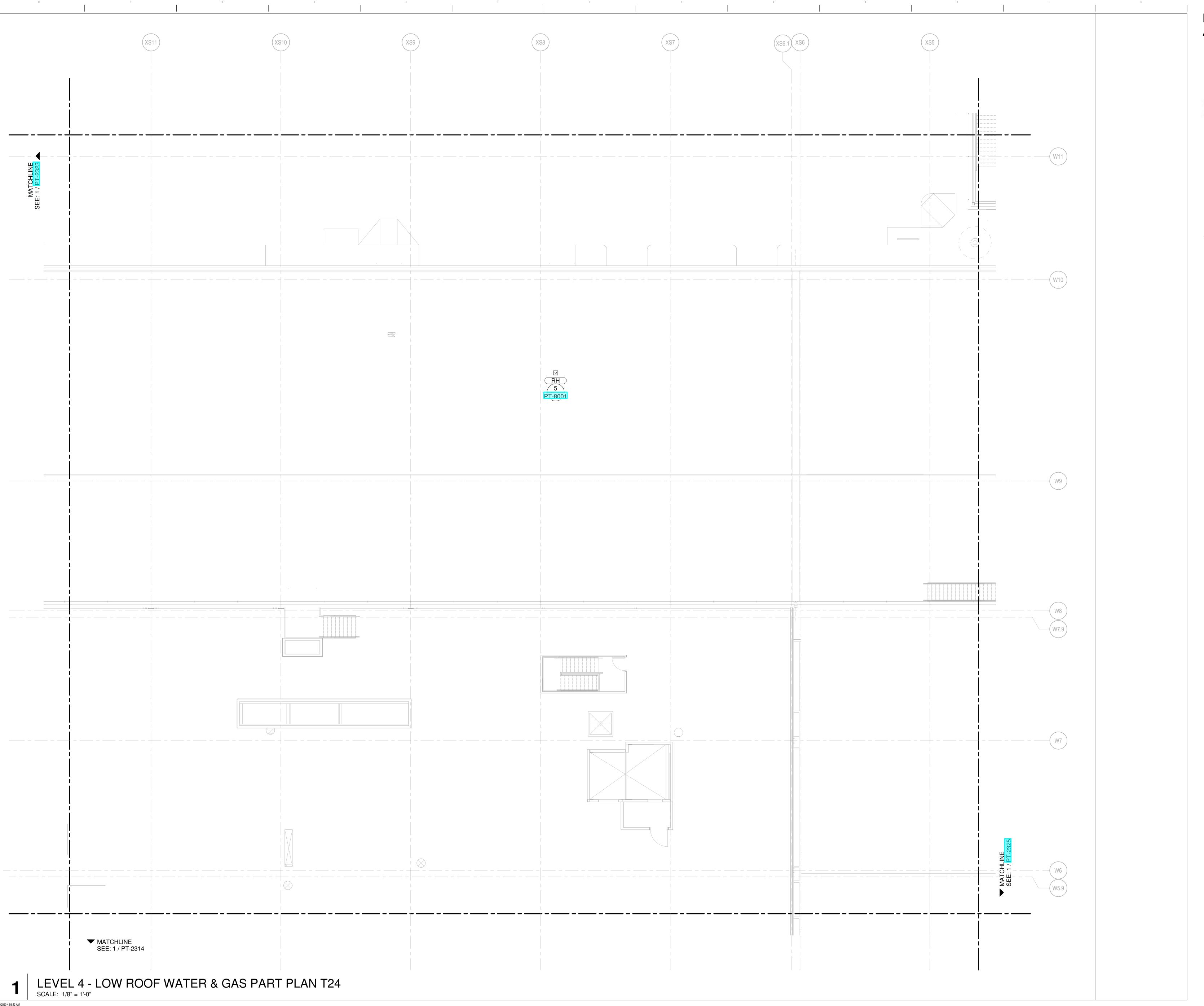
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JUNE 16, 2020 ISSUED FOR CD PROGRESS

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601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

Paslay
Management
Group

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

CLARKSON

533 Mexico City Avenue, Kansas City, MO 64153

533 Mexico City Avenue, Kansas City,

Skidmore, Owings & Merrill LLP

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14 Wall Street, New York, NY 10005
CONSULTANT TEAM

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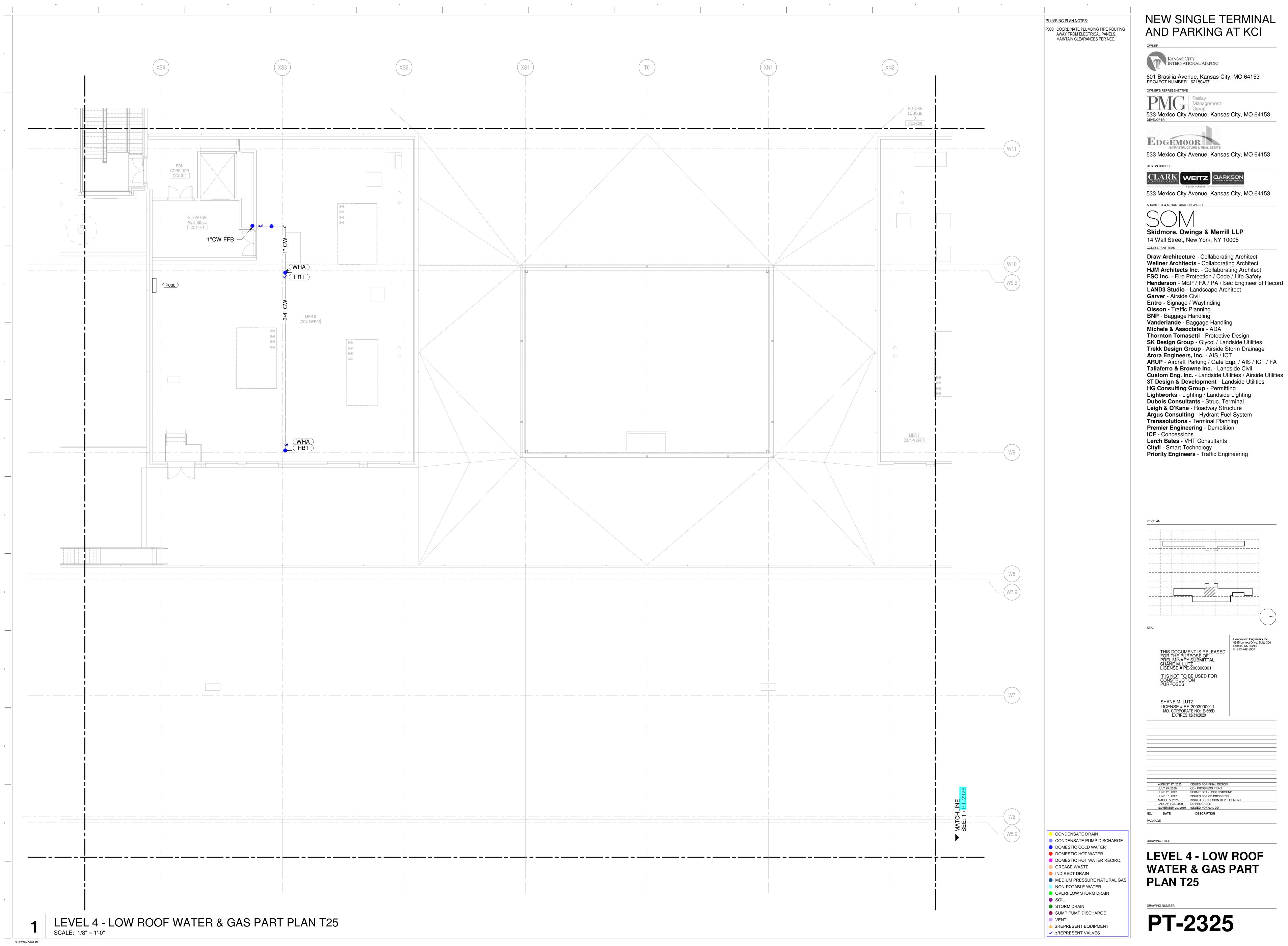
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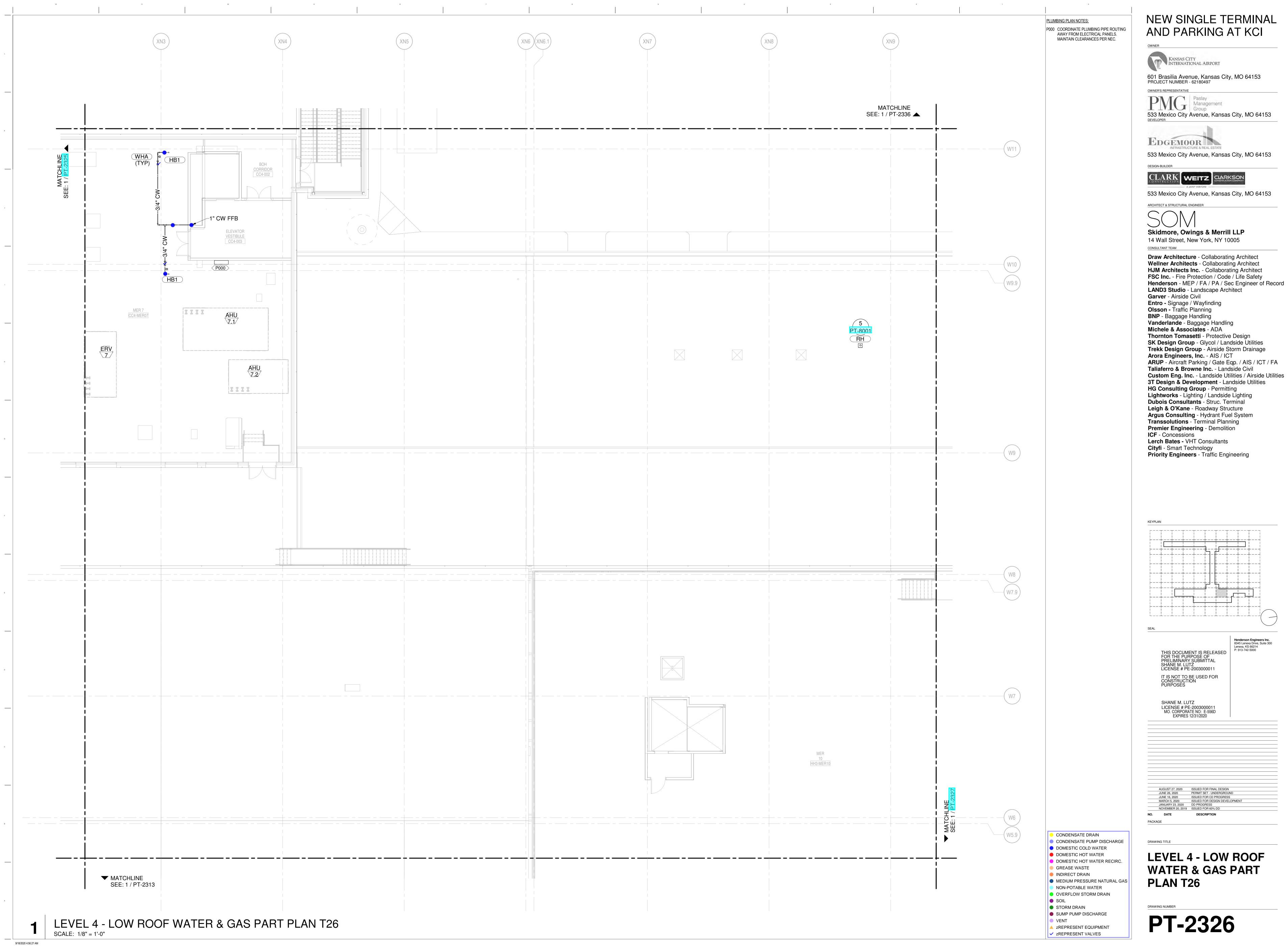
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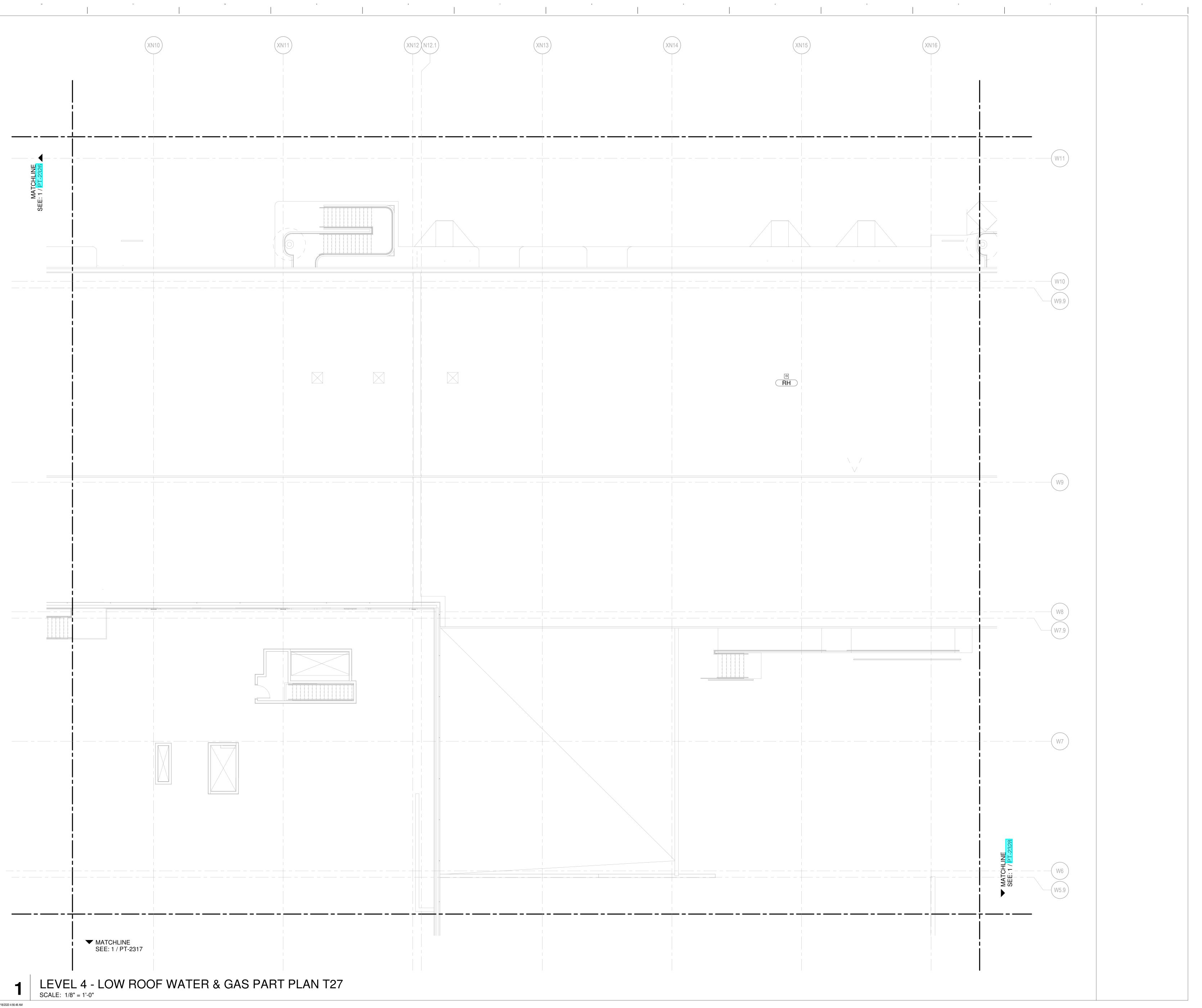
DRAWING TITE

LEVEL 4 - LOW ROOF WATER & GAS PART PLAN T24

PT-2324







KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

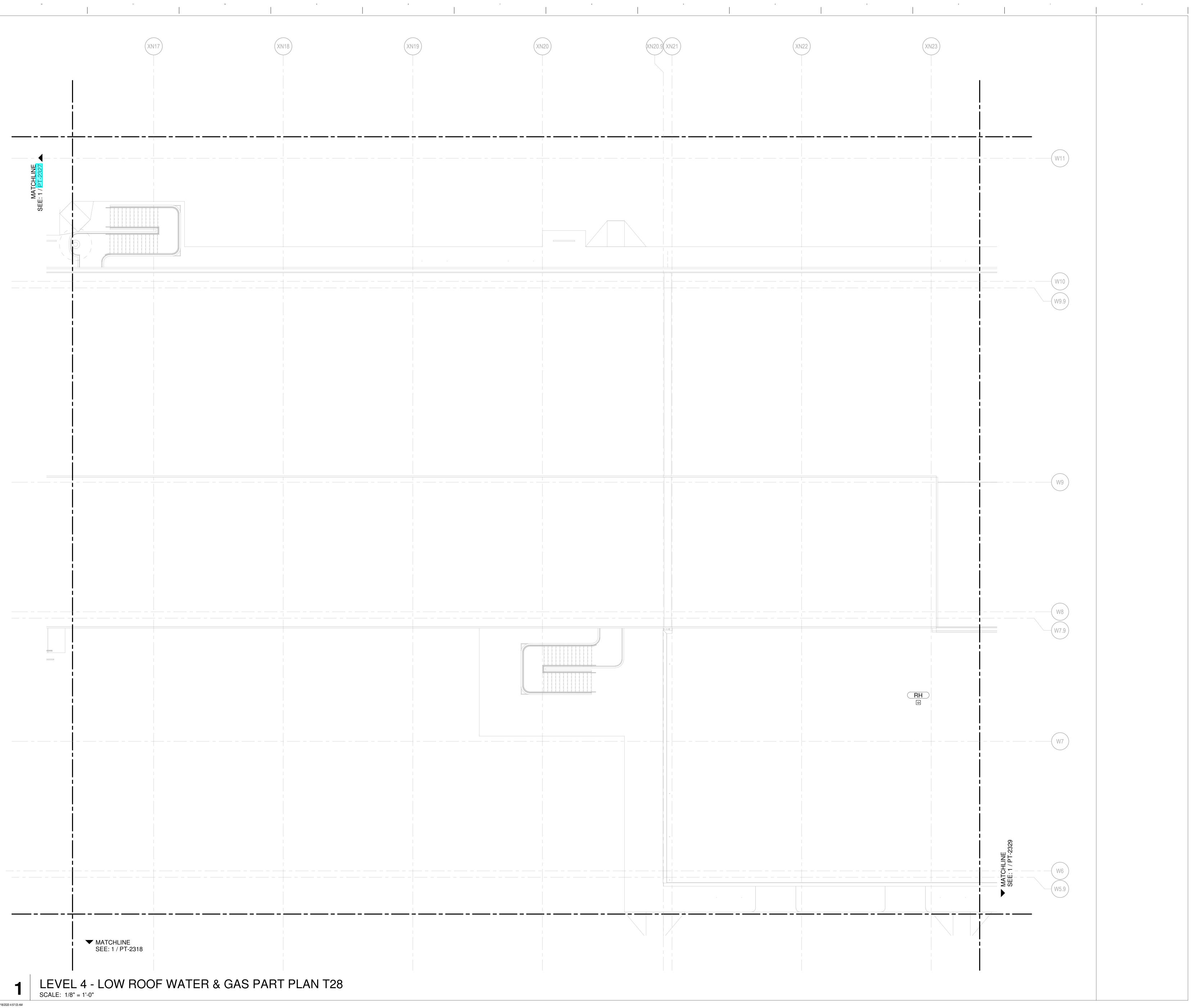
CONSULTANT TEAM

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HG Consulting Group - Permitting
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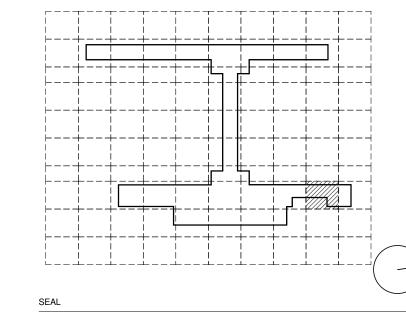
Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

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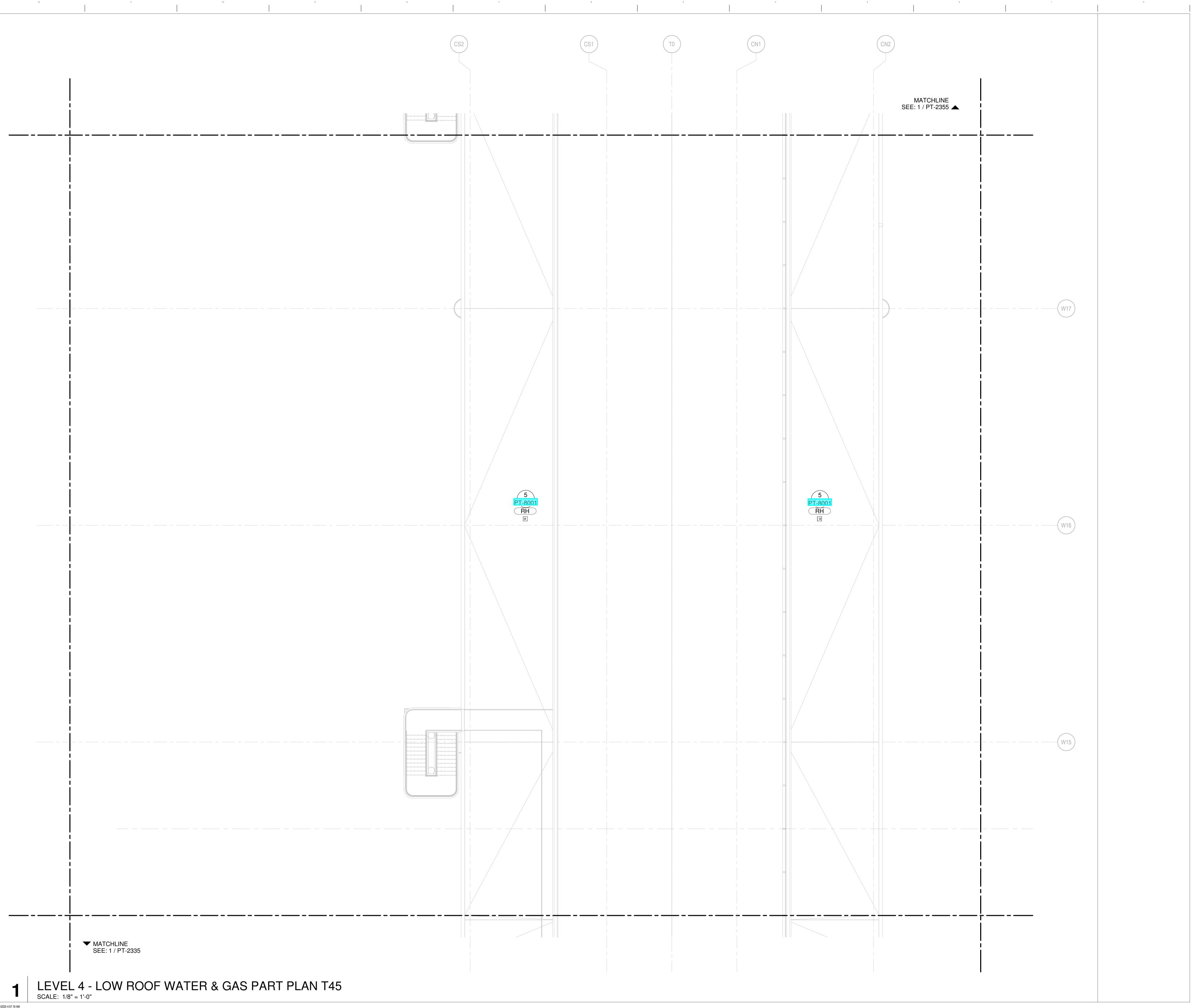
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OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

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533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

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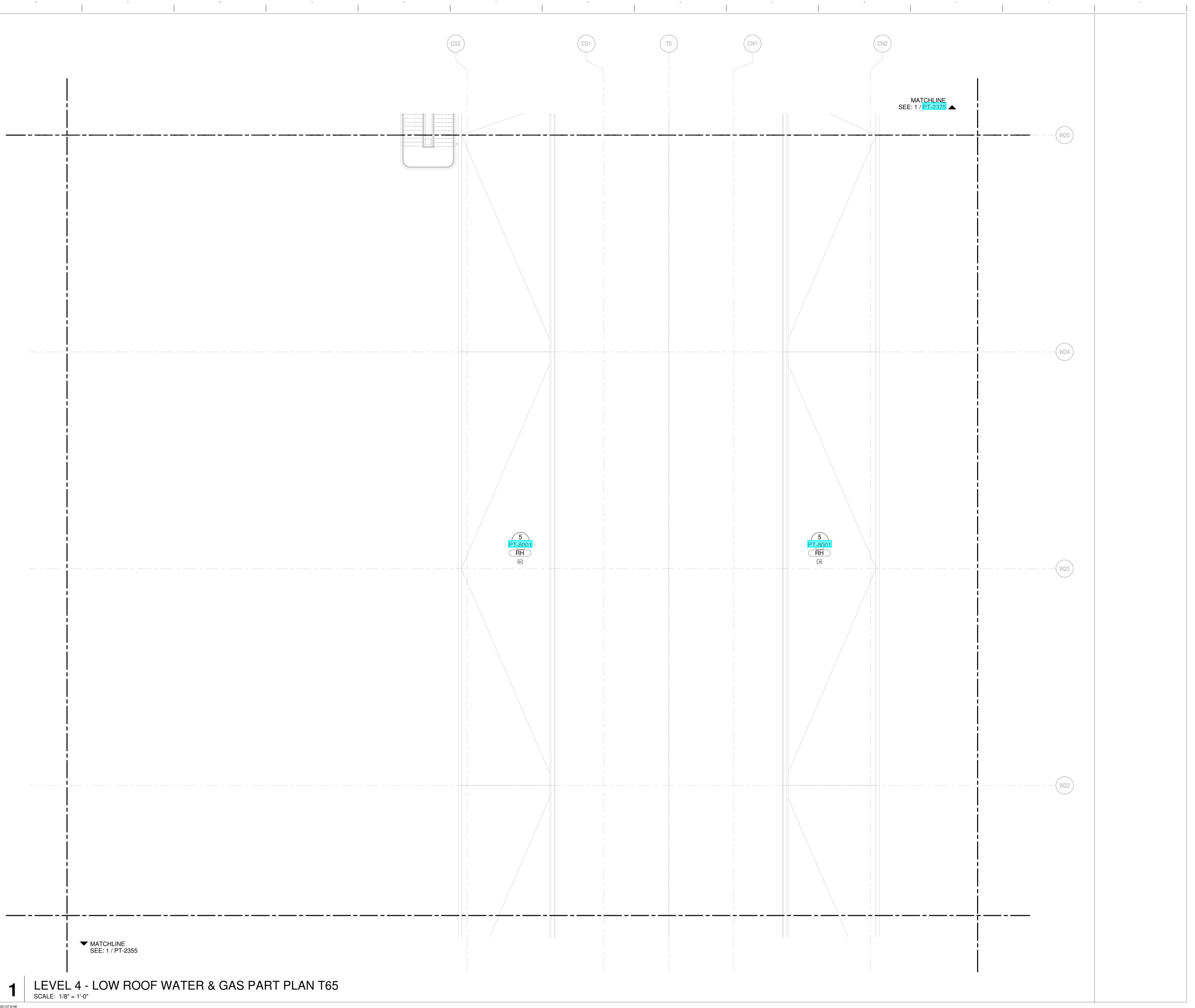
CONSULTANT TEAM **Draw Architecture** - Collaborating Architect **Wellner Architects** - Collaborating Architect HJM Architects Inc. - Collaborating Architect

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601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005 CONSULTANT TEAM

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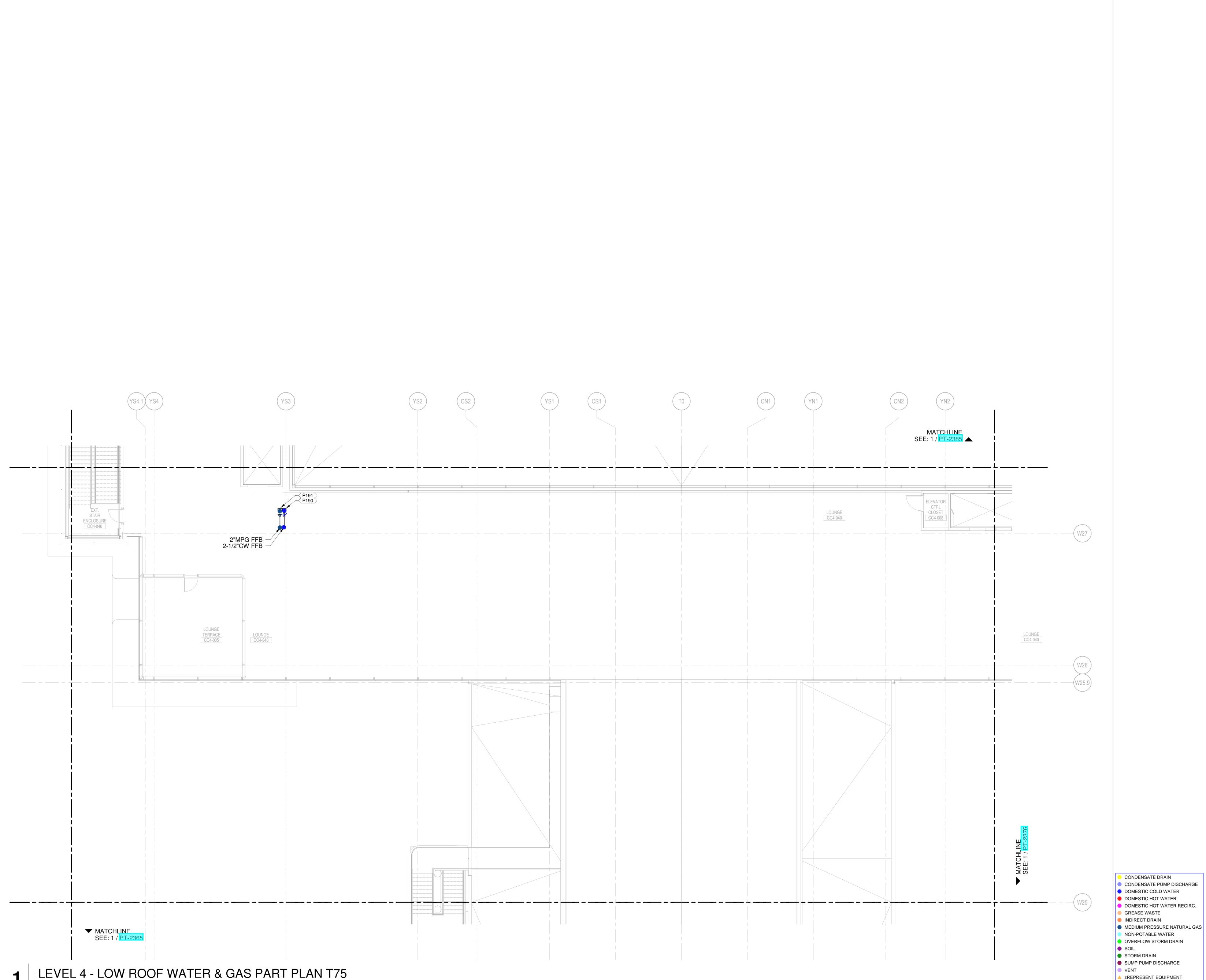
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SCALE: 1/8" = 1'-0"

NEW SINGLE TERMINAL AND PARKING AT KCI

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

Paslay
Management
Group

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

CLARK WEITZ CLARKSON CONSTRUCTION COMPANY

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

DESIGN-BUILDER

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005

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SEAL Under Section 1

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MO. CORPORATE NO: E-556D
EXPIRES 12/31/2020

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NO. DATE DESCRIPTION

PACKAGE

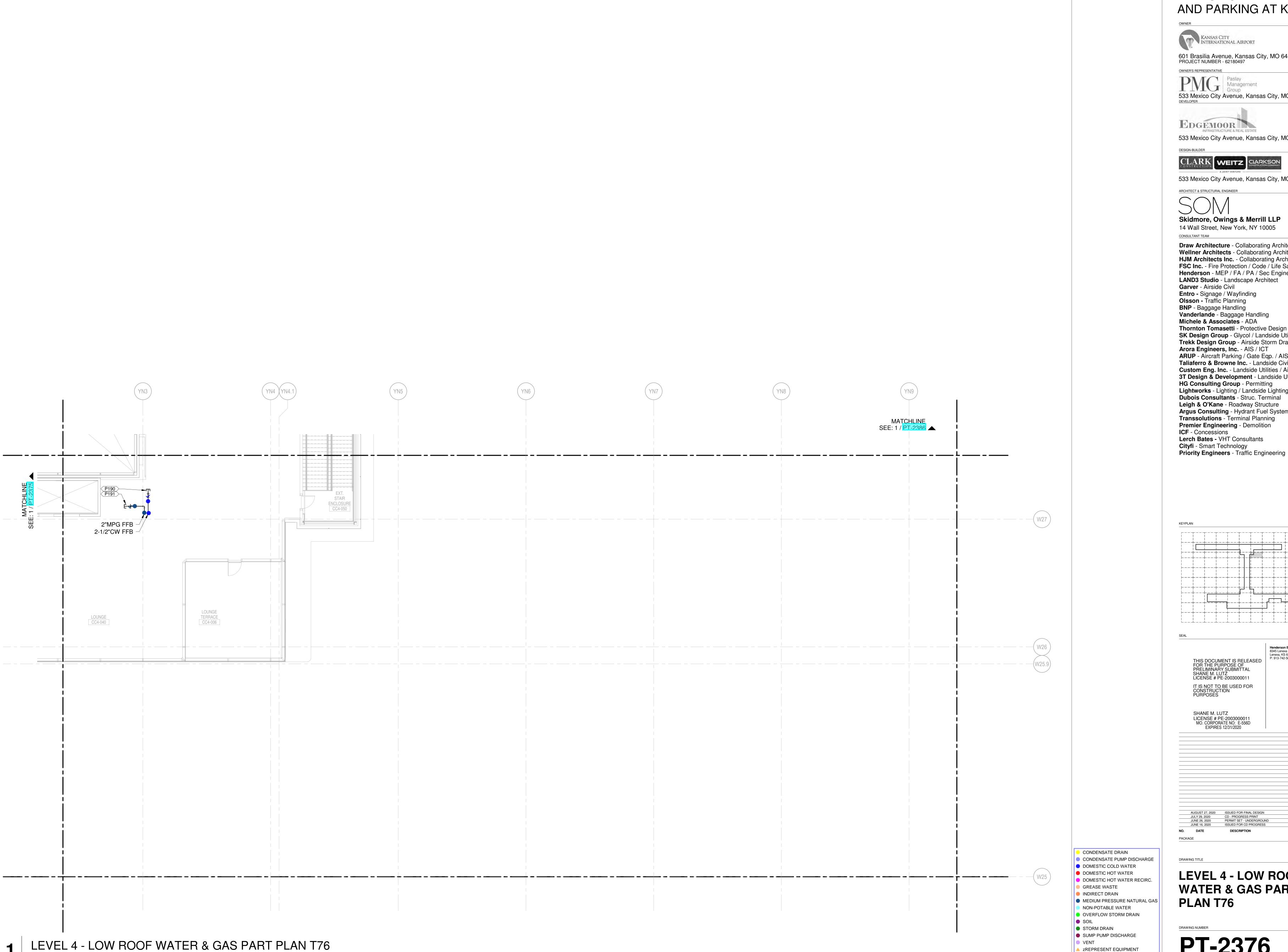
DRAWING TITLE

LEVEL 4 - LOW ROOF WATER & GAS PART PLAN T75

DRAWING NU

zREPRESENT VALVES

PT-2375



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

Skidmore, Owings & Merrill LLP

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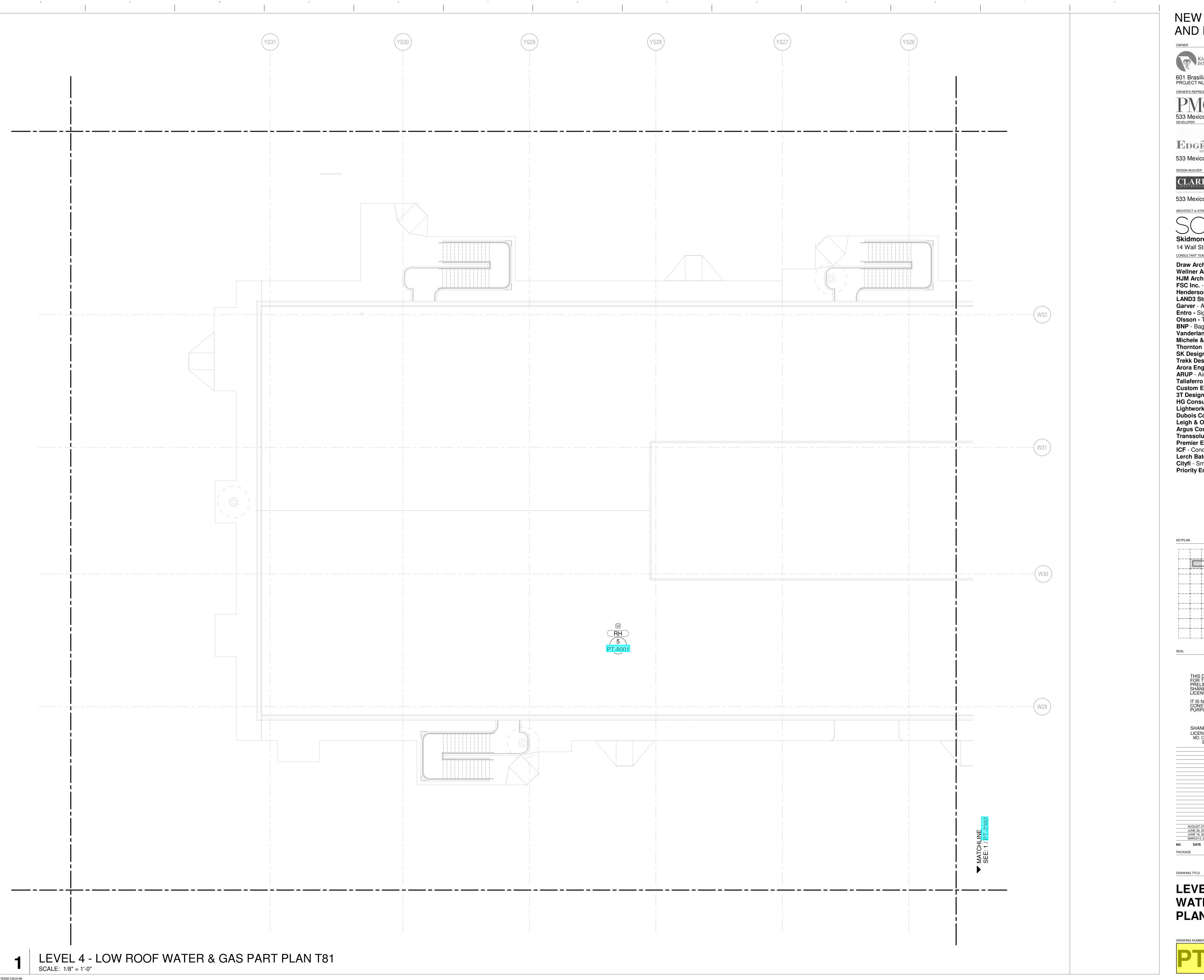
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PERMIT SET - UNDERGROUND
ISSUED FOR CD PROGRESS

LEVEL 4 - LOW ROOF WATER & GAS PART PLAN T76

PT-2376

zREPRESENT EQUIPMENT zREPRESENT VALVES



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

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533 Mexico City Avenue, Kansas City, MO 64153

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ARCHITECT & STRUCTURAL ENGINEER

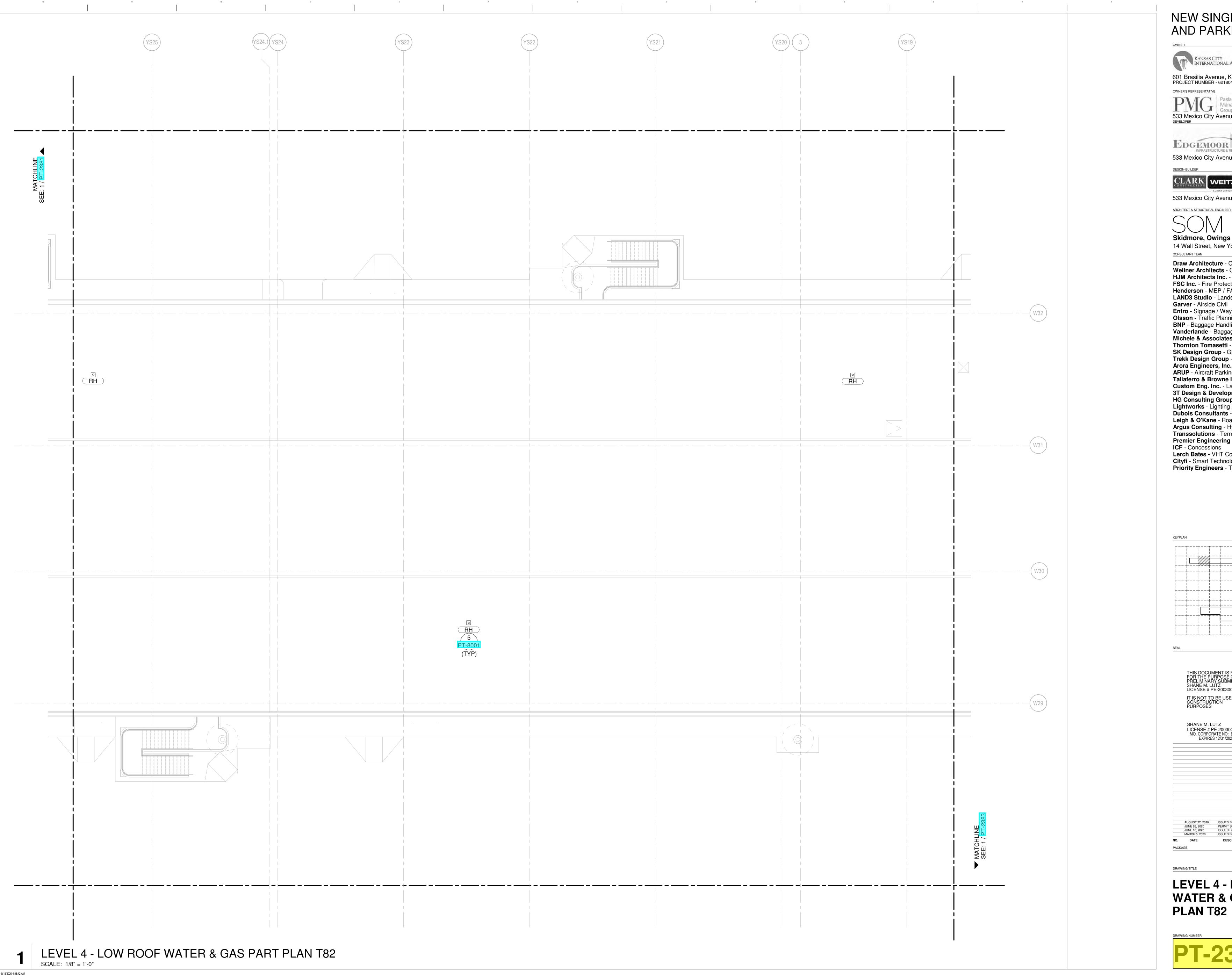
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533 Mexico City Avenue, Kansas City, MO 64153

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

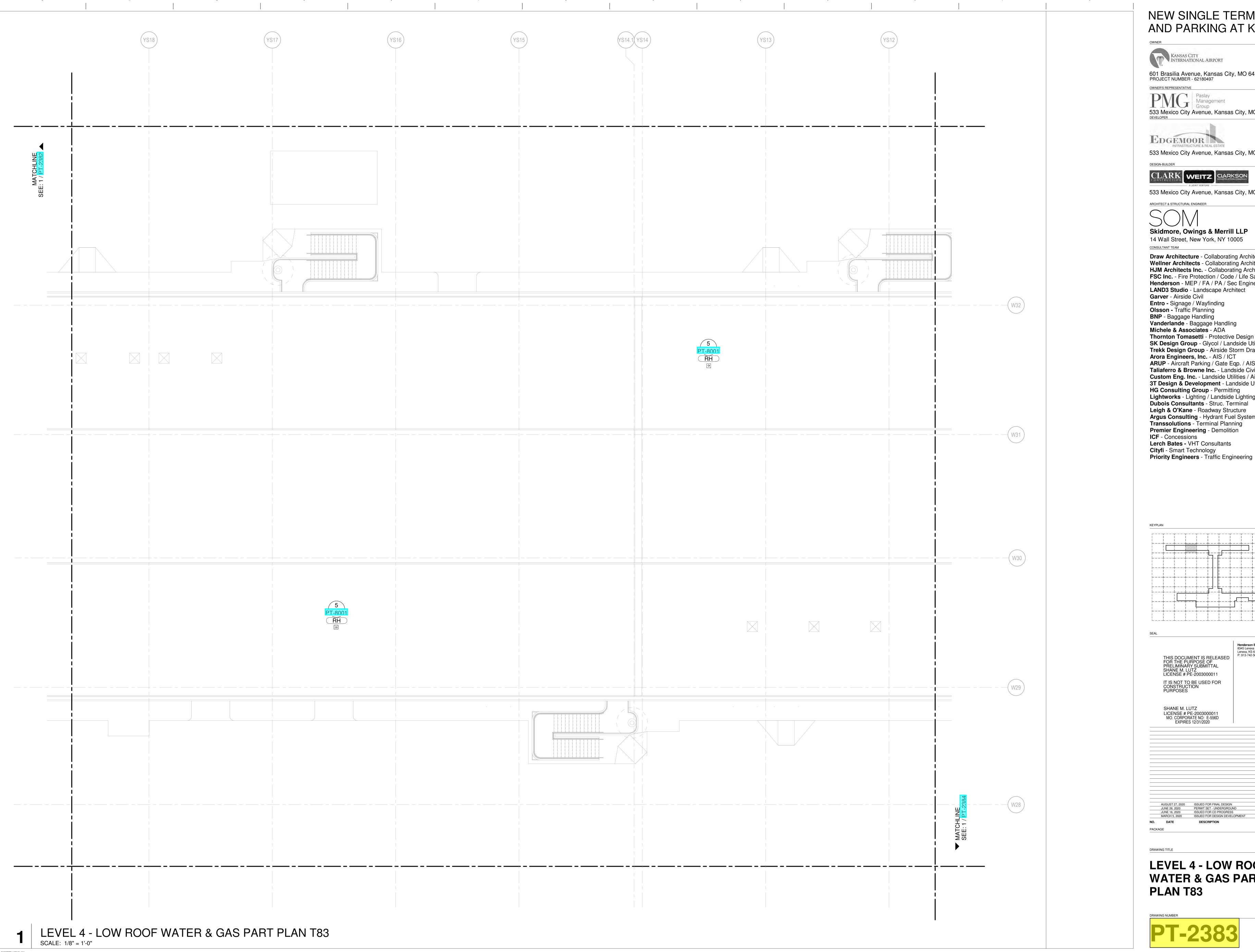
CONSULTANT TEAM **Draw Architecture** - Collaborating Architect **Wellner Architects** - Collaborating Architect

HJM Architects Inc. - Collaborating Architect
FSC Inc. - Fire Protection / Code / Life Safety
Henderson - MEP / FA / PA / Sec Engineer of Record
LAND3 Studio - Landscape Architect Garver - Airside Civil Entro - Signage / Wayfinding
Olsson - Traffic Planning BNP - Baggage Handling
Vanderlande - Baggage Handling
Michele & Associates - ADA
Thornton Tomasetti - Protective Design SK Design Group - Glycol / Landside Utilities Trekk Design Group - Airside Storm Drainage
Arora Engineers, Inc. - AIS / ICT
ARUP - Aircraft Parking / Gate Eqp. / AIS / ICT / FA Taliaferro & Browne Inc. - Landside Civil Custom Eng. Inc. - Landside Utilities / Airside Utilities
3T Design & Development - Landside Utilities
HG Consulting Group - Permitting
Lightworks - Lighting / Landside Lighting
Dubois Consultants - Struc. Terminal

Leigh & O'Kane - Roadway Structure
Argus Consulting - Hydrant Fuel System Transsolutions - Terminal Planning Premier Engineering - Demolition ICF - Concessions Lerch Bates - VHT Consultants
Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

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SHANE M. LUTZ LICENSE # PE-2003000011 MO. CORPORATE NO: E-556D EXPIRES 12/31/2020



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

OWNER'S REPRESENTATIVE 533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR 533 Mexico City Avenue, Kansas City, MO 64153

DESIGN-BUILDER

533 Mexico City Avenue, Kansas City, MO 64153

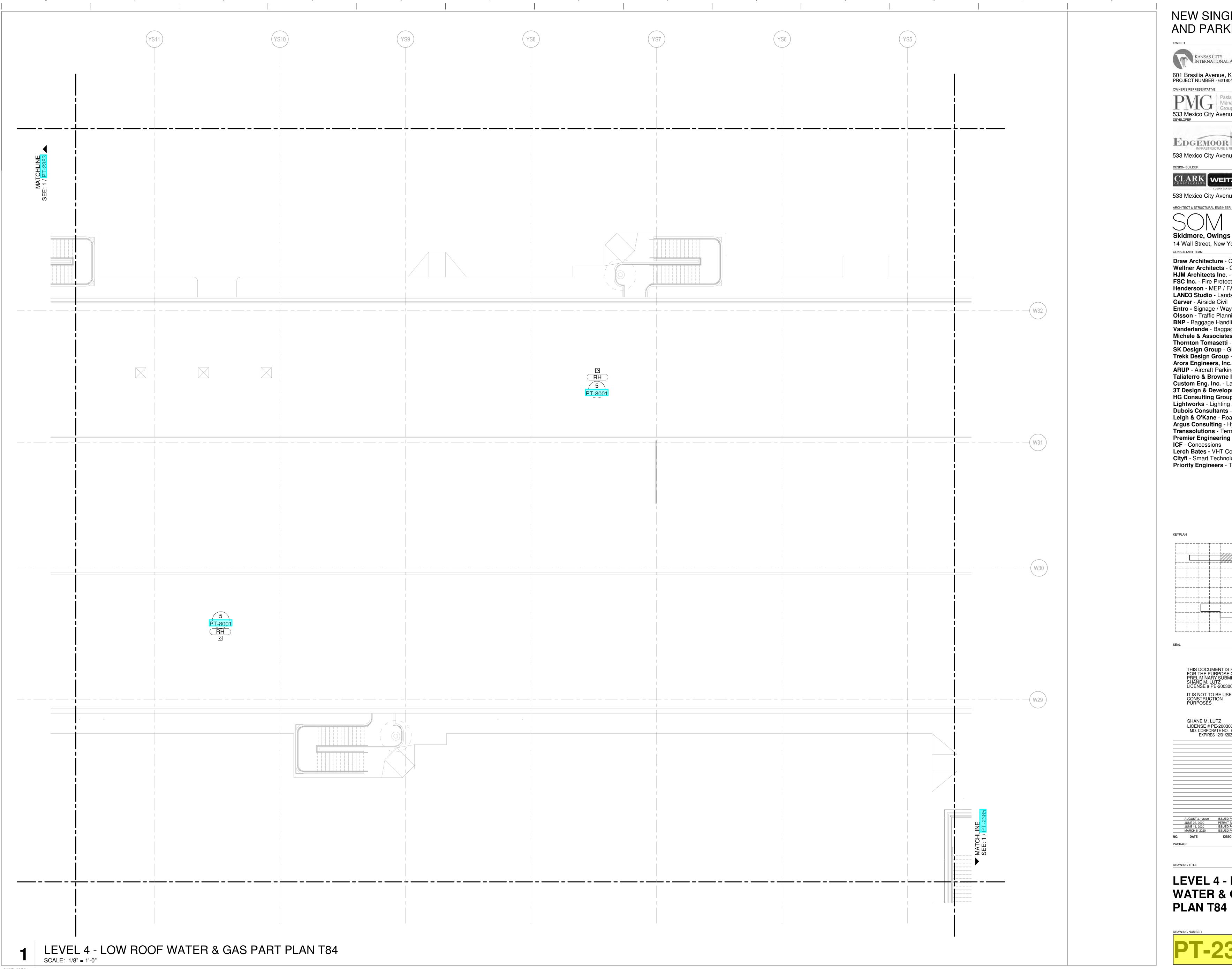
ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005 CONSULTANT TEAM

Draw Architecture - Collaborating Architect **Wellner Architects** - Collaborating Architect HJM Architects Inc. - Collaborating Architect
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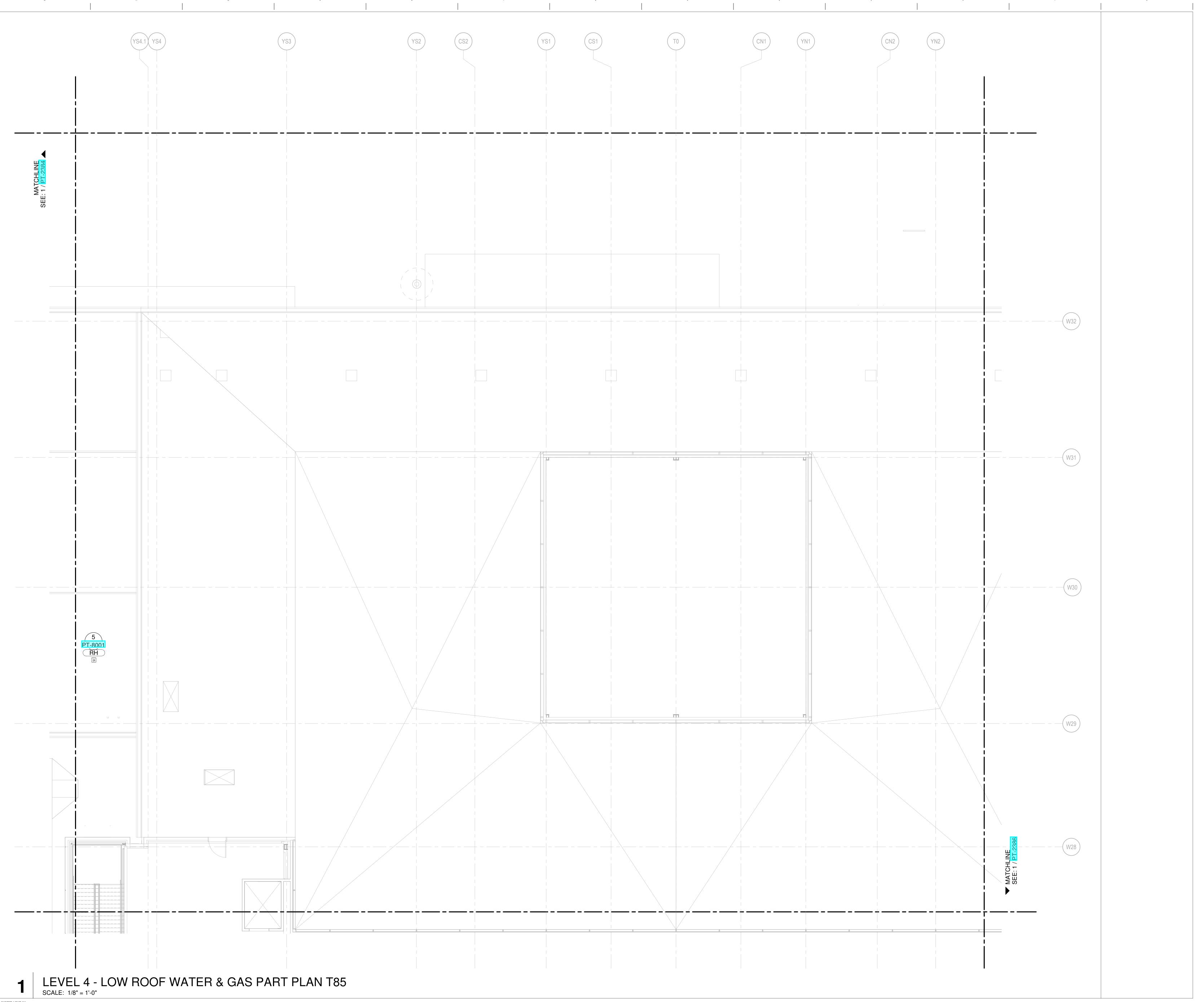
Custom Eng. Inc. - Landside Utilities / Airside Utilities
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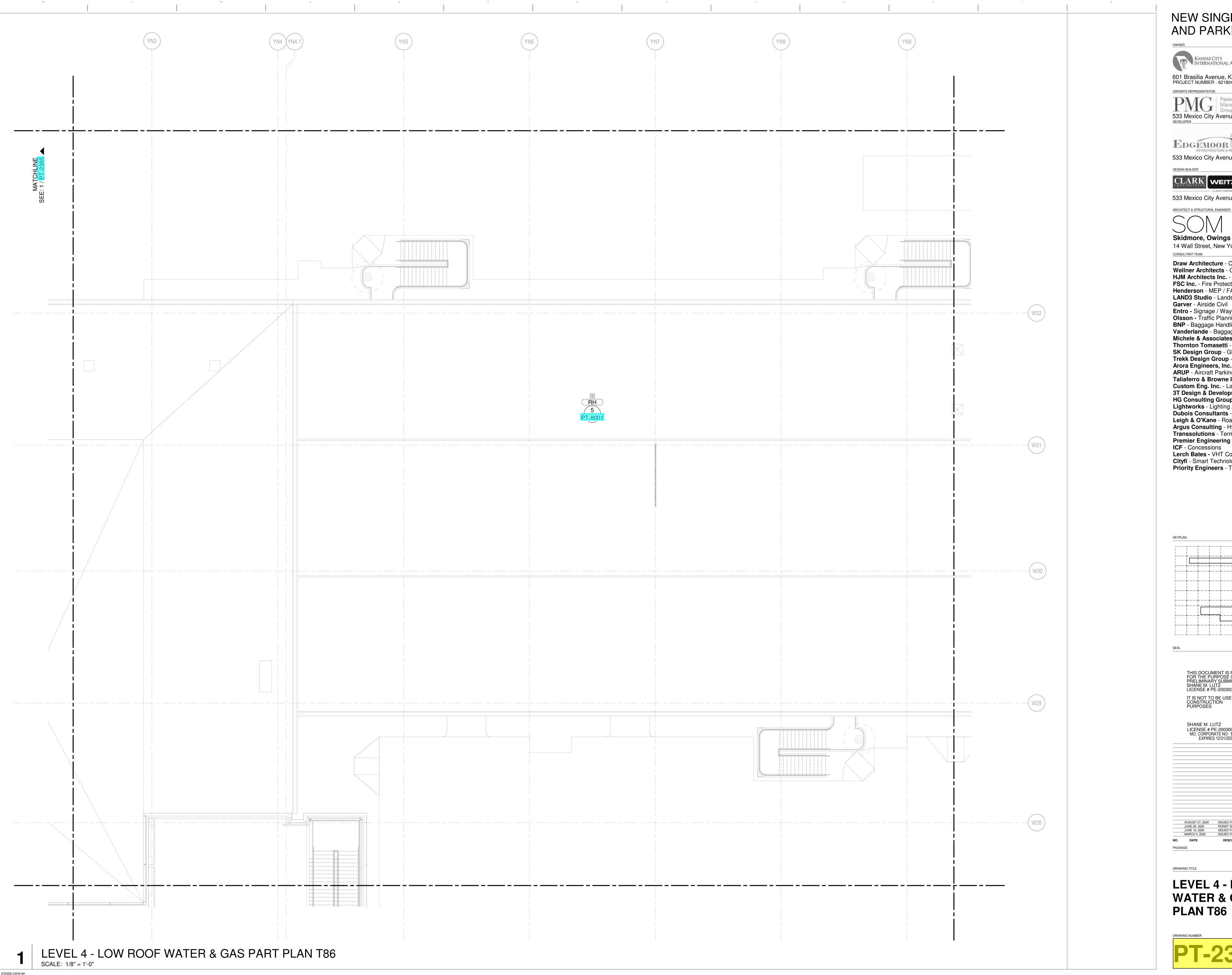
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JUNE 26, 2020 PERMIT SET - UNDERGROUND

JUNE 16, 2020 ISSUED FOR CD PROGRESS

MARCH 5, 2020 ISSUED FOR DESIGN DEVELOPMENT

LEVEL 4 - LOW ROOF WATER & GAS PART PLAN T85



KANSAS CITY INTERNATIONAL AIRPORT

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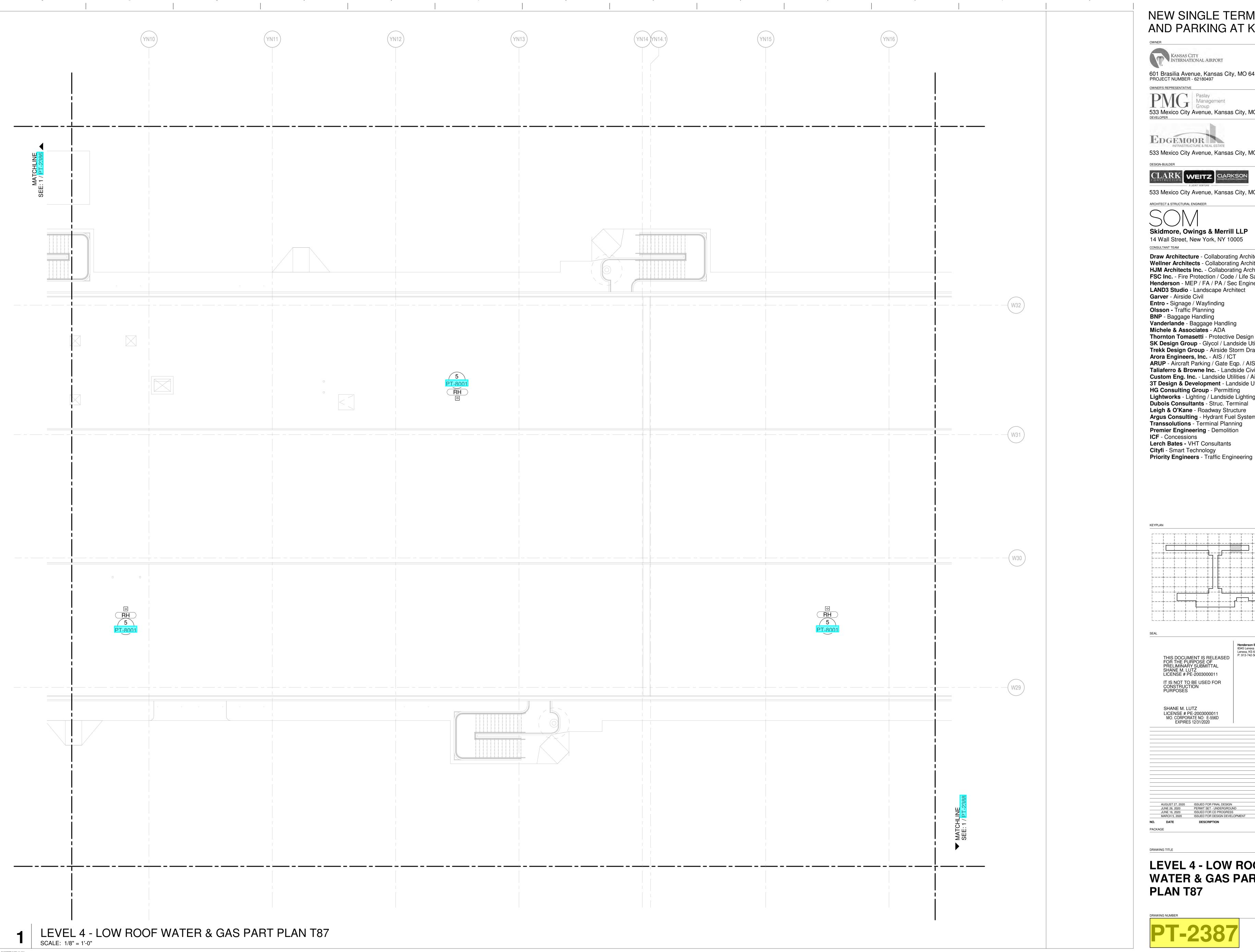
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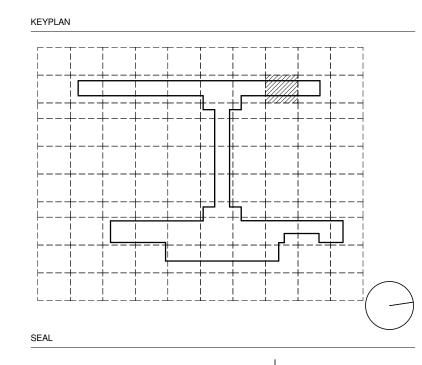
533 Mexico City Avenue, Kansas City, MO 64153 ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP 14 Wall Street, New York, NY 10005

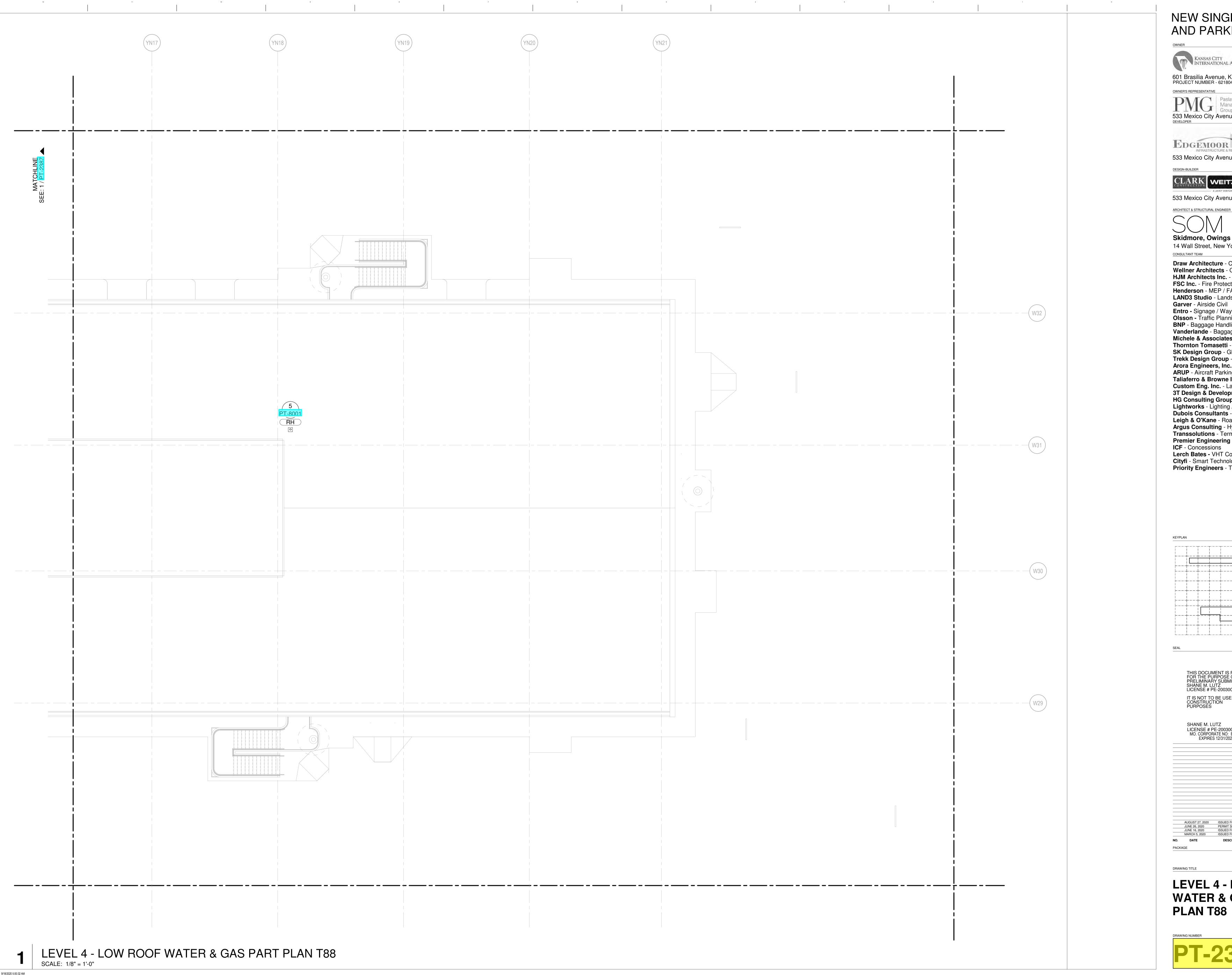
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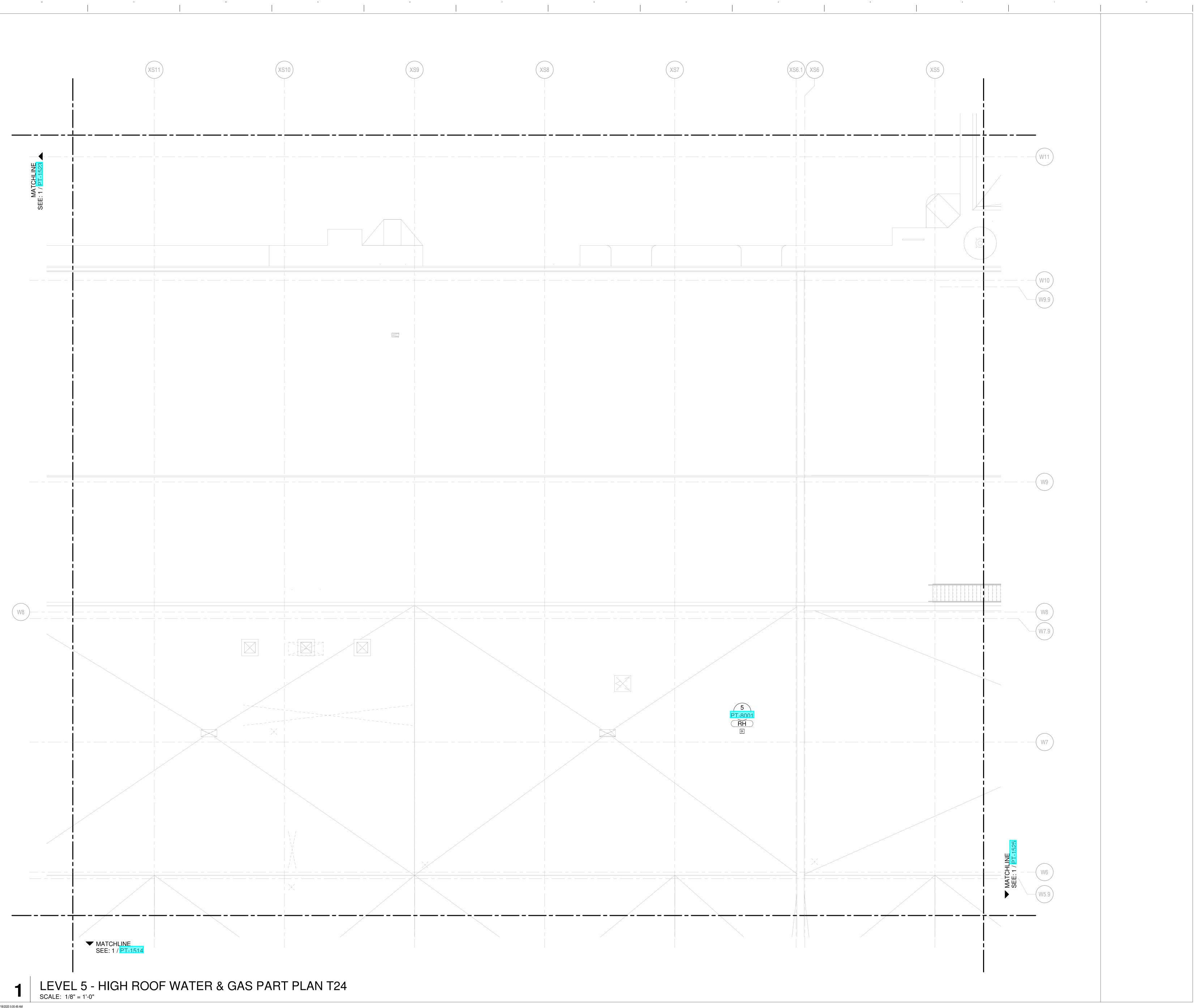
Trekk Design Group - Airside Storm Drainage
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ARCHITECT & STRUCTURAL ENGINEER

Skidmore, Owings & Merrill LLP

14 Wall Street, New York, NY 10005

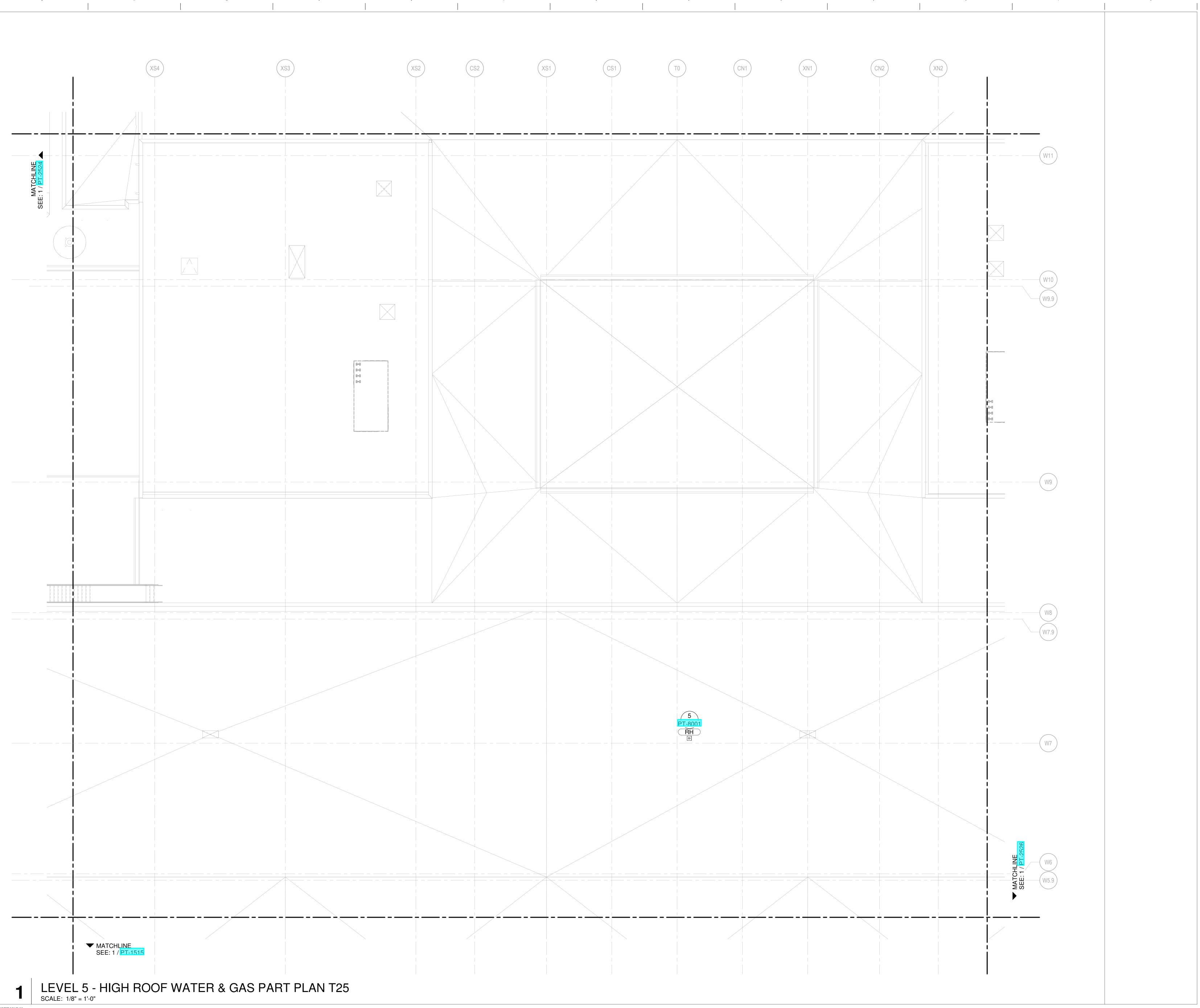
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LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T24



KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

Paslay
Management
Group

533 Mexico City Avenue, Kansas City, MO 64153

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

533 Mexico City Avenue, Kansas City, MO 64153

CLARK WEITZ CLARKSON

533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

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Transsolutions - Terminal Planning
Premier Engineering - Demolition
ICF - Concessions
Lerch Bates - VHT Consultants
Cityfi - Smart Technology
Priority Engineers - Traffic Engineering

KEYPLAN

SEAL

Henderson Engineers Inc.
8345 Lenexa Drive, Suite 30
Lenexa, KS 66214
P: 913-742-5000

Henderson Engineers Inc.
8345 Lenexa Drive, Suite 30
Lenexa, KS 66214
P: 913-742-5000

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License # Pe-2003000011
Mo. Corporate No: E-556D
EXPIRES 12/31/2020

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JULY 29, 2020 CD - PROGRESS PRINT
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JUNE 16, 2020 ISSUED FOR CD PROGRESS

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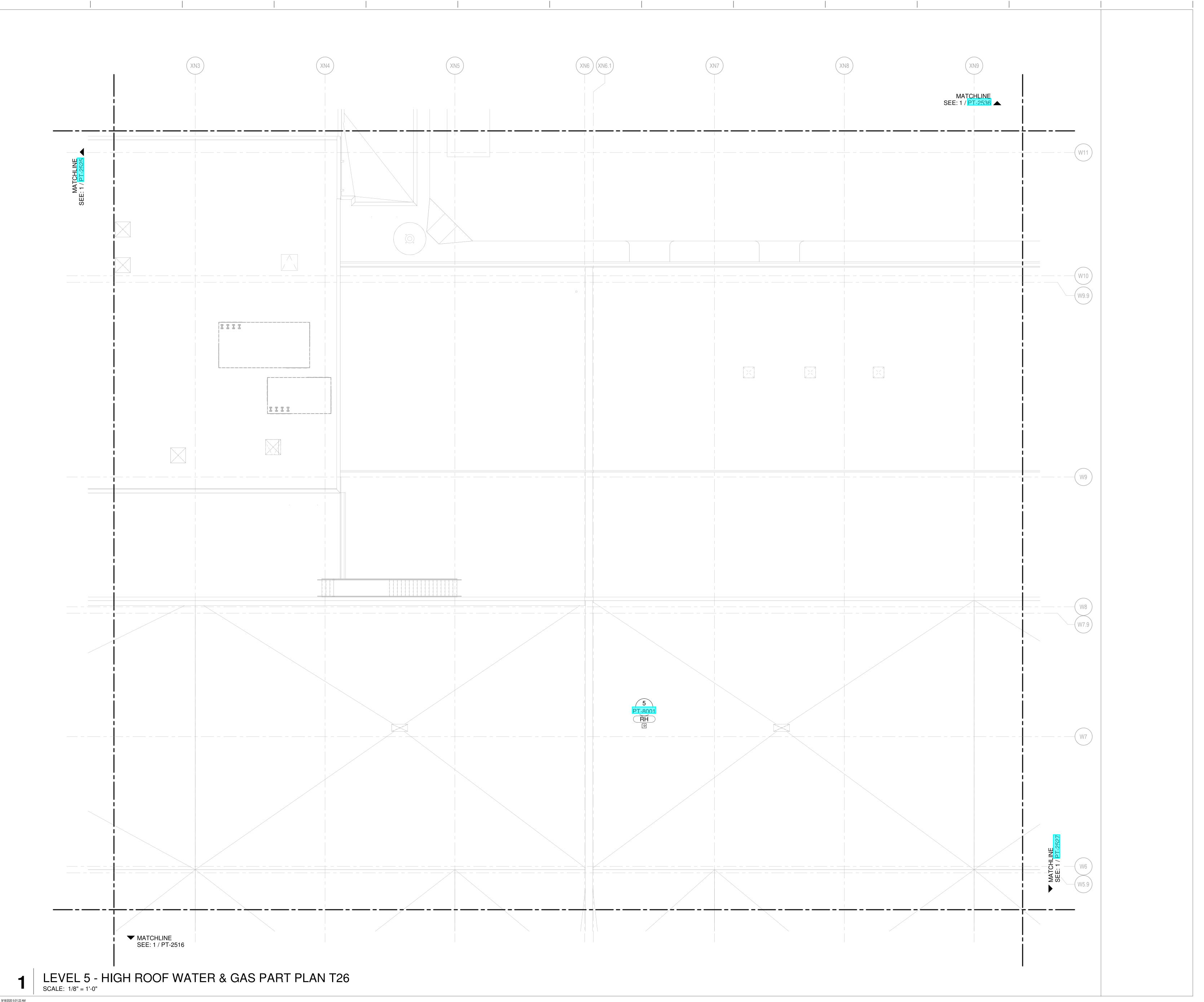
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PACKAGE

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LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T25

PT-2525



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601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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DEVELOPER

EDGEMOOR
INFRASTRUCTURE & REAL ESTATE

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533 Mexico City Avenue, Kansas City, MO 64153

ARCHITECT & STRUCTURAL ENGINEER

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14 Wall Street, New York, NY 10005

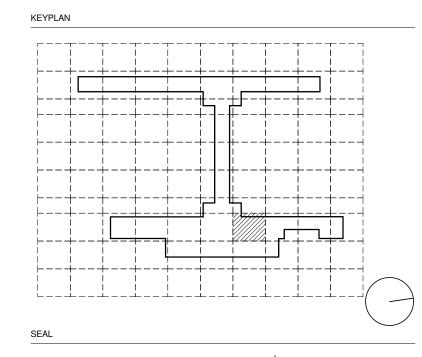
14 Wall Street, New York, NY 10005

CONSULTANT TEAM

Draw Architecture - Collaborating Archite

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JUNE 16, 2020

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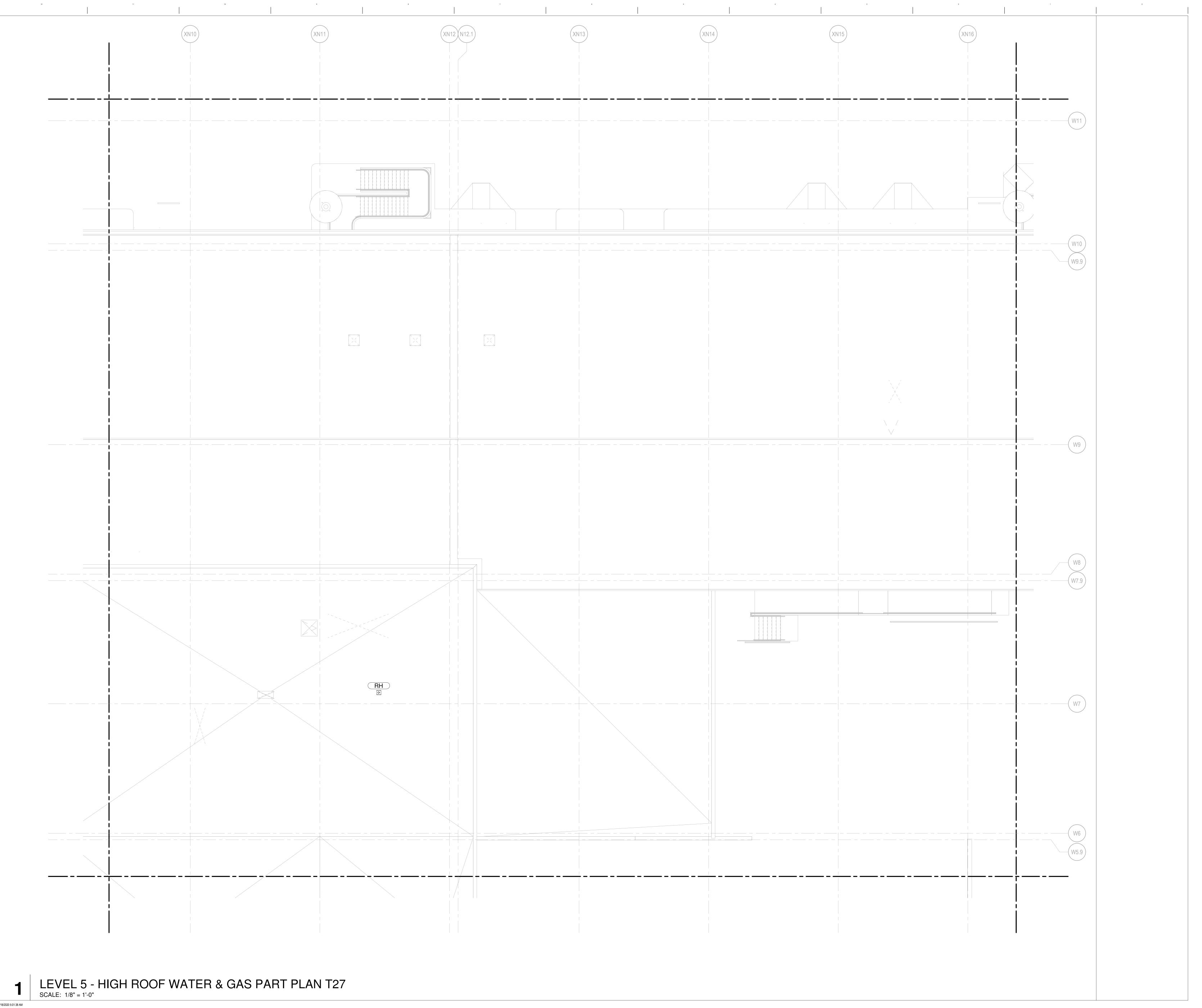
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LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T26

PT-2526



KANSAS CITY INTERNATIONAL AIRPORT

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DEVELOPER

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533 Mexico City Avenue, Kansas City, MO 64153

CLARK WEITZ CLARKSON CONSTRUCTION COMPANY

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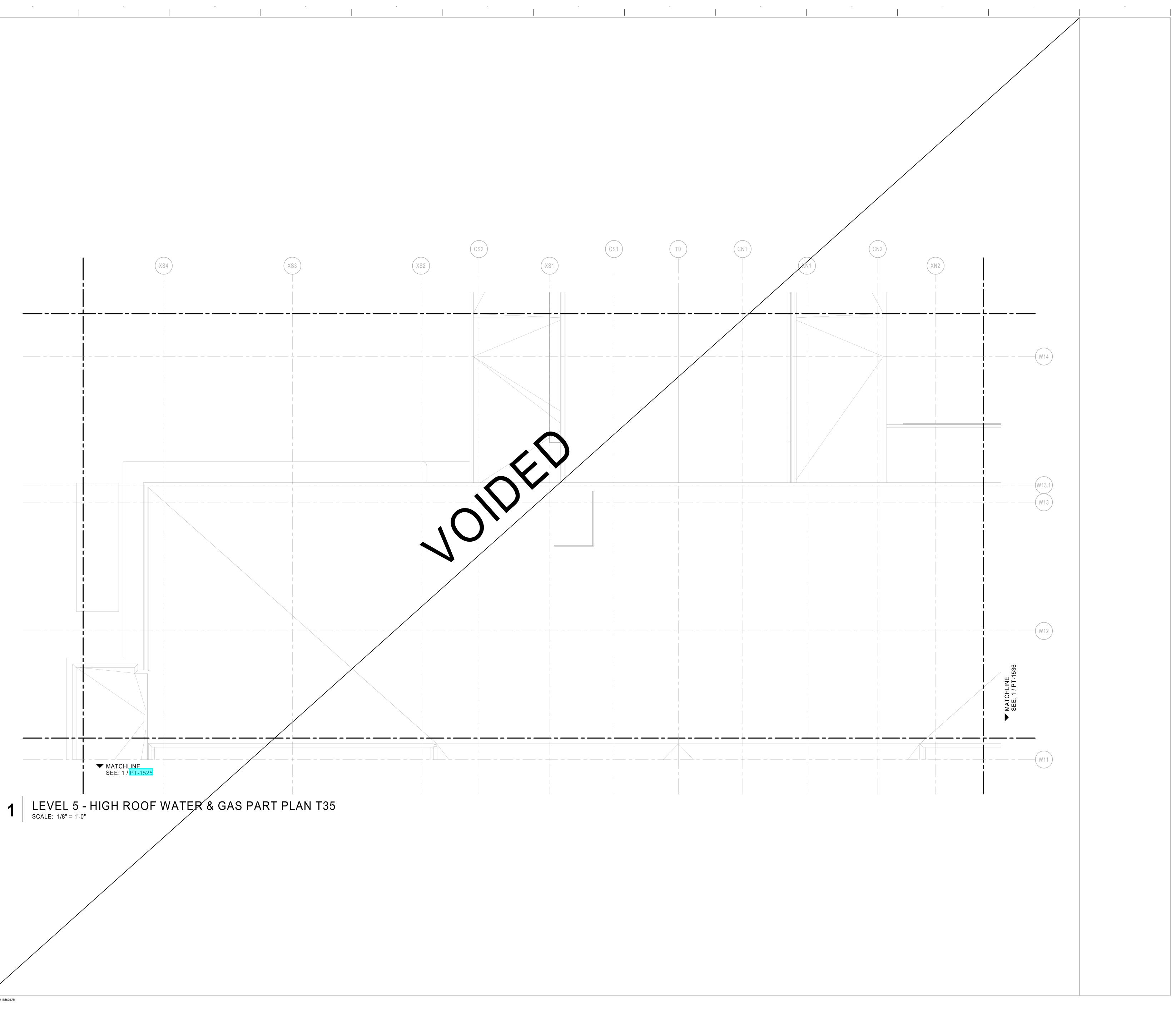
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LEVEL 5 - HIGH ROOF

WATER & GAS PART PLAN T27





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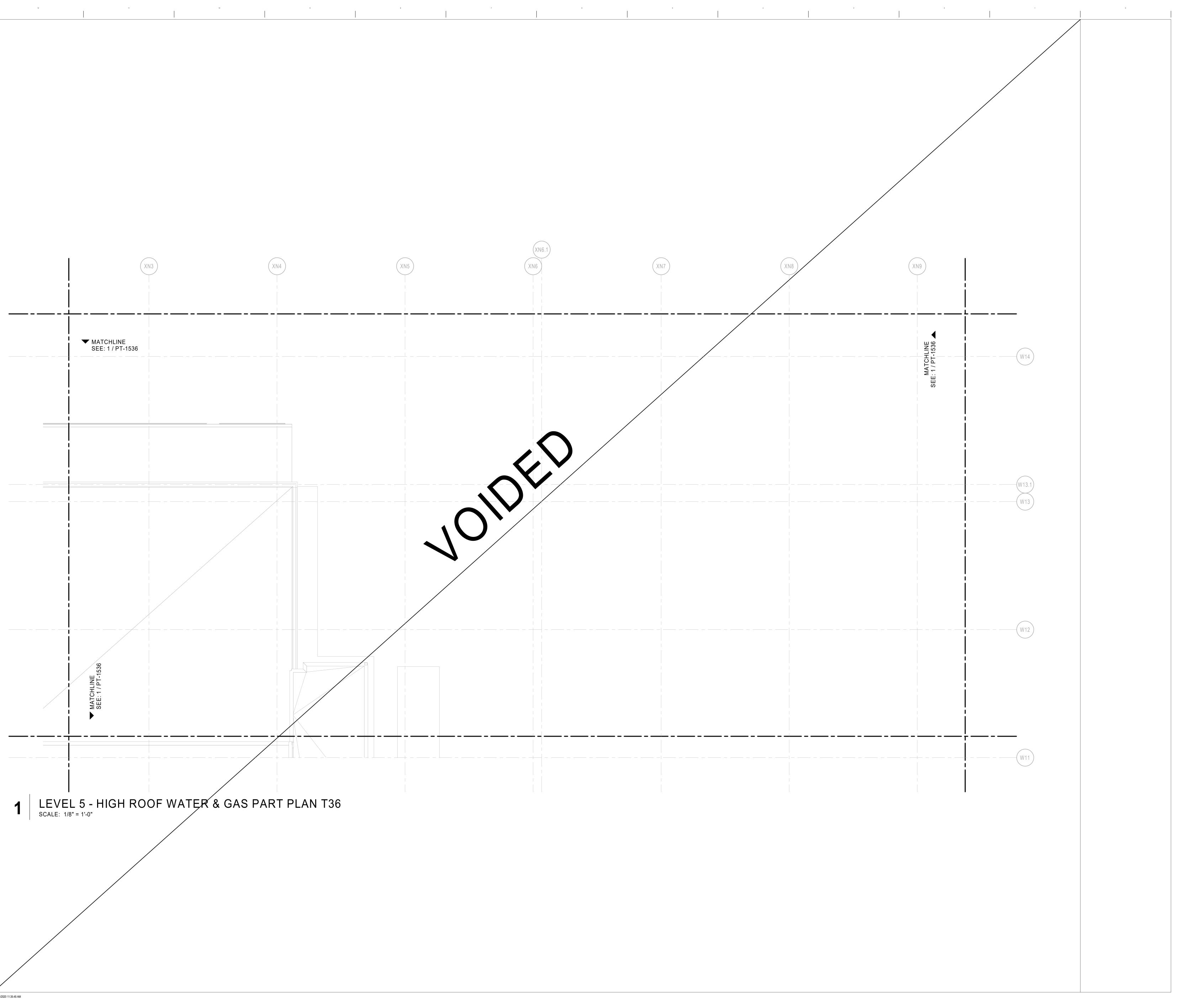
Argus Consulting - Hydrant Fuel System

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LEVEL 5 - HIGH ROOF WATER & GAS PART

PLAN T35



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Paslay
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DESIGN-BUILDER

CLARKSON CONSTRUCTION COMPANY

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Henderson - Mechanical / Plumbing / Electrical
LAND3 Studio - Landscape Architect
Garver - Airside Civil
Entro - Signage / Wayfinding
Olsson - Traffic Planning
BNP - Baggage Handling
Vanderlande - Baggage Handling
Michele & Associates - ADA
Thornton Tomasetti - Protective Design

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SK Design Group - Glycol / Landside Utilities
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Dubois Consultants - Struc. Terminal
Leigh & O'Kane - Roadway Structure
Argus Consulting - Hydrant Fuel System
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Premier Engineering - Demolition
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KEYPLAN

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MO. CORPORATE NO: E-556D EXPIRES 12/31/2020

JUNE 26, 2020 PERMIT SET

JUNE 16, 2020 ISSUED FOR CD PROGRESS

NO. DATE DESCRIPTION

DRAWING TIT

LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T36

PT-2536

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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533 Mexico City Avenue, Kansas City, MO 64153

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LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T75

PT-2575

KANSAS CITY INTERNATIONAL AIRPORT

601 Brasilia Avenue, Kansas City, MO 64153 PROJECT NUMBER - 62180497

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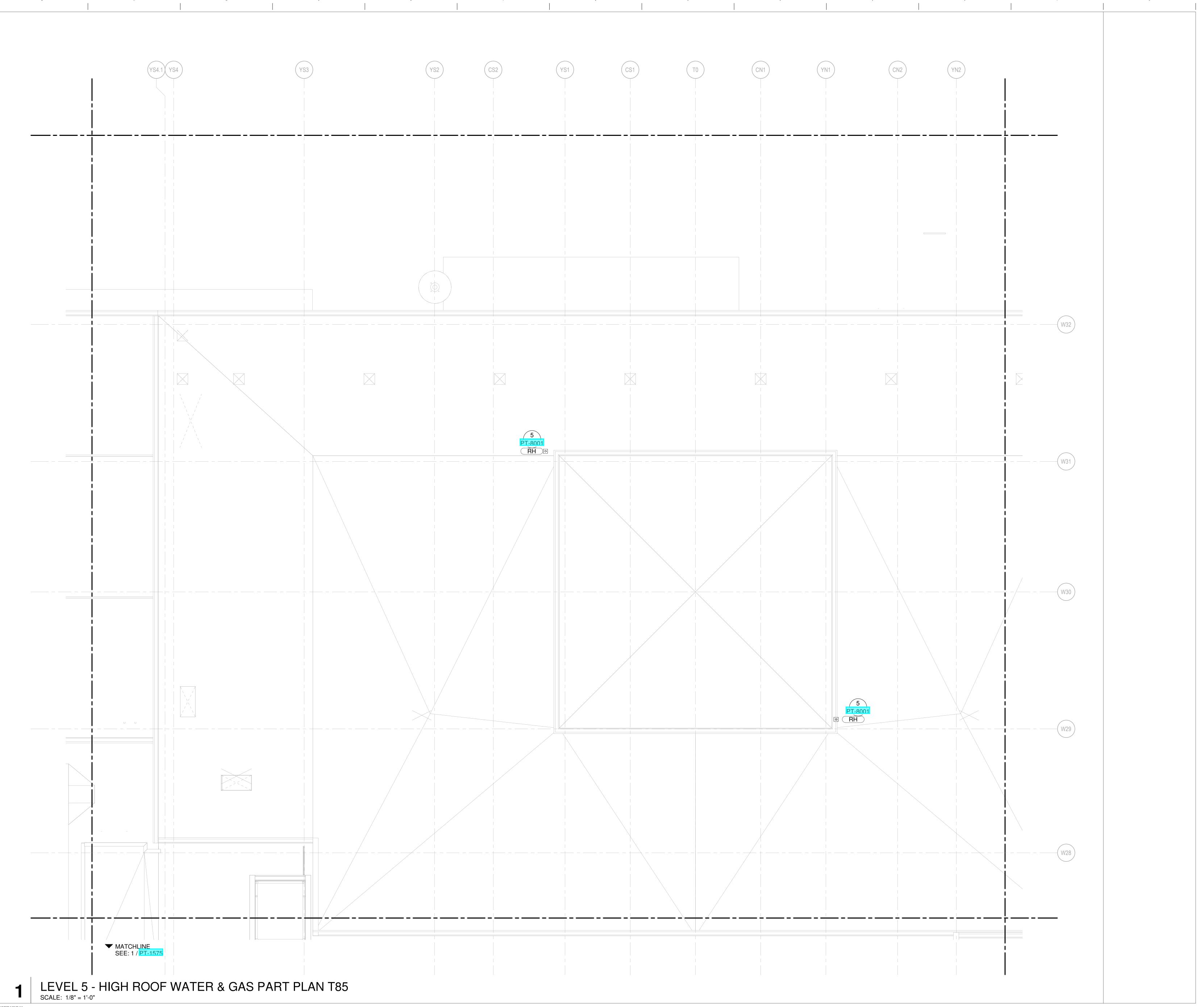
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PACKAGE

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LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T76

PT-2576



KANSAS CITY INTERNATIONAL AIRPORT

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LEVEL 5 - HIGH ROOF WATER & GAS PART PLAN T85

SECTION 22 70 00 NATURAL GAS SYSTEMS

PART 1 - GENERAL REQUIREMENTS

1.1 **SUMMARY**

- A. This Section includes distribution piping systems for natural gas, liquid petroleum-gas and manufactured gas within the building and extending from the point of delivery to the connections with gas utilization devices. Piping materials and equipment specified in this Section include:
 - 1. Pipes, fittings, and specialties.
 - 2. Special duty valves.
 - 3. Pressure regulators.
 - Service meters.

B. Contractors Option:

- 1. The Division 22 contractor may provide mechanically joined joints for natural gas systems to connect couplings, fittings, valves and related components as an option in lieu of, in whole or in part, welded, threaded or flanged piping methods. Mechanically joined natural gas systems where used shall be provided in compliance with specification Section 227011 "Mechanically Joined Natural Gas Systems".
- C. This Section does not apply to liquid petroleum piping; industrial gas applications using such gases as acetylene and acetylenic compounds, hydrogen, ammonia, carbon monoxide, oxygen and nitrogen; gas piping, meters, gas pressure regulators and other appurtenances used by the serving gas supplier in distribution of gas.
- D. Related Sections: The following sections contain requirements that relate to this Section:
 - 1. Division 22 Section "General plumbing Requirements," for trenching, excavation, backfill and compaction materials and methods for underground piping installations.
 - 2. Division 7 Section "Joint Sealers," for materials and methods for sealing pipe penetrations through basement and foundation walls.
 - 3. Division 9 Section "Painting," for materials and methods for painting pipe.
 - 4. Division 22 Section "Common Work Results for Plumbing," for materials and methods for fire barrier penetrations and wall and floor penetrations.
 - 5. Division 22 Section "Basic Piping Material and Methods," for materials and methods for strainers, unions, dielectric flanges and mechanical sleeve seals.
 - 6. Division 22 Section "Hangers and Supports for Plumbing Piping," for materials and methods for hanging and supporting gas distribution piping.
 - 7. Division 26 Section "Common Work Results for Electrical" required electrical devices.
- E. Gas pressures for systems specified in this Section are limited to 5 psig.

1.2 **DEFINITIONS**

- A. Pipe sizes used in this Specification are Nominal Pipe Size (NPS).
- B. Gas Distribution Piping: A pipe within the building which conveys gas from the point of delivery to the points of usage.
- C. Gas Service Piping: The pipe from the gas main or other source of supply including the meter, regulating valve, or service valve to the gas distribution system of the building served.
- D. Point of Delivery: The outlet of the service meter assembly, or the outlet of the service regulator (service shutoff valve when no meter is provided).

1.3 **SUBMITTALS**

- A. Product data for each gas piping specialty and special duty valves. Include rated capacities of selected models, furnished specialties and accessories, and installation instructions.
- B. Shop drawings detailing dimensions, required clearances, for connections to gas meter.
- C. Coordination drawings for gas distribution piping systems in accordance with Division 22 Section "General Plumbing Requirements."
- D. Maintenance data for gas specialties and special duty valves, for inclusion in operating and maintenance manual specified in Division 1 and Division 22 Section "General Plumbing Requirements."
- E. Test reports specified in Part 3 below.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Installation and replacement of gas piping, gas utilization equipment or accessories, and repair and servicing of equipment shall be performed only by a qualified installer. The term qualified is defined as experienced in such work (experienced shall mean having a minimum of 5 previous projects similar in size and scope to this project), familiar with precautions required, and has complied with the requirements of the authority having jurisdiction. Upon request, submit evidence of such qualifications to the Architect.
- B. Qualifications for Welding Processes and Operators: Comply with the requirements of ASME Boiler and Pressure Vessel Code, "Welding and Brazing Qualification."
- C. Regulatory Requirements: Comply with the requirements of the following codes:
 - 1. NFPA 54 National Fuel Gas Code, for gas piping materials and components, gas piping installation and inspections, testing, and purging of gas piping systems.
- D. Local Gas Utility Requirements: Comply with local gas utility installation rules and regulations.
- E. Pipe, pipe fittings and pipe specialties shall be manufactured in plants located in the United States or certified to meet the specified ASTM and ANSI standards.

PART 2 - PRODUCTS AND MATERIALS

2.1 MANUFACTURERS

- A. Manufacturer: Subject to compliance with requirements, provide gas piping system products from one of the following:
 - 1. Gas Ball Valves 2" and Smaller:
 - a. Apollo Valves # 77F-1XX-01
 - b. Hammond Valve # 8901
 - c. Milwaukee Valve # BA-475B
 - d. Nibco Inc. # T-FP 600A
 - e. Watts # FBV-3C
 - 2. Gas Cocks 2-1/2" and Larger:
 - a. Homestead # 602
 - b. Milliken #200MF
 - c. RM Energy Systems "Hercules" # D126
 - 3. CSA Listed Gas Pressure Regulators
 - a. Karl Dungs, Inc.
 - b. Maxitrol
 - c. Pietro-Fiorentini
 - 4. Polyethylene Pipe and Pipe Fittings:
 - a. Cresline Plastic Pipe Co. #PE2406
 - b. Charter Plastics PE2406
 - c. Chevron Phillips DriscoPlex Series 6500
 - 5. Polyethylene to Steel Pipe Transition Fittings:
 - a. Perfection Corporation
 - b. R.W. Lyall
 - c. Central Plastics
 - 6. Gas Meters:
 - a. American Meter Company
 - b. Schlumberger / Acteris

- c. Roots
- 7. Insect Screens
 - a. Northtown Pipe Protection Products "BUGSCRN Series"
- 8. Gas Relief Vents
 - a. Richards "GV Series"

2.2 **PIPE AND TUBING MATERIALS**

- A. General: Refer to Part 3, Article "PIPE APPLICATIONS" for identification of systems where the specified pipe and fitting materials listed below are used.
- B. Steel Pipe: ASTM A 53, Grade B, Schedule 40, Type E electric-resistance welded or Type S seamless, black steel pipe, beveled ends.
- C. Plastic Pipe: High Density, SDR-11 iron pipe size polyethylene pipe, meeting ASTM D 2513, with heat fusion connections. Pipe shall meet Plastic Pipe Institute Material Designation of PE 2406.
- D. PVC DWV Pipe: Schedule 40 pipe meeting ASTM D1785 and ASTM D2665 with "solid wall" PVC meeting ASTM D1784 with cell class 12454-B.
 - 1. Solvent: ASTM D2564.
 - a. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.3 FITTINGS

- A. Malleable-Iron Threaded Fittings: ANSI B16.3, Class 150, standard pattern, for threaded joints. Threads shall conform to ANSI B1.20.1.
- B. Steel Fittings: ASTM A 234, seamless or welded, for welded joints.
 - 1. 1-1/4" and smaller shall be socket type
 - 2. 1-1/2" and larger shall be butt weld type.
- C. Forged Steel Flanges and Flanged Fittings: ASME B16.5, Class 150, butt weld ends, standard pattern with bolts, nuts and gaskets of material group 1.1.
- D. Plastic Fittings: Polyethylene socket fusion fittings, meeting ASTM D 2683 compatible with the piping system.
- E. Transition Fittings Steel to Polyethylene: Factory assembled and pressure tested one piece design, with steel half of Schedule 40 steel pipe with beveled edge for welding and polyethylene half shall be of ample length for making welds. Steel pipe shall have epoxy protective coating.
- F. Insect screens: Black steel body with 20 mesh stainless steel screen and MNPT end.
- G. Gas Relief Vents: Galvanized steel body with 90 degree inlet to screened outlet, 20 mesh stainless steel screen and FNPT end.

- H. PVC DWV Fittings: DWV pattern meeting ASTM D2665 with solvent cement socket joints.
 - 1. Solvent: ASTM D2564.
 - a. PVC solvent cement shall have a VOC content of 510 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24).

2.4 **JOINING MATERIALS**

- A. Joint Compound: Suitable for the gas being handled.
- B. Gasket Material: Thickness, material, and type suitable for gas to be handled, and for design temperatures and pressures.

2.5 **PIPING SPECIALTIES**

- A. Protective Coating: When piping will be in contact with material or atmosphere exerting a corrosive action, pipe and fittings shall be factory-coated with polyethylene tape, having the following properties:
 - 1. overall thickness: 20 mils
 - 2. synthetic adhesive
 - 3. water vapor transmission rate, gallons per 100 square inch: 0.10 or less.
 - 4. water absorption, percent: 0.02 or less.
- B. Prime pipe and fittings with a compatible primer prior to application of tape.
- C. Strike Plates: 16 gauge carbon steel, tested and listed by CSA International.
- In wall Strike Protection Hose: UL listed spiral wound interlocking galvanized steel reduced wall flexible conduit.
- E. Non metallic Water Tight Conduit: Schedule 80 rigid PVC, UL 651, with fittings to match to conduit type and material.

2.6 VALVES

- A. Gas Ball Valves 2" and Smaller: Full port brass body with brass ball, PTFE seats, threaded ends 150psi steam, 600 WOG, UL listed for natural gas service.
- B. Gas Cocks 2-1/2 Inch and Larger: 175 psi, lubricated plug type, ASTM A126 Grade B semisteel body and plug with full area rectangular port, straightaway pattern, single gland, wrench operated, flanged ends.
- C. Solenoid Valves: Aluminum body, 120 volts AC, 60 Hz, Class B continuous duty molded coil, NEMA 4 coil enclosure; electrically opened/normally closed with visual indication to indicate whether valve is open or closed; UL listed and labeled, FM approved for natural gas service.
- D. Gas Line Pressure Regulators: Single stage, steel jacketed, corrosion-resistant gas pressure regulators; with atmospheric vent, elevation compensator; internal relief vent, vent limiter for indoor installation, with threaded ends for 2 inch and smaller, flanged ends for 2-1/2 inch and

larger; for inlet and outlet gas pressures, specific gravity, and volume flow as indicated on the drawings.

1. CSA listed for 5 PSI gas systems with factory overpressure protection device.

PART 3 - EXECUTION

3.1 **INSTALLATION**

A. Install in accordance with manufacturer's installation instructions.

3.2 PREPARATION

- A. Precautions: Before turning off the gas to the premises, or section of piping, turn off all equipment valves. Perform a leakage test as specified in "FIELD QUALITY CONTROL" below, to determine that all equipment is turned off in the piping section to be affected.
- B. Conform with the requirements in NFPA 54, for the prevention of accidental ignition.

3.3 PREPARATION FOUNDATION FOR UNDERGROUND GAS SERVICE PIPING

A. Pipe Beds for Pre-sleeved Vent Capable Semi-rigid Corrugated Stainless Steel Tubing, PE Pipe and PVC Pipe Conduit: Support pipe in trench with sand bags level and true to prevent sand, gravel or debris from interfering with the solvent cement or fusion process. After pressure testing is complete, gradually install bedding to maintain continuous pipe slope and prevent pipe deflection and then install subbase. Refer to Division 22 Section "General Plumbing Requirements" for bedding and subbase materials, excavation, trenching, backfill and compaction requirements and refer to ASTM D2321 "Underground Installation of Thermoplastic Pipe for Sewers and Gravity-flow Applications" for additional requirements.

3.4 PIPE APPLICATIONS

- A. Install steel pipe with threaded joints and fittings for 2 inch and smaller, and with welded joints for 2-1/2 inch and larger.
- B. Install PE plastic pipe with fusion bond plastic fittings below grade outside the building slab.
- C. Install steel pipe in PVC DWV pipe below grade and below floor. Provide conduit at 2 pipe sizes larger than steel pipe. Provide 2" vent to the atmosphere. Turn down with gooseneck and insect screen.

3.5 PIPING INSTALLATION

- A. General: Conform to the requirements of NFPA 54 National Fuel Gas Code.
- B. Locations and Arrangements: Drawings (plans, schematics, and diagrams) indicate the general location and arrangement of piping systems. Design locations and arrangements of piping take into consideration pipe sizing, flow direction, slope of pipe, expansion, and other design considerations. So far as practical, install piping as indicated.
- C. Concealed Locations: As specified below:

- 1. Inaccessible Above-Ceiling Locations: Install concealed gas piping in inaccessible above-ceiling spaces without valves or unions.
- Accessible Above-Ceiling Locations: Gas piping may be installed in accessible above-ceiling spaces (subject to the approval of the authority having jurisdiction), whether or not such spaces are used as a plenum. Valves and unions shall not be located in such spaces used as a plenum.
- 3. In Floors: Install concealed gas piping in concrete floor slabs in an air-tight conduit constructed of Schedule 40 PVC with socket weld joints two pipe sizes larger than the gas pipe served. Extend conduit a minimum of 12" above finish floor and cap air tight at both ends. Vent conduit to the outside with a minimum 2" pipe and terminate with a screened vent cap.
- 4. Piping In Partitions: Install concealed gas piping in hollow partitions with welded joint (subject to the approval of the authority having jurisdiction) and protect gas piping against physical damage. Install gas piping passing through partitions with no joints or unions inside the partition.
- 5. Concrete or Masonry Walls: Do not install gas piping in masonry or concrete walls.
- 6. Prohibited Locations: Do not install gas piping in or through a circulating air duct, clothes chute, chimney or gas vent, ventilating duct, dumbwaiter or elevator shaft. This does not apply to accessible above-ceiling space specified above.
- D. Fire Barrier Penetrations: Where pipes pass though fire-rated walls, partitions, ceilings, and floors, maintain the fire-rated integrity. Refer to Division 22 Section "Common Work Results for Plumbing" for special sealers and materials.
- E. Elevated Floor Penetrations of Waterproof Membrane, Interior Penetrations of No-Fire Rated Walls and Concrete Slab on Grade Penetrations: Provide sleeves and seal pipes that pass through waterproof floors, non-fire rated walls, partitions and ceilings or concrete slab on grade. Refer to Division 22 Section "Basic Piping Materials and Methods" for special sealers and materials.
- F. Exterior Wall Penetrations: Seal pipe penetrations through exterior wall constructions with sleeves, packing, and sealant. Refer to Division 22 Section "Common Work Results for Plumbing" for additional information.
- G. Underground Exterior Wall Penetrations: Seal pipe penetrations through underground exterior walls with sleeves and mechanical sleeve seals. Refer to Division 22 Section "Basic Piping Material and Methods" for additional information.
- H. Dirt legs and Sediment Traps: Install a dirt leg at points where condensate and impurities may collect, at the outlet of the gas meter, as close to the inlet of each gas appliance or equipment as possible, and in a location readily accessible to permit cleaning and emptying.
 - 1. Construct dirt legs and sediment traps using a tee fitting with the bottom outlet plugged or capped. Provide a 3" length of pipe and screwed cap for the dirt leg. Use line size pipe for dirt leg, refer to the drawings for sizes. Enter the tee with flow from the top and exit the tee from the side outlet. Install the dirt leg a minimum of 3-1/2" above the roof or floor readily accessible to permit cleaning and emptying.
 - 2. Install line size gas cock, union and dirt leg at each equipment connection; refer to the drawings for sizes. Provide reducers at the equipment connection as required. Unions are specified in Division 22 section "Basic Piping Materials and Methods".

- I. Use fittings for all changes in direction and all branch connections.
- J. Install exposed piping at right angles or parallel to building walls. Diagonal runs are not permitted, unless expressly indicated.
- K. Install piping free of sags or bends and with ample space between piping to permit proper insulation applications.
- L. Conceal all pipe installations in walls, pipe chases, utility spaces, above ceilings, below grade or floors, unless indicated to be exposed to view.
- M. Install horizontal piping as high as possible allowing for specified slope and coordination with other components. Install vertical piping tight to columns or walls. Allow sufficient space above removable ceiling panels to allow for panel removal.
- Locate groups of pipes parallel to each other, spaced to permit applying insulation and servicing of valves.
- O. Install gas piping at a uniform grade of 1/4 inch in 15 feet, upward to risers, and from the risers to the meter, or service regulator when meter is not provided, or the equipment.
- P. Make reductions in pipe sizes using eccentric reducer fittings installed with the level side down.
- Q. Connect branch outlet pipes from the top or sides of horizontal lines, not from the bottom.
- R. Install unions in pipes 2 inch and smaller, adjacent to each valve, and elsewhere as indicated. Unions are not required on flanged devices. Unions are specified in Section "Basic Piping Materials and Methods".
- S. Joints Containing Dissimilar Metals: Provide dielectric unions for 2" and smaller and dielectric flanges for piping 2-1/2" and larger. Dielectric unions and flanges are specified in Section "Basic Piping Materials and Methods".
- T. Install flanges on valves, apparatus, and equipment having 2-1/2 inch and larger connections.
- U. Install strainers on the supply side of each control valve, pressure reducing valve, pressure regulating valve, solenoid valve, and elsewhere as indicated.
- V. Anchor piping to ensure proper direction of expansion and contraction. Install expansion loops and joints as indicated on the Drawings and specified in Division 22 Section "Expansion Fittings and Loops for Plumbing Piping."
- W. Paint Exposed Outdoor Gas Piping: Cleaning and painting of exposed outdoor gas piping shall be provided by Division 9 Section "Painting".
 - 1. Final color per the architect.
- X. Install plastic pipe underground with socket weld plastic joints. Use transition fittings for joining steel to plastic pipe. Installation and pipe bedding shall be per the manufacturer's published installation recommendations.

3.6 HANGERS AND SUPPORTS

A. General: Hanger, support, and anchor components and installation procedures conforming to MSS SP-58 and SP-69 are specified in Division 22 Section "Hangers and Supports for Plumbing Piping". Conform to the table below for maximum spacing of supports.

- B. Pipe Attachments: Install the following:
 - Adjustable clevis hangers, MSS SP-69 Type 1, for steel pipe 2-1/2" and larger for individual horizontal runs.
 - 2. Riser clamps, MSS SP-69 Type 8, for individual vertical runs.
 - Extension split ring pipe clamp, MSS SP-69 Type 12, for individual exposed runs on walls.
 - 4. Engineered strut support system may be provided, at the contractor's option, in lieu of individual hangers for horizontal pipes as specified in Division 22 "Hangers and Supports for Plumbing Piping". Provide two piece straps for uninsulated pipe secured to the bare pipe and provide plastic galvanic isolators for bare copper tube.
 - 5. Install hangers for horizontal steel piping with the following maximum spacing and minimum rod sizes:

| | | MIN. ROD |
|------------|------------|----------|
| | SPACING IN | SIZE IN |
| SIZE (NPS) | FEET | INCHES |
| 1/2" to 1" | 7 | 3/8 |
| 1-1/4" | 8 | 3/8 |
| 1-1/2" | 9 | 3/8 |
| 2" | 10 | 3/8 |
| 2-1/2" | 10 | 1/2 |
| 3" | 10 | 1/2 |
| 4" | 10 | 5/8 |
| 6" | 10 | 3/4 |
| | | |

- C. Support vertical piping at every floor.
- D. Support gas piping within 12" of each elbow or tee and for gas piping 2-1/2" and larger at each valve or pressure regulator.

3.7 **PIPE JOINT CONSTRUCTION**

- A. Welded Joints: Comply with the requirements in ASME Boiler and Pressure Vessel Code, Section IX.
- B. Threaded Joints: Conform to ANSI B1.20.1, tapered pipe threads for field cut threads. Join pipe, fittings, and valves as follows:
 - 1. Note the internal length of threads in fittings or valve ends, and proximity of internal seat or wall, to determine how far pipe should be threaded into joint. Refer to NFPA 54, for guide for number and length of threads for field threading steel pipe.
 - 2. Align threads at point of assembly.
 - 3. Apply thread compound for use with gas systems to the external pipe threads. Pipe thread tape is not accepted.
 - 4. Assemble joint to appropriate thread depth. When using a wrench on valves place the wrench on the valve end into which the pipe is being threaded.

- 5. Damaged Threads: Do not use pipe with threads which are corroded, or damaged. If a weld opens during cutting or threading operations, that portion of pipe shall not be used.
- C. Flanged Joints: Align flanges surfaces parallel. Assemble joints by sequencing bolt tightening to make initial contact of flanges and gaskets as flat and parallel as possible. Use suitable lubricants on bolt threads. Tighten bolts gradually and uniformly to appropriate torque specified by the bolt manufacturer.
- D. Fusion Welded: Joints shall be made by a qualified and approved operator in accordance with Title 49, CFR, Part 192.283 and be made in accordance with pipe manufacturer's recommendations.

3.8 VALVE APPLICATIONS

- A. General: The Drawings indicate valve types, locations, and arrangements.
- B. Shut-off duty: Use gas cocks specified in Part 2 above.

3.9 VALVE INSTALLATIONS

- A. Install valves in accessible locations, protected from physical damage. Tag valves with a metal tag attached with a metal chain indicating the piping systems supplied.
- B. Install line size gas cock at the outlet of the gas meter set or gas riser and install a line size union downstream of the gas cock outside of the building.
- C. Installation of Gas Pressure Regulators:
 - 1. Install a gas cock 10 pipe diameters upstream of each gas pressure regulator. Where two gas pressure regulators are installed in series in a single gas line, a manual valve is not required at the second regulator.
 - 2. Install line pressure regulators a minimum of 10 pipe diameters upstream of each atmospheric or power burner equipment connection.
 - 3. Install line pressure regulators a minimum of 10'-0" upstream of each condensing boiler or water heater connection.
 - 4. Install gas pressure regulator relief devices so they can be readily operated to determine if the valve is free; so they can be tested to determine the pressure at which they will operate; and examined for leakage when in the closed position.
 - 5. Install gas pressure regulators with listed vent limiters indoors where allowed by the AHJ. Install with regulator dome vertically upright and level.
 - 6. Install gas pressure regulators located outside the building with the relief port facing down to prevent the entry of moisture with the relief port a minimum of 18" above the roof or finish grade. Remove vent limiter and provide with line size (same size as gas vent relief port) insect screen or gas relief vent and 1" long schedule 40 black steel nipple.
 - a. Where manufacturer does not allow the gas pressure regulator to be installed upside down, install gas pressure regulator with regulator dome in the horizontal or vertically upright with factory breather plug.

- 7. Gas Pressure Regulator Relief Vents: Provide for gas pressure regulators that require them or for vent less regulators where the AHJ requires them. Install steel pipe with threaded joints and fittings for 2 inch and smaller, and with welded joints for 2-1/2 inch and larger. Route vent to the outdoors thru building side wall and turn down or thru the roof and turn down minimum 18" above the roof or grade. Provide with line size (same size as gas relief) insect screen or gas relief vent. Provide vent sizes per the following developed length and include 3 feet of length for each elbow:
 - a. 10 feet developed length = size vent one pipe size larger than relief vent outlet size
 - 20 feet developed length = size vent two pipe size larger than relief vent outlet size
 - c. 30 feet developed length = size vent three pipe size larger than relief vent outlet size
 - d. 40 feet developed length = size vent four pipe size larger than relief vent outlet size

D.

3.10 TERMINAL EQUIPMENT CONNECTIONS

- A. Install line size gas cock upstream and within 6 feet of gas appliance. Install a line size union or flanged connection downstream from the gas cock to permit removal of controls. Install reducer at the gas appliance connection, if required.
- B. Install stainless steel flexible gas pipe connector, of size and length as required to complete equipment hook-up of foodservice equipment. Verify appropriate length of flexible gas pipe connector for movement of the foodservice equipment for cleaning.

3.11 ELECTRICAL BONDING AND GROUNDING

- A. Install above ground portions of gas piping systems, upstream from equipment shutoff valves electrically continuous and bonded to a grounding electrode in accordance with NFPA 70 "National Electrical Code."
- B. Do not use gas piping as a grounding electrode.
- C. Conform to NFPA 70 "National Electrical Code," for electrical connections between wiring and electrically operated control devices.

3.12 FIELD QUALITY CONTROL

A. Piping Tests: Inspect, test, and purge natural gas systems in accordance with NFPA 54, and local utility requirements.

END OF SECTION