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### FACTS ABOUT THE LABADIE PLANT



- Construction 1967 to 1970
- Production Began 1970
- Generating Capacity 2405 MW
- Typical Annual Generation -18,000,000 to 19,000,000 MWHR
- Fuel Powder River Basin Sub-Bituminous Coal
- Annual Fuel Burn over 10 million tons
- Coal Pile Size 2 million tons (about 65 days)
- Average Number of Daily Unit Trains (142 Cars) 2
- Current Annual CCP Production over 500,000 tons
- Projected Annual CCP Production over 650,000 tons
- Plant Floor Elev. 491
- Height of Stacks 700 ft, Elev. 1190
- Height of Power Building 250 ft, Elev. 745
- Height of Coal Pile 50 ft, Elev. 541
- Number of Full Time Employees 300



#### PLANT ECONOMIC BENEFITS

- Current number of plant employees 300
- Estimated jobs required to construct Utility Waste Management Facility (2 Years) – 30 to 40
- Estimated new jobs required to operate facility 3 to 4
- Current annual property and other taxes paid by the plant about \$1.5 million
- Increase in assessed valuation for Utility Waste Management Facility as "Commercial" vs.
   "Agricultural" property – 20% increase





## Ameren UE Where are Coal Combustion Products?

## **Coal Combustion Products (CCP)**

CCPs are residuals from the combustion of coal and emission control systems:

- Fly ash
- Bottom ash and boiler slag
- FGD (synthetic) gypsum







## where are Coal Combustion Products?

## Fly Ash

- Fine particles like flour or talc
- Exhibits "pozzolanic" and "Cementitous" characteristics
  - Siliceous or siliceous and aluminous materials, when in the presence of water, react with calcium hydroxide to produce cementitous properties
- Besides natural ash, there are two types
  - Class F from bituminous coal
  - Class C from sub-bituminous coal



### Where are Coal Combustion Products? Bottom Ash



- Heavier than fly ash and granular in nature
- Used as raw feed for cement production
- Use in soil applications to improve drainage and blended with other materials for composting
- Used in masonry blocks and concrete products
- Can be used in road base and mineral fillers in asphalt
- A component of artificial aggregates



## *Imeren UE* Where are Coal Combustion Products? FGD Gypsum

- FGD (synthetic) gypsum is generated when SO2 is removed from the flue gas and is composed mostly of calcium sulfate
- Approximately 27% of the wallboard produced annually uses synthetic gypsum
- Volume will increase significantly in next decade as new clean air rules take affect. The increased quantities of FGD gypsum will challenge existing markets



## **CCP Beneficial Use**

### • Markets

- Ready Mix Concrete/PCC Paving/Products
- Cement Kiln Raw Feedstock
- Structural Fill
- Abrasive Grit/Roofing Granules
- Soil Stabilization/Modification
- Traction Control (Snow and Ice)
- Flowable Fill
- Mine Remediation/Waste Solidification





## **CCP Beneficial Use**

### Other

- Asphalt Mineral Filler
- Non-fired Bricks
- Ceramic Tile
- Manufactured Lumber
- Wallboard
- Autoclave Cellular Blocks
- Soil Amending





## Leading Uses for Fly Ash

- Additive to concrete as a replacement for portland cement
  - Enhances durability
  - Reduces permeability
  - Improves workability
    When used in concrete it can reduce greenhouse gases while conserving natural resources

Makes good concrete better



## **Other Fly Ash Uses**

- For stabilization of soils
- To produce road base material
- In specialized applications such as metal castings, plastic fillers and in paints
- Waste stabilization and odor control



## Coal Combustion Products partnership - C2P2

- In 2002, the U.S. Environmental Protection Agency (EPA) recognized CCPs could further national environmental goals:
  - Reduce green house gases
  - Conserve natural resources
  - Reduce landfill space



• Formally established in 2003

**Currently more than 145 members** 

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#### HOW WILL CCPS BE TRANSPORTED TO THE SITE?

- As necessary, ash and scrubber material will be transported to the Labadie facility using the same transport methods currently in use today.
- All modes of transporting ash and scrubber material are currently under review:
  - Barge
  - Rail
  - Truck
- Some additional truck or rail traffic is currently anticipated.





#### WHAT IS A UTILITY WASTE LANDFILL?

- A regulated, engineered facility for dry storage and disposal of Coal Combustion Products (CCP)
- Approximately 15% water added to dry CCPs to control dust and aide in compaction
- Will not accept Municipal Solid Waste. Will not create odors, produce methane gas, or attract vectors
- Designed to control stormwater falling within the landfill footprint to maintain less than 1 foot of water on the impermeable bottom liner
- Stability analysis (including during earthquakes) is required
- Includes final cover system at closure to limit stormwater from seeping into CCPs. Cover will be maintained in grass
- Semi annual ground water monitoring required for entire operating life plus 30 years after closure
- Protected from 1993+ height flood by perimeter berms
- Constructed in stages (cells), each with approximate 5 year life, to maximum height of 100 feet



### **Typical Dry Utility Waste Landfill Section**



#### **TYPICAL LANDFILL BOTTOM LINER SECTION**





## DEMONSTRATION OF THE CEMENT-LIKE PROPERTIES OF LABADIE FLYASH

THIS CYLINDER WAS MADE BY MIXING DRY FLYASH FROM LABADIE WITH WATER AND LETTING IT HARDEN WITHOUT ANY DENSIFICATION EFFORT.

**MOISTURE - 15% by weight** 



### **Typical MDNR Permitting Timeline**

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NOTE: THIS PERMITTING TIMELINE BASED ON MONR PERMIT PROCESS EXAMPLE FOUND AT http://www.dur.mo.gov/em/awmp/mages/Timeline.jpg



### WHY IS THE LANDFILL NECESSARY?

- Contingency as part of Coal Combustion Product management plan
- If CCPs cannot be beneficially used, they must be put in a dry storage landfill
- To minimize costs and impacts, CCPs should be managed where they are produced
- Landfill is being sized for future contingencies including changes in regulations and additional environmental controls (eg. Scrubbers)
- Landfill cells will be built only as needed to meet projected 5-year needs



#### WHY AT LABADIE?

- Labadie is the largest plant in the AmerenUE system producing the largest quantity of CCPs
  - Site was chosen after 5 year internal evaluation of other options and locations
- Landfill at plant will minimize environmental impacts and operating costs due to transportation
- Landfill will help assure long term viability of the Labadie plant





#### MISSOURI RIVER FLOODPLAIN

- Existing ground surface in bottoms = Elev. 465±
- Regulatory 100-year flood elevation at Site = Elev. 480
- 1993 flood crest at Site = Elev 483.6±
- Currently protected by Labadie Bottom Levee District
  - Top of levee = Elev 480±
  - Area flooded in 1986 and 1993, but not 1973 or 1995
- Site is outside of the Regulatory Floodway
- Site will be protected by a perimeter berm
  - Berm will be 3 feet above 1993 flood elevation
  - Constructed to Corps of Engineers levee standards
- In area of low flow velocity
- Will not increase flood heights
- Floodplain Development Permit will be required



MAmeren UE PERIMETER FLOOD PROTECTION DIKE









#### WHAT IS THE PROCESS?

- <u>Missouri Department of Natural Resources</u> <u>Solid Waste Management Program:</u>
  - Preliminary Site Investigation Spring 2009
  - Detail Site Investigation under way, anticipated late 2010 completion
  - Construction Permit anticipated mid 2012 completion
  - Operating Permit anticipated late 2013 completion
- Franklin County:
  - -Land Use Permit anticipated late 2010 completion
  - -Floodplain Development Permit anticipated late 2010 completion
  - -Land Disturbance Permit anticipated late 2011 completion

-Operating Permit - anticipated late 2013 completion

- <u>US Army Corps of Engineers</u>:
  -404 (Wetlands) Permit anticipated late 2010 completion
- <u>Missouri Department of Natural Resources:</u>
  <u>Additional Air, Water, and Land Disturbance</u>
  <u>Permits</u> completed throughout project

#### THE GOAL IS TO HAVE THE FIRST CELL OF THE WASTE DISPOSAL FACILITY OPERATIONAL IN 2014