

# **EXHIBIT C**

# The Deployment of Clean Power Systems for Coal

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CCT2007 Sardinia 15-18th May 2007

POWER SYSTEMS |

**ALSTOM**

# Agenda

1st topic      Strategy and Drivers

2nd topic      CO2 Reduction and Capture Technologies

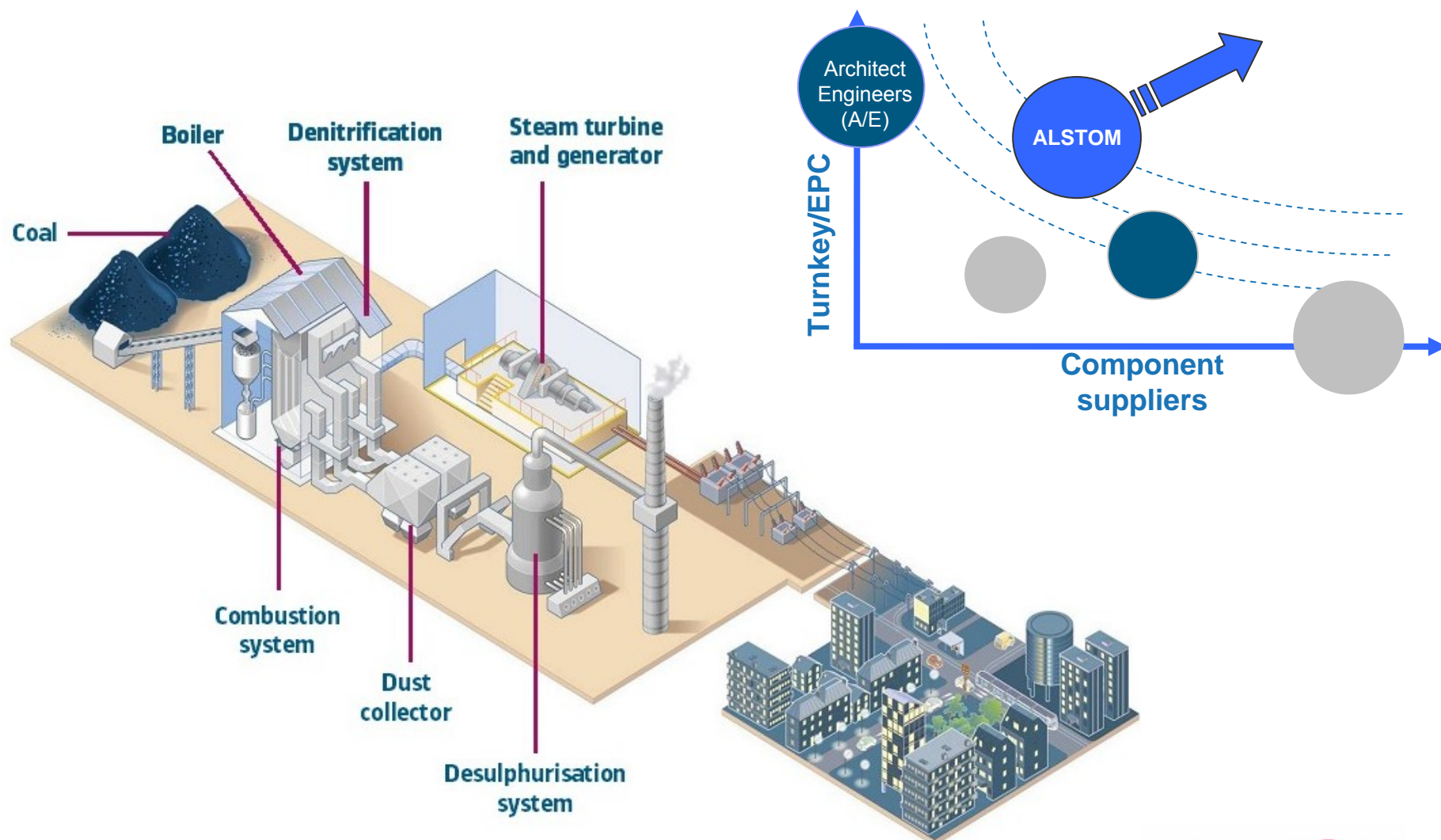
3rd topic      Capture Ready Plant and other important issues

4th topic      Concluding Remarks

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# A Power Generation System Provider Perspective



# Some key touchstones

## ■ Importance of clean use of fossil fuels

- a critical transitional issue in getting to a sustainable energy future
- an essential part of the portfolio

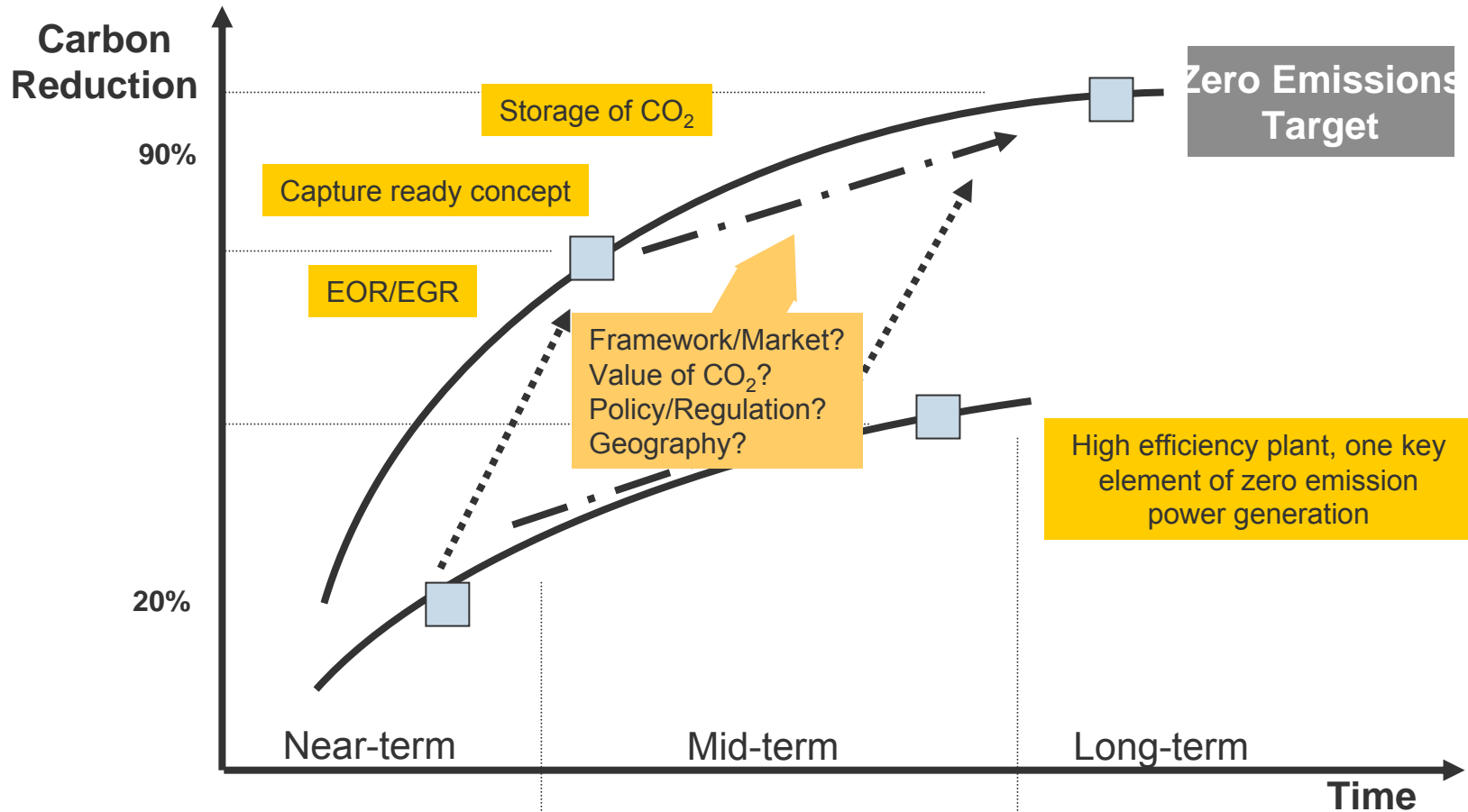
## ■ Importance of accelerating the take-up of clean fossil

- need for incentives for early action on `zero emission` power plant
- stable financial and regulatory framework to get “many of a kind”

## ■ Importance of addressing issue worldwide

- use of high efficiency technologies, and .....
- ..... prepare the way `zero emission`
  - retrofitting of high efficient coal plant with capture to avoid “carbon lock-in”
  - how to ensure new plant is “capture ready”
  - increase use of low carbon technologies

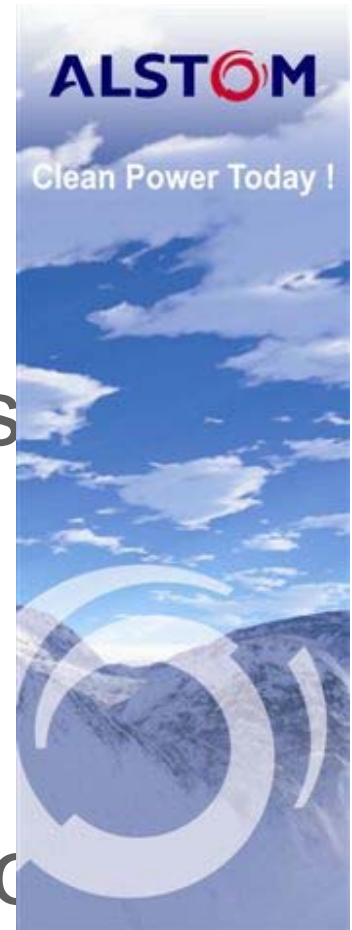
# Pathway to zero emission power for fossil fuels



need for an integrated approach to “zero emission”

# The ALSTOM CO2 STRATEGY : key elements

- Efficiency of installed base
- Advanced cycles for new plants
- CO2 ready power plant
- Retrofittable CO2 capture solution





# Agenda

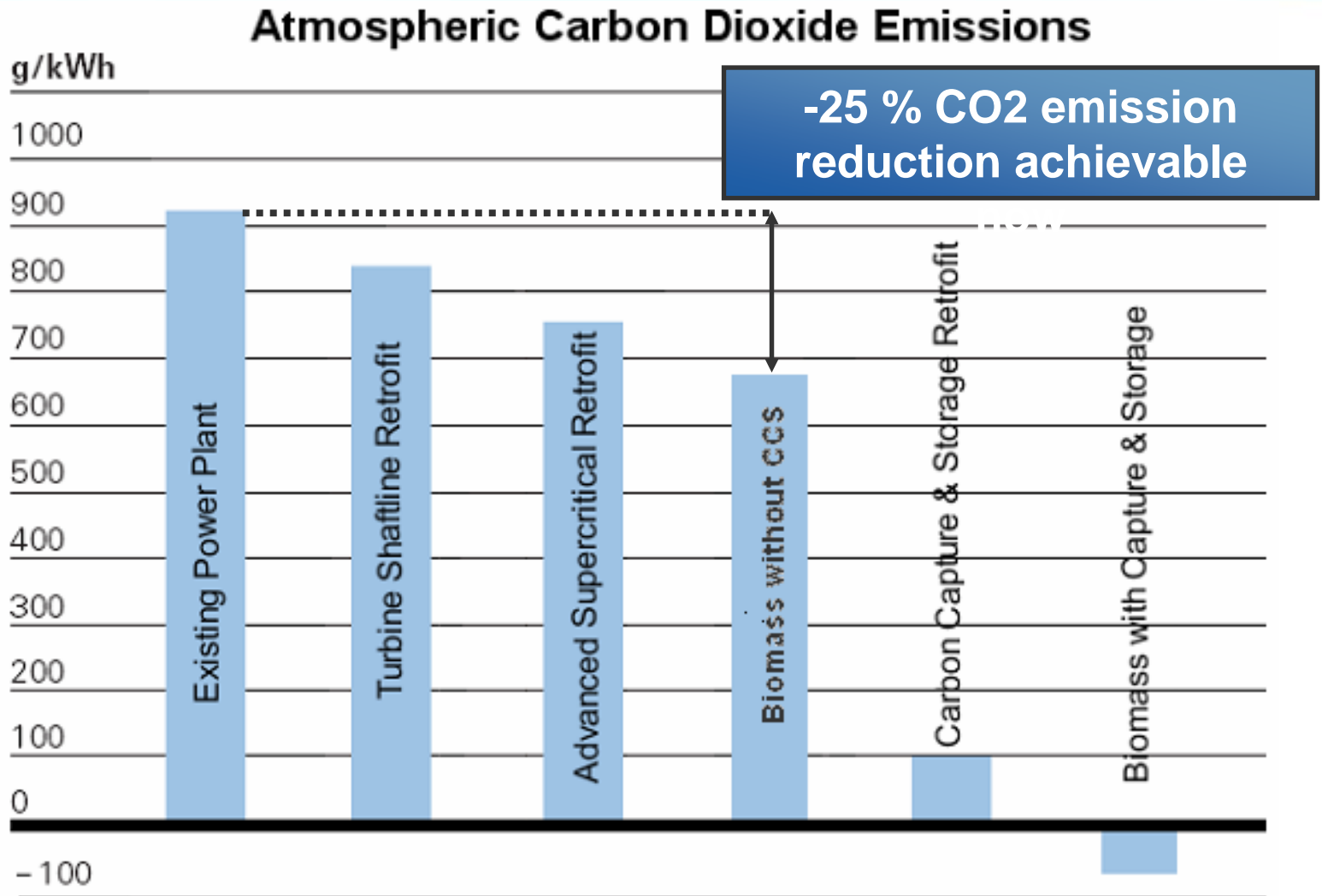
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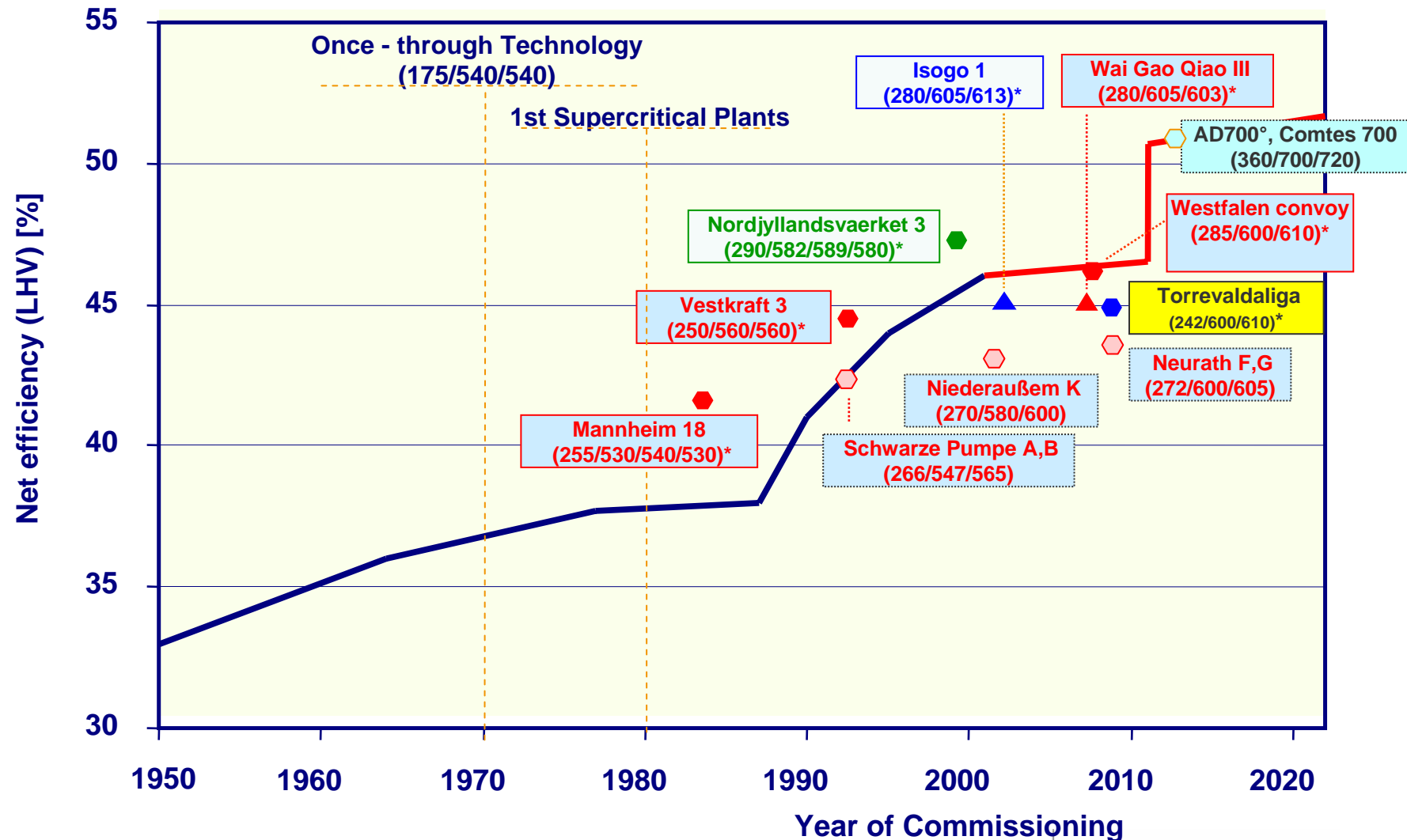
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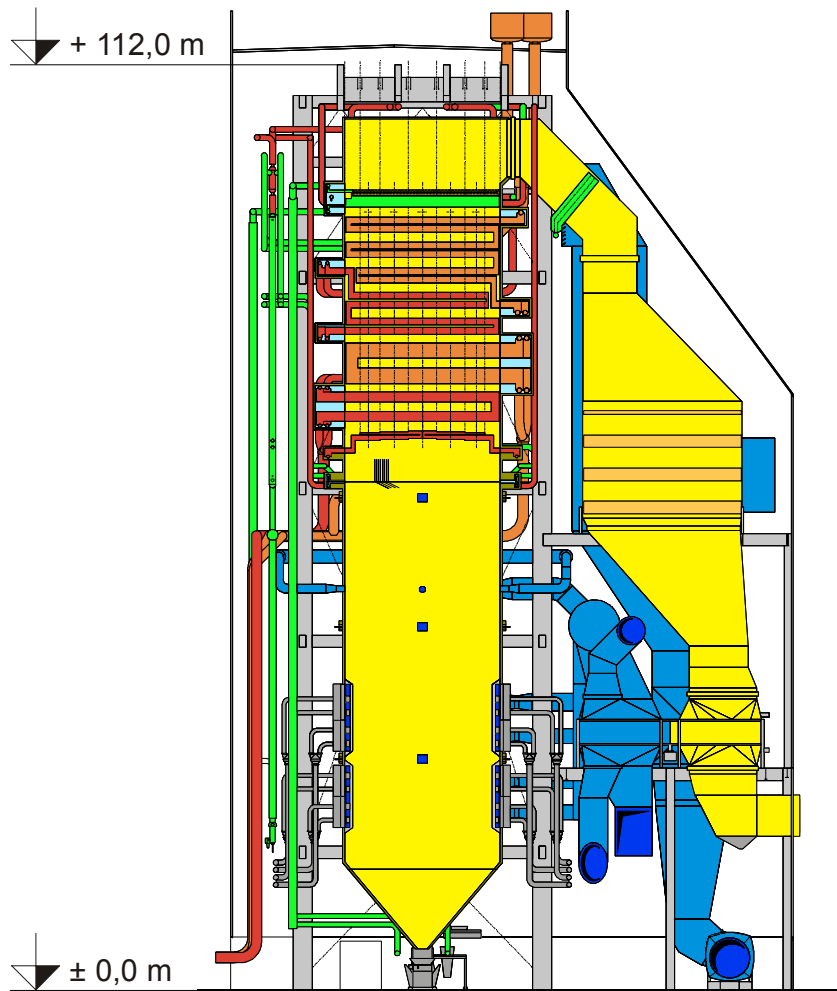
# Retrofit = Immediate CO<sub>2</sub> avoidance



# Efficiencies of coal fired power plants



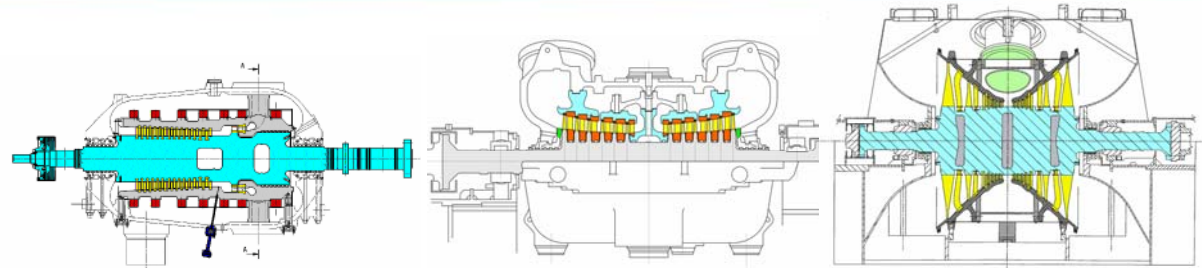
# Karlsruhe, Unit 8, 890 MW



## Karlsruhe, Unit 8, 890 MW

- Technology - Once Through
- Fuel - Bituminous Coal
- Capacity t/h 2.347
- Pressure bar **285**
- Temperature °C **603/621**
- Exit gas temperature °C 120
- Boiler efficiency (LHV) % **95**
- Country - Germany
- Customer - EnBW

# Steam turbine retrofit



	<b>HP Retrofit</b>	<b>IP Retrofit</b>	<b>LP Retrofit</b>
<b>Performance improvement</b> (cylinder Isentropic $\eta$ )	$\Delta\eta \sim +5\% \text{ to } 10\%$	$\Delta\eta \sim +3\% \text{ to } 4\%$	$\Delta\eta \sim +4\% \text{ to } 8\%$
<b>Emission reduction</b>	$\sim 1.5\%;$ $\sim 30\,000 \text{ tCO}_2/\text{a}$ $\sim 170 \text{ tSO}_2/\text{a}$	$\sim 0.5\%;$ $\sim 10\,000 \text{ tCO}_2/\text{a}$ $\sim 70 \text{ tSO}_2/\text{a}$	$\sim 3\%;$ $\sim 50\,000 \text{ tCO}_2/\text{a}$ $\sim 340 \text{ tSO}_2/\text{a}$

Indicative Figures, Assuming 300 MW el. Output, 6500 h/a, Hard Coal

Sulfur content: 0.7%

# Biomass co-firing retrofit

- Fully commissioned in 2006, first dedicated biomass co-firing plant in the UK
- 2/4 x 500 MWe ALSTOM T Fired Boilers EPC retrofit to biomass co-firing
- Processing Up to **20% Biomass** (Heat Input Basis) per unit equivalent to **100MWe**
- Multi-Biomass Fuels e.g. Wood Pellets, Palm Kernels, Olive Stones, Olive



**CO<sub>2</sub> savings per year = 800k T/annu**

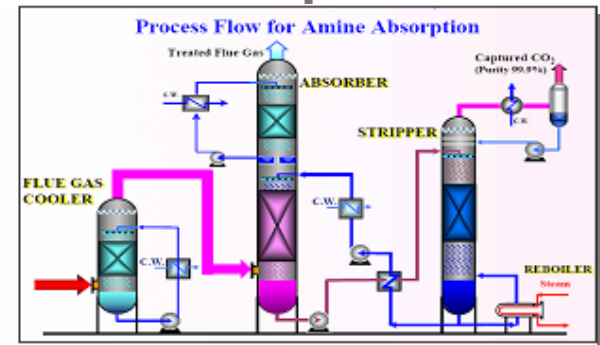
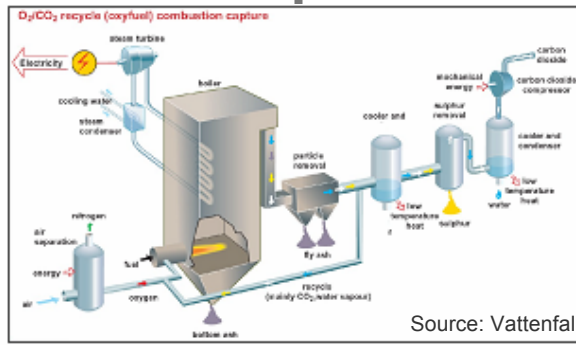
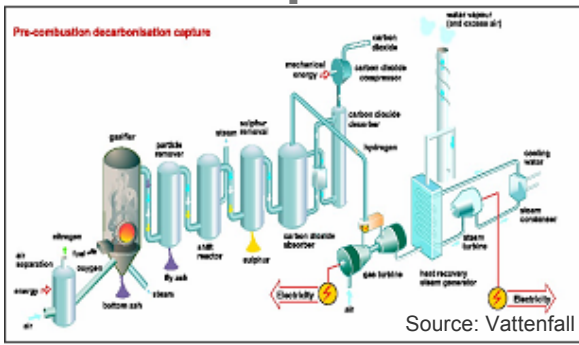
# Zero emission technology pathways

## Power Plant with CO<sub>2</sub> Capture

### Pre-combustion (New plants only)

### Oxy-combustion (New + retrofit)

### Post-combustion (New + retrofit)



**Efficiency reduction: goal < 5%-points**  
**Cost of CO<sub>2</sub> avoided: goal < 20 €/t CO<sub>2</sub>**



# CO<sub>2</sub> capture solutions

## Oxy-combustion: 30 MW<sub>th</sub> Oxyfuel Pilot Plant

**CO<sub>2</sub>-free coal-fired pilot plant at 'Schwarze Pumpe' site based on Oxyfuel technology (planned operation: mid 2008)**



- Large quantity of O<sub>2</sub> required
- CO<sub>2</sub> separation with no use of chemicals
- Smaller boiler and flue gas volume reduction (Low NO<sub>x</sub>)



# CO<sub>2</sub> capture solutions

## Post Combustion Solutions for New Plants and Retrofit

### CO<sub>2</sub> absorption processes (MEA, MDEA)



PP Esbjerg (DK)



1 t CO<sub>2</sub>/h pilot plant  
(CASTOR EU-FP6)

- Available in commercial scale
- Retrofittable and flexible
- High energy demand for regeneration of solvents

Alternative processes:

e.g. Frosting



CO<sub>2</sub> freezes on  
cooling fins

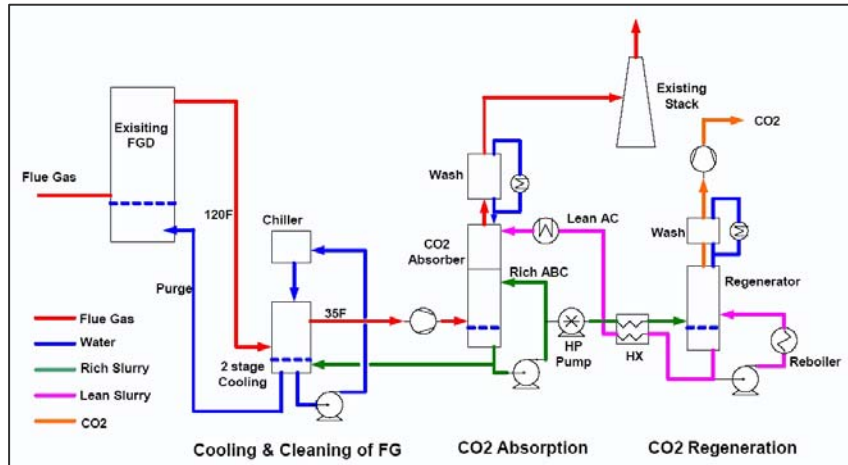
# Retrofittable CO<sub>2</sub> capture solutions

## Chilled Ammonia Process

**A promising technology for post combustion carbon capture**

### Principle

- Ammonia (NH<sub>3</sub>) reacts with CO<sub>2</sub> and water. It forms ammonia carbonate or bicarbonate
- Moderately raising the temperatures reverses the above reactions – releasing CO<sub>2</sub>



### Advantages

- High efficiency capture of CO<sub>2</sub> and low heat of reaction
- Low cost reagent
- No degradation during absorption-regeneration
- Tolerance to oxygen and contaminations in flue gas



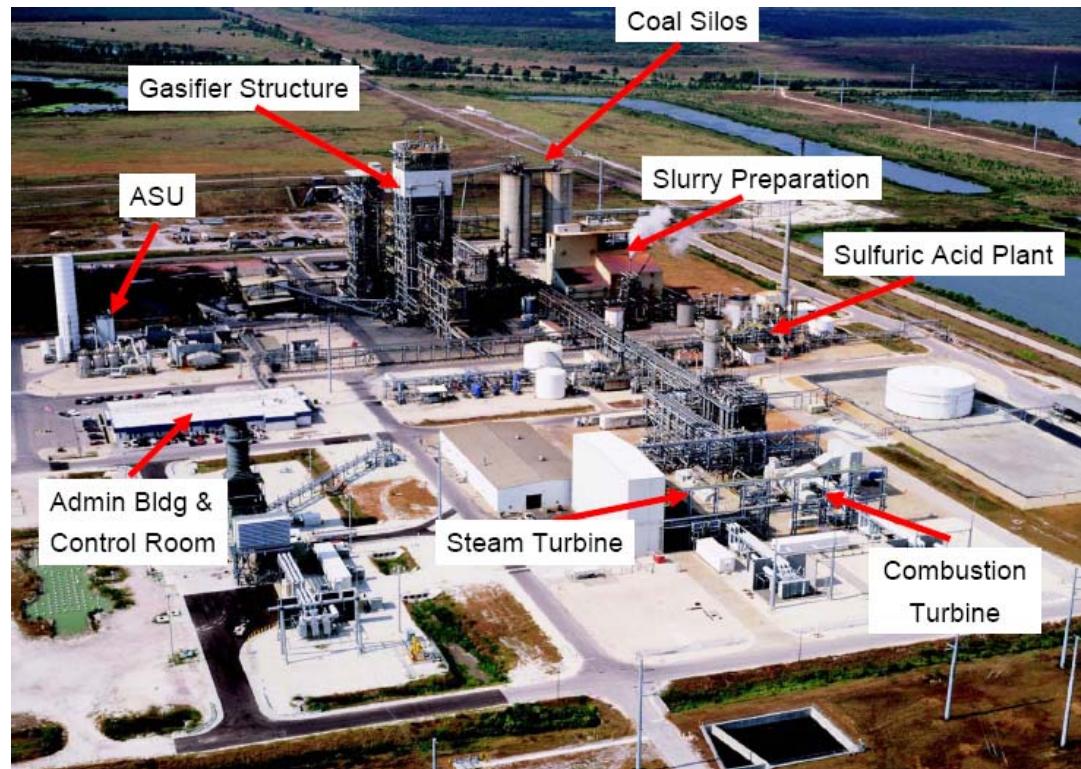
**5 MW Pilot Plant (USA)** Start-up anticipated for 2007



# CO2 CAPTURE SOLUTIONS

## Pre Combustion Solution for New Plants: IGCC+Capture

### Coal gasification

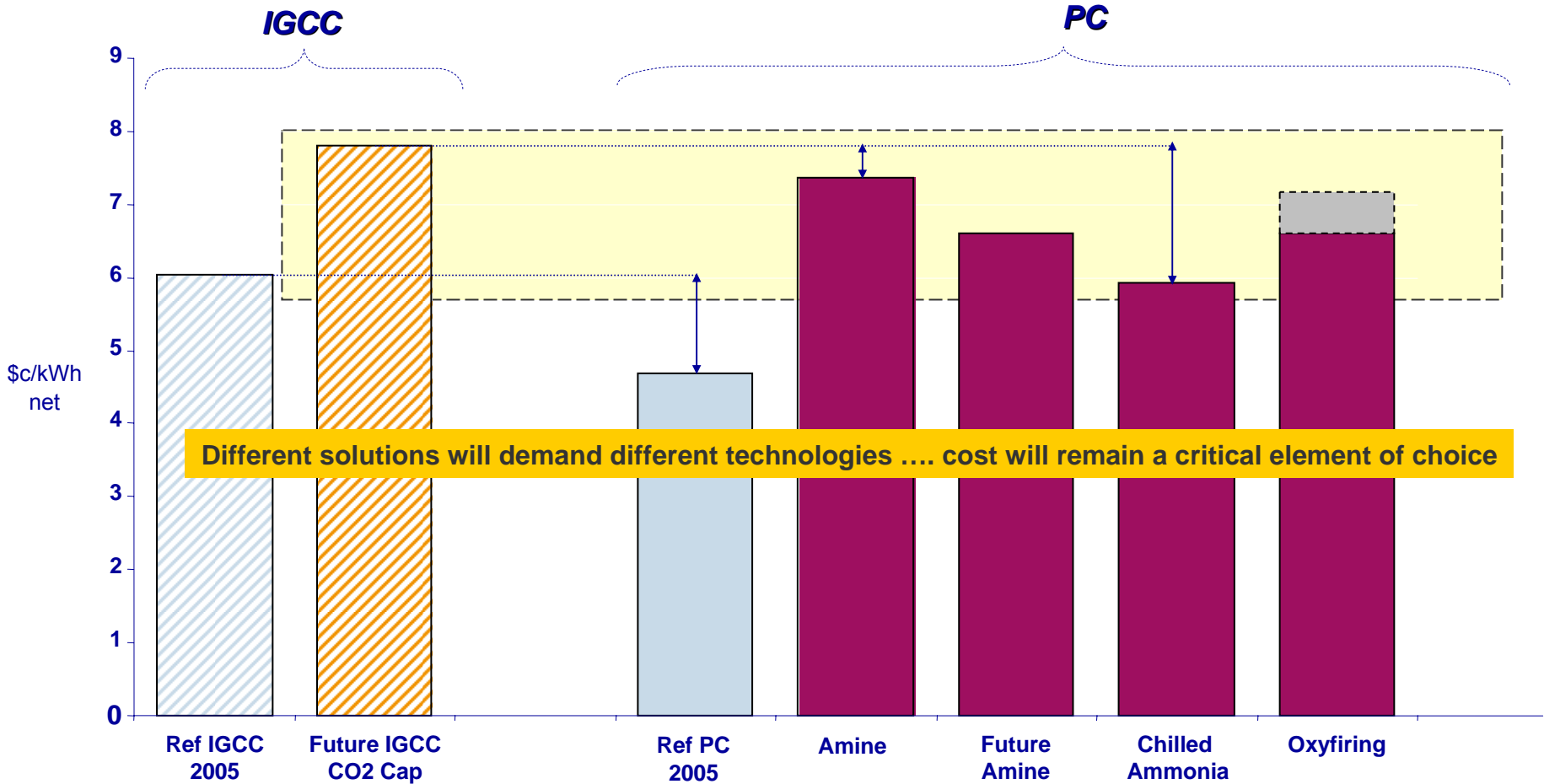


Tampa Electric Company, Polk Power Station, 252 MWe, Mulberry, USA (FL)

- CO2 Capture technology is proven and economical in other industries
- High Capital and Operating Costs
- Limited operation flexibility
- Plant retrofit: not generally possible
- Landspace 1,5 x PC plant for same MWe

Hydrogen-fired gas turbines

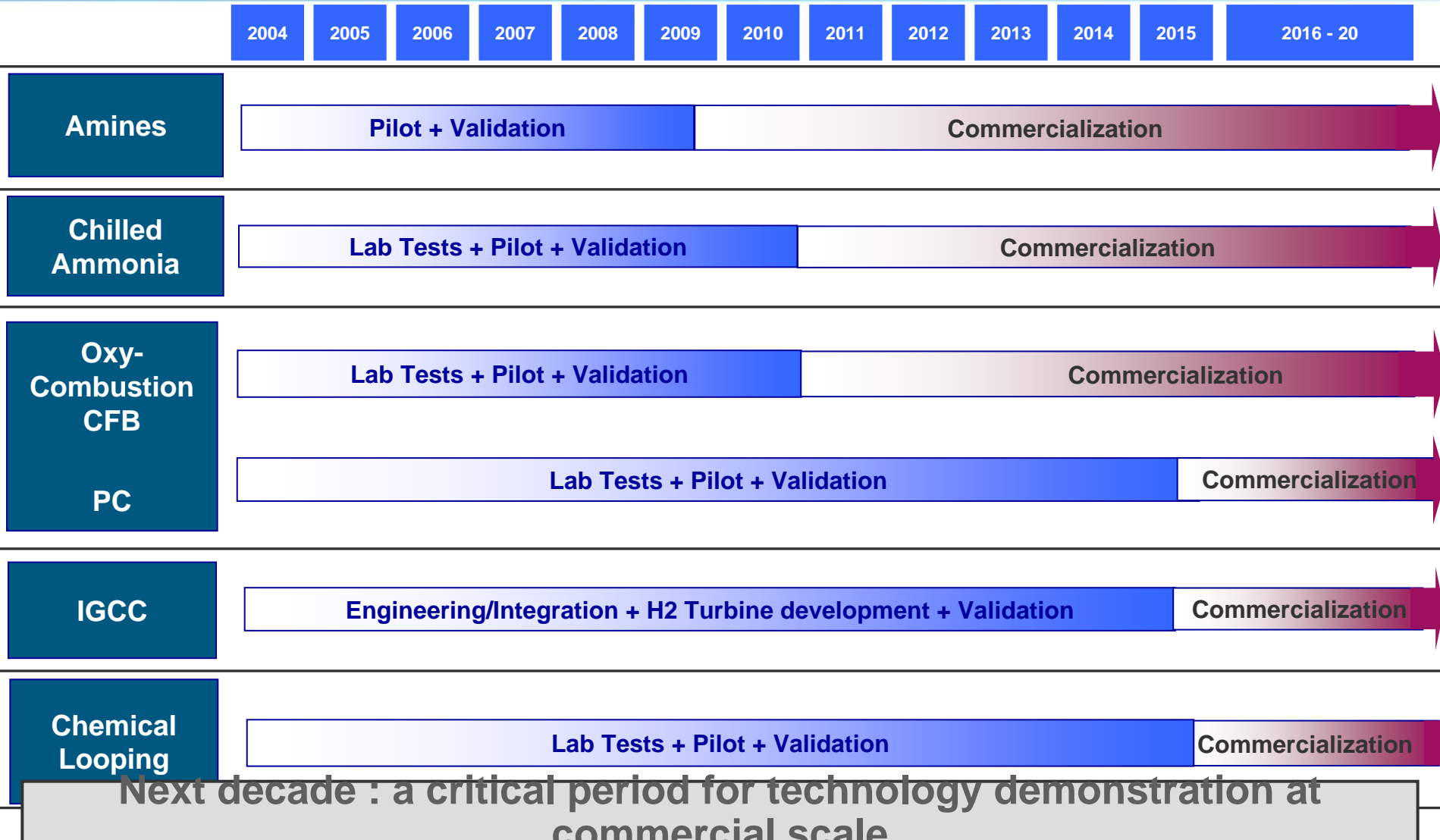
# Cost of Electricity : 800MW Coal Plant Comparisons



**CO<sub>2</sub> capture technologies impact plant performance**

# CO<sub>2</sub> capture solutions

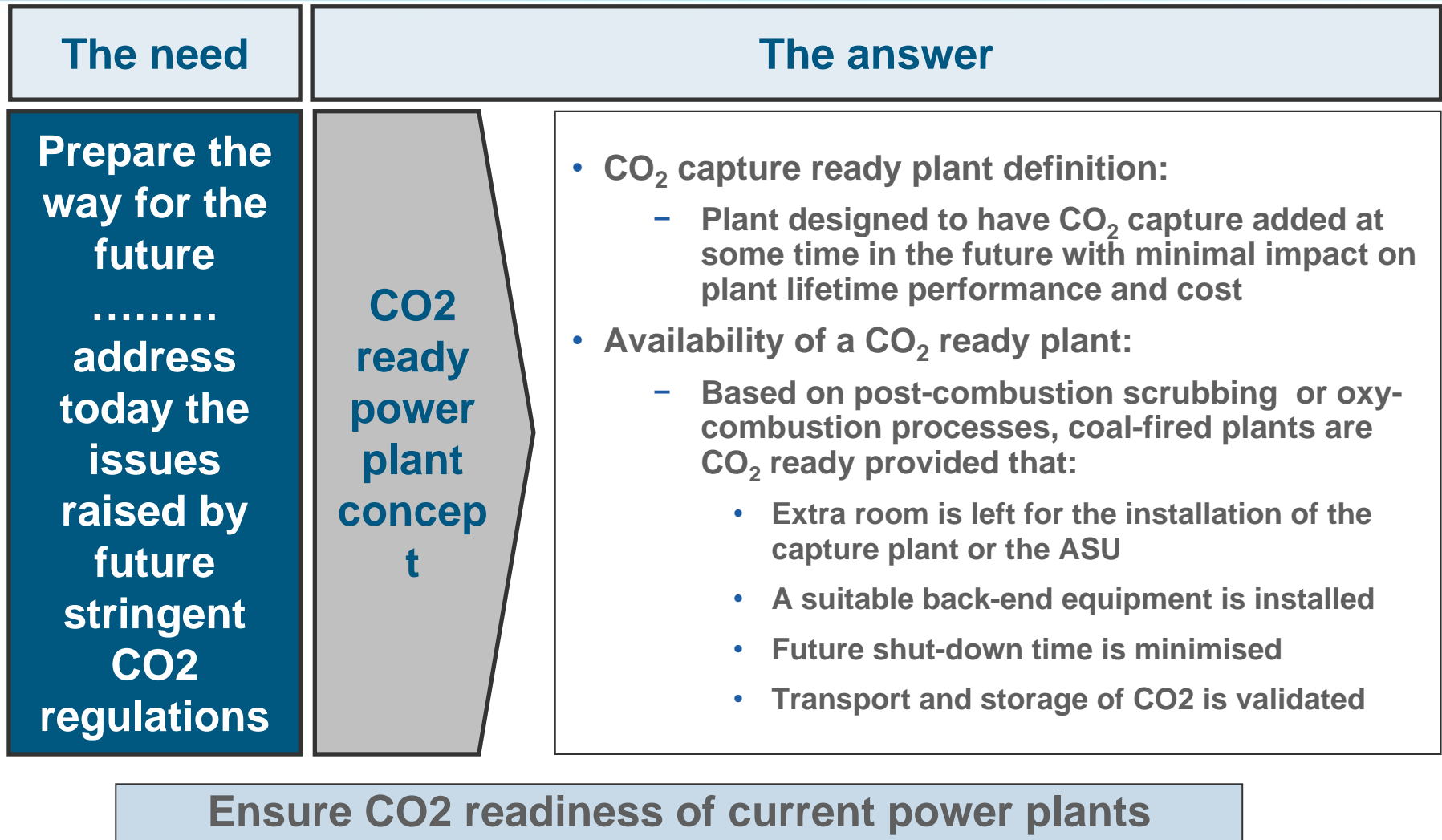
## Time-line of CO<sub>2</sub> capture processes



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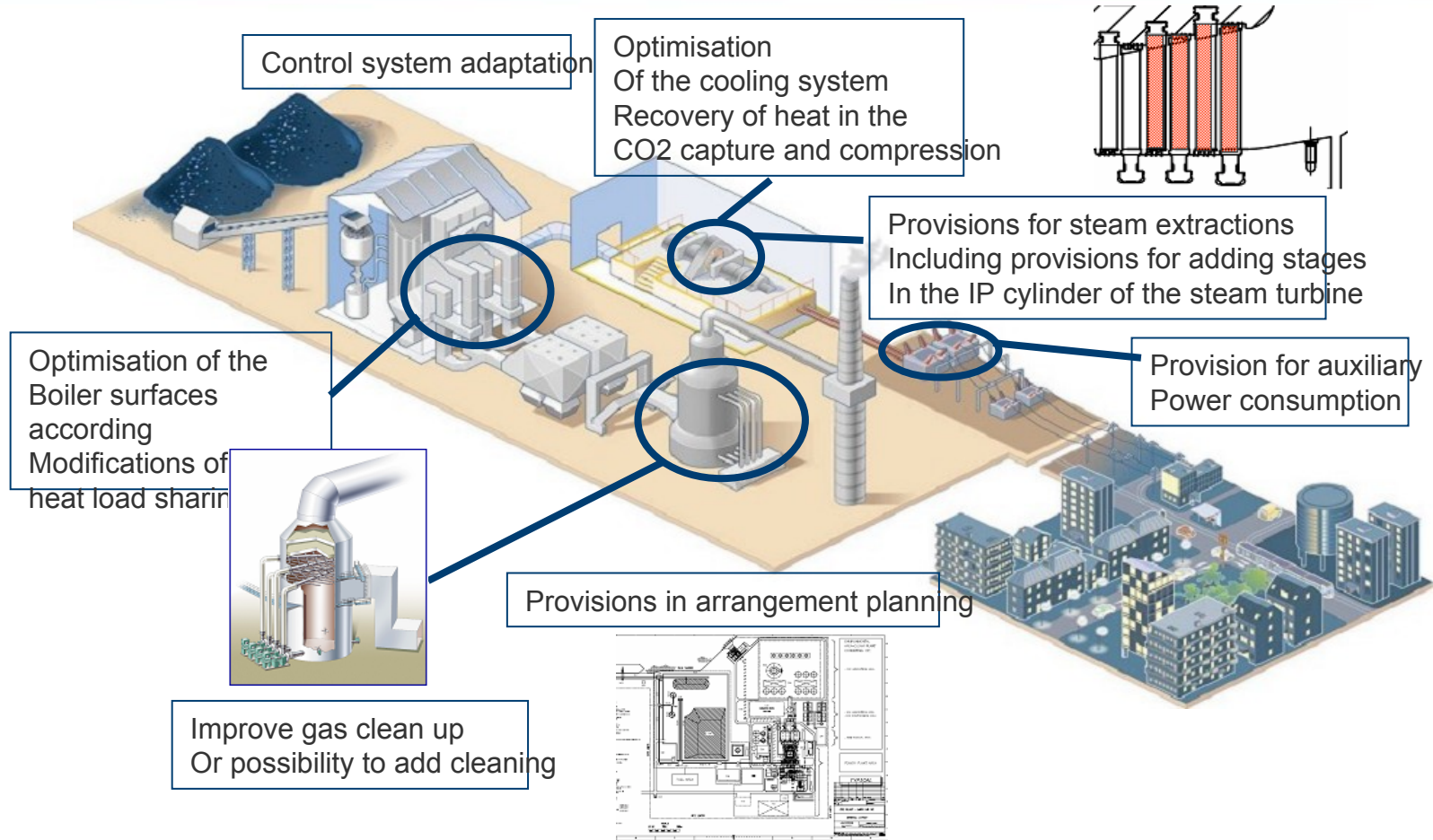
# Capture ready power plant concept



Source : ALSTOM analysis



# CO<sub>2</sub> “Capture Ready” coal power plant



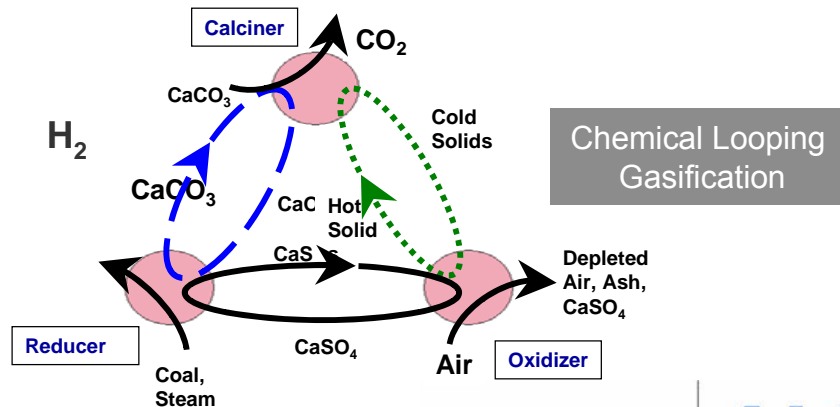
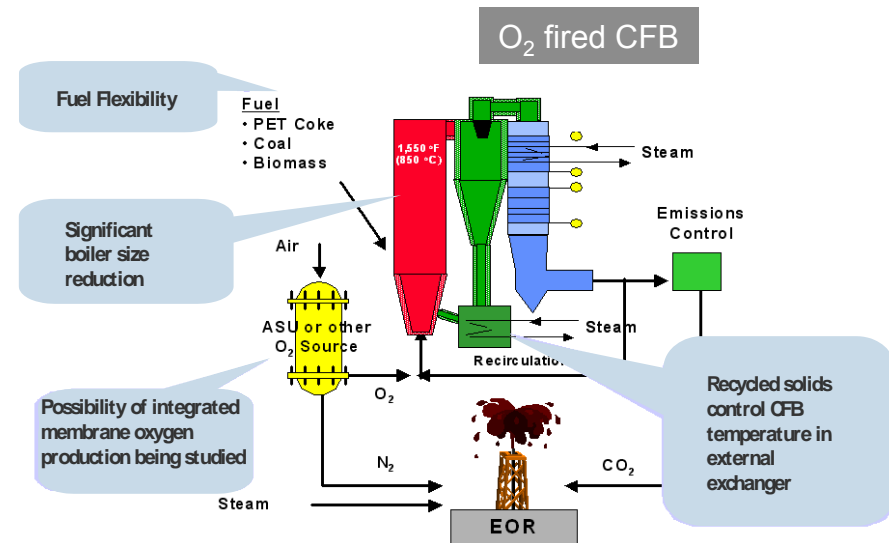
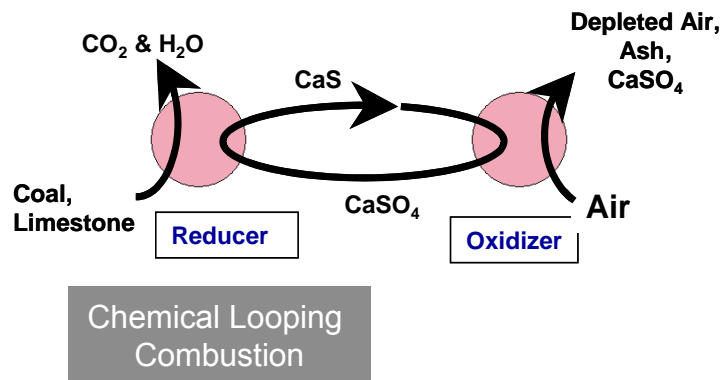
**An integrated approach is key**



# Advanced Capture Processes

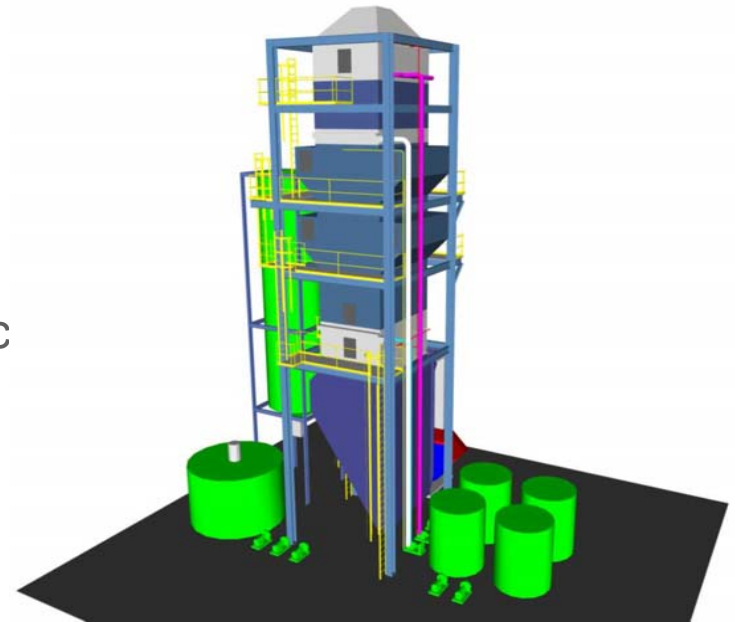
Technology development will provide additional solutions

- Oxygen Fired CFB
- Chemical Looping
  - Combustion
  - Gasification



# Multi-pollutant Control Systems

- Integrated APC system based around commercially proven and reliable technologies
- Uses readily available reagents
- Produces reusable byproduct(s)
- Superior cost/performance ratio:
  - Extremely compact design
  - Fewer moving parts reduces maintenance
  - Superior environmental performance
- Targeted emissions levels:
  - SO<sub>2</sub>: 0.02 lb/MMBTU (> 99.5%)
  - Hg: 1.0 lb/TBTU (> 90%)
  - PM: 0.01 lb/MMBTU (99.99%)
  - NO<sub>x</sub>: 0.05 lb/MMBTU w/SCR



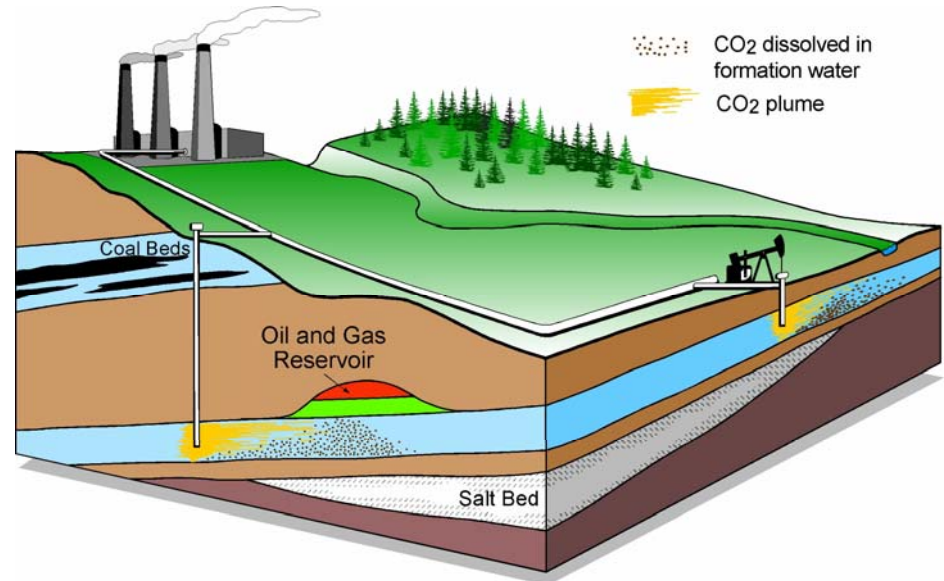
Controls SO<sub>x</sub>, PM<sub>10</sub>/PM<sub>2.5</sub>  
Mercury & NO<sub>x</sub>

Not just CO<sub>2</sub>

# CO<sub>2</sub> Transportation and Storage

## Key Issues

- ☐ Cost Reduction
- ☐ Public Acceptance
- ☐ Safe and Effective Storage
- ☐ Developing the Legal, Regulatory & Fiscal Framework



No point in capturing CO<sub>2</sub> unless storage and/or use is addressed

..... safety and acceptance of CO<sub>2</sub> Storage is a critical issue

..... holistic approach required

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# Concluding Remarks : CO2 Summary an integrated approach



	Near Term	Medium to Long Term
Installed base	<ul style="list-style-type: none"><li>• Integrated retrofit offerings with higher efficiency and STs</li><li>• Fuel switch</li><li>• Biomass co-firing</li></ul>	<ul style="list-style-type: none"><li>• CO2 post-combustion capture products: amine, ammonia, oxy-combustion for retrofit</li><li>• Advanced cycles retrofit</li></ul>
New power plants	<ul style="list-style-type: none"><li>• Fuel flexibility via CFBs</li><li>• 620 C best available technology for improved efficiency</li><li>• CO2 ready power plant concept</li></ul>	<ul style="list-style-type: none"><li>• Integrated CO2 post-combustion capture or oxy-fuel firing and chemical looping</li><li>• 700 C USC boilers &amp; steam turbines</li><li>• Gasification for polygeneration</li></ul>

**Clean Combustion = limiting emissions while maintaining power plant economics**

[www.alstom.com](http://www.alstom.com)

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